

Handbook on the Physics and Chemistry of Rare Earths

volume 6

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PREFACE

Karl A. GSCHNEIDNER, Jr., and LeRoy EYRING

These elements perplex us in our rearches [sic], baffle us in our speculations, and haunt us in our very dreams. They stretch like an unknown sea before us – mocking, mystifying, and murmuring strange revelations and possibilities.

Sir William Crookes (February 16, 1887)

This lament of Sir William Crookes, which introduced the preface to the previous volumes of this series, still beckons hauntingly for satisfaction. Although many of the greatest mysteries he contemplated have been satisfactorily solved, there still remains the need for voyages of discovery on the "unknown sea".

The first five volumes of the Handbook of the Physics and Chemistry of Rare Earths served primarily as navigational guides for the "elemental sea" and the "sea of binary materials". Although some information in volumes three, four and five dealt with ternary and higher order materials, this vast "sea" is still virtually unknown. Volume six is the beginning of an intensive exploration of the "sea of ternary and higher order materials". But even with this volume only a small portion will be duly recorded in our log (Handbook), and future volumes will be needed to help map out the unknown and bring it into the realm of our knowledge. Even though our knowledge of the "elemental sea" and "sea of binary materials" is vast, it is, nevertheless, incomplete, and portions of the future volumes will help fill in these unexplored bays and inlets.

The four chapters in volume six deal with ternary (and higher order) systems, compounds, etc. which contain at least one rare earth metal and at least one nonmetallic element (H, B, C or Si). The first chapter deals with hydrogen absorption by intermetallic compounds. The next two chapters are quite complementary, dealing with the crystal chemistry of ternary borides and silicides, and phase equilibria in ternary and higher order systems involving boron. A companion chapter on phase equilibria in ternary and higher order systems involving silicon is scheduled for volume seven. The last chapter of volume six is a little more specialized and is concerned with divalent samarium and ytterbium in organic chemistry. Future volumes are scheduled to contain more reviews on the organic chemistry of rare earths—a rapidly growing and dynamic "bay" in the "sea of ternary and higher order materials".

It is our intent that the handbook will continue to serve as a chronicle, charts, and navigational aids to those who would explore the mysteries of this unknown sea, the rare earths.

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Chapter 47

HYDROGEN ABSORPTION IN **INTERMETALLIC COMPOUNDS**

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1. Introduction

It cannot be said that research on metal hydrides has had a history of continuous growth. Prior to 1950 the relatively small amount of interest was confined to binary hydrides, at that time usually referred to as solid solutions of hydrogen in metals. Activity in the field of metal hydride research intensified in the 1950s, mainly stimulated by the possibility of using stable hydrides for neutron moderators. After another period of relatively little activity, research on metal hydrides started to grow again in the 1970s and has since then been experiencing a period of proliferation. This second time, too, the renewed interest in metal hydride research was triggered

K.H.J. BUSCHOW

by a potential application of these materials, namely as an energy carrier. The energy crisis in the early 1970s led to a search for alternative energy sources and to a search for methods which would enable more effective use to be made of the energy available. The use of metal hydrides comprises heat pumping and energy storage in conjunction with the generation of hydrogen by electrolysis and thermolysis of water. Apart from the energy-related applications of hydrides there are applications involving hydrogen purification, neutron and tritium generation, hydrogen isotope separation, interaction of the hydrogen plasma with container walls in nuclear fusion reactors, hydrogen getters, hydrogen pressure regulators, thermal compressors and cold accumulators. The investigations concerned with applications have gone hand in hand with an even larger number of investigations in areas of fundamental scientific research. These investigations comprise not only thermodynamics, kinetics, crystal structure, phase relations and surface effects but also magnetic and superconducting properties, electronic properties and band structures. The range of tools used to study all these quantities is impressive. The experimental methods involve nearly all of the techniques nowadays available to solid state scientists. Among these are nuclear magnetic resonance, paramagnetic resonance, the Mössbauer effect performed on a variety of nuclei, muon spin resonance, de Haas-van Alphen effect, X-ray photo-emission and Auger spectroscopy, neutron- and X-ray diffraction, calorimetry, volumetric measurements, magnetic measurements and standard metallography.

The proliferation of studies in this area of research has of course meant that metal hydrides have become a separate topic of solid state physics. Research is now being carried out by more than 4000 researchers and encompasses hundreds of laboratories all over the world.

Basic to all metal hydrides is their ability to sorb hydrogen gas reversibly. Examples of the metals involved are Pd, Nb, V and Ta. The hydrogen-to-metal atomic ratio in these binary hydrides is only moderate, however. Substantially larger quantities of H₂ gas can be absorbed by the metals Ti, Zr, Hf, Sc, by the alkaline earths and by the rare earths (comprising the lanthanides plus yttrium). The hydrides of these metals are, in general, highly stable. This, in fact, implies a rather low equilibrium H₂ pressure so that, at room temperature, the H₂ absorption in these metals can be considered as being virtually irreversible. This rules out most technological applications and makes these materials less amenable to investigations of their sorption properties. More promising in this respect are intermetallic compounds in which the strongly hydrogen-attracting metals mentioned are combined with one or more metals that have no or only a small hydrogen-attracting power. Numerous investigations of such compounds have shown that such a combination can shift the equilibrium pressure to a more convenient range without much reduction of the hydrogen-to-metal atomic ratio. In contradistinction to the hydrides of pure metals, called "binary hydrides", we will refer to the hydrides of intermetallics as "ternary hydrides". The ternary hydrides reviewed in this chapter are mainly those in which one of the parent metals is a rare-earth element. Since there is an intimate relation between the properties of ternary hydrides based on rare-earth elements and ternary hydrides based on metals of groups 2 and 4a of the periodic system, it seems desirable to include incidentally some of the properties of the latter materials in this review. For a more detailed treatment of these ternary hydrides we refer to reviews published by Oesterreicher (1981) and Buschow et al. (1982a). Useful information is also contained in "Hydrides for Energy Storage", edited by Andresen and Maeland (1978). Properties of binary hydrides have been reviewed by Libowitz (1972), by Libowitz and Maeland (1978) and by Bos and Gayer (1966).

The present review is organized as follows. The section that follows (section 2) gives a brief survey of the composition, crystal structure and physical properties of the uncharged rare-earth intermetallics. Reference is made to previous volumes of this Handbook and to related reviews, and the more recent developments are described herein. A brief account is given of how the different types of intermetallics can be prepared in single phase condition. The La–Ni phase diagram is presented and used as an example in the discussion of such features as homogeneity range, congruently and incongruently melting compounds etc. The number and composition of intermetallics occurring in other rare-earth 3d binary systems are briefly considered on the basis of three schematic representations. Anticipating the changes brought about by the absorption of hydrogen, this section also gives an indication of some of the physical properties of the uncharged intermetallic compounds.

In section 3 the phenomenon of hydrogen sorption in intermetallic compounds is described. Topics dealt with in this section are: activation treatment, pressure-composition isotherms, miscibility gap, sorption hysteresis, lattice expansion, diffusion, sorption kinetics, surface effects, poisoning, impurity effects and decomposition of ternary hydrides. The sorption characteristics of all ternary rare-earth hydrides investigated are listed in several tables given in the appendix. For comparison the sorption characteristics of some selected ternary hydrides based on non-rare-earth metals are given in a separate table.

Section 4 treats the thermodynamic aspects of the hydrogen sorption. The treatment includes: the van 't Hoff relationship between plateau pressure and heat and entropy of formation, the validity of the van 't Hoff relationship close to the critical point, the maximum hydrogen capacity, and the extension of the Lacher and Rees description to multiplateau isotherms. Also discussed are various models that relate the hydrogen sorption to other physical properties of the intermetallics such as formation enthalpy, elastic properties and interstitial hole sizes.

Section 5 considers changes in physical properties upon charging. These changes take place in magnetic, superconducting, electronic and transport properties and also effect the crystal structure. The emphasis is placed on magnetic properties, electronic properties and crystal structures and on their relation to the bonding of hydrogen in these materials. Attention is given to the large amount of experimental results obtained by means of various resonance techniques (NMR, EPR, Mössbauer effect), neutron diffraction and magnetic measurements. The magnetic properties of charged and uncharged materials are compared in several tables given in the appendix.

Some technical applications of metal hydride systems are described in section 6. They are: heat pumping, energy storage in conjunction with the generation of hydrogen by electrolysis and thermolysis of water, hydrogen purification, hydrogen

	Conversion facto	ors for various pres	ssure units	
Units	Ра	bar	atm	cm Hg
1 Pa	1	10 - 5	9.869×10^{-6}	7.501×10^{-4}
1 bar	10 ⁵	1	0.987	75.006
l atm	1.013×10^{5}	1.013	1	76.000
l cm Hg (0°C)	1.333×10^{3}	1.333×10^{-2}	1.316×10^{-2}	1
1 lbf/in ²	6.895×10^{-1}	6.895×10^{-6}	6.804×10^{-6}	5.171×10^{-4}
1 kg/cm ²	9.807×10^{4}	0.981	0.968	73.556
1 psi	6.895×10^{3}	6.895×10^{-2}	6.804×10^{-2}	5.171
l Torr (mm Hg at 0°C)	1.333×10^{2}	1.333×10^{-3}	1.316×10^{-3}	10 - 1

TABLE 1

Table 1 (cont.)	Fat	le	1 ((cont.)	
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Units	lbf/in ²	kg/cm ²	psi	Torr
1 Pa	1.450	1.020×10^{-5}	1.450×10^{-4}	7.501×10^{-3}
l bar	1.450×10^{5}	1.020	14.504	7.501×10^{2}
l atm	1.470×10^{5}	1.033	14.696	7.601×10^{2}
1 cm Hg (0°C)	1.934×10^{3}	1.359×10^{-2}	0.193	10
1 lbf/in ²	1	7.031×10^{-6}	10 ⁻⁴	5.171×10^{-3}
1 kg/cm^2	1.422×10^{5}	1	14.223	7.356×10^{2}
1 psi	104	7.031×10^{-2}	1	51.715
l Torr (mm Hg at 0°C)	1.933×10^{2}	1.359×10^{-3}	1.934×10^{-2}	1

getters, thermal compressor, hydrogen isotope separation, neutron generation and neutron moderators.

The main conclusions drawn in sections 4, 5 and 6 are presented in general in the last section (section 7), which also looks at the future and indicates areas of interest still open to experimental investigations.

We include with this introductory section a table of conversion factors for the most common pressure units employed by different investigators (table 1). Since most of these units have been converted into atm in this chapter, the table will enable readers who may prefer their own units to compare the data presented here with their own data.

2. Intermetallic compounds

2.1. Preparation, phase diagrams, composition, structure and relative stability

One of the most common methods of preparation is melting the parent metals together in an oxide crucible (Al₂O₃, ThO₂ or MgO) using either a resistance furnace or an inductance furnace. If a relatively high purity is required levitation melting or arc melting are to be preferred since these methods avoid the possibility of a contamination due to the reaction with the crucible material.

The procedures described above cannot be used if the vapour pressure of one or both of the parent metals is high at elevated temperatures (for instance Mg, Zn or Cd and incidentally also Eu, Yb and Sm). In these cases the intermetallics can be prepared by sealing the starting materials into tantalum or molybdenum capsules in a protective atmosphere and heating at temperatures sufficiently high for the reaction to take place. Quite often annealing is required after melting the samples. In these cases knowledge of the corresponding binary phase diagram is of value. The La-Ni phase diagram is shown in fig. 1. The compounds La_7Ni_3 , LaNi and LaNi₅ melt congruently and can be obtained directly from the melt. The other compounds melt incongruently and as a rule will require annealing. For instance, solidification of a melt of the formal composition La₂Ni₇ first leads to the formation of primary crystals of the phase LaNi₅, leaving a melt richer in La than corresponding to La₂Ni₂. At the peritectic temperature (995°C) this La-rich melt will react with the primary LaNi₅ crystals to form La₂Ni₇. At current cooling rates this reaction will be incomplete. The corresponding sample is not single phase and contains, apart from La_2Ni_7 , a certain amount of the phases $LaNi_5$, LaNi3 and possibly some LaNi2 as well. The formation of La2Ni7 can be completed by vacuum annealing below 995°C. Since the reaction rates are diffusion controlled, high temperatures (as close as possible to the peritectic temperature) are preferred if relatively short annealing times are required. The application of high annealing temperatures can give rise to difficulties, however, due to the presence of LaNi₂ in the sample. As seen in the diagram, this phase will melt above 795°C and heavy con-



Fig. 1. La-Ni phase diagram, constructed from results compiled by Gschneidner (1961), from results published by Buschow and van Mal (1972), from results of DSC (differential scanning calorimetry) and microscopic investigations (Buschow, 1982c).

tamination of the sample may occur due to reaction of the molten phase (during the long annealing period) with the crucible material. This problem can be solved by gradually increasing the annealing temperature from below 795°C to below 995°C.

Binary phase diagrams involving rare earths as one of the components have been collected by Gschneidner (1961) and by Savitsky and Terekhova (1975). Specific series of binary phase diagrams such as R-Co and R-Al can be found in Buschow (1971) and Buschow and van Vucht (1967).

Details regarding the crystal structure of intermetallic compounds based on rare earth elements can be found in Volume 2 of the Handbook on the Physics and Chemistry of Rare Earths (Iandelli and Palenzona, 1979). Lattice constants and structure type of these intermetallics have furthermore been compiled in the two reviews published by Buschow (1977a, 1979). As will be shown in the following sections, many investigations of hydrogen sorption in intermetallics pertain to compounds formed between rare earth elements and 3d transition elements.

Given the fact that there are 15 rare earth elements, there are 60 combinations comprising one of these rare earth elements and one of the 3d metals Ni, Fe, Co, or Mn. As shown in fig. 1, each of these combinations can give rise to more than one compound. It will be clear, therefore, that the group of R-3d intermetallics is quite a substantial one. A survey of the R-Ni compounds reported in the literature up to now is given schematically in fig. 2. The lack of information on Pm-Ni is



Fig. 2. Schematic representation of intermetallic compounds occurring in various R-Ni systems. This diagram was constructed using the compilation of compounds given in Buschow's review (1977a), the results published by Parthé and Moreau (1977) and those given by van Vucht and Buschow (1976).



Fig. 3. Schematic representation of intermetallic compounds occurring in R-Co systems. This diagram was constructed from the data listed in Buschow's review (1977a) and the data published by Parthé and Moreau (1977) and van Vucht and Buschow (1976).

evident since Pm is radioactive. The voids in the various series of compounds occurring with the elements Eu, Yb and, to a lesser extent, also Ce, is due to the abnormal valency of these elements. The number of R-Co compounds is comparable in magnitude to the number of R-Ni intermetallics. A survey of the occurrence of R-Co compounds is given in fig. 3. Differences with R-Ni compounds are primarily restricted to the range of intermediate rare-earth concentration. For instance, there are no equiatomic R-Co compounds. At the 3d-rich end (top part of figs. 1 and 3) it can be seen that the R_2Co_{17} phase extends from Ce to Lu, compared to R_2Ni_{17} occurring only for elements heavier than Pm.

A peculiar behaviour is shown by the $CaCu_5$ type R-Co compounds. As one proceeds through the rare earth series from La to Lu the stoichiometry changes from 1:5 to approximately 1:6. All these $CaCu_5$ type compounds decompose at low temperatures into R_2Co_{17} and R_2Co_7 (Buschow, 1974; den Broeder and Buschow, 1980).

The occurrence of R-Fe and R-Mn compounds is presented schematically in fig. 4. Compared to the Ni and Co systems there are few Fe compounds and even fewer Mn compounds; furthermore the compounds in the R-Fe and R-Mn systems are seen to be restricted exclusively to 3d-rich concentrations.

Melting together of a rare earth metal and a second metal does not always give



Fig. 4. Schematic representation of intermetallic compounds occurring in R-Fe and R-Mn systems. The diagrams were constructed from the data compiled in Buschow's review (1977a). The broken parts in the R-Fe diagram indicate the existence of metastable RFe_2 compounds (Meyer et al., 1981).

rise to the formation of intermetallic compounds. No compounds are formed, for instance, when rare earth elements are melted together with Cr, V, Nb, Mo, Ta or W. In general, the combination of two metals will lead to the formation of intermetallic compounds only when the heat of formation (with respect to the pure parent metals as standard states) is negative. Miedema et al. (1980) proposed a simple model by means of which heats of formation can be estimated in terms of interactions between the neighbouring individual atoms.

We will discuss this model in somewhat more detail because a simple extension of this model can also be used to describe the heat of formation of ternary hydrides.

In Miedema's model the heat of formation ΔH of an intermetallic compound $R_{1-x}M_x$ comprises two contributions:

$$\Delta H = F(x) \left[-P(\Delta \phi^*)^2 + Q(\Delta n_{ws}^{1/3})^2 \right].$$
⁽¹⁾

Here F(x) is a function of concentration, while P and Q are constants for a given group of metal combinations.

The first contribution is proportional to the electronegativity difference $\Delta \phi^* = \phi_M - \phi_R$ between the two metals R and M. This term contributes negatively to ΔH . It takes account of the fact that the electrons have a preference for one of the two metals, which leads to a displacement of electrons to locations of a more negative potential and hence to a lowering of the energy of the alloy.

The second contribution originates from the discontinuity in electron density at the interface between dissimilar atoms when R and M atoms are combined. This difference in electron density at the Wigner-Seitz atomic cell boundaries $\Delta n_{ws} = n_{ws}^{M} - n_{ws}^{R}$ makes a positive contribution to the heat of compound formation or heat of alloying. The electronegativities ϕ^{*} are related to the work functions ϕ of the metals. For simple metals and for a few transition metals self-consistent band structure calculations exist, so that the values of n_{ws} can be derived theoretically by summation of atomic electron charge densities. These theoretical values show quite an accurate linear correlation with an experimentally observable quantity, namely with the value of $(B/V_m)^{1/2}$, where B is the bulk modulus and V_m the molar volume. Semi-empirical values of ϕ^{*} and n_{ws} are listed for all common metals, so that ΔH can be calculated for almost all metal combinations (Miedema et al., 1980). Values of ΔH calculated on the basis of Miedema's model for a representative number of compounds are reproduced in table 2.

Miedema's model is able to give quite a reliable answer to the question of whether

 TABLE 2

 Formation enthalpies of intermetallic compounds of the rare earth metals La, Y and Sc with 3d, 4d and 5d elements (in kJ/mol). The values listed represent model calculations according to the results published by Miedema et al. (1980). Light rare earth elements interpolate between La and Y, heavy rare earth between Y and Sc.

M	ScM ₅	ScM ₃	ScM ₂	ScM	YM ₅	YM ₃	YM ₂	YM	LaM5	LaM ₃	LaM ₂	LaM
Sc	+0	+0	+0	+0	+4	+4	+4	+ 3	+9	+9	+9	+6
Ti	+24	+24	+22	. +17	+ 56	+54	+ 49	+35	+77	+ 74	+ 67	+45
V	+32	+31	+29	+21	+82	+ 79	+ 71	+45	+114	+108	+96	+63
Cr	+ 3	+ 3	+ 3	+2	+56	+54	+48	+32	+90	+54	+ 74	+ 47
Mn	- 36	- 37	- 35	-25	-7	-7	- 6	-4	+13	+13	+11	+7
Fe	-52	- 51	- 47	- 34	-6	- 5	- 5	-3	+24	+ 22	+20	+13
Co	-135	-132	- 122	- 86	-104	-103	- 92	- 61	- 89	-84	- 74	- 47
Ni	-175	-171	-158	-113	- 155	- 149	-133	88	- 141	-133	- 177	- 75
Y	+ 3	+3	+3	+ 3	+ 0	+0	+ 0	+0	+1	+1	+1	+ 1
Zr	+12	+12	+12	+9	+34	+33	+31	+23	+50	+ 49	+ 45	+33
Nb	+66	+66	+43	+48	+123	+120	+111	+80	+ 159	+154	+140	+98
Mo	+ 44	+ 43	+41	+ 31	+110	+107	+ 98	+70	+151	+145	+ 132	+90
Tc	-157	-156	- 149	-115	-126	- 125	-116	-84	-108	-105	- 96	- 66
Ru	- 179	-178	-170	-130	152	- 149	-138	- 99	-133	-129	-118	81
Rh	- 249	-247	-236	181	-244	- 239	-222	- 259	-238	-230	-211	-145
Pd	- 342	- 340	-327	- 257	- 366	- 360	- 338	- 247	- 377	- 367	- 340	-239
La	+7	+7	+7	+6	<u>+</u> 1	+ 1	+1	+ 1	+ 0	+ 0	+0	+ 0
Hf	+17	+16	+ 16	+13	+43	+42	+ 39	+ 29	+61	+60	+ 55	+40
Te	+65	+65	+ 62	+ 47	+122	+120	+111	+80	+159	+154	+140	+98
W	+ 38	+ 37	+36	+28	+107	+104	+ 97	+70	+ 149	+145	+133	+ 92
Re	- 145	- 145	- 139	- 109	-108	-107	100	- 73	84	-82	- 76	- 53
Os	- 157	- 156	- 149	- 116	-123	-121	- 113	- 81	- 101	- 98	- 90	- 63
Ir	-248	-246	-237	- 185	-234	-230	-216	-157	-223	-218	-201	- 141
Pt	344	- 343	- 332	-266	- 355	- 350	- 332	- 247	- 358	- 351	- 328	- 235

or not compound formation in a given binary system will occur. It also gives a rough indication of whether the number of intermetallics formed in a given binary system will be large or small. The model does not entail the prediction of the precise composition or of the crystal structure of the compounds formed. Predictions of such quantities are in general extremely difficult to make, since they depend on often subtle differences in free energy between the compounds possible in a small concentration range. Long-range interactions between atoms may be of importance, too, in the determination of the crystal structure. These interactions comprise energy effects associated with a favourable match of the various interatomic distances in a given compound with the consecutive minima of the pair potential function. Such long-range energy effects are not included explicitly in Miedema's model. Here it is assumed that the long-range energy effects contributing to ΔH are of the same order of magnitude as those operative in the pure starting metals.

Since ΔH refers to these parent metals in their standard state the overall effect will more or less cancel or be of minor importance compared with the absolute value of ΔH . We wish to mention that Miedema's model is able to give a description of several other physical quantities and phenomena, such as the monovacancy enthalpies in pure metals and intermetallic compounds, interfacial energies including the surface energy at metal-vacuum interfaces, and surface segregation in alloys. The model also comprises a description of compound formation in relation to the valency changes in binary systems where the rare earth component is Ce, Eu, or Yb (Miedema, 1976; de Boer et al., 1979). Of particular interest in the present context is the calculation of monovacancy energies in alloys or compounds since they play an important role in the diffusion behaviour. The heat of formation of a vacancy at an M site in the compound RM_n can be represented as (Miedema, 1979):

$$\Delta H_{1v}^{M}(\text{in } \text{RM}_{n}) = f_{M}^{M}(\Delta H_{1v}^{M}) + f_{R}^{M}(\Delta H_{1v}^{R})(V_{M}/V_{R})^{5/6}.$$
(2)

Here ΔH_{1v}^{R} , ΔH_{1v}^{M} represent the monovacancy energies of R and M atoms in the pure metals R and M, and V_{R} and V_{M} are the atomic volumes of these metals. The quantities f_{M}^{M} and f_{R}^{M} are the atomic fractions of M and R atoms surrounding a given M site in RM_n. All these quantities are listed by Miedema for practically all metals, so that ΔH_{1v} can be calculated for given metal combinations RM_n as a function of concentration *n*. In fig. 5 the vacancy energies at Ni sites in various LaNi_n intermetallics have been calculated and plotted as a function of Ni concentration. Note that ΔH_{1v}^{Ni} in La-rich compounds is considerably less than in pure Ni metal. The initial concentration independence of ΔH_{1v}^{Ni} results from the fact that in intermetallic compounds the Ni atoms try to surround themselves with an optimal number of the larger La atoms. The broken line represents the results for a solid solution, realized more or less in amorphous La-Ni alloys.

2.2. Magnetic properties

The majority of intermetallics on which the H_2 absorption studies were performed comprise combinations of 3d transition elements and rare earth elements. Depending on the type of combination of these elements in a given intermetallic compound and



Fig. 5. Monovacancy energies of Ni atoms in La-Ni intermetallic compounds (full line) and La-Ni amorphous alloys (broken line).

its ternary hydride, one or more of the following magnetic interactions will be involved:

- (i) magnetic interaction between 4f moments,
- (ii) magnetic interaction between 3d moments,

(iii) magnetic interaction between 3d and 4f moments.

These interactions are quite different in nature. This is a result of the fact that the 4f wave functions are highly localized and have no or only small overlap with those of neighbour atoms. The 3d wave functions are more extended in space, and there is considerable overlap with wave functions of neighbour atoms.

Anticipating the changes in magnetic properties brought about by the absorption of H_2 we will in this section briefly summarize some general results obtained in numerous investigations of the uncharged rare earth-3d transition metal compounds (see for instance Buschow, 1977a, 1979; Kirchmayr and Poldy, 1979).

2.2.1. Interaction of 4f moments

The magnitude of the 4f moments is in general equal to $gJ\mu_B$, where g is the Landé factor and J the total angular momentum. For the light rare earth elements J = L - S, while for the heavy rare earth elements J = L + S. With the exception of Gd (J = S, L = 0) the magnitude of the 4f moments can be less than $gJ\mu_B$ due to crystal field effects. The magnitude of the rare earth moments is otherwise independent of factors such as electron concentration and charge transfer effects.

The most widely accepted form of magnetic interaction between the 4f moments is the RKKY interaction. Since there is virtually no overlap between the 4f wavefunctions on different 4f atoms, magnetic coupling proceeds indirectly via polarization of the conduction electrons. Due to the sharp discontinuity of filled and empty conduction electron states at the Fermi energy $E_{\rm F}$, this conduction electron



Fig. 6. Schematic representation of the spatial extent of the conduction electron polarization produced by a 4f moment located at the origin (R = 0). The broken lines at R_n can be considered as representing the conduction electron polarization at R = 0 due to the polarizing influence of a 4f moment at R_n . For a more complete definition of $F(2k_FR)$, see text.

spin polarization is spatially non-uniform. In its simplest form the oscillatory spin polarization produced by a 4f spin at R = 0 can be described by the function $F(x) = (x \cos x - \sin x)/x^4$, where $x = 2k_FR$. The quantity k_F is the Fermi wave vector which, in the free electron approximation, is a measure of the number of conduction electrons Z per unit volume V, since $k_F^3 = 3\pi^2 Z/V$. This non-uniform conduction electron polarization is shown schematically in fig. 6. In a given compound k_F is a fixed quantity. The total exchange interaction experienced by a given 4f moment due to the polarizing influence of the neighbouring 4f moments can then be obtained by summing the contributions of the various neighbours. As seen in fig. 6, these may be contributions of either sign (broken lines). These contributions have to be weighted by the number of neighbour atoms present at the distance R_n . The sign and magnitude of the sum of these contributions $\Sigma_n F(2k_FR_n)$ determine the sign and magnitude of the paramagnetic Curie temperature θ_p . Apart from this sum θ_p depends on the magnitude of the 4f spin moment S and on the s-f exchange integral Γ_{sf} , leading to the expression

$$\theta_{\rm p} \propto -S(S+1)\Gamma_{\rm sf}^2 \sum_n F(2k_{\rm F}R_n) \,. \tag{3}$$

Due to the presence of the function $\Sigma F(2k_FR)$ in eq. (3) the value of θ_p depends on the crystal structure. Furthermore, through k_F appearing in eq. (3) the value of θ_p is also dependent on the number of conduction electrons. The effect of changes of k_F can rather conveniently be illustrated by means of fig. 6. For larger or smaller k_F values the distances R, where the function $F(2k_FR)$ passes through zero, are reduced or increased, respectively. The oscillations are, as it were, compressed or expanded in the R direction. For a given crystal structure, i.e. for fixed neighbour atom distances, this gives rise to an altered contribution for each of the neighbour shells, which may seriously affect the value of θ_p . In practice the magnetic behaviour of 4f-base intermetallics is often more complicated than would follow from the RKKY model outlined above. For more details the reader is referred to the reviews by Kirchmayr and Poldy (1979) and Buschow (1980a).

2.2.2. 3d-electron magnetism

Due to the fact that the 3d atom wave functions of neighbouring 3d atoms show a strong overlap, the 3d electrons are accommodated in 3d bands rather than in localized 3d levels. The relatively strong effective Coulomb repulsion between the 3d electrons can lead to a situation where the number of spin-up and spin-down electrons is no longer equal, i.e. to the formation of a magnetic moment. This inequality between the number of spin-up and spin-down electrons is realized by means of an exchange splitting between the two corresponding spin subbands. Such a situation is schematically represented in fig. 7. In its most simple form the collective electron model predicts the occurrence of such an exchange splitting if the Stoner criterion is satisfied, i.e. if

 $IN(E_{\rm F}) > 1$,

where I is the effective Coulomb interaction between the 3d electrons. For a given density of states the extent of the 3d band splitting is proportional to the interaction parameter and to the magnetic moment resulting from this splitting.

When 3d metals are alloyed with other metals the magnetic moment per 3d atom may change for at least two reasons. In the first place the alloying (or compounding) may be associated with transfer of charge from or to the 3d band. Since $N(E_F)\uparrow \neq N(E_F)\downarrow$, this charge transfer than leads to a change in magnetic moment. In the second place hybridization of the valence electrons of the non-3d component with the 3d electrons of the 3d transition metal component can lead to a substantial broadening of the 3d band and reduce the effective Coulomb repulsion. This leads to a reduction in band splitting, which can cause a reduction in 3d moment. In a discussion where the possibility of electron transfer to or from d bands has to be considered, it is important to realize that the position of the 3d band with respect to the s-p band and E_F is also influenced by the d-d Coulomb interaction mentioned above, because the energy of each 3d electron includes a Coulomb term that increases with increasing number of 3d electrons.



Fig. 7. Schematic representation of the density of 3d band states N(E) as a function of energy. The Fermi level at $E_{\rm F}$ is represented by the broken line.

The band model and the above features of the Coulomb interaction have three important implications which will enter the discussion of the magnetic properties of 3d intermetallics and their changes upon hydrogen absorption. These are briefly summarized below.

(i) Relatively large changes in the number of 3d electrons will be counteracted by the Coulomb interaction since the 3d band is raised or lowered with respect to the s-p band if the number of 3d electrons is increased or decreased, respectively (feed-back mechanism).

(ii) Any 3d moment changes will be enhanced by the exchange interaction since the band splitting is proportional to the moment.

(iii) The effect of a changing number of 3d electrons on the magnetic moment can be inferred from the fact that the occupancy of the two subbands changes in proportion to their density of states at the Fermi level. A consequence of the last observation is that in a strong ferromagnet, where the majority subband is full, only, the minority subband will change its occupany, leading to a reduction of magnetic moment with increasing number of 3d electrons.

Alloying of the 3d elements with rare earth elements, or with elements of a comparably low electronegativity like Ti, Zr, Hf or Th, leads to a reduction in 3d magnetic moment. This reduction is most pronounced in the Ni compounds and least pronounced in Fe compounds. It has been suggested that this moment reduction is a consequence of electron transfer from R to 3d (2.5 electrons per R atom), leading to a partial or total filling of the 3d band (Wallace 1979, 1982). Band structure calculations on RCo₅ made by Malik et al. (1977a), with the simplifying assumption that all Co sites are equal in RCo₅, show the presence of a partial transfer of charge. This appears to be too small, however, to explain the moment reduction in terms of charge transfer effects alone. It is therefore proposed that the major portion of the moment reduction is more likely due to a strong broadening of the 3d band caused by hybridization of the 3d electrons with the valence electrons of the rare earth component. (This assumption fully agrees with the band structure calculations.) As a result, the intra-atomic Coulomb repulsion decreases, which in turn gives rise to a reduced exchange splitting between the majority and minority in spin subbands. This view is in accordance with the numerous experimental results available, comprising (a) bulk magnetic measurement, (b) Mössbauer spectroscopy and (c) photoemission spectroscopy.

(a) In the series Y_2Co_{17} , YCo_5 , Y_2Co_7 , YCo_3 and YCo_2 the moment per Co atom gradually decreases and vanishes in YCo_2 (Pauli paramagnetic). Comparison with the magnetic properties of the corresponding Gd compounds makes it clear, however, that the moment reduction is mainly due to a decreased exchange splitting in the Y-Co compounds and that charge transfer is not the main reason for this reduction. Here one has to keep in mind that the metals Gd and Y are expected to behave similarly with regard to charge transfer, but that the strongly polarizing influence of the Gd spin can at least partially restore the reduced exchange splitting between the majority and the minority band. Indeed, the Co moment in GdCo₅ is only slightly smaller $(1.7 \mu_B)$ than in Co metal. In GdCo₂ the Co moment equals $1.1 \mu_B$, so that even at this rare earth concentration the number of holes present in the Co 3d band is still appreciable. A similar situation, also refuting the existence of large charge transfer effects, is present in $GdFe_{2-2x}Al_{2x}$ (Besnus et al., 1979; van der Kraan et al., 1982). Here the Fe moment remains constant throughout the whole concentration range.

(b) Measurements of the isomer shift derived by means of Mössbauer spectroscopy on the nuclei of the rare earth as well as on the 3d component indicate that the charge transfer is not only moderate but that it is composed of both d and s electrons (de Graaf et al., 1982a; Buschow et al., 1978).

(c) A comparable situation arises when 3d elements are combined with elements like Zr also having a relatively low electronegativity. Studies of the core level shifts obtained by means of photoemission experiments show that even when the Zr concentration is high, as it is in Zr_3Fe , the increase in d band occupation amounts to only 0.5 electron per Fe atom (Kübler et al., 1981). Also the photoemission results of Azoulay and Ley (1979) on Gd–Fe intermetallics refute explanations of 3d moment changes based on charge transfer.

Charge transfer is expected to have a larger effect, however, on the magnetic properties of compounds of rare earth elements with Ni. This is not so much due to the fact that the difference in electronegativity between R and Ni is slightly larger than between R and Co. It originates rather from a larger vulnerability of the magnetization in alloys of Ni with a low electronegativity element, owing to the comparatively small number of holes in the Ni 3d band. A slight decrease of this number will usually result in a collapse of the magnetic moment. In R-Ni compounds a magnetic Ni moment is still present in R_2Ni_{17} , while the RNi₅ compounds are Pauli paramagnetic when R represents La, Y or Lu. An increase of the rare earth concentration brings the magnetism back (Gignoux et al., 1980). In Y_2Ni_7 and YNi_3 this resurgence of magnetism arises as a result of an increase of the density of states $N(E_F)$ at the Fermi level due to hybridization between the 3d electrons of Ni with the 4d electrons of Y. In this rather exceptional case the increase in $N(E_F)$ due to hybridization offsets the decrease of $N(E_F)$ due to filling of the 3d band. The 3d band moment has disappeared again in RNi₂ and in compounds of higher R concentration.

2.2.3. Magnetic coupling between 4f and 3d moments

The coupling involving the 4f moments is again an indirect one. It proceeds mainly via polarization of the 5d electrons of the rare earth component. It can be shown that the interaction mediated by 5d electrons leads to an antiferromagnetic coupling between the 4f electron spin moment and the 3d moment when the latter pertains to a 3d element having its 3d shell more than half filled. With respect to the 4f moment of the light rare earth (J = L - S) and heavy rare earth (J = L + S) the following important relation therefore exists: when R is a light rare earth element (Ce–Sm) the coupling between the 4f and 3d moments is ferromagnetic; when R is a heavy rare earth element (Gd–Yb) this coupling is antiferromagnetic. Experimentally no exceptions are known to these rules [see for instance the compilation of experimental data given in the reviews by Buschow (1977a) and Kirchmayr and Poldy (1979)].

The strength of the various interactions discussed above decreases in the sense

3d-3d > 3d-4f > 4f-4f.

In general this implies that upon cooling from elevated temperatures, ordering of the 3d moments will occur first. Particularly in compounds of not too high rare earth concentrations, ordering of the 4f moments will occur at significantly lower temperatures. In compounds that are composed of heavy rare earth elements this has the interesting consequence that the total magnetization (3d sublattice magnetization minus 4f sublattice magnetization) starts to decrease somewhat below the Curie temperature owing to the increasing ordering of the rare earth moments. At a given temperature (compensation temperature, T_{comp}) the magnetizations of the 3d and 4f sublattices have become of equal magnitude so that the total magnetization vanishes. At temperatures below T_{comp} the magnetization of the rare earth sublattice prevails. Some examples of magnetization versus temperature curves, illustrating this type of magnetic ordering, are shown in fig. 8. It is seen that the compensation temperature decreases as the relative strength of the 3d sublattice magnetization increases (increasing 3d concentration). If the mutual compensation of the 4f and 3d sublattice magnetizations occurs at temperatures not too much below the Curie temperature $(T_{\rm c})$ the molecular field model leads to the following expression for $T_{\rm comp}$ (Buschow and van Stapele, 1970):

$$T_{\rm comp} = Kg(g-1)J(J+1) + \theta, \qquad (4)$$

where g is the Landé g-factor. The constants K and θ are a measure of the 3d-4f and 4f-4f coupling strengths.



Fig. 8. Examples of temperature dependences of the magnetization in rare earth-iron compounds. The minima in the curves (T_{comp}) reflect mutual cancellation of the magnetization contributions of the rare earth and 3d sublattices.

It was mentioned already in section 2.2.2 that the size of the 3d moment depends to a certain degree on the polarizing influence of the rare earth spin moment. It will be clear therefore that the Curie temperature in such compounds will also depend on this 3d-4f interaction. The following expression for T_c has been proposed (Bloch et al., 1975; Cyrot et al., 1979; Wohlfarth, 1979):

$$T_{\rm c} = \Gamma_{\rm fd}^2 \frac{(g-1)^2 J(J+1)}{12\mu_{\rm B}^2 k} \chi_{\rm 3d}(T_{\rm c}) , \qquad (5)$$

where $\Gamma_{\rm fd}$ represents the 4f-3d exchange constant and χ_{3d} the 3d electron susceptibility. The effect of this 4f-3d interaction leads to Curie temperatures that are substantially higher than the Curie temperature (T'_c) observed in the absence of a 4f moment (compounds of Y, La or Lu). Particularly for compounds where T'_c is low, one may use the relation $\chi_{3d} \propto (T'_c)^2$ to estimate χ_{3d} (Wohlfarth, 1979). It follows then from eq. (5) that, owing to the factor $(g-1)^2 J(J+1)$, the Curie temperature can vary by more than an order of magnitude in going through the rare earth series. This dependence of T_c on the rare earth component becomes less effective as the 3d concentration increases, and the 3d moment is large already without the polarizing influence of the 4f spin.

3. Hydrogen sorption in intermetallic compounds

3.1. Pressure-composition isotherms

The sorption of hydrogen in metal systems can most conveniently be studied by isothermal measurements of the hydrogen pressure $p_{\rm H_2}$ as a function of the hydrogen concentration x. Typical examples of such isotherms are schematically represented in fig. 9. The following features may be discerned: The absorption of the first quantity of hydrogen gas in an intermetallic compound AB_n gives rise to a relatively strong increase of the hydrogen pressure. This equilibrium pressure refers to the original compound, which is able to absorb a small fraction of hydrogen gas without changing its crystal structure. In the following this will be called the α phase. The next stage in the isotherm involves a region where the hydrogen pressure is concentration independent and where the α phase is in equilibrium with the first ternary hydride (β_1 phase). The pressure corresponding to the reaction $\alpha + H_2 \rightleftharpoons \beta_1$ is usually referred to as the plateau pressure $(p_{\rm p})$. A further increase of x, after the α phase has completely been transformed into the β_1 phase, is again accompanied by a strong rise in p. Very often a second hydride (β_2) with a higher H content than β_1 exists. In these cases one observes a second "plateau" pressure due to the reaction $\beta_1 + H_2 \rightleftharpoons \beta_2$. These β phases can be looked upon as ternary intermetallic compounds in which one of the components consists of hydrogen.

The concentration region determined by the horizontal part of the isotherm between points 1 and 3 (or between 4 and 5) can be regarded as a miscibility gap. Samples of such H concentrations consist of two phases (α and β_1 , or β_1 and β_2). The presence of this miscibility gap arises from the fact that the heat of solution in the intermetallic compound decreases (becomes increasingly negative) with increasing H



Fig. 9. Schematic representation of two pressure-composition isotherms of a hydride of the composition AB_nH_{x} . At the temperature T_1 the two-phase regions (miscibility gaps) are confined to within the concentrations denoted by 1 and 3 and by 4 and 5, respectively. The miscibility gap corresponding to the formation of the first hydride β_1 is indicated by means of a broken line.

concentration. This means that the process of solution becomes more exothermic so that it is energetically more favourable for the H atoms to be concentrated locally than to be distributed in a uniform manner throughout the metal. At higher temperature the influence of entropy will counteract this tendency to form two separate phases. The extent of the miscibility gap can then be expected to decrease until finally the gap disappears. For the first hydrogenation reaction this is schematically represented by means of the broken line in fig. 9; the maximum of the cigar-shaped region defines a critical pressure (p_c) , occurring at a critical temperature (T_{c}) , above which the isotherms have no horizontal part. The absence of a flat region in the isotherm does not therefore always mean that the sample is inhomogeneous or contains a high density of stacking faults such as impurities. A consequence of the presence of the miscibility gap is that at low temperatures $(T_1 \text{ in fig. 9})$ it is not possible to prepare a hydride with the composition $AB_nH_{x_2}$, where x_2 corresponds to point 2 in the figure. Charging AB_n up to $AB_nH_{x_2}$ results in the presence of two phases in equilibrium with each other. One of these is the α phase with the composition x_1 . The second phase is the hydride β_1 with the composition x_3 . The relative amount of these phases is given by the lever rule.

3.2. Activation

Spontaneous absorption of hydrogen gas by a sample of an intermetallic compound after it has been brought into an atmosphere of hydrogen gas is observed relatively seldom. In general, hydrogen absorption takes place only if the sample has been subjected to a so-called activation treatment. The activation process can be considered as consisting of two steps (Sandrock, 1978). In the first step the thin surface oxide film is destroyed, making direct contact possible between the H₂ and the metallic surface. For instance, the first step in the activation of the compound TiFe consists of heating it in a hydrogen atmosphere to a few hundred degrees C. With many compounds based on rare earth metals, which are much more brittle, such a heat treatment is not necessary. Activation can be performed by applying H_2 pressures considerably in excess of the corresponding plateau pressure. The second step of the activation consists of the conversion of the entire sample for the first time into the hydride. Sandrock (1978) showed by means of a detailed microscopic examination of the hydrogenation process in TiFe that the hydride initially grows as an envelope around the partially activated particles of the compound, with the hydride phase penetrating as an assembly of fine platelets. The volume increase associated with the formation of the ternary hydride leads to stresses exerted by the hydride envelope on the unhydrided core material. This stress causes cracks which provide new surfaces (Wang, 1976). In brittle intermetallic compounds the first hydrogenation process already breaks the sample down into an assembly of tiny particles. For instance in LaNi, the particle diameter is a broad distribution peaked at about 50 µm (Belkbir et al., 1980; Schlapbach, 1980). Further chargingdecharging cycles shift the mean particle diameter to even lower values (see fig. 10). The diameter is seen to decrease rapidly within the first ten cycles. No substantial



Fig. 10. Particle size of $LaNi_5$ as a function of the number of charging-decharging cycles (after Schlapbach, 1980).

changes are generally observed upon continued cycling, the ultimate particle diameter being approximately $10 \,\mu$ m.

Second-phase particles, dispersed in the matrix of the intermetallic compounds, are able to promote as well as to retard activation (Sandrock, 1978). Second-phase particles richer in the hydrogen-attracting element than the main phase will usually promote activation since they form sites favourable to hydride nucleation. They may also serve as canals by means of which the hydrogen enters the bulk of the main phase. Furthermore, if the presence of the second-phase particles leads to an increase in the brittleness of the alloy, the major activation cracks will form more easily and activation can proceed much more rapidly.

3.3. Hydriding kinetics

The reaction kinetics associated with the absorption and desorption of hydrogen in metal systems is an important factor in the technical application of these materials. Several investigations of binary and pseudobinary intermetallics based on rare earths and 3d transition metals had shown that the desorption rate of the corresponding hydrides is extremely fast and second order in the hydrogen concentration (van Vucht et al., 1970; Raichlen and Doremus, 1971; Boser, 1976; Goudy et al., 1978). Later on Goodell et al. (1980a, b) extended the kinetic studies on rechargable intermetallics by concentrating primarily on the dynamic continuous reaction test procedure, keeping in mind that most technical devices based on rechargable imetal hydrides operate on a continuous reaction basis. Some of their results for LaNi₅H_x are shown in fig. 11. The quantities plotted are the time to half completion of the reaction $t_{1/2}$ and the corresponding rate $R_{1/2}$. For comparative purposes data of $t_{1/2}$



Fig. 11. Isobaric absorption kinetic test data for LaNi₅ and TiFe showing the time ($t_{1/2}$, left-hand scale) and the rate ($R_{1/2}$, right-hand scale) when the reaction is half completed (H/M = 0.5). The data shown in this figure are those published by Goodell et al. (1980a).

for TiFeH_x are included (broken lines). The response of $LaNi_5H_x$ is clearly much more rapid. It is seen that, under the given test conditions, the response of $LaNi_5H_x$ is nearly an order of magnitude faster than that of FeTiH_x. Goodell et al. (1980a) also show that the LaNi₅ reaction, even when performed in a sample holder of high thermal conductivity, is completely governed by heat transfer. For this reason the data obtained do not reflect the intrinsic reaction kinetics of the alloy. The authors furthermore note that in dynamic tests the plateau pressures and reaction enthalpies are slightly different from those obtained under static conditions. However, these differences prove to be quite reproducible so that it is possible to take them into consideration in the selection of operating pressures and temperatures for hydride device design.

Larsen and Livesay (1980) chose SmCo_5 as a representative compound on which to study the intrinsic hydriding kinetics of compounds of the RCo₅ family. The compound LaNi₅ and several pseudobinaries were studied by Belkbir et al. (1980, 1981). All these authors analysed their data in terms of the Johnson–Mehl equation (Johnson and Mehl, 1939; Avrami, 1940)

$$F(t) = 1 - \exp[-(t/\tau)^{n}],$$
(6)

where F(t) is the fraction of the reaction completed at time t and τ is the reaction time rate constant. The latter quantity obeys the empirical expression

$$\tau = \tau_0[\exp(-K/T)] \times (p - p_p),$$

K being an energy (Larsen and Livesay, 1980). The value of *n* is determined by the geometry associated with the rate-controlling process. Belkbir et al. (1980) as well as Larsen and Livesay (1980) found that formation reaction of the hydride phase in the various CaCu₅-type intermetallics is second order in time (n = 2). The Johnson-Mehl equation is usually considered as describing a metallurgical phase transformation that proceeds by means of a nucleation and growth mechanism. It is still difficult to tell which of these latter two quantities is the rate-determining step (Christian 1965). The formation of the β phase was described by Belkbir et al. as a precipitation of a new phase in the bulk. These authors were not able to observe, by means of microscopic investigation, nucleation or growth of a new phase but only saw the formation of parallel ridges up to a stage marking the onset of fragmentation.

In general, the pressure-composition isotherms will not contain plateau pressures as sharp as shown in fig. 9. For instance, the part between points 1 and 3 in fig. 9 will not be completely horizontal but will show a slight increase with x. Also the edges (points 1 and 3) will tend to be slightly rounded. This phenomenon can be interpreted as arising through different portions of the same sample showing slightly different plateau pressures. This behaviour is often observed in binary compounds that are not true line compounds (i.e. exhibit a homogeneity region), and in pseudobinary compounds. Concentration fluctuations on a fine scale may be present in all these materials. The phenomenon is rather pronounced in amorphous materials (Spit et al., 1980; Suzuki, 1983). Larsen and Livesay showed that one has to take account of this effect even in the kinetic investigation of a vacuum-annealed sample. For a



Fig. 12. Derivative $h(T, p_c) = dx/dp$ associated with the composition (x) versus pressure (p) isotherms for various temperatures: \bigcirc 25°C, \bigcirc 40°C, \blacktriangle 80°C (Larsen and Livesay, 1980).

theoretical p(x) isotherm, like that shown in fig. 9, the function

$$h(T, p) = dx(T, p)/dp$$

(7)

has a singularity at $p = p(\alpha \rightarrow \beta)$. In a practical case investigated by Larsen and Livesay, the function h(T, p) looks like that shown in fig. 12. By using this result in conjunction with the empirical exponential dependence of τ on K/T Larsen and Livesay were able to analyse their data quite satisfactorily.

The reaction kinetics of hydride formation as a function of chargingdecharging cycles was investigated by Belkbir et al. (1980). They found that in the first few cycles considerable differences in reaction rate exist between LaNis and related pseudobinaries. The reaction rates increase with the number of cycles and after 20 cycles have levelled off to a constant value, this value being the same for LaNi₅ and the pseudobinaries investigated (LaNi₄₉ $X_{0.1}$ with X = Cu, Ti and Al). Belkbir et al. also studied the desorption of hydrogen in these materials as a function of different parameters. In the first few charging-decharging cycles the desorption can be described by a rate equation of the type $1 - (1 - F)^{1/3} = (K_i/a_i)t$, where K_i is the rate constant and a_i the grain size (corresponding to a given cycle i). This was taken by the authors as an indication that the desorption proceeds by means of a reaction in which many nuclei appear on the surface and form a continuous layer. (The dependence of the grain size on the number of cycles is different in the materials studied but is basically similar to that shown in fig. 10.) The number of cycles affects the ratio K_i/a_i in the compounds investigated in quite a different way. However, in LaNi_{4.9}Cu_{0.1} the rate constant is independent of the number of cycles. It reaches a constant value after 20 cycles in LaNi5 and LaNi49Ti01 and after 90 cycles in LaNi_{4.9}Al_{0.1}. After the desorption reaction rate has reached this maximum value the desorption process is described by the equation $\ln(1-F) = -Kt$, indicating the formation of nuclei with constant probability and no further growth.

Apart from the number of cycles the frequency of the cycles also plays a role. Results of Belkbir et al. for $LaNi_{4,9}Ti_{0.1}H_x$ are reproduced in fig. 13. In this compound and also in $LaNi_5$ a short period (Δt) of the charging–decharging cycle favours a high desorption rate. The hydride of $LaNi_{4,9}Al_{0.1}$ has a lower desorption rate and does not show this dependence on Δt . Belkbir et al. suggest that the differences in sorption



Fig. 13. Evolution of the rate constant K as a function of the number of cycles for various cycling times (Δt) in LaNi₄₉Ti_{0.1}H_x. The hydrogen pressure and the temperature are equal to 1 atm and 298 K, respectively (after Belkbir et al., 1980).

behaviour observed may originate from differences in the mechanical properties of these compounds.

It cannot be derived unambiguously from the kinetic studies mentioned above which the rate-determining step is in the reaction of hydrogen with intermetallic compounds. Possible rate determinants are mass transport of H₂ gas, dissociative chemisorption, surface migration of the protons after this chemisorption, transition from the adsorbed state to the absorbed state and diffusion of the (screened) protons in the bulk. The various steps were discussed by Flanagan (1978a), who presented arguments to show that in intermetallic compounds mass transport of H₂ gas along channels between small particles may become the rate-determining step (see also Tanaka et al., 1977). A different view is taken by Wallace et al. (1979a) who propose that the dissociation of H₂ and the recombination of monatomic hydrogen are the rate-controlling steps in the absorption and desorption reaction, respectively. Lü Man-qi et al. (1979) and Park and Lee (1982) showed that the rate-controlling step can change during the absorption process. The rate controlling step may be due to chemical adsorption of H₂ molecules on the Ni surface at an early stage of the hydriding process, while later on diffusion of hydrogen through the hydride phase may become rate controlling. At the end of the absorption process the chemical reaction becomes again rate controlling (Park and Lee, 1982). Miyamoto et al. (1983) assumed that the rate controlling step in the plateau range is due to the chemical reaction at the interface between the unreacted core and the hydride phase. Goodell and Rudman (1983) showed that the bulk process tends to become rate controlling at low temperatures and high pressures while a surface process controls the rate during dehydriding. It will be clear that the nature of the metal surface plays an important role in the sorption behaviour. This will be discussed in more detail below.

3.4. Surface effects and poisoning

There are several mechanisms that cause the composition of the surface of intermetallics to be different from that of the bulk. The fact that the surface energy of the rare earth elements is smaller than that of the 3d elements can lead to a surface (equilibrium) concentration of rare earths atoms that exceeds that of the bulk. Surface segregation is quite a general phenomenon, and is expected to occur whenever the constituent elements have sufficiently different properties (Miedema, 1978). Often small amounts of oxygen or water are present as an impurity in the hydrogen gas. These give rise to the formation of rare earth oxides or hydroxides. The combination of surface segregation and oxidation may eventually result in a surface relatively rich in 3d transition metal. Siegmann et al. (1978) investigated LaNi₅ by means of X-ray photoemission (XPS) and magnetic measurements. They showed that La diffuses to the surface in the presence of O_2 or H_2O , where La_2O_3 , La(OH)₃ and metallic Ni are formed up to a certain concentration. However, in the presence of H_2 gas the process can continue. This was ascribed by Siegmann et al. to the heat of hydrogenation, the widening of the LaNi, lattice or the formation of cracks during hydrogen uptake. They note that as a result of the segregation of La atoms to the surface one can speak here of a self-cleaning mechanism, the occurrence of a fresh precipitation of metallic Ni explaining the favourable surface properties of LaNi₅, and also explaining why LaNi₅ is relatively easily activated and not very sensitive to impurities contained in the hydrogen gas. Similar surface segregation effects of the strongly hydrogen-attracting component of intermetallic compounds were reported to occur in Mg₂Ni and FeTi (Schlapbach et al., 1980a; Shenoy et al., 1980; Bläsius and Gonser, 1980; Shaltiel et al., 1981). The presence of elemental 3d metals at the surface and the observation that the sorption reactions are second order in the hydrogen concentration led Wallace et al. (1979a) to propose that the sorption reaction rates in various intermetallics based on rare earth and 3d metals are controlled by dissociation into (or recombination from) monatomic hydrogen at the top of the interfacial region between rare earth oxide and elemental 3d metal. In this model the transition metal segregation is of crucial importance. Belkbir et al. (1981) report that they did not observe this second-order reaction rate during absorption, and they point to the possibility that the rate-determining steps proposed by Wallace et al. (1979a) and Schlapbach et al. (1980a) are less generally valid.

Current photoemission studies on surfaces of intermetallics provide experimental information on whether the constituent metal atoms on the surface are present in the form of non-metals. While the evidence clearly shows the rare earth atoms to be present in non-metallic form and the 3d atoms in metallic form, there is no compelling evidence that it is the segregated 3d metal that plays an important role in the hydrogen sorption. In this respect the photoemission studies performed on $ErFe_2$ by Landolt et al. (1979) are quite revealing. These authors used spin-polarized photoelectrons and showed that freshly cut surfaces, when exposed to hydrogen or oxygen, did not result in large changes of the Er and Fe surface concentrations. Moreover, from the sign of the spin polarization they conluded that the Fe atoms are not present in clusters of elemental Fe, but still form part of the intermetallic

compound (the Fe moments remain coupled antiparallel to the Er moments). They argue that the freshly broken surface first becomes contaminated, but that exposure to hydrogen gas involves a reduction reaction which leads again to the presence of pure ErFe₂. In other words, the chemisorption of the hydrogen gas induces a self-cleaning mechanism of the ErFe₂ surface for hydrogen absorption. These photoemission results refute explanations of hydrogen sorption in which the presence of clusters of elemental 3d metals is required. Again we note that the incidental observation of clusters of 3d atoms on the surface by means of ⁵⁷Fe conversion electron Mössbauer spectroscopy, or the derivation of their presence from the results of magnetic measurements, does not imply that their presence is essential for the hydrogen sorption. The formation of such 3d metal clusters may be expected in all cases where the hydriding conditions are such that the pressure ratio $p_{\rm H_2}/p_{\rm H_2O}$ is smaller than a critical value, determined mainly by the difference in formation energy of water and rare earth oxide. Furthermore, 3d metal clusters may also arise as a result of the metastable nature of the ternary hydride. This often leads to a decomposition of the ternary hydride into the binary rare earth hydride and 3d metal. This aspect will be discussed in more detail in section 4.

Surface poisoning is a phenomenon that is observed when impure hydrogen gas is used. It leads to a reduction of the hydrogen sorption properties and is currently ascribed to the formation of some type of surface structure that hampers the hydrogen sorption (Gualtieri et al., 1976a; Semenenko et al., 1978; Sandrock and Goodell, 1980; Block and Bahs, 1983). It is evident that surface poisoning is an unwanted complication in all technical applications of the hydrides. Solid state physicists alone have sometimes profited from the phenomenon and used the hampered hydrogen sorption to prevent hydrogen desorption during measurement of physical properties. Common impurities in hydrogen gas are O₂, H₂O and CO. Their effects on materials like LaNi₅ and TiFe have been studied in detail by Sandrock and Goodell (1980). The contamination of H₂ gas by O₂ and H₂O leads to comparable effects, resulting in the formation of a thick oxide film. Although there is some preferential oxidation of La (or Ti), the complex oxides formed initially also comprise at least part of the 3d atoms. After some time these complex oxides disproportionate into a composite film consisting of 3d atom clusters imbedded in a stable oxide or hydroxide $(La_2O_3, TiO_x, La(OH)_3)$. When the charging-decharging cycling is carried out, and with H₂ gas containing O₂ or H₂O as an impurity (300 ppm), there is an initial loss of the sorption capacity in LaNi, as well as in TiFe and related pseudobinaries. As can be seen from the results of Sandrock and Goodell, reproduced in fig. 14, there is quite a difference in response between these materials upon continued cycling. In TiFe poisoning continues, whereas in LaNis recovery sets in and leads eventually to a situation where the material is more or less immune to poisoning. This is an interesting result since in both materials the cyclic poisoning has led to a similar surface structure, containing clusters of 3d metal. Sandrock and Goodell note that the lack of self-restoration of the activity in TiFe suggests that metallic iron is not a catalyst for the hydrogen dissociation under the experimental conditions, unless the TiO_x film, unlike La_2O_3 , is impermeable to hydrogen penetration. It can also be inferred from the results shown in fig. 14 that the poisoning



Fig. 14. Response of TiFe and LaNi₅ to cycling with H_2 containing 300 ppm of H_2O , O_2 or CO (after Sandrock and Goodell, 1980).

effect of a CO impurity is large in the case of LaNi₅ as well as in the case of TiFe. Somewhat better results are obtained with materials like $TiMn_{1-x}Fe_x$.

3.5. Sorption hysteresis

The thermodynamic efficiency of rechargable metal hydrides is reduced not only by the phenomenon of surface poisoning mentioned above but also, though to a smaller extent, by the occurrence of a sorption hysteresis.

The sorption process mentioned in connection with the isotherms shown in fig. 9 is not strictly reversible. The occurrence of a sorption hysteresis has been observed by many authors (van Mal, 1976; Kuijpers, 1973; Lundin and Lynch, 1978; Bowerman et al., 1980). Results obtained by Kuijpers and van Mal (1971) on the hydride $SmCo_sH_x$ are schematically represented in fig. 15. The sorption hysteresis (Δp) increases with temperature, but then the ratio $\Delta p/p$ seems to remain nearly constant. Kuijpers and van Mal relate the occurrence of a hysteresis to the volume expansion and postulate that the extent of the hysteresis is proportional to the hydrogen-to-metal (H/M) ratio of the corresponding hydride. The nature of the sorption hysteresis was investigated by Lundin and Lynch (1978). They argue that in the absorption isotherms the α phase and the β phase are compressively strained, whereas, in the desorption isotherms both phases are more or less strain-free. Owing to the microplastic deformation of the α and β phases in the absorption process the hysteresis is irreversible (see the minor hysteresis loops in fig. 15). This would mean that the high-pressure absorption isotherm cannot be regarded as representing a metastable condition. In order to account thermodynamically for the two separate paths in the sorption process, Lundin and Lynch modified the phase rule by



Fig. 15. Schematic representation of the sorption hysteresis observed in SmCo_5H_x at 60°C (upper) and 40°C (lower). In the set of curves pertaining to 60°C a minor hysteresis loop is included (after Kuijpers and van Mal, 1971).

incorporating a strain term:

 $F = C - P + 2 + \pi(\text{strain}).$

In some respects this analysis is analogous to that used by Scholtus and Hall (1963) to explain the hysteresis in the Pd–H system. The Lundin and Lynch approach provides more directly a rationale pertaining to the pressure differential, in particular to that of the plateau region. According to these authors the plateau pressure increase is a consequence of the decrease in size of the interstitial holes in the uncharged material. The interstitial sites in either the α or the β phase, which phases are compressively strained during the absorption, are relatively smaller than the sites in either of the unstrained α and β phases during desorption. Accordingly, the pressure observed in the absorption isotherms is higher than in the desorption isotherms. Although the explanation in terms of compressive strain seems to be generally valid, one has to be careful in relating the pressure difference between the two isotherms to strain-induced changes in interstitial hole sizes, since Busch et al. (1978a) showed that the linear relationship between the plateau pressures of various RCo₅H_x and RNi₅H_x systems (R = rare earth) is difficult to explain in terms of elastic deformation of the interstitial volume.

Interesting results with regard to the hysteresis phenomenon were also found by Flanagan and Biehl (1981), who showed that there is a marked increase in the plateau absorption pressure of $LaNi_5H_x$ if this material is annealed (1025 K) after desorption. From this the authors conclude that at least two effects may be of importance: the occurrence of some mechanical disruption required in the more perfect sample (annealed sample), and the greater ease with which dislocations are formed in the less perfect sample (activated sample).

Hysteresis effects are extremely pronounced in hydrides based on intermetallic compounds containing Ce (van Vucht et al., 1970; Huang et al., 1978; Dayan et al., 1980). Here one has to take account of the fact that the valence state of the Ce ions in the hydride can be different from that in the starting material. A reduction in hysteresis was found upon substitution of elements of group 3 or 4 of the periodic table for Ni in $LaNi_5$ (Mendelsohn et al., 1979).

Finally we mention that the occurrence of hysteresis in the sorption isotherms was used by Bowerman et al. (1980) to determine the relative partial molar enthalpies of H_2 solution in the two coexisting phases in LaNi₅ H_x . Their calorimetric measurements comprised absorption hysteresis scans starting from the desorption plateau pressure and ending near the absorption plateau pressure. The single-phase value obtained for the relative partial molar enthalpy of the hydrogen-saturated LaNi₅ is slightly less negative (-13.5 kJ/mol H) than the $\alpha \rightarrow \beta$ reaction enthalpy (-14.8 kJ/mol H), whereas the single-phase value for the hydride phase is slightly more negative (-16.8 kJ/mol H). From these results it was concluded that small discontinuities in the thermodynamic parameters must exist at the phase boundaries.

3.6. Diffusion of hydrogen atoms

The diffusion of hydrogen atoms in ternary hydrides can be most conveniently studied by means of proton nuclear magnetic resonance (see for instance Barnes et al., 1976). By applying different pulse sequences, experimental information can be obtained about the spin-lattice relaxation time T_1 and the spin-spin relaxation time T_{2m} . By means of the relation $T_{2d}^{-1} = T_{2m}^{-1} - T_1^{-1}$ it is possible to derive the dipolar relaxation time T_{2d} , which is related to the mean time between H atom jumps τ_c :

$$T_{2d}^{-1} = \gamma_{\rm H}^2 M_{2d} \tau_{\rm c} \,. \tag{8}$$

In this expression $\gamma_{\rm H}$ is the proton gyromagnetic moment and M_{2d} the dipolar second moment. This latter quantity is determined by the arrangement of the protons in the crystal structure and can be calculated if structural data are available for a given ternary hydride. It is also possible to derive the dipolar second moment from the NMR line shape. For a random walk diffusion process the mean jump time $\tau_{\rm c}$ is related to the diffusion constant D via the expression (Cotts, 1972)

$$D = d^2 / n\tau_c \,, \tag{9}$$

where d is the mean jump distance and n the number of possible jump paths in the crystal structure. The diffusion constant D is usually written in a typical Arrhenius expression:

$$D = D_0 \exp(-E_A/kT), \qquad (10)$$

where E_A is an activation energy and k is Boltzmann's constant. Combining relations (8)–(10) one has

$$T_{\rm 2d} = D_0 (n/d^2) \gamma_{\rm H}^{-2} M_{\rm 2d}^{-1} \exp(-E_{\rm A}/kT) \,. \tag{11}$$

Plots of T_{2d} versus 1/T are expected to be linear. From their slope the corresponding



Fig. 16. Arrhenius plot of the dipolar proton relaxation time T_{2d} in various LaNi_{5-y}Al_yH_x alloys (after Bowman et al., 1980).

values of the activation energy E_A can be derived, while from the intercepts on the vertical axis values of D_0 can be obtained (provided values for the other quantities in eq. (11) are known). A typical set of such plots is shown for various LaNi₅ base materials in fig. 16 (Bowman et al., 1979). The activation energies are of the order of 0.3 eV. The room temperature diffusion constants derived from the NMR data are plotted versus Al content in fig. 17. Bowman et al. were able to show in this way that the room temperature diffusion constant decreases by more than two orders of magnitude upon substitution of Al for about 25% of the Ni in LaNi₅.

Apart from the spin-spin relaxation time one can also use the spin-lattice relaxation time to obtain information on the proton jump frequencies. For completeness it is mentioned that in current NMR investigations the spin lattice relaxation time is studied either in the laboratory reference frame (T_1) or in the rotating reference frame $(T_{1\rho})$. A method of measuring D directly has been described by Karlicek and Lowe (1980), using an alternating pulsed field gradient technique (APFG). The results obtained on a number of ternary hydrides by means of various methods are compared in table 3. Also given in the table are data obtained by means of the quasi-elastic neutron scattering technique (QNS). In this technique the quasi-elastic line width Γ is determined as a function of momentum transfer Q. The diffusion constant D can be derived from the initial slope of a plot of Γ versus Q^2 . Comparison of the data collected for LaNi₅H_x in the table shows that there is satisfactory agreement between most of them. Furthermore, the diffusion of H atoms at room temperature is seen to be considerably faster in the LaNi₅ hydride than in the Ti-base materials.



Fig. 17. Influence of the Al concentration (y) on the room temperature hydrogen diffusion coefficients in LaNi_{5-y}Al_yH_x. For the various measuring techniques indicated in the figure, see text (after Bowman et al., 1979).

Apart from the La(Ni, Al)₅ ternaries, diffusion of H atoms was also studied in several La(Ni, Cu)₅ ternaries and in LaCu₅. Shinar et al. (1980) found that increasing Cu concentration leads to an increase in the activation energy E_A , the value in LaCu₅H_{1.5} being almost twice as high as in LaNi₅H₆.

In more detailed investigations Karlicek and Lowe (1980), Achard et al. (1982) and Noréus et al. (1983) found that the assumption of a single thermally activated diffusion process in the LaNi₅ hydride is an oversimplification. According to their results the hydrogen motion in the LaNi₅ hydride is rather complicated and involves at least two different diffusion processes (with activation energies differing by more than a factor of two). They ascribe this to the possibility that the movement of hydrogen involves the crossing of several potential energy wells of different depths. In this connection they point to the crystal structure of the LaNi₅ deuteride (see section 5) where the deuterium atoms occupy more than one inequivalent lattice position. These lattice positions are interconnected by a multitude of different jump paths.

Shinar et al. (1981) found experimental evidence indicating that an analysis of the diffusion-related experimental data in terms of a simple Arrhenius type of activation law is an over-simplification for other reasons as well. For a number of hydrides based on binary and pseudobinary compounds they show that the activation energy E_A cannot be taken to be temperature independent, as is usually done.

TABLE 3	Diffusion coefficients for hydrogen in some ternary hydrides. The various quantities listed are related through the expres	$D = D_0 \exp(-E_A/kT)$. The value of D_0 for LaNi ₅ H ₆ $_6$ was calculated by Lebsanft et al. (1979) from the data of Khodosov e	
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or hydrogei The value c	n in some ternary of D ₀ for LaNi ₅ H ₆ ,	hydrides , was calı (15	. The various (culated by Lebs 978a, b).	quantities listed ar anft et al. (1979) f	e related through the expression from the data of Khodosov et al.
erature (K)	D_0 (cm ² /s)	$E_{\rm A}$ (eV)	D(300 K) (cm ² /s)	Method	Reference
00	2.1×10^{-3}	0.27	5×10^{-8}	SNO	Richter et al. (1982)
311	1.6×10^{-3}	0.30	$1.5 imes 10^{-8}$	$NMR(T_{2d})$	Bowman et al. (1979)
301	5.0×10^{-6}	0.17	$0.7 imes10^{-8}$	$NMR(T_{2d})$	Bowman et al. (1979)
008	1.5×10^{-4}	0.22	$2.1 imes 10^{-8}$	NMR(CW)	Halstead (1974)
300	3.2×10^{-4}	0.25	1.7×10^{-8}	$NMR(T_{1_n})$	Halstead et al. (1976)
180	$8 \times 10^{-4 b}$	0.23	11×10^{-8}	$NMR(T_i)$	Khodosov et al. (1977)
375	0.14	0.42	1.4×10^{-8}	NMR(APFG)	Karlicek and Lowe (1980)
318	1.5×10^{-5}	0.15	3.4×10^{-8}	QNS	Lebsanft et al. (1979)
413	4.2×10^{-7}	0.33	1.2×10^{-12}	$NMR(T_{2d})$	Bowman and Tadlock (1979)
759	7.2×10^{-4}	0.50	2.9×10^{-12}	QNS	Lebsanft et al. (1979)
560	ĺ	0.79	9.9×10^{-16}	$NMR(T_{2d})$	Bowman et al. (1978)
	Alle value of the	And value of D_0 for Larvis, K_0 crature D_0 (K) (cm ² /s) 00 2.1 × 10 ⁻³ 11 1.6 × 10 ⁻³ 01 5.0 × 10 ⁻⁶ 00 1.5 × 10 ⁻⁴ 80 8 × 10 ⁻⁴ 80 8 × 10 ⁻⁴ 13 4.2 × 10 ⁻⁷ 59 7.2 × 10 ⁻⁴	And value of D_0 for Larvis h_{56} was called the stature D_0 E_A cratture D_0 E_A (1) (K) (cm^2/s) (cV) (cV) (1) (cH) (cV) (cV) (1) (cH) (cV) (cV) (1) (cH) (cV) (cV) (1) (cH) (cV) (cV) (1) (CV) (0) (CV) (1) (CV) (CV) (CV) (1) (CV) (CV) (CV) (1) (CV) (CV) (CV) (1) (CV) (CV)	The value of D_0 for Larvisrie, was calculated by Letes rather D_0 E_A $D(300 \text{ K})$ (1978a, b). (1978a, b). (1078a, b). (11 1.6×10^{-3} 0.27 5×10^{-8} (11 1.6×10^{-3} 0.27 5×10^{-8} (11 1.6×10^{-3} 0.27 5×10^{-8} (11 1.5×10^{-4} 0.27 1.5×10^{-8} (12 1.5×10^{-4} 0.22 2.1×10^{-8} (13 1.5×10^{-4} 0.23 1.1×10^{-8} (13 4.2×10^{-5} 0.15 3.4×10^{-8} (13 4.2×10^{-7} 0.33 1.2×10^{-12} (15 3.4×10^{-8} (16 -12 0.12 2.9×10^{-12} (17 -12 -12 -12 -12 -12 -12 (17 -12	The value of D_0 for Larvis, $f_{6.6}$ was calculated by Leosanti et al. (1978) 1 stature D_0 (F) (cm^2/s) (F) (cm^2/s) (eV) $(cm$
4. Thermodynamic aspects

4.1. Pressure-composition isotherms

The plateau pressures corresponding to the equilibrium $\alpha + \frac{1}{2}xH_2 \rightleftharpoons \beta$ are found to depend strongly on the temperature. The results obtained for the pseudobinary compound LaNi_{4.7}Al_{0.3} by Huston and Sandrock (1980), shown in fig. 18, may serve to illustrate this point. It is seen that, starting from room temperature, an increase in temperature of about 100 degrees pushes the pressure from about 0.4 atm to above 5 atm.

The plateau pressure of the ternary hydride AB_nH_{2m} , formed by means of the reaction

$$AB_n + mH_2 \rightleftharpoons AB_nH_{2m}, \qquad (12)$$

can be taken as a measure of its stability. According to the van 't Hoff equation the corresponding plateau pressure can be approximated in a limited temperature range $(T \ll T_c)$ by means of the Arrhenius relation

$$\ln p_{\rm H_2} = \Delta H / RT - \Delta S / R \,, \tag{13}$$

where *R* represents the gas constant, while ΔH and ΔS are the standard enthalpy and entropy of formation of the hydride, respectively (relative to AB_n and H₂ gas). It follows from eq. (13) that $\ln p_{\rm H_2}$ is expected to vary linearly with 1/T. From the slope of a plot of $\ln p_{\rm H_2}$ versus 1/T it is therefore possible to derive the value of ΔH , and



Fig. 18. Hydrogen absorption isotherms for the pseudobinary compound $LaNi_{4.7}Al_{0.3}$ (after Huston and Sandrock, 1980).



Fig. 19. Van 't Hoff type plots, describing the temperature dependence of the hydrogen desorption pressures in various materials. (Data are from Huston and Sandrock, 1980; Goudy et al., 1978; Kierstead, 1981a).

from the intercept with the vertical axis one can obtain the corresponding value of ΔS . Using the data of fig. 18 such a plot is shown for LaNi_{4.7}Al_{0.3}H₃ in the middle part of fig. 19. (The fact that the isotherms are not strictly horizontal in the plateau region was already discussed in section 3.3. The plot given in fig. 19 corresponds to the middle part of the plateau region.) The ΔH and ΔS values that can be derived for LaNi₄₇Al₀₃H₃ from this plot are 33.9 kJ/mole and 120.1 J/K mole H₂. In some cases it is not justified to identify the ΔH and ΔS values obtained by means of the Arrhenius plot as the formation enthalpy and formation entropy of the ternary hydride AB, H_{2m}. In most systems there is not only a substantial solubility of hydrogen in the intermetallic compound, but also an appreciable deviation of the hydride phase from the stoichiometric composition. It is therefore more appropriate to look upon ΔH and ΔS as the enthalpy and entropy changes associated with the reaction $\alpha + x H_2 \rightleftharpoons \beta$ (x < m). There is yet another complication. It can be seen from fig. 9 (and to some extent also from fig. 18) that close to the critical temperature in particular, the composition both of the α phase and of the β phase varies considerably with temperature. This means that plateau pressures measured at different temperatures do not necessarily correspond to the same reactants and reaction products. Flanagan (1978b) has presented arguments showing that, in spite of this latter feature, conditions may be such that the linear relationship between $\ln p_{\rm H_2}$ and 1/T can still be expected to hold. Values of ΔH and ΔS obtained by means of a linear $\ln p_{\rm H_2}$ versus 1/T plot at temperatures where the compositional changes of the α and β phases are quite severe therefore have to be interpreted with some caution. This is particularly true if the compositional dependence of the curve that defines the two-phase region in fig. 9 is less symmetric about the critical composition (Flanagan 1978b).

Kierstead (1980a-d, 1981a, b) has had considerable success in fitting multiplateau hydrogen absorption isotherms in terms of the Lacher (1973) and Rees (1954) models. The phase separation corresponding to a given plateau pressure is taken to be governed by an attractive interaction between the hydrogen atoms. In order to describe more than one plateau one has to postulate the presence of various groups of sites (i) having different heats (ΔH_i) and entropies (ΔS_i) of absorption. If there is a number n_i of sites of type *i* the corresponding hydrogen plateau pressure is determined by the four parameters n_i , ΔH_i , ΔS_i and T_i , where T_i represents the critical temperature (or heat of interaction $H'_i = RT_i$) corresponding to these sites. In the modified Lacher model the various groups of hydrogen absorption sites are occupied independently and their presence persists after multiple phase changes and lattice expansion. In the modified Rees model there is a specific type of interdependence between the sites, since hydrogen absorption on a site of the type *i* produces new sites dissimilar from *i* owing to the presence of a H atom on the neighbouring type *i* site. An example of the data analysis based on the Rees model is shown in fig. 20 for $DyCo_3H_{\star}$. Four different types of sites were assumed. Isotherms were calculated for five different temperatures (full lines in fig. 20). The total number of parameters used in this fitting procedure equals 16 (i = 4). Later Kierstead (1981c) was able to obtain even better fits by introducing entropies of interaction $(T_i = H'_i - TS'_i)$ as well as temperature dependent enthalpies $\Delta H_i(T)$ and entropies $\Delta S_i(T)$ associated with the change in constant-pressure heat capacity (ΔC_i) . The number of parameters required for fitting the isotherm then equals $6m (n_i, \Delta H_i^0, \Delta S_i^0, \Delta C_i^0, H_i' \text{ and } S_i'; i = 1, ..., m).$ Here we wish to stress that the model used by Kierstead is useful for analysing measured data but it is not able to make any *a priori* predictions of the hydrogen absorption tendency in the various intermetallic compounds.



Fig. 20. Isotherms of $DyCo_3H_x$ fitted by means of the Rees model (after Kierstead, 1981c).

To end this section it should be mentioned that the study of pressure-composition isotherms is not the only method that can be used to determine the values of ΔH and ΔS associated with the hydrogen sorption process. These values can also be derived from direct calorimetric measurements (see for instance Ohlendorf and Flotow, 1980a; Murray et al., 1981a, b; Wemple and Northrup, 1975; Mikheeva et al., 1978) and from magnetic measurements (Yamaguchi et al. 1982).

4.2. Experimental values of ΔH and ΔS

In tables A1 to A5 in the appendix some experimental hydrogen sorption characteristics for a number of intermetallic compounds are listed. Inspection of the ΔH and ΔS values given in the tables shows that the former values vary considerably, whereas there are only relatively small differences between the latter. This feature is also apparent from the results shown in fig. 19. There is a considerable difference in the slope of the lines, whereas extrapolation of the lines leads to about the same intercept on the left-hand vertical axis. The corresponding values of ΔS and the various values of ΔS given in the tables are not far off from the entropy of hydrogen gas (ΔS^{gas}) (about 130 J/K mole H₂ at 1 atm and room temperature). The near constancy of the ΔS values reflects the fact that in all the hydrogenation reactions the entropy of the hydrogen as a gas is lost upon entering the metal. Compared to this large entropy term other entropy effects, arising in the solid, can be shown to be relatively unimportant in most cases. If one neglects the solubility of hydrogen in the starting material the excess entropy ΔS^{ex} in the ternary hydride can be expressed as

$$\Delta S^{\text{ex}} = \Delta S^{\text{vib}}_{\text{H}} + \Delta S^{\text{vib}}_{\text{host}} + \Delta S^{\text{el}} + \Delta S^{\text{conf}} \,. \tag{14}$$

The contribution $\Delta S_{\rm H}^{\rm vib}$ represents the vibrational entropy of the hydrogen atoms in the ternary hydride, $\Delta S_{\text{host}}^{\text{vib}}$ represents the entropy associated with the modifications of the the vibrational spectrum of the host compound. The contribution $\Delta S^{\rm el}$ is the entropy effect due to the changes in the electronic heat capacity upon charging, while ΔS^{conf} represents the configurational entropy, originating from the statistical distribution of the hydrogen atoms over the more abundant interstitial sites in the hydride. By means of the same arguments presented elsewhere (Buschow et al., 1982a) it can be shown that the first three terms of eq. (14) are relatively small: The vibrational spectrum of the H atoms in a metallic hydride can be treated approximately as an assembly of Einstein oscillators. Experimental results obtained on binary and ternary hydrides so far suggest that the characteristic Einstein temperature ($\theta_{\rm E}$) is relatively high. This follows for instance from neutron scattering results obtained by Rush et al. (1980) in the hydride of TiCu (fig. 21) using the relation $k\theta_{\rm E} = hW_{\rm H}$. It also follows from the specific heat data obtained by Wenzl and Pietz (1980) in various hydrides based on TiFe. A high value of $\theta_{\rm E}$ is consistent with the fact that the mass of the hydrogen atoms is relatively low. With values of $\theta_{\rm E}$ in the range 1000-1500 K one expects the vibrational heat capacity to rise steeply at temperatures between 300 K and 500 K, approaching the value 3R per mole of H atoms. Consequently, the heat capacity of H_2 gas and that of hydrogen in the hydrides will cross at a temperature



Fig. 21. Neutron scattering spectra measured at 78 K for TiCuH_{~1}. Data are from Rush et al. (1980).

not much exceeding room temperature $(T/\theta_E \approx 0.4)$, after which the change of ΔS_H^{gas} with temperature will be smaller than that of ΔS_H^{vib} . In any case the term ΔS_H^{vib} will be relatively small compared to ΔS_H^{gas} at room temperature. Even in the case of Pd hydride, where $\theta_E = 800$ K, the contribution is only of the order of 10 J/K mole H₂ at 300 K (Boureau et al., 1979). In LaNi₅H_{6.4} a value equal to 2 J/K mole H₂ was estimated (Ohlendorf and Flotow, 1980b). The two terms ΔS_{host}^{vib} and ΔS^{el} are even smaller. In Pd hydride Boureau et al. obtained the values + 2 J/K mole H₂ and - 5 J/K mol H₂. The corresponding values estimated by Ohlendorf and Flotow (1980b) in LaNi₅H_{6.4} are 9.2 J/K mole H₂ and - 0.3 J/K mole H₂, respectively.

The configurational entropy can be derived by means of the relation $\Delta S^{\text{conf}} = k \ln W$, where W is the number of complexions associated with the distribution of the number of hydrogen atoms over the available crystallographic sites. Application of Stirling's approximation leads to

$$\Delta S^{\text{conf}} = -kN \sum_{i} G_{i} [\theta_{i} \ln \theta_{i} + (1 - \theta_{i}) \ln(1 - \theta_{i})], \qquad (15)$$

where θ_i is the fractional occupancy of site *i* and G_i is the site multiplicity. If neutron diffraction data of the ternary deuteride of a given intermetallic compound are available the experimental values of θ_i and G_i can be used to calculate ΔS^{conf} by means of eq. (15). In LaNi₅H₆ values of ΔS^{conf} equal to 20 J/(K g at) have been estimated. However, we will return to this point later on, after having discussed experimental data on the crystal structure of ternary hydrides in more detail. In any case, even though ΔS^{conf} is the largest contribution in eq. (14), the corresponding values are small compared with the value of ΔS^{gas} .

4.3. Empirical relations for estimating ΔH of the hydrides of intermetallic compounds

Given the fact that hydrogen absorption leads to rather similar values of the associated entropy change in the various intermetallics, it follows from the van 't Hoff relationship (eq. 13) that the equilibrium pressure would be predictable if ΔH were known. It is clear that such formation enthalpies can be derived from ab initio band structure calculations. For CsCl-type compounds like TiFeH₂ and TiPdH₂ such calculations were made by Gelatt (1978), who obtained calculated ΔH values of the right order of magnitude. Such calculations are, however, rather cumbersome and lengthy in cases where the crystallographic unit cell is composed of many different inequivalent metal atom positions. For this reason the prediction of ΔH values and equilibrium pressures based on band structure calculations cannot be regarded as a universal method applicable to a large variety of intermetallics.

Methods in which the enthalpies were correlated with other physical quantities have proved to be more suitable for predicting the hydrogen absorption behaviour of intermetallics. In the empirical model described by van Mal et al. (1974) and Miedema et al. (1977) the enthalpy of formation of the ternary hydride RMH_{2m} is expressed in terms of the formation enthalpy of the binary hydrides of the metals R and M and the formation enthalpy of the uncharged intermetallic compound RM_n. This model is an extension of Miedema's models to describe formation enthalpies of intermetallic compounds and alloys (Miedema et al., 1980). A brief description of this model was given in section 2. Hydrides of transition metals are treated as alloys composed of hydrogen metal atoms. The component R in Rm, that forms a relatively stable binary hydride is taken to be a minority element (n > 1). In the same way as in the heat of formation of the pure compound RM_n (see section 2.1) it is assumed that the main energy contributions to the heat of formation of the ternary hydride RM_nH_{x+y} are due to energy effects at the atomic cell boundaries. In the ternary hydride the hydrogen atoms will completely surround the minority atoms. The expression for ΔH is composed of three terms:

$$\Delta H(\mathrm{RM}_{n}\mathrm{H}_{x+y}) = \Delta H(\mathrm{RH}_{x}) + \Delta H(\mathrm{M}_{n}\mathrm{H}_{y}) - (1-F)\Delta H(\mathrm{RM}_{n}).$$
(16)

The first two terms on the right hand side of eq. (16) account for the energy effects associated with the R-H and M-H atomic cell boundaries. The third term accounts for the contacts between R and M being broken upon formation of the hydride. The factor (1 - F) in front of the last term of eq. (16) accounts for the fact that the separation of R atoms from M atoms by means of the H atoms becomes less effective as *n* decreases. For more details we refer to the papers by Miedema et al. (1977), and Buschow et al. (1982a), where values for the different quantities appearing in eq. (16) are also listed. Some of the computational results are reproduced in table 4. The ΔH values of the corresponding Gd compounds are virtually the same as those listed for Y. In the case of the (trivalent) heavy lanthanides or light lanthanides one may extrapolate between the values of Y and Sc and between the values of La and Y, respectively. With a value of $-130 \text{ J/K} \mod \text{H}_2$ for the hydrogenation entropy a plateau pressure of 1 atm at room temperature corresponds to $\Delta H = -39 \text{ kJ/mol H}_2$ (eq. 13). By means of the results given in table 4 a quick indication can be obtained of the possible existence of a stable hydride ($p_p \leq 1 \text{ atm}$) for a given compound.

TABLE 4

Calculated values of the formation enthalpies of ternary hydrides of several intermetallic compounds of La, Y and Sc with 3d, 4d and 5d transition metals. The formation enthalpies are expressed in kJ/mol H₂. The hydride compositions were taken to be equal to RM₃H₆, RM₃H₅, RM₂H₄, and RMH_{2.5} for R=La or Y and RM₅H₅, RM₃H₄, RM₂H_{3.5} and RMH₂ for R=Sc.

М	ScM ₅	ScM ₃	ScM ₂	ScM	YM ₅	YM ₃	YM ₂	YM	LaM ₅	LaM ₃	LaM ₂	LaM
v	- 130	- 142	- 147	- 185	- 136	- 144	152	- 181	-139	-146	- 149	-173
Cr	- 34	- 101	-113	- 162	- 93	-106	- 122	- 163	- 97	-108	-120	-156
Mn	-66	- 33	<u> </u>	-151	- 72	- 55	- 104	-151	-72	- 83	- 100	- 143
Fe	- 47	- 65	- 54	-141	- 55	- 73	- 96	-147	- 61	- 74	-93	-140
Co	-25	-40	- 64	-123	- 36	49	- 75	-131	- 35	- 47	-70	-123
Ni	- 14	- 26	- 53	-114	-24	36	- 64	-123	- 22	- 33	- 59	-115
Mo	- 93	-113	122	- 172	- 105	- 119	- 134	- 174	- 110	-123	- 134	-169
Tc	+4	-12	- 34	-103	- 2	- 24	- 54	-116	-8	-23	- 50	- 110
Ru	+15	+0	-30	- 95	+2	-13	-45	-110	+ 3	-12	-41	-114
Rh	+30	+18	- 15	- 80	+18	+6	27	95	+24	+12	-20	- 87
Pd	+ 31	+ 29	-6	-63	+ 24	+15	-12	- 77	+ 34	+ 29	-2	-68
W	- 76	- 99	-111	-165	- 91	- 107	- 126	- 170	- 97	-112	- 126	- 165
Re	+10	-9	-36	-101	5	22	- 53	-117	-6	- 22	- 50	-111
Os	+11	-6	- 34	-100	- 3	- 19	- 51	-115	-3	- 19	- 47	- 109
Ir	+40	+ 27	- 7	- 74	+26	+13	-22	- 92	+30	+17	- 16	-85
Pt	+65	+ 58	+ 19	-45	+ 53	+43	+7	- 66	+ 51	+ 51	+16	+ 58

Owing to the simple formulation used in eq. (16) the model is sometimes misinterpreted. As already mentioned, the ternary hydrides are regarded as ternary intermetallic compounds, one of the components being hydrogen. Nishimiya et al. (1982) assume incorrectly that the model encompasses the formation of RH_2 (ZrH₂) clusters after a complete rupture of the alloys. (Such clusters may arise incidentally after decomposition of the ternary hydride, which is a different matter, not under discussion here.)

It should be realized that the crude approximations made set a limit to the applicability of the model. We have only considered energy effects associated with the nearest neighbour interaction and the distribution of H atoms between the R-H and M-H contact surfaces (x and y in eq. 16) is arbitrary. Calculations made by means of eq. (16) therefore can give only a first-order estimate of the enthalpy of the ternary hydrides. For the purpose of comparison relative energies are required, however, and due to the cancellation of errors the accuracy of eq. (16) is much better. The applicability of eq. (16) is quite useful, therefore, in predicting trends. These comprise:

(i) In a series of compounds RM_n with fixed composition n and the same non-rare earth component M the equilibrium pressures increase in the direction from La to Lu.

(ii) In a series of compounds RM_n with fixed composition *n* and rare earth component R the equilibrium pressure is lower as the heat of compounding of R with the component M into RM_n is less negative (rule of reversed stability).

(iii) If R and M are fixed the equilibrium pressure increases with increasing n.

For some series of intermetallic hydrides listed in tables A1 to A4 in the appendix the p_{eq} data are fairly complete. For these series we have plotted the plateau pressures



Fig. 22. Hydrogen plateau pressures in various series of rare earth compounds.

as a function of the rare earth component in fig. 22. These data reflect the trends (i) to (iii) mentioned above.

There are only a few exceptions where the model predictions were found to lead to the wrong answer. The most serious one is LaPt₅, which compound, according to the positive ΔH value in table A4, should not give rise to a stable ternary hydride. Takeshita et al. (1981) reported the formation of a hydride phase LaPt₅H₄ from LaPt₅ at 1000 atm H₂ and room temperature. This discrepancy is as yet unexplained.

The wrong trend in the hydrogen sorption properties is predicted in the series TiM, where the ternary hydride stability should decrease in the sense M = Fe, Co, Ni. Experimentally, however, an increase is observed (Yamanaka et al., 1975; Lundin et al., 1977). It should be noted that the three ternary hydrides observed differ considerably in hydrogen concentration, the composition at the end of the first plateau being approximately TiFeH₂, TiCoH_{1.2} and TiNiH_{1.2}. The model calculations are based on the same hydrogen content (TiMH₂) and thus underestimate the (absolute) ΔH values of the ternary hydrides TiCoH_{1.2} and TiNiH_{1.2} when expressed per mole absorbed H₂ gas. Further complications which make the series TiFe, TiCo, TiNi less suitable for a comparison between model and experiment have been discussed in detail elsewhere (Buschow and Miedema, 1978).



Fig. 23. Formation enthalpy of La–Ni hydrides plotted as a function of Ni concentration. The full line connects the experimental ΔH values of NiH_{0.7} and LaH₂ (after Busch et al., 1978a).

If one neglects the last term in eq. (16) the enthalpy of hydride formation takes the form of a sum of the weighted heat of formation of the binary hydrides of the two parent metals. Such an approach to estimating ΔH values has been advocated by Clinton et al. (1975) and by Busch et al. (1978b, c). Results of the latter authors are reproduced in fig. 23. Here the full line connects the ΔH data of NiH_{0.7} and LaH₂. It is clear that this phenomenological relationship between the heat of formation of the ternary and binary hydrides is quite useful for estimating ΔH values of ternary hydrides based on rare earth metals where the first term in eq. (16) is the dominant one. It is obvious that the procedure of weighted averages is adequate for dealing with trend (iii) mentioned above. Trend (i) is also predicted correctly. This can be seen by taking account of the fact that in a series RM_n with M and n fixed the value of the binary hydride RH₂, which determines the intercept of the straight line with the left-hand vertical axis in fig. 23, moves in an upward direction as one proceeds from La to Lu. Difficulties are met if one considers very stable RM, compounds with fixed R and n and a variable M component, such as RRu_n , RRh_n , RPt_n (trend ii). Since the heat of formation of the binary metal hydrides $MH_{0.5}$ becomes more positive in the direction Pt, Rh, Ru (Bouten and Miedema, 1980), this means that the straight line corresponding to the weighted ΔH averages (such as in fig. 23) lies lowest for RPt_n and highest for RRu_n. Consequently, the stability of the ternary hydrides $RM_{n}H_{x}$ is expected to become more negative in the sense $RRu_{n}H_{x}$, $RRh_{n}H_{x}$, $\operatorname{RPt}_{H_{Y}}$. This trend is opposite to that usually observed. For instance, the ΔH values of the ternary hydrides of GdRu₂, GdRh₂ and GdPt₂ are reported (Jacob and Shaltiel, 1979) to become less negative in going from GdRu₂ to GdPt₂ ($\Delta H = -60.3$, 49.4 and > -39 kJ/mole H₂, respectively). Difficulties will furthermore be met, even in reproducing trend (iii), in cases where the formation enthalpy of the binary hydrides of the parent metals is relatively low while the enthalpy of compound formation is relatively high (for instance in ternary hydrides of Pd-Nb compounds).

Jacob et al. (1977, 1980a) have proposed a model in which an important role is attributed to the local environment of the absorbed hydrogen atoms. These authors

suggest that the energy effects associated with the occupancy of a hydrogen atom of a given interstitial hole position (j) be determined by the weighted average of the heat of formation of the binary hydrides that surround this position $(\Delta H'_j)$. These latter quantities were estimated by means of the model of Miedema et al. (1980). The model given by Jacob et al. is suited, in particular, to predicting relative hole site occupancies N_j . According to Jacob et al. the N_j values can be obtained by using Boltzmann statistics, leading to the expression

$$N_j = N \frac{\exp(-\Delta H'_j/k_{\rm B}T)}{\sum_i \exp(-\Delta H'_i/k_{\rm B}T)}.$$
(17)

Note that this model leads to a quantitative description of the temperature dependence of the relative hole site occupancies. For predicting ternary hydride stabilities the model would seem less suited since, in principle, it would require a knowledge of crystallographic details of the ternary hydride. Fortunately most of the ternary hydrides do not give rise to crystal structures where the metal atoms are arranged in a completely different way from the arrangement in the crystal structure of the uncharged intermetallics. Model calculations can then be made based on structural details of these latter compounds (see for instance Shinar et al., 1978a, b).

Lundin et al. (1977) and Magee et al. (1981) have analysed the hydrogen absorption behaviour of intermetallic compounds in terms of hole sizes present in these compounds. In the Haucke compounds, in particular, a rather close correlation was found between the stability of the RM₅H_y hydrides and the tetrahedral hole sizes in RM_5 . It is not quite clear in how far these correlations have a physical basis. In the first place the differences in $\ln p$ or ΔH are explained in terms of tetrahedral hole radii differences of only several thousandths of Å, whereas it is known that hydrogen uptake gives rise to lattice expansions about two orders of magnitude larger. Secondly, if the hole size in the uncharged Haucke compounds RCo₅ or RNi₅ were really important, one would expect the correlation to hold for compounds in which the R component has a valence different from 3. This seems not to be the case. It is also not clear why compounds in which the R elements have opposite valence deviations, as in $CeCo_5$ (Ce^{4+}) and $CaNi_5$ (Ca^{2+}), often show deviations from the mentioned correlation in the same directions while CeCo₅ and ThCo₅ (Ce and Th both tetravalent) deviate in opposite directions. The correlation is further less well established if Ni in LaNi₅ is wholly or partly replaced by Pt. Further arguments against the importance of hole sizes are the fact that the linear relationship between ln p and the hole size cannot be explained by elastic deformation of these interstitial holes. Also the volume expansion per hydrogen in a given series of compounds is not related to the associated plateau pressures (Busch et al., 1978a). It is conceivable that the variation in hole size across a series of compounds reflects the variation of other parameters determining the hydride stability. For instance, the lattice parameters (and hence also the corresponding hole sizes) tend to be smaller as the uncharged compounds have higher stabilities or as the R components are less electropositive (Buschow et al., 1982). Nevertheless, the established correlation between tetrahedral hole size and ternary hydride stability can be used in tailoring the absorption properties to satisfy the conditions required in a given application of the ternary hydrides. This is the more so since, instead of the hole size itself, one can use the corresponding unit cell volume, which is more easily accessible and, in addition, is an experimental quantity (Mendelsohn et al., 1977; Gruen et al., 1977; Buschow and Miedema, 1978).

Takeshita et al. (1980a, b, 1981) and Chung et al. (1980) have postulated the existence of a correlation between hydrogen absorption behaviour and the compressibility (κ) of the uncharged materials. This correlation was taken by these authors to be a result of the fact that the work required for the metal lattice expansion upon charging is less the softer the metal. The κ values used in their analysis were derived from the Debye temperatures obtained for several Haucke compounds by means of specific heat measurements. For several compounds of the series $La(Ni_{1-x}Co_{x})_{s}$ experimental results are available relating to the hydrogen absorption behaviour (van Mal et al., 1979) as well as to compressibilities obtained by means of high-pressure equipment (Brouha and Buschow, 1975). These data have been used in fig. 24 to plot the plateau pressure versus the corresponding κ values. Although the κ values used in this plot are not directly comparable with the values used by Takeshita et al. (1981), the trend of $\ln p$ is the same in both cases, thus confirming the correlation mentioned above. Also included in fig. 24 are data pertaining to the compounds YCo₅ and YCo₂ (Brouha et al., 1974). The correlation seems therefore to be less satisfactory when compounds varying widely in electronic and crystallographic properties are included.

Although the presence of an open d band does not represent a condition sine qua non for the hydrogen absorption, it may have some influence on details of the hydrogen sorption characteristics. Gschneidner et al. (1982) investigated a number of Haucke phases $R(Ni_{1-x}Cu_x)_5$ and $R(Ni_{1-x}Al_x)_5$ and found a correlation to exist between the variation in the normalized electronic specific heat $\gamma(x)/\gamma(0)$ and the



Fig. 24. H_2 absorption plateau pressure versus compressibility of various $LaNi_{5-x}Co_x$ compounds, YCo_5 and YCo_2 .

variation in the number of H atoms $(N_{\rm H})$ absorbed per formula unit when Ni is replaced by Cu or Al. The existence of this correlation was interpreted in terms of the rigid band model, increasing x leading to more electrons (η) added to the 3d band and hence to a more complete filling of the Ni 3d band. In the case of Al substitution the authors assume that three electrons are added to the Ni 3d band for each Al atom. This latter assumption raises several questions. In the first place it is difficult to understand on the basis of electronegativity considerations why a relatively large charge transfer should take place between Al and Ni while the charge transfer between Gd and Ni is taken to be negligible. (Note that Gd has an even lower electronegativity than Al.) In the second place the large charge transfer from Al to Ni in $R(Ni_{1-x}Al_x)_5$ is not in keeping with results of investigations made on a pseudobinary series, of the C15 type: magnetic and Mössbauer effect investigations of $Gd(Fe_{1-x}Al_{x})_{2}$ compounds showed that the 3d band filling remains more or less the same up to Al concentrations higher than x = 0.9 (Besnus et al., 1979; van der Kraan et al., 1982). Although the above-mentioned correlation between $\gamma(x)/\gamma(0)$ and $N_{\rm H}$ is quite convincing, the rigid band and charge transfer models seem to be too crude a picture. Hybridization effects will also lead to serious changes of the 3d band structure. The hybridization effects will be larger for Al substitution than for Cu substitution so that one may look upon the band filling parameter η also as reflecting to some extent an increasing 3d band hybridization.

For completeness we will conclude this section by mentioning that it is highly unlikely that the tendency towards hydrogen absorption is determined by the presence of a partially empty d band in the uncharged compounds. Formerly the presence of a partially depleted d band in metals like Pd, Nb and V has often been taken to be intimately connected with the capability of these elements to absorb hydrogen, the hydrogen donating its electron to the d band of the metal.

Starting from the experimental point of view, one could mention that the hydrogen absorption in Mg₂Cu (Reilly, 1978a), Ti₃Sn (Rudman et al., 1978) Th₂Al (Bergsma et al., 1963), HfAl (van Essen and Buschow, 1979) or La₂Mg₁₇ (Yajima and Kayano, 1977) does not point to the presence of an open d band as being the driving force of the H₂ absorption. The compound LaNi₅ and its hydride resemble closely the Pd–H system in that there is a relatively high d electron density of states, corresponding to the presence of an almost filled d band.

Arguments were presented (Buschow and van Mal, 1982) showing that the presence of the partially depleted 3d band in, for instance, LaNi₅ is not a prerequisite for the H_2 absorption: In elementary Ni the number of unoccupied 3d band states is about 0.6 electron per Ni atom. This number will even be smaller in LaNi₅, so that one may consider it as an upper limit. If the donation of electrons to the 3d band were really important, the maximum hydrogen absorption capacity would be near LaNi₅H₃. The large number of experimental results (see for instance table A1) show that LaNi₅ is able to absorb more than twice this amount. Also Gschneidner et al. (1982) concluded that relatively large amounts of hydrogen (0.5 H atom per metal atom) can be absorbed in RM₅ compounds without the necessity of having holes in the 3d band.

Further evidence against the necessity of d band filling upon hydrogen absorption

can be derived from results of specific heat measurements reported for several Haucke phases by Takeshita et al. (1980b, 1981). These authors conclude that the density of states at the Fermi surface is less likely to be an important factor in governing the hydrogen absorption behaviour.

4.4. Metastable character of ternary hydrides

A comparison of the free energy of formation of a given ternary hydride (with H_2 gas and the corresponding intermetallic compound as standard states) with the free energy of formation of the binary hydrides of the corresponding constituent metals shows that formation of the ternary hydride is often not the energetically most favourable reaction (Buschow, 1977b). By means of experimental values of ΔH and ΔS or by means of values calculated on the basis of Miedema's model (see sections 2.1 and 4.3) one may derive quite generally that under not too high pressures and at room temperature most of the ternary hydrides (RM_nH_x) are metastable and decompose into the corresponding hydrides RH_2 (or RH_3) and an M-richer compound RM_p (p > n). In the case of hydrogenation of La_7Ni_3 Busch et al. (1978b) found the reaction

 $5La_7Ni_3 + 48H_2 \rightarrow 5La_7Ni_3H_{19,2} \rightarrow 32LaH_3 + 3LaNi_5$.

If an M-richer compound does not occur in the R-M phase diagram, pure M metal will be formed instead (Cohen et al., 1980a, b; Rummel et al., 1982):

$$2\text{LaNi}_5 + 6\text{H}_2 \rightarrow 2\text{LaNi}_5\text{H}_6 \rightarrow 2\text{LaH}_3 + 10\text{Ni} + 3\text{H}_2$$

Ternary hydrides are, nevertheless, formed upon hydrogenation owing to the fact that the charging with H₂ gas is usually performed at temperatures low enough to make diffusion of metal atoms impossible. This diffusion of the metal atoms is a necessary step to bring about separation of the phases RH₃ and RM_p associated with the decomposition of the ternary hydride. In cases where the reaction between H_2 and RM_n is allowed to proceed rapidly enough to make the transfer of the heat of hydrogenation to the surroundings in thermal contact with the sample insufficient, it can happen that the temperature of the sample becomes high enough for diffusion to take place. In many cases the thermal contact of the sample with its environment is such that a relatively high temperature is reached only during a short period. The phase separation mentioned above will then not reach completion. As a result, considerable atomic disorder may be present after charging. One may visualize the ternary hydride as an alloy supersaturated with respect to the phases H_2 and RM_a . Precipitation of these phases may, for instance, proceed by means of a nucleation and growth mechanism and hence be strongly temperature dependent. Insufficient growth can give rise to precipitate particles too small to be observed by standard X-ray diffraction. This would explain the absence of diffraction lines after charging, as reported on several occasions in the literature (Clinton et al., 1975; Malik and Wallace, 1977). In some cases one of the reaction products after decomposition is ferromagnetic, whereas the original ternary hydride is not. It is then possible to follow rather closely by means of magnetic measurements the stage of the decomposition process after repeated charging and desorption cycles (Buschow, 1978; Irvine and Harris, 1978; Siegman et al., 1978; Hempelmann et al., 1978). Such magnetic measurements have the advantage that the presence of the ferromagnetic phase will show up even though the decomposition has not yet reached a stage where this precipitated ferromagnetic phase can be detected by means of standard X-ray diffraction.

Since the transformation of the metastable ternary hydride into the decomposition products is diffusion controlled, one may use eq. (10) to show that the decomposition rate depends exponentially on the temperature $[\propto \exp(E_A/kT)]$. It also depends exponentially on the activation energy $E_{\rm A}$ pertaining to the atomic motion of metal atoms. This activation energy is generally considered to comprise two terms, viz. the energy needed to create a vacancy (ΔH_{1v}) and the energy needed for a given atom to jump into the vacancy (saddle point energy). In pure metals both energies are found to be almost equal or to differ at least not much in magnitude (see for instance Christian, 1975). For the present purpose it is reasonable therefore to assume that $E_{\rm A}$ is proportional to $\Delta H_{\rm iv}$. Studies of precipitations like those in the eutectoid decomposition of rare earth cobalt Haucke phases have indicated that the first precipitation is due to the movement of the smaller type of atoms. This would mean that E_A can be taken to be determined by ΔH_{1v}^M , where M is the smaller (non-rare earth) component in the RM_n compounds. For the special case of La–Ni alloys we can use the results depicted in fig. 5. These results suggest that the decomposition of the ternary hydride of, for instance, La_7Ni_3 involves an activation energy more than twice as low as in LaNis, for instance. It will be clear that due to the presence of the hydrogen atoms, the values of ΔH_{1v}^{Ni} in the ternary hydrides will be substantially lower than those in the parent compounds. Nevertheless it seems plausible that the trend of ΔH_{1v}^{Ni} in both types of materials will be the same. Considerations like those given above can then be used to show that the decomposition of ternary R-3d hydrides is expected to proceed more rapidly as the R concentration increases. Furthermore the ΔH_{1v}^{M} value corresponding to the point on the left-hand vertical axis in fig. 5 can be shown to increase by more than 50% if one moves from R = La to Lu. This means that for a given 3d concentration of R-3dcompounds the decomposition will proceed less easily in the same sense. The two trends of the decomposition of ternary hydrides as a function of 3d concentration and as a function of the nature of the R element are in keeping with experimental observations. In the case of compounds between light rare earth elements and 3d metals well-defined ternary hydrides (observable by X-ray diffraction) are generally obtained only for 3d-rich intermetallics (Busch et al., 1978b; Clinton et al., 1975). For a fixed 3d composition like RFe_2 there is a tendency towards diminished decomposition as the atomic number of the rare earth component increases. This follows for instance from the increasing sharpness of the lines seen by means of ⁵⁷Fe Mössbauer spectroscopy (Viccaro et al., 1979c, Buschow et al., 1980). Although the decomposition of the ternary hydride is of minor importance in compounds like LaNis, it may give rise to difficulites in those applications in which use is made of many repeated absorption-desorption cycles (McHenry, 1977; Holleck et al., 1980; Schlapbach, 1980).



Fig. 25. Effect of temperature variation on the amount of absorbed hydrogen gas at 14.4 atm of the compound $La_{0.9}Eu_{0.1}Ni_{4.6}Mn_{0.4}$ (after Cohen et al., 1980b). Heating is indicated by triangles, cooling by squares.

A detailed study of the degradation of ternary hydrides by repeated cycling was performed by Cohen et al. (1978, 1980a, b). The degradation in LaNi₅ and pseudobinaries was studied by performing many temperature-induced absorptiondesorption cycles. The response of La_{0.9}Eu_{0.1}Ni_{4.6}Mn_{0.4} in 14.4 atm H₂ to temperature variation is shown in fig. 25. Cohen et al. found that through more than 1500 cycles the amount of reversibly absorbed hydrogen decreases markedly. By means of ¹⁵¹Eu



Fig. 26. Dependence of the degradation rate on the upper temperature limit used in temperature-induced cycling of $La_{0.3}Eu_{0.1}Ni_{4.6}Mn_{0.4}$. The vertical axis represents 10⁴ divided by the number of cycles needed to achieve a loss of 50% of the absorption capacity (after Cohen et al., 1980a).

Mössbauer spectroscopy they established that the decrease mentioned is the result of the formation of a stable binary rare earth hydride. A straight line was obtained when the degradation rates were plotted versus 1/T (see fig. 26). From the slope of the line they obtained a value of the activation energy equal to 32 kJ/mol. (Note that this value is indeed substantially lower than the activation energy for Ni in uncharged LaNi₅ mentioned above.) Cohen et al. suggest that pressure-cycled material gives rise to even faster degradation than temperature-cycled material.

The possibility to prepare amorphous alloys via charging with hydrogen gas was discussed by Buschow and Beekmans (1979). These authors argued that the disappearance of sharp reflection lines after charging is due to the formation of microcrystalline decomposition products rather than to the formation of amorphous alloys. Diffusion of metal atoms is a step necessary to bring about phase separation after, or better, during charging. The possibility of metal atom diffusion would, however, lead to spontaneous crystallization if the alloys were amorphous.

5. Physical properties

This section is concerned mainly with crystallographic and magnetic properties. In contrast to the vast amount of experimental work done on these properties, relatively little has been published on other properties such as transport properties. The few examples of specific heat measurements are not included in this section as they have already been discussed at more relevant places elsewhere in this review (see section 4.3). Since the NMR investigations performed on the ternary hydride dealt mainly with the motion of the H atoms, these properties were discussed in the section on diffusion (section 3.6).

The proliferation of research work on the magnetic properties of intermetallics and their ternary hydrides is primarily due to the interest in the fundamental physics aspects. Magnetism in metallic systems is not yet completely understood. Various theories exist, with often conflicting models. The possibility of changing the local conduction electron concentrations by the incorporation of hydrogen atoms is of relevance to many of these theories.

There is also interest from the technological side, since upon absorption of hydrogen a compound may change from ferromagnetic to paramagnetic or vice versa. This would imply an additional contribution to the sorption entropy. It follows from the discussion in section 4.2 that the entropy effect in a hydrogen sorption reaction is mainly determined by the hydrogenated material. In several applications involving a combination of two different metal-hydrogen systems (see section 6) it can be of advantage if not only reaction enthalpies but also reaction entropies can be freely chosen. The possibility to vary ΔS by using magnetic effects would therefore provide a welcome degree of freedom. More trivially, one could mention that a knowledge of the changes in magnetic properties upon charging would make it possible to obtain information on the hydride degradation by means of magnetic monitoring. It was mentioned earlier (section 4.4) that ternary hydrides are metastable. Compounds RM_nH_{2m} tend to decompose into a hydride RH_m, M metal and

hydrogen gas. This magnetic monitoring could rather easily be performed, in particular, if the uncharged and charged compounds were non-magnetic or only weakly magnetic and the free M metal were ferromagnetic.

To deal with the fairly complex aspect of magnetic property changes, the section on magnetism is organized as follows.

In order to distinguish between changes in 3d electron magnetism and changes brought about by a modified coupling involving the localized 4f moments, we will first discuss results obtained upon H_2 absorption in intermetallics consisting of 3d elements and mainly those rare earth elements that are non-magnetic. These include the elements La, Y, Lu or Sc. In passing we will also discuss results obtained on compounds of 3d metals with Ti, Zr, Hf or Th. In a separate section we will discuss the changes observed in compounds where the rare earth element also carries a magnetic moment. Finally we will give an evaluation of the experimental results and discuss the conclusions that can be derived from them regarding the bonding of the H atoms in the ternary hydrides.

5.1. Crystal structures

As far as the lattice of metal atoms is concerned one can say that the structural changes accompanying the hydrogen sorption are of minor importance. In most cases the symmetry of the crystal lattice is preserved and the effect of the hydrogen is merely to produce a lattice expansion. Incidentally the H₂ absorption is accompanied by a small distortion which lowers the symmetry (Kuijpers, 1973; Viccaro et al., 1979b; Cho et al., 1982; Andreev et al., 1982). The X-ray diagrams of some of the compounds investigated did not contain diffraction peaks after H₂ absorption. This shows that long-range lattice periodicity has been lost. The loss in long-range atomic ordering is closely connected with the fact that the ternary hydrides are metastable under certain conditions of H₂ pressure and temperature and tend to decompose, a point already discussed in section 4. Further evidence in support of this decomposition follows from magnetic measurements (see section 5.2).

Owing to the small atomic scattering power of the H atoms no conclusive information on the crystallographic position of these atoms in the hydrides can be derived from results of X-ray and neutron diffraction. For a structure determination involving both the metal atoms and the H atoms one therefore has to rely on neutron diffraction studies made on the deuterium equivalents of the ternary hydrides. Until now only relatively few such studies have been undertaken. Kuijpers (1973) and Kuijpers and Loopstra (1974) investigated several hydrides of the RCo₅ family and found that hydrogen absorption leads to a small orthorhombic distortion. The crystal structure of LaNi₅D₆ has been studied by several investigators (Bowman et al., 1973; Fischer et al., 1977; Andresen, 1978; Furrer et al., 1978; Burnasheva et al., 1978, Percheron–Guégan et al., 1980; Noréus et al., 1983). With respect to the original LaNi₅ unit cell, hydriding has led to a volume increase of about 25%. In several investigations the symmetry was reported to have decreased from P6/mm to P31m (see table 5).

TABLE 5
Comparison of the refinement results of the LaNi ₅ deuteride structure in the two-site model and the
five-site model (after Achard et al., 1981). The values of $[(\sin \theta)/\lambda]_{max}$ correspond to the last reflection used
in the refinement.

Deuteride	Occupancy N					Number of - reflections	$[(\sin\theta)/\lambda]_{\max}$	Reliability R-factor (%)	Ref.
	3c si	tes		6d site	s		()		
LaNi ₅ D _{6.8}	3	_		3.8		19	0.44	qualitative	1
LaNi ₅ D ₆	2.86	,		3.14		21	0.39	5.4	2
LaNi ₅ D _{6.4}	3			3.4		_	-	5.4	2
LaNi ₅ D _{5.8}	3			2.8		-	0.52	6.4	3
LaNi ₅ D _{5.6}	3			2.6		not known	not known	4	4
LaNi ₅ D ₆	3			3		23	0.44	12	5
LaNi ₅ D ₆₅	3			3.5		-	0.72	16	6
LaNi ₅ D _{5.5}	3			2.5		92	-	8.3	7
	3f	4h	6m	12n	120				
LaNi5D _{6.5}	0.64	0.52	1.91	2.14	1.29	43	0.55	7.3	6

Bowman et al. (1973).
 Furrer et al. (1978).
 Burnasheva et al. (1978).
 Noréus et al. (1983).
 Fischer et al. (1977).
 Andresen (1978).
 Percheron-Guégan (1980).

The results of the refinements of the LaNi₅D₆ structure obtained in the various investigations are summarized in table 5. It is seen that the number of reflections considered in the investigation by Percheron-Guégan et al. and Noréus et al. (1983) is relatively large and adds weight to the low value of the reliability factor Rfound in these studies. It can also be seen from the table that the number of hole sites is five in the structure proposed by Percheron-Guégan et al., while it is only two in the other structures. This latter fact has led Wallace et al. (1981) to cast doubt on the validity of this structure determination, arguing that the configurational entropy S corresponding to this structure would be incompatible with the results of thermodynamic measurements. The value of S_c calculated for the five-site structure by Wallace et al. on the basis of eq. (15) given in section 4.2 equals 21.2 J K⁻¹ (g atom)⁻¹. This value is much higher than $S_c = 4.3$ J K⁻¹ (g atom)⁻¹ derived by Ohlendorf and Flotow (1980b) from an analysis of their specific heat data based on eq. (15). It was shown subsequently by Archard et al. (1981) that the value $S_{\rm c} = 21.2 \text{ J K}^{-1} \text{ (g atom)}^{-1} \text{ calculated by Wallace et al. is far from realistic. Consid$ erably lower values are obtained if account is taken of the fact that at a given time the occupation of one deuterium site prevents the occupation of sites closer than the minimum H-H separation (see also below).

The structure of $\text{LaNi}_{4.5}\text{Al}_{0.5}\text{D}_{4.5}$ was investigated by Crowder et al. (1982). The distribution of Co atoms in LaNi_4Co and the structure of the corresponding deuteride was investigated by Gurewitz et al. (1983).

Closely related to the CaCu₅-type structure of LaNi₅ are the crystal structures of LaNi₃ (CeNi₃-type) and HoNi₃ (PuNi₃), the deuterides of which were investigated by

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TABLE 6
Interstitial hole sites in R_6Mn_{23} compounds. In the Th_6Mn_{23} structure
type there are four different Mn sites, indicated by $Mn(i)$; $i = 1, 2, 3, 4$
corresponds to the sites 4b, 24d, $32f_1$ and $32f_2$.

Wyckoff symbol	Polyhedron type	Corner atoms
4a	octahedron	6 R
32f ₃	tetrahedron	3 R + 1 Mn(4)
96k	tetrahedron	2 R + 1 Mn(4) + 1 Mn(2)
48i	octahedron	2 R + 1 Mn(1) + 1 Mn(2) + 2 Mn(3)

means of neutron diffraction by Andresen et al. (1978) and Solov'ev et al. (1981), respectively. The results of the structure determination of $HoNi_3D_{1.8}$ obtained by Solov'ev et al. are reproduced in fig. 27. The deuterium atoms are accommodated in two types of interstitial holes (indicated close to the basal plane of the unit cell). The major part of the D atoms occupies the (deformed) tetrahedral hole sites of the type 18h (11.47 D atoms per unit cell Ho_9Ni_{27}). These hole sites are surrounded by two Ho atoms and two Ni atoms. The remaining D atoms (4.72 D atoms per



Fig. 27. Schematic illustration of the crystal structure of $HoNi_3D_{1.8}$ as proposed by Solov'ev et al. (1981). The large filled circles represent the Ho positions, the medium-sized open circles the Ni positions, and the smaller filled circles the deuterium positions. The two types of tetrahedral holes corresponding to the deuterium positions are indicated in the lower part of the figure.

 Ho_9Ni_{27}) are located at tetrahedral hole sites of the type 6c, surrounded by one Ho atom and three Ni atoms.

Neutron diffraction studies on $R_6Mn_{23}D_x$ were made by Commandré et al. (1979) for R = Y and by Hardman et al. (1980) for R = Th. The energetically interstitial sites in the cubic Th_6Mn_{23} structure are summarized in table 6 (Jacob, 1981). Included in this table are the number and kinds of metal atoms occurring at the corners of the polyhedrons. It can be derived from the results of Commandré et al. (1979) on $Y_6Mn_{23}D_{8.3}$ that the hole sites 4a and $32f_3$ are preferentially occupied (0.6 and 7.7 D atoms, respectively). Results obtained on $Th_6Mn_{23}D_{16}$ (Hardman et al., 1980) show that further deuteration had resulted in a preferential occupation of the 48i site. Only at concentrations as high as $Y_6Mn_{23}D_{23}$ is there a (partial) occupation of the 96k site.

Jacob (1981) analysed the interstitial hole occupancies in the above materials by means of the semi-empirical model proposed by Jacob et al. (1980a) and mentioned in section 4.3. From top to bottom the hole sites in table 6 correspond to lower absolute values of the hole site enthalpies. The preferential occupancy of the 48i site, occurring before accommodation of D atoms in the 96k site takes place, is rather unexpected. Jacob et al. explained this discrepancy by noting that there is only a rather short separation (≈ 1.6 A) between the already filled $32f_1$ site and the empty 96k site. The strong electrostatic repulsion between the H atoms raises the 96k hole site enthalpy and makes this site less attractive to occupation by D atoms. Jacob et al. also suggested that the electrostatic repulsion between the H atoms is sensitive to small changes in the relative H–H interatomic distance between 96k and $32f_3$. This would mean that in the light rare earth compounds, which have relatively large lattice constants (see fig. 28), the repulsion is less than in the case of compounds of the heavy rare earths. Consequently, the former are expected to have a somewhat higher absorption capacity than the latter. This would be in agreement with the fact that the change in lattice constant upon charging decreases in going from left to right in fig. 28.

Apart from the results mentioned above, structural information regarding the H positions in ternary rare earth base hydrides is still lacking. Nevertheless it is interesting to mention some results obtained on other ternary hydrides. Neutron diffraction experiments on intermetallics charged with deuterium comprise TiFe (Fruchart et al., 1980a; Thompson et al., 1979; Fischer et al., 1978b), ZrV₂ (Didisheim et al., 1979a, 1981; Fruchart et al., 1980b), ZrMn₂ (Didisheim et al., 1979b) and HfV_2 (Irodova et al., 1981). These experiments, too, support the notion that once a hydrogen atom is absorbed, other similar positions are not allowed to become occupied when they are present at too short a distance. Didisheim et al. (1981) investigated ZrNi₂H_{3.6} and showed that the hydrogen atoms are distributed in a disordered way at high temperatures, although there is a minimum distance associated with the H-H interseparation. From the diffuse background peak in the neutron scattering patterns it was derived that this minimum distance is equal to about 2.2 Å. In the hydride of TiFe there are many more sites than H atoms and the results derived from neutron diffraction measurements are still under discussion. Leaving this hydride out of consideration, one could say that the experimentally determined site occupancies agree quite well with the concept that the driving force



Fig. 28. Lattice constants as a function of the R component in various R_6Mn_{23} compounds (lower part) and the corresponding hydrides (upper part).

underlying ternary hydride formation is the creation of an optimal area of contact between the H atoms and the atoms of the strongly hydrogen-attracting component (van Mal et al., 1974; Jacob et al., 1980a).

We conclude this section on crystal structures by mentioning that there are also cases where the absorption of hydrogen has resulted in well-defined structural changes of the lattice of metal atoms as well. Some results have been collected in table 7. It can be seen that the structure changes can lead to a lowering as well as to an increase of the metal atom lattice symmetry.

pounds.						
Compound	Structure	Hydride	Structure	Ref.		
ZrCo	CsCl(c)	ZrCoH _{2.6}	CrB(o.r.)	1, 2		
HfCo	CsCl(c)	HfCoH _{3.2}	CrB(o.r.)	2		
EuPd	CrB(o.r.)	EuPdH ₃	CsCl(c)	3		
YbNi	FeB(o.r.)	YbNiH _x	CsCl(c)	4		
Mg ₂ Ni	MgNi ₂ (h)	Mg ₂ NiD ₄	fcc	5, 6		
GdCu ₂	CeCu ₂ (o.r.)	$GdCu_2H_x$	MoSi ₂ (tetr.)	7		

TABLE 7 Changes in crystal structure observed in some intermetallic com-

1. Irvine and Harris (1978).

5. Gavra et al. (1979).

2. Van Essen and Buschow (1979). 6. Schefer et al. (1980).

3. Buschow et al. (1977).

7. De Graaf et al. (1982b).

4. Buschow (unpublished results).

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5.2. Magnetic properties

5.2.1. Ni compounds

As mentioned in section 4.4, the ternary hydrides are actually metastable with respect to the binary rare earth hydrides and the pure 3d metals (or a more 3d-rich intermetallic compound). Partial or complete decomposition of the ternary hydrides during the sorption reaction can therefore lead to reaction products that are no longer single phase. This would seriously hamper the investigation of the magnetic properties of the ternary hydrides. Difficulties of this kind have been encountered, for instance, in charging the Pauli paramagnetic compound La_7Ni_3 , which was found to decompose into LaH₃ and LaNi₅ (Busch et al., 1978b). Magnetically more revealing information was obtained from charging experiments with the Pauli paramagnetic compound Th₇Ni₃, isotypic with La₇Ni₃. Malik et al. (1980) found a decrease of the susceptibility upon charging. They interpreted their results as indicating that charging is accompanied by a decrease of the density of states. Evidently decomposition of the ternary hydride was avoided here or was of minor importance. This would be the case if the reaction products of the decomposition were of the same type as in La_7Ni_3 (i.e. the binary hydride of Th and ThNi₅). Tiny amounts of the decomposition products are likely to remain unnoticed in the magnetic measurements, since ThNi5 is Pauli paramagnetic and has a magnetic susceptibility equal to 1.9×10^{-3} emu/mole (Elemans et al., 1975), which is of the same order of magnitude as that of Th₂Ni₃ and its hydride.

Charging of the paramagnetic compound LaNi₅ usually leads to the presence of increasing amounts of Ni as a ferromagnetic impurity phase after repeated cycling (Siegmann et al., 1978). Busch and Schlapbach (1978) were able to show, however, that the magnetic susceptibility had decreased after each charging operation, indicating a smaller susceptibility in LaNi₅H₆. This was explained in terms of a decreasing density of states (Schlapbach, 1980). A decrease of the susceptibility was also reported by Palleau and Chouteau (1980). Experimental results of these authors are reproduced in fig. 29. Palleau and Chouteau furthermore studied the effect of Ni



Fig. 29. Dependence of the magnetic susceptibility on x in $LaNi_5H_x$ after continued charging of $LaNi_5$ (after Palleau and Chouteau, 1980).

precipitation after cycling and question whether this precipitation arises as a consequence of the absorption reaction. According to their experimental results the Ni precipitation would occur during the dehydriding rather than during hydriding. Finally a decreasing intrinsic magnetic susceptibility in LaNi₅ was also proposed by Walsh et al. (1976) on the basis of EPR measurements on Gd-doped LaNi₅H₆.

More obvious changes in magnetic properties upon charging with hydrogen gas occur in YNi₃. As already mentioned in section 2, Gignoux et al. reported YNi₃ to be a weak itinerant ferromagnet. Similar results were also obtained by Buschow and van Essen (1979). These latter authors furthermore showed that the ferromagnetism disappears upon absorption of hydrogen gas. This was interpreted as being the result of a decrease in the density of states or a weakening of the intra-atomic Coulomb repulsion. A different type of change in magnetic properties was found in CeNi₃. Owing to the tetravalent character of Ce in this compound, the Ce atoms do not have a magnetic moment and also the 3d electron magnetism resurgence is not present here. Hydrogen uptake in CeNi₃ leads to a change in valence of Ce from 4 + to 3 +. This follows from the observation of a Curie–Weiss-type temperature dependence of the reciprocal susceptibility in the hydride with an effective moment appropriate to Ce³⁺ (Buschow, 1980b). Further results reflecting the changes in magnetic properties of Ni-base intermetallics after charging with hydrogen are given in table A6.

5.2.2. Co compounds

The compound YCo₂ is a strongly exchange-enhanced Pauli paramagnet. The absorption of H₂ has been reported to lead to an increase of the magnetic susceptibility (Buschow, 1977b), which was ascribed to atomic disordering. The occurrence of atomic disordering upon charging has already been discussed in section 4.4. It arises as a consequence of the metastable nature of the ternary hydrides. Support for this interpretation was obtained from ⁵⁷Fe Mössbauer spectroscopy performed on YCo₂ doped with a small amount of enriched Fe (Buschow and van der Kraan, 1983). Hydrogen uptake was found to lead to small clusters of Co atoms too small to be observable by standard X-ray diffraction. As can be seen from the results shown in fig. 30, a large hyperfine field is present on the Fe atoms owing to magnetic ordering within the Co clusters. The mutual magnetic coupling of the Co clusters is weak, so that their presence does not contribute much to the bulk magnetization. The formation of small clusters of free Co resulting from a partial decomposition of the ternary hydride after charging was also studied in detail in $PrCo_2H_{x}$ (de Jongh et al., 1981). The temperature dependence of the zero field a.c. susceptibility gives rise to a maximum, reminiscent of a spin glass or of a magnetic glass. The shift of this maximum to higher temperatures when the a.c. frequency is increased (see fig. 31) was interpreted in terms of the Néel model for superparamagnetic particles with randomly oriented local anisotropy axes. The amount of Co present as clusters was estimated to be as high as 70%, although it remains almost unnoticed in the temperature dependence of the magnetization (see also fig. 43 in section 5.2.5).

In this connection it is interesting to mention the results of Malik et al. (1980), who studied the effect of hydrogen absorption on the magnetic properties of Th_7Co_3 . This



Fig. 30. ⁵⁷Fe Mössbauer effect spectra of YCo₂ (doped with enriched Fe) after charging with hydrogen gas (after Buschow and van der Kraan, 1983).



Fig. 31. Real (χ') and imaginary (χ'') parts of the complex a.c. susceptibility $\chi = \chi' - i\chi''$ as measured with various frequencies in PrCo₂H₄ as a function of temperature (after de Jong et al., 1981).

compound is isotypic with Th_7Ni_3 and La_7Ni_3 mentioned in the preceding section. Their results indicate an increase in susceptibility upon H_2 absorption. This was ascribed to a decreasing number of 3d electrons owing to charge transfer from Co to H. In this case, too, one cannot exclude the possibility that this increase of the susceptibility is not an intrinsic effect but results from traces of decomposition products not detectable by standard X-ray diffraction. From the results mentioned in the preceding section and from the results of Schlapbach et al. (1982) obtained on Th_7Fe_3 it follows that some decomposition is likely to occur, so that an increase



Fig. 32. Field dependence of the magnetization at 4.2 K in Y₂Co₇ and Y₂Co₇H₃ (after Buschow, 1982b).

of the susceptibility has to be treated with some reserve (Busch, 1978b; Siegmann et al., 1978; Stucki and Schlapbach, 1980). Here it should be kept in mind that the situation in Th_7Co_3 is rather unfavourable compared to that in Th_7Ni_3 since decomposition products like $ThCo_5$, Th_2Co_{17} or Co are all strongly ferromagnetic. Even slight traces of these phases are able to mask any changes of the intrinsic bulk susceptibility of Th_7Co_3 upon H_2 absorption.

The above-mentioned uncertainty in the interpretation of changes in magnetic properties is considerably reduced when the original uncharged compounds are ferromagnetic. As an example we show in fig. 32 the effect of H_2 absorption on



Fig. 33. Dependence of the Co moment on hydrogen concentration, as determined by means of neutron diffraction in various hydrides of the type RCo_5H_{x} . The data were taken from results published by Kuijpers (1973) and Kuijpers and Loopstra (1974).

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Compound	$\mu_{\rm Co} \left(\mu_{\rm B} \right)$	Hydride	$\mu_{\rm Co} \left(\mu_{\rm B} \right)$	References
LaCo ₅	1.5	LaCo ₅ H ₃₃	1.1	Kuijpers (1973)
5		LaCo ₅ H ₄₃	0.3	Kuijpers (1973)
La_2Co_7	1.0	$La_2Co_7H_5$	0.6	Buschow et al. (1980)
YCos	1.5	YCo ₅ H ₂₈	1.2	Yamaguchi et al. (1983)
Y ₂ Co ₇	1.3	$Y_2Co_7H_3$	0.3	Buschow (1982a)
YCo ₁	0.8	YCo ₃ H	0.3	Buschow and de Châtel (1979)
		YCo ₃ H ₃	0.0	Buschow and de Châtel (1979)

 TABLE 8

 Co moments in various intermetallics before and after charging with hydrogen

 Y_2Co_7 . Here the ternary hydride is seen to have a considerably lower magnetization than the uncharged compound. The fact that the magnetization is more field dependent in the hydride may indicate that the charging has resulted in a certain degree of lattice disorder—giving rise to local deviations from a collinear spin arrangement. Even more reliable data with respect to the moment changes have been obtained by means of neutron diffraction measurements in RCo₅ compounds and their hydrides. Results obtained by Kuijpers (1973) and Kuijpers and Loopstra (1974) are collected in fig. 33. A reduction in Co moment upon hydrogen absorption was also observed in several other Co compounds. Results of the magnetic measurements are summarized in table 8. All these results show quite convincingly that in ferromagnetic Co compounds, where effects due to a possible decomposition of part of the hydride phase are relatively unimportant, H₂ absorption has the effect of lowering the Co moment. Further results of magnetic measurements on Co compounds and their hydrides are given in table A7.

5.2.3. Fe compounds

The changes in magnetic properties in the Fe compounds occur in the opposite direction from those in the Ni and Co compounds. The results shown in fig. 34 may serve to illustrate this point. As seen from the full line in fig. 34, the Fe moment increases with x in $ScFe_2H_x$, which contrasts with the behaviour of the RCo_sH_x



Fig. 34. ⁵⁷Fe Mössbauer effect hyperfine field (filled circles) and bulk magnetic moment (open circles) as a function of H concentration in $ScFe_2H_x$ (after Niarchos et al., 1980a).

Compound	$\mu_{\mathrm{Fe}}\left(\mu_{\mathrm{B}} ight)$	Hydride	$\mu_{\mathrm{Fe}}\left(\mu_{\mathrm{B}} ight)$	References
ScFe ₂	1.4	ScFe ₃ H ₃	2.2	Smit and Buschow (1980)
CeFe ₂	1.3	CeFe ₂ H ₄	2.1	van Diepen and Buschow (1977)
YFe ₂	1.4	YFe ₂ H ₄	1.8	Buschow (1976)
LuFe ₂	1.3	LuFe,H4,	1.7	Buschow et al. (1980)
Y_6Fe_{23}	1.7	Y ₆ Fe ₂₃ H ₂₁	1.9	Buschow (1976)
Lu ₆ Fe ₂₁	1.5	Lu ₆ Fe ₂₃ H	1.6	Gubbens et al. (1981)
Hf ₂ Fe	0	Hf ₂ FeH ₃	0.9	Buschow and van Diepen (1979)

 TABLE 9

 Fe moments in various intermetallics before and after charging with hydrogen.

systems, where the 3d moment decreases with x. Results of magnetic measurements obtained on several other rare earth-iron compounds and their ternary hydrides are listed in table 9. As can be seen, hydrogen absorption in all compounds studied is accompanied by a substantial increase in Fe moment. The most drastic increase in Fe moment occurs in ScFe₂ and CeFe₂, where $\mu_{\rm Fe}$ changes from about 1 $\mu_{\rm B}$ /Fe to more than $2 \mu_{\rm B}/{\rm Fe}$. (Ce is not far from tetravalent and has no magnetic moment.) An increasing Fe moment is also associated with the transitions from paramagnetism to ferromagnetism after hydrogen absorption, reported to occur in Th_7Fe_3 (Malik et al., 1978a) and in Hf₂Fe (Buschow and van Diepen, 1979). The changes in magnetic properties after charging of Th_7Fe_3 were reinvestigated by Schlapbach et al. (1982), who showed that the ternary hydride of this compound remains paramagnetic when the charging is performed sufficiently slowly to avoid decomposition of the material. A similar situation might also exist in CeFe₂ and to a lesser extent also in YFe₂. In these cases X-ray diffraction of the hydrided material did not give rise to a sharp pattern. In fact, in CeFe₂ all diffraction lines had disappeared after charging (van Diepen and Buschow, 1977). Furthermore the ⁵⁷Fe Mössbauer spectra obtained on the charged materials were rather broadened. The results listed in table 9 for the CeFe₂ compound therefore have to be treated with some reserve since here, too, the increase in Fe moment may be an apparent one, brought about by decomposition and the formation of small Fe clusters.

The changes in magnetic ordering temperatures (T_c) accompanying the hydrogen take-up can be in either direction (see the results listed in table A8). It was mentioned on several occasions that H₂ absorption leads to a large expansion of the crystal lattice. If the changes in interatomic distances were responsible for the changes in T_c , the published data on the pressure dependence of T_c in the uncharged intermetallics could give an indication as to whether T_c is expected to increase or decrease upon charging. Such a correlation between magnetovolume effects and the changes in magnetic ordering temperatures upon charging was proposed by Buschow (1978). A similar correlation was also observed by Coey et al. (1982) on amorphous Y-Fe alloys and by Hilscher et al. (1980) in TiFe_{1-x}Co_x and their hydrides. It should be realized that it is only the magnetic coupling between the moments that can be correlated with the magnetovolume effects and not the change in size of the moments.

⁵⁷Fe Mössbauer spectroscopy investigations were made on several of the ternary

hydrides, such as YFe₂, CeFe₂ and ThFe₃ (van Diepen and Buschow, 1977; Buschow and van Diepen, 1976; Okamoto et al., 1982; Fujii et al., 1983). The appearance of hyperfine splitting upon a decrease in temperature was found to agree with the onset of magnetic ordering derived from the magnetization measurements. Although the hyperfine splitting in the hydride of YFe₂ was found to be larger than in uncharged YFe₂, a quantitative analysis of the hyperfine spectra of the hydrides below $T_{\rm c}$ is made difficult by an extremely strong line broadening. As mentioned above, this broadening reflects the presence of some atomic disorder brought about by the tendency toward phase separation (Buschow and Miedema, 1978; Buschow, 1977b). In some cases it has been possible to prepare ternary hydrides of RFe₂ compounds which do not give rise to broadened Mössbauer spectra. These comprise the hydrides of DyFe₂ and ErFe₂ (Viccaro et al., 1979a), LuFe₂ (Buschow et al., 1980) and ScFe₂ (Smit and Buschow, 1980; Smit et al., 1982; Niarchos et al., 1980a). Evidently in these hydrides the atoms occupy highly ordered positions, i.e., the onset of phase separation had not yet taken place. The fact that no observable decomposition of the ternary hydrides of RFe_2 occurs when R is a rare earth at the end of the lanthanide series is in keeping with results discussed in section 2, where it was shown that the diffusion of metal atoms proceeds less easily in these cases than in cases where the R element occurs more to the beginning of the series. (In the context of section 2.2 the element Sc can be regarded as being located at the end of the lanthanide series and the element Y in the middle of it.) In ScFe₂H₃ the hyperfine splitting at 4.2 K was found to have increased by a factor of two relative to $ScFe_2$ (see the upper line in fig. 34). This compares favourably with the results of the magnetic measurements (lower line in fig. 34) and seems to suggest that there is no drastic change in the relative magnitude of the various hyperfine field contributions such as core polarization and transferred hyperfine field. Sharp Mössbauer spectra (fig. 35) were also obtained upon charging of Lu₆Fe₂₃ (Gubbens et al., 1981). The amount of hydrogen absorbed by this compound corresponds to the formula composition $Lu_6Fe_{23}H_9$. From an analysis of the Mössbauer spectra it was derived that the hydrogen atoms occupy primarily the tetrahedral hole consisting of three Lu atoms and one Fe atom. A preferential occupancy of this hole site is in keeping with model considerations put forward by Jacob (1981). Gubbens et al. furthermore indicate the possibility of a correlation existing between the change in Curie temperature $T_{\rm e}$ upon charging and the change in transferred hyperfine field.

In most of the compounds investigated by means of ⁵⁷Fe Mössbauer spectroscopy the H₂ uptake was found to be accompanied by a marked change of the isomer shift (IS). In all cases the IS in the hydrides takes more positive values than in uncharged compounds. These changes of the IS in the positive direction were found in quite a number of compounds. The IS data collected in table 10 may serve to illustrate this behaviour. To permit a quick comparison between the various data we have transformed the IS values reported into values relative to α -Fe.

It can be seen in table 10 that in all cases the IS values are shifted to more positive values. It was assumed on several occasions that the change of the isomer shift upon charging is a result of the volume expansion associated with the H₂ uptake. In order to separate out this volume effect we will first briefly discuss the effect of $\Delta V/V$ on



Fig. 35. ⁵⁷Fe Mössbauer effect measured at 80 K by Gubbens et al. (1981) on Lu_6Fe_{23} and its hydride $Lu_6Fe_{23}H_8$. The subspectra of the f_2 type Fe sites are obtained by subtraction of the two subspectra (middle part). This indicates that hydrogen absorption leads mainly to the filling of the $32f_3$ tetrahedral hole, formed by three Lu atoms and one Fe atom.

Hydride	<i>x</i>	$\Delta V/V$	$IS(x \neq 0)$	IS(x = 0)	References		
Hf ₂ FeH _x	3	0.2	+0.28	0.12	Buschow and van Diepen (1979)		
TiFeH _x	1.7	0.2	+0.27	-0.14	Swartzendruber et al. (1976)		
$ScFe_2H_x$	2	0.2	+0.19	- 0.18	Smit and Buschow (1980)		
YFe_2H_x	4	0.2	+0.32	-0.12	Buschow and van Diepen (1979)		
LuFe ₂ H _r	4	0.2	+0.25	-0.11	Buschow et al. (1980)		
ErFe ₂ H _x	3.65	0.25	+0.31	0.14	Viccaro et al. (1979a)		
$Th_7Fe_3H_x$	14.2	0.3	+ 0.08	-0.22	Viccaro et al. (1979c)		
ThFe ₃ H _x	2	-	+ 0.37	-0.16	van Diepen and Buschow (1977)		

TABLE 10 The ⁵⁷Fe isomer shift observed in several intermetallic compounds (in mm s⁻¹ relative to α -Fe) before and after charging with H₂ gas.

the isomer shift. Using the data in the review published by Kalvius et al. (1974), an estimate of this effect can be obtained, showing that an increase in volume of 10% leads to a change of IS of 0.15 mm s^{-1} in the positive direction. Taking account of the $\Delta V/V$ values listed in table 10, the volume correction of IS would nearly be equal to $+0.4 \text{ mm s}^{-1}$. There are some doubts, however, as to whether one is justified in applying such a volume correction. The increase in volume accompanying the hydrogen absorption is mainly a result of the additional space required by the H atoms when they are accommodated in the lattice. The hydride can, in fact, be regarded as a ternary intermetallic compound, hydrogen being one of the three components. If more space became available to the Fe atoms after H₂ uptake, it would at best be only a small fraction of $\Delta V/V$. The volume effect can therefore better be left out of consideration.

The data listed by Walker et al. (1961) can be used for a further interpretation of the changes in isomer shift. At the top in fig. 36 are indicated the changes in IS expected to follow the removal of one 3d electron and one 4s electron. The small positive change of IS observed is indicated in the middle part of the figure. It would correspond to an *increase* in d character of about 0.4 electron. However, in order to explain the changes of the Fe moment, $\Delta \mu_{Fe}$, in ScFe₂ and Hf₂Fe a *decrease* in 3d electron character is required which is of the order of 1 electron per Fe atom. As indicated in the bottom part of fig. 36, this large decrease in 3d character would only be compatible with the change observed for IS if simultaneously there were a reduction in s character of at least the same order of magnitude. The total amount of charge transferred from the Fe atoms, in for instance ScFe₂H₂, would then be more



Fig. 36. Schematic representation of the effect on the ⁵⁷Fe isomer shift upon removal of one 3d electron or one 4s electron per Fe atom (top part). The experimentally observed IS change is indicated in the middle part. The bottom part (left-hand side) shows the IS change expected on the basis of 3d electron removal as estimated from the 3d moment increase upon charging of ScFe₂ and Hf₂Fe. (This is a lower minimum since the 3d band depletion will probably involve majority as well as minority spin subbands.) The bottom right-hand side indicates the simultaneous removal of 4s electrons in order to make the combined effect of 3d and 4s electrons equal to the experimental value. The corresponding total number of 3d + 4selectrons that would have to be removed by charge transfer effects is indicated on the extreme right-hand side. For more details see text.

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than two electrons per Fe (or H) atom. It is clear that this is an unrealistically high number. Similar arguments refuting the existence of large charge transfer effects between Fe and H atoms can be presented by using the results of an analysis of the isomer shifts in compounds and alloys of Fe given by van der Kraan and Buschow (1982). These authors used an extension of the model of Miedema and van der Woude (1980) to show that in a wide class of different Fe-base materials $A_{1-x}Fe_x$ the various contributions to IS can be given by means of the expression

$$\delta(\text{IS})_{\text{max}} = 1.0 \, \Delta \phi^* - 2.2 \, \Delta n_{\text{ws}} / n_{\text{ws}} + R \,, \tag{18}$$

where $\delta(IS)_{max}$ represents the isomer shift in mm s⁻¹ relative to α -Fe when the Fe atoms have exclusively A atoms as nearest neighbours. The quantities $\Delta \phi^* = \phi_A^* - \phi_B^*$ and $\Delta n_{ws} = n_{ws}^A - n_{ws}^{Fe}$ are the electronegativity difference and difference in electron density at the Wigner-Seitz atomic cell boundary, respectively (see section 2.1 for more details). The first term on the right-hand side of eq. (18) is the charge transfer term. The second term describes the intra-atomic s-d conversion. The third term accounts for effects of hybridization of the Fe 3d band states with the s,p band states of polyvalent non-transition metals. For simple metals and transition metals the *R* term is absent as it is in the present class of materials. A difference in electronegativity $\phi_A^* - \phi^*_B = -1V$ corresponds to the transfer of 0.5 electron to Fe and an associated change in isomer shift of -2 mm s^{-1} .

In view of the smallness of the electronegativity difference between H and Fe $(\Delta \phi^* = 5.0-4.93 \text{ V})$ one expects almost no charge transfer between Fe and H and hence no significant charge transfer contribution to the isomer shift. A small positive contribution is expected on the basis of the Δn_{ws} term in eq. (18). In a more detailed approach one has to take into consideration that upon formation of the ternary hydride of, for instance, Th₇Fe₃ part of the contact area between Fe and Th will be lost in favour of the Fe–H contact area. This means that one has to subtract part of the Fe–Th contributions from the isomer shift and add the Fe–H contribution. The results are summarized in table 11. According to these calculations one expects a change in isomer shift from -0.26 mm s^{-1} in uncharged Th₇Fe₃ to $+0.09 \text{ mm s}^{-1}$ in Th₇Fe₃H₁₄. These results compare favourably with the data obtained by Viccaro et al. (see table 11). There is some ambiguity in these calculations regarding the

TABLE 11 Analysis of the isomer shift in Th₇Fe₃ and its hydride in terms of eq. (18) (van der Kraan and Buschow, 1982). The values for $\Delta \phi^*$ and Δn_{ws} are derived from the tables of Miedema (1973) and Miedema et al. (1980).

Contact area	∆ φ *	Δn_{ws}	1.0 <i>∆φ</i> *	$-2.2 \Delta n_{ m ws}/n_{ m ws}^{ m Fe}$	$\delta(\mathrm{IS})^{\mathrm{calc}}_{\mathrm{max}}$
100% Fe-Th	-1.63	- 3.45	- 1.63	+ 1.37	-0.26
100% Fe-H	+0.07	-0.95	+0.07	+ 0.38	+0.44
50% Fe–Th 50% Fe–H }				—	+ 0.09

relative distribution of the contact area between Fe and Th and Fe and H in $Th_7Fe_3H_{14}$. Since this hydride is not yet fully charged (Schlapbach, 1982) it was assumed that some part of the Fe–Th contact area has still remained intact. We choose 50% more or less deliberately. The choice of a different partitioning will not, however, change the essence of the analysis, showing that the isomer shift changes from negative to positive upon charging.

5.2.4. Mn compounds

In the Mn compounds, too, the changes in magnetic properties occurring when hydrogen is absorbed by rare earth manganese compounds are quite spectacular (Buschow, 1977a, b; Buschow and Sherwood, 1977a, b). As seen in figs. 37 and 38, these entail changes from paramagnetism to ferromagnetism as well as changes in the opposite direction. Like ScMn₂ the compounds LuMn₂, YMn₂, ZrMn₂ and TiMn_{1.2} are paramagnetic. In these cases, too, ferromagnetism is observed after hydrogen uptake (Buschow and Sherwood, 1977a, b; Jacob et al., 1980b; Hempelman and Hilscher, 1980; van Essen and Buschow, 1980a).

In several of these compounds it was found that the temperature dependence of the magnetization gives rise to a broad maximum below the magnetic ordering temperature (T_c) when the samples, before the magnetization measurements, were cooled to 4.2 K without the presence of a magnetic field. A more or less normal ferromagnetic type of σ versus T behaviour was obtained, when the samples, prior to the measurements, were cooled to 4.2 K in the presence of a magnetic field. The presence of such features in the temperature dependence of the magnetization are quite well known in systems in which the atoms that carry the magnetic moment have a partial crystallographic disorder (Kouvel, 1961; Beck, 1972).



Fig. 37. Temperature dependence of the magnetization in $ScMn_2$ (full line) and its hydride (broken line) measured in a field of 3 kOe (after Buschow, 1982a).



Fig. 38. Temperature dependence of the magnetization in Tm_6Mn_{23} (full line) and $Tm_6Mn_{23}H_x$ (broken line) measured in a field of 3 kOe (after Gubbens et al., 1982).

We note that it was found by means of X-ray diffraction that long-range order remains intact after hydrogen uptake. Indications of the presence of local atomic disorder were obtained from some broadening of the reflection lines observed in the X-ray diagrams of the hydrides of YMn₂ and LuMn₂. In regions where the atomic disordering is relatively high, ferromagnetic ordering can be lost. The difference in magnetic coupling of the Mn moments located in these regions with those located in the ferromagnetic regions may be responsible for the peculiar σ versus T behaviour observed. More details regarding this point can be found in the paper by Buschow and Sherwood (1977b).

Pronounced changes in magnetic behaviour, such as the ferromagneticparamagnetic transitions and vice versa mentioned above, are not observed in all the R-Mn compounds. For instance the compound $ThMn_2$ remains paramagnetic. In these compounds the changes in magnetic properties are only gradual ones (Buschow and Sherwood, 1977b).

Inspection of all of the magnetic data found in the literature on R–Mn compounds and the corresponding ternary hydrides shows that the presence or absence of a magnetic moment on the Mn atoms seems not to be correlated with the presence or absence of hydrogen. It was proposed that a correlation might exist between the presence of a Mn moment and a critical distance between the nearest neighbour Mn atoms (Buschow, 1978). Neutron diffraction studies made on Y_6Mn_{23} (Delapalme et al. 1979) and its hydride (Commandré et al., 1979) do not seem to support this view. These studies showed that the magnetic structure entails many different Mn–Mn interactions and the definition of a critical Mn–Mn distance is at best an oversimplification. Nevertheless there are many experimental results (see table A9) showing that hydrogen absorption in paramagnetic Mn compounds leads to the creation of ferromagnetic behaviour. Continued hydrogen absorption further enhances the ferromagnetic properties, while at still higher hydrogen concentrations the ferromagnetism is lost again. Such features were observed for instance in YMn₂H_x (Buschow and Sherwood, 1977b) and in ZrMn₂H_x (Jacob et al., 1980b). It should be noted that in terms of a local moment description, and assuming the persistence of magnetic moments, the disappearance of the magnetization in hydrides with a relatively large separation between the Mn atoms could equally well be ascribed to the creation of antiferromagnetic order or to a breaking down of the magnetic coupling between the Mn moments as a consequence of a too large interatomic separation between the Mn atoms.

The hydrogen-induced loss of ferromagnetism in some R_6Mn_3 compounds and the creation of ferromagnetism in others was explained by Wallace (1979) in quite a different way. Wallace assumed that the exchange interaction between the magnetic moment depends strongly on the electron concentration and based his explanation on results of a molecular field analysis of $Er_6(Mn_{1-x}Fe_x)_{23}$ pseudo-binaries by Hilscher and Rais (1978). This explanation does not seem to be wholly satisfactory if one includes all the available experimental data on R_6Mn_{23} and R_6Fe_{23} compounds and their hydrides (Buschow et al., 1982). The assumption that the Mn atoms become non-magnetic after H_2 absorption in Y_6Mn_{23} was made by several authors (Buschow, 1977; Malik et al., 1977b; Oesterreicher and Bittner, 1977). There are indications that this assumption is not wholly justified. Experimental results obtained by Commandré et al. (1979) are shown in fig. 39. It can be seen that hydrogen absorption leads ultimately to a strong reduction in magnetization, which indeed suggests the disappearance of the Mn magnetic moments. Closer inspection of the data shows, however, that there is a step-like change in the magnetization near 160 K. A similar discontinuity can also be found in the data of Malik et al. (1977b). Stewart et al. (1981a) reinvestigated the magnetic properties of the hydride of Y_6Mn_{23} and supplemented their results by performing Mössbauer spectroscopy on samples of



Fig. 39. Temperature dependence of the magnetization in Y_6Mn_{23} (A) and its hydride $Y_6Mn_{23}H_9$ (B) (left-hand scale). The susceptibility of $Y_6Mn_{23}H_{25}$ (C) is given on the right-hand scale (after Commandré et al., 1979).



Fig. 40. Top part: Temperature dependence of the line width observed by means of ⁵⁷Fe Mössbauer spectroscopy in $Y_6Mn_{23}H_{25.8}$ (full line) and $Er_6Mn_{23}H_{21}$ (broken line). Both results were obtained on samples doped with Fe (0.5%). Bottom part: Temperature dependence of the magnetization in $Y_6Mn_{23}H_{25.8}$ (full line) and temperature dependence of the magnetization in $Y_6Mn_{23}H_{25.8}$ (full line). The results reproduced in this figure were taken from data published by Stewart et al. (1981a).

 Y_6Mn_{23} and its hydride doped with traces of ⁵⁷Fe(0.5%). The results of these authors' magnetic measurements and those of Malik et al. are reproduced in the lower part of fig. 40. Results of Mössbauer spectroscopy on Fe-doped $Y_6Mn_{23}H_{25.8}$ are shown in the top part of the figure. The results show that below about 110 K a small magnetic splitting develops on the Fe nuclei. These results were interpreted by Stewart et al. as indicating the antiferromagnetic ordering to be present in the hydrides at low temperatures. It was mentioned by Buschow (1981) that the intensity of the cusp-like peak that marks the antiferromagnetic ordering in the hydride might depend on the amount of hydrogen absorbed (as measured by the relative volume expansion $\Delta V/V$ after charging).

In this connection it is worth recalling that the comparison of the lattice constants of the various R_6Mn_{23} compounds and their ternary hydrides has indicated that the relative amount of H_2 absorbed and/or the relative volume change associated with it, decreases in going from the light to the heavy lanthanides (see section 5.1). Here, too, no ordering of the Mn sublattice shows up in the $\sigma(T)$ curve when $\Delta V/V$ is comparatively small (as in $Tm_6Mn_{23}H_x$, see fig. 38). On the other hand, when $\Delta V/V$ is comparatively large (as in $Nd_6Mn_{23}H_x$ and $Sm_6Mn_{23}H_x$) magnetic ordering of the Mn sublattice shows up in the $\sigma(T)$ curve as a strong increase of the magnetization (fig. 41).



Fig. 41. Temperature dependence of the magnetization in Sm₆Mn₂₃ (full line) and its hydride (broken line).

5.2.5. Compounds with a magnetic rare earth component

The results arrived at from bulk magnetization measurements on hydrides of rare earth 3d intermetallics in which both the 4f atoms and the 3d atoms are magnetic are in general less conclusive (Kuijpers, 1973; Zijlstra and Westendorp, 1969; Maartense, 1973; Buschow and Sherwood, 1977b; Buschow, 1977d; Malik et al., 1978b; Pourarian et al., 1982b).

The compounds in which the rare earth component consists of Gd (having no orbital momentum) are the most favourable to study, since, in the interpretation of the magnetic data, one is not hampered by uncertainties associated with the moment reduction due to changes in the crystalline electric fields upon charging. Changes in magnetic properties due to hydrogen absorption have been studied in relatively few Gd compounds in which the M component in RM_n has no magnetic moment. It can be seen from the data collected in table A10 that the hydrogen absorption can result in a decrease of the paramagnetic Curie temperature as well as in an increase. In all cases a reduction of the saturation moment is observed. Changes of the gadolinium 4f moment itself upon charging can safely be excluded. The rather low values of the saturation moments observed may therefore point to deviations from collinear ferromagnetic ordering. The hydrogenation reaction can lead to some disorder among the metal atoms, so that there will be Gd sites where the coupling is no longer ferromagnetic. Even if the atomic order of the metal atoms is preserved after charging, there will be a distribution of the H atoms over the various sites available. This leads to concentration fluctuations of H atoms over a few atomic distances. On an atomic scale the electron concentration may therefore differ from one Gd site to the other, so that one may expect changes in the magnitude and sign of the local magnetic coupling strength.
The atomic disorder mentioned above will affect the sharpness of the magnetic transition at T_{c} . When atomic disorder is present the magnetic order-disorder transition will be smeared out appreciably. Even in the absence of atomic disorder, the introduction of hydrogen leads to substantial changes in the electronic properties of the compound which will affect sign and magnitude of the magnetic coupling. If this coupling proceeds by means of an indirect exchange interaction via polarization of the s conduction electrons (RKKY-type coupling, see section 2.2) the increase of the lattice parameters (Δa) and the changes in s conduction electron concentration $(\Delta k_{\rm F})$ can bring about a decrease or an increase of the asymptotic Curie temperature θ_{p} . An example of a decrease of θ_{p} after charging was found in GdRh₂ (Jacob et al., 1980c). The opposite effect was found in $GdCu_2$ (de Graaf et al., 1982b). It is also possible that the coupling not only changes its magnitude but reverses its sign. Experimental evidence for a change from antiferromagnetism to ferromagnetism was observed in GdAg (Buschow, 1982c). In uncharged condition GaAg is an antiferromagnet $(T_N = 143 \text{ K})$ with a strongly negative asymptotic Curie temperature $(\theta_p = -57 \text{ K})$. The magnetic properties observed after charging have been reproduced in fig. 42. It is seen that the antiferromagnetic properties have disappeared. The (average) magnetic coupling is of the ferromagnetic type ($\theta_p = +50$ K). The change in θ_{p} is extremely large and extends over more than 100 K.

There is one more effect which has to be taken into consideration. The RKKY-type interaction is of fairly long range. Even if atomic order of the metal atoms were preserved, the non-uniform spatial distribution of H atoms would lead to an enhanced scattering of the conduction electrons and hence to a decrease of the mean free path. It can be shown (de Gennes, 1962b) that this leads to a damping of the RKKY oscillations shown in fig. 6. This damping implies an effective decrease of the range of the interaction and tends to decrease the overall coupling strengths. This



Fig. 42. Temperature dependence of the magnetization (σ , left-hand scale, H = 3 and 9 kOe) and temperature dependence of the reciprocal susceptibility (χ^{-1} , right-hand scale) observed in GdAgH_x (Buschow, 1982c).

effect may counteract, or even overcompensate, a possible increase of θ_p due to the effect of Δa and/or Δk_F .

The reduction in mean free path of the conduction electrons is probably also the reason for the weakening of the coupling strengths between the 4f and 3d moments in compounds where both the 3d and 4f atoms carry a magnetic moment. As an example one might consider the changes observed in the compound GdCo₂ (listed in table A7). In this compound and its hydride the 4f-4f exchange interactions will not differ much from those in GdNi₂ and its hydride. The large Curie temperature in GdCo₂ is mainly due to the Gd–Co interaction, which leads to the formation of a magnetic moment on the Co atoms. (Note that YCo_2 is paramagnetic.) After H₂ uptake the Gd-Co interaction is reduced, which results in a large decrease of the ordering temperature (Buschow, 1977b). Similar changes take place in other members of the RCo₂ series. The results obtained by means of magnetic measurements on $PrCo_2$ are shown in fig. 43. Owing to the reduced Pr–Co exchange interaction the ferromagnetic properties, giving rise to a Curie temperature near 50 K, are seen to be lost after charging (de Jongh et al., 1981). Here we recall that it is often difficult to determine the intrinsic magnetic properties of the ternary hydrides owing to the decomposition of the ternary hydride and Co cluster formation. A reduction of the R-Co coupling strength was also observed in $GdCo_3H_{x}$ and other members of the RCo_3H_x family (Malik et al., 1978b). In the RCo_3 compounds the Co atoms have a magnetic moment even in the absence of the R-Co exchange interaction (YCo₃, unlike YCo₂, is ferromagnetic). In the RCo₃ compounds, therefore, a large effect already results from the disappearance of the Co moments upon charging with hydrogen. This is illustrated by means of the results of Malik et al. (1978b) shown in fig. 44. Here one has to consider that the Co moments are coupled antiparallel



Fig. 43. Temperature dependence of the magnetization in $PrCo_2$ before charging (full line) and after charging (broken line). Results are reproduced from the data published by de Jongh et al. (1981).



Fig. 44. Temperature dependence of the magnetization (21 kOe) in $GdCo_3$ and its hydrides (after Malik et al., 1978b).

to the Gd moments. More conclusive evidence of a decreasing 4f-3d interaction was obtained by Niarchos et al. (1980b) in an investigation where magnetic measurements were combined with ¹⁶¹Dy and ⁵⁷Fe Mössbauer spectroscopy. Three different hydride phases of DyFe₃H, were studied. The temperature dependences of the magnetization of these phases and of uncharged DyFe₃ are shown in fig. 45. In all these materials the $\sigma(T)$ curves give rise to compensation temperatures (see also section 2.2). In uncharged $DyFe_3 T_{comp}$ is above room temperature. It can be seen from the figure that the values of $T_{\rm comp}$ decrease with increasing x. Niarchos et al. showed that the Dy moment corresponds to the $|\pm 15/2\rangle$ doublet state and does not change much with x. Qualitatively the decrease of $T_{\rm comp}$ with x in DyFe₃H_x can then be understood in terms of a molecular field approach (mentioned in section 2.2.3) where T_{comp} is given by expression (4). The value of θ in expression (4), which measures the Dy-Dy coupling strength, can be derived from the magnetic properties of $DyNi_3$ in which compound the Dy–Dy coupling is predominant. In DyNi₃ the value of θ is small (69 K), and therefore it may be concluded that a possible reduction of θ with x is not able to account for the observed decrease of T_{comp} . Since J and g do not change either, this means that the decrease of $T_{\rm comp}$ originates from a corresponding decrease of the 3d–4f exchange interaction. It can be seen in fig. 46 that there is a linear relationship between $T_{\rm comp}$ and ΔV . This led Niarchos et al. to suggest that the reduction of the 3d–4f exchange coupling is primarily a result of the lattice expansion.

Further experimental evidence for a gross decoupling of the rare earth and 3d sublattice magnetizations was obtained from ¹⁶⁶Er and ⁵⁷Fe Mössbauer effect spectroscopy in ErFe_2H_x (Viccaro et al., 1979a, b; Dunlap et al., 1979) and from ¹⁶⁶Er and ¹⁶¹Dy Mössbauer spectroscopy in ErMn_2 (Viccaro et al., 1980) and DyMn_2



Fig. 45. Temperature dependence of the magnetization in $DyFe_3$ and its hydrides (after Niarchos et al., 1980b).



Fig. 46. Dependence of the compensation temperatures observed in $DyFe_3H_x$ on the corresponding volume expansions $\Delta V/V$ (after Niarchos et al., 1980b).

(Gubbens et al., 1983). Similar information was obtained from neutron scattering experiments (Fish et al., 1979). Results of these latter experiments are shown in fig. 47. It seems as if the Er sublattice becomes magnetically ordered more or less independently from the Fe sublattice.

Of all the ternary hydrides in which the 4f as well as the 3d atoms carry a magnetic moment, those of the type $R_6Mn_{23}H_x$ seem to be of unusually complex behaviour. Pourarian et al. (1980a, b) performed magnetization measurements on various



Fig. 47. Temperature dependence of the Er and Fe sublattice moments in $ErFe_2$ and $ErFe_2D_{3.5}$ as derived from neutron diffraction measurements by Fish et al. (1979).

 R_6Mn_{23} compounds and their hydrides. They conclude that hydrogenation leads to a non-magnetic Mn sublattice. Definite magnetic transitions were reported to occur only for R = Tb and Gd and were ascribed to the R-R coupling. The hydrides of R_6Mn_{23} with R = Dy, Ho and Er appear to remain paramagnetic down to 4.2 K. The R-R interaction was assumed by Pourarian et al. to be of the RKKY type, where the Curie temperatures vary as $T_c \propto J_s^2 (g-1)^2 J (J+1)$; the absence of magnetic ordering in R_6Mn_{23} for R having a higher atomic number than Tb could then be understood as being a logical consequence of the strong decrease of the de Gennes factor for R elements beyond Tb. As a second alternative Pourarian et al. propose antiferromagnetic ordering in the hydrides involving Dy, Ho and Er. This seems incompatible, however, with the first assumption (i.e. the presence of an RKKY-type interaction), since the RKKY interaction does not involve a sign reversal within a series of isotypic compounds. Mössbauer spectroscopy performed by other authors on various R_6Mn_{23} compounds and their hydrides showed that the situation is more complex than bulk magnetic measurements would suggest. 57Fe Mössbauer spectroscopy performed on Er₆Mn₂₃H₂₁ doped with traces of ⁵⁷Fe provided additional support for the conclusions reached already on the basis of Mössbauer spectroscopy on doped $Y_6Mn_{23}H_{25}$, namely that the Mn sublattice gives rise to magnetic ordering in the range below about 100 K. This refutes the assumption of a nonmagnetic Mn sublattice. The results obtained on Er₆Mn₂₃H₂₁ have been included in fig. 40. From results of Mössbauer spectroscopy involving the isotopes ¹⁶¹Dy, ¹⁶⁶Er and ¹⁶⁹Tm in the corresponding R_6Mn_{23} compounds and their hydrides one might conclude that in all cases a magnetically ordered R sublattice is present at 4.2 K (Stewart et al.,



Fig. 48. ¹⁶⁹Tm Mössbauer spectra of $Tm_6Mn_{23}H_x$ measured at various temperatures (after Gubbens et al., 1983a).

1981b; Buschow et al., 1982b; Gubbens et al., 1983a). The R moments are not quenched but have values which are not far from those of the free R^{3+} ions. Detailed studies of the temperature dependences of the ¹⁶⁹Tm hyperfine splitting and the quadrupolar splitting in $Tm_{e}Mn_{23}H_{x}$ showed that an exchange field is exerted on the Tm moment up to temperatures at least as high as 50 K. Examples of a few ¹⁶⁹Tm Mössbauer spectra are shown in fig. 48. It is not clear whether these splittings are a result of the R–R or the R–Mn interaction. In conjunction with the rather low bulk magnetization (see for instance the results shown in fig. 38) it follows that the magnetic structure of the R sublattice is not ferromagnetic with all the R spins pointing in the same direction. Several possibilities can be mentioned comprising antiferromagnetism, a spin-glass like arrangement, or ferromagnetic clusters that are coupled more or less antiparallel. It would appear from the experimental data available at present that the magnetic properties of the hydrides $R_6Mn_{23}H_r$ are even more complex in nature than those of the parent compounds. Here we recall that it was shown in section 5.1 that the differences in lattice expansion through the R_6Mn_{23} series suggest differences in H concentration. This forms an additional complication.

The Mössbauer effect investigations have not only proved helpful in investigations of changes in the coupling strength; they have also provided conclusive information on the changes in Fe moment upon hydrogenation. Results of the ⁵⁷Fe Mössbauer spectroscopy in $ErFe_2H_x$ obtained by Dunlap et al. (1980) are schematically



Fig. 49. Concentration dependence of the ⁵⁷Fe Mössbauer hyperfine splitting in various hydrides of the types ErFe_2H_x as derived from the data published by Dunlap et al. (1979).

represented in fig. 49. It follows from these data that continued H₂ absorption in ErFe₂ eventually leads to a disappearance of the hyperfine splitting at the Fe nuclei. Assuming that the hyperfine splitting approximately scale to the Fe moments, these results indicate that the Fe moments in ErFe_2H_x first increase with x but then decrease in such a way that the Fe moments in $\text{ErFe}_2\text{H}_{4.1}$ have virtually vanished (> 0.2 μ_{B} per Fe compared to 1.6 μ_{B} in ErFe_2). Measurements made in the presence of an externally applied magnetic field support this view. In the hydrides ErFe_3H_x a more or less similar situation is found. Niarchos et al. (1979) showed that the Fe moment increases initially but then decreases. In ErFe_3H_x the decrease at the highest x values is less severe than in the case of ErFe_2H_x .

Niarchos et al. (1980a) investigated the absorption of hydrogen in the pseudobinary compound LaNi₄Fe and found that the absorption capacity is lower than that of LaNi₅ (LaNi₄FeH_{5.2}). At 4.2 K the ⁵⁷Fe Mössbauer spectrum of the hydride shows the presence of exchange splitting, from which they infer the presence of an Fe moment equal to $1.2 \mu_B$. This is slightly less than in uncharged LaNi₄Fe ($1.4 \mu_B$ /Fe) and might also indicate a change of the Ni moment present in uncharged LaNi₄Fe (Elemans et al., 1975).

Apart from probing the local hyperfine field at the rare earth site, Mössbauer spectroscopy involving isotopes such as ¹⁵¹Eu, ¹⁵⁵Gd and ¹⁶¹Dy can also be employed to study changes in local charge density by means of the isomer shift. Results obtained by Cohen et al. (1980c) in several Laves phase compounds give evidence of a strong decrease of the Dy isomer shift upon charging. This was also observed in DyFe₃H_x by Niarchos et al. (1980b) and in Dy₆Mn₂₃H_x by Gubbens et al. (1983b). This points to a severe decrease of the s electron charge density at the Dy nucleus. Supplementary experimental evidence of a reduction in s electron density at the rare earth sites comes from ¹⁵⁵Gd and ¹⁵¹Eu Mössbauer spectroscopy in several RX₂ compounds and their hydrides (Jacob et al., 1980c; de Graaf et al., 1982b), Gd_{0.1}La_{0.9}Ni₅ and Gd_{0.1}La_{0.9}Co₅ (Bauminger et al., 1977), EuPd and EuRh₂ (Buschow et al., 1977), EuNi₅ and EuMg₂ (Oliver et al., 1978) and La_{0.9}Eu_{0.1}Ni_{4.6}Mn_{0.4} (Cohen et al., 1980a, b). The results obtained on the RX₂ compounds and their hydrides are shown in fig. 50, where the isomer shift is plotted versus the corresponding hyperfine field H_{hf} is composed of two parts: $H_{hf} = H_{cp} + H_{cep}$. The



Fig. 50. ¹⁵⁵Gd isomer shift in various RX_2 compounds and their hydrides plotted versus the corresponding hyperfine fields (after de Graaf et al., 1982b).

core polarization H_{cp} is negative and equals -340 kOe. The conduction electron polarization H_{cep} is usually positive. In ¹⁵⁵Gd Mössbauer spectroscopy an increase in isomer shift corresponds to decreasing charge density at the Gd site. The results shown in fig. 50 then show that the decreasing charge density at the Gd site is accompanied by a decrease of the conduction electron polarization H_{cep} , leaving in GdH₂ (which is a semimetal) only the contribution due to the core polarization.

5.2.6. Hydrogen bonding, charge transfer and valency changes

This last section on magnetic properties will examine in how far the changes in magnetic properties allow conclusions to be drawn regarding the charge transfer and the bonding of the hydrogen atoms in the ternary hydrides. The many results discussed above make it clear that the most spectacular changes involve the 3d electrons. The 3d band magnetism in metals is still the subject of current experimental and theoretical studies and an analysis of the data presented above in terms of the 3d band model is not free of ambiguity. The same argument as already presented elsewhere will be used (Buschow and de Châtel, 1979) in order to show that some general conclusions can nevertheless be reached.

Malik et al. (1978b) and Wallace (1982) explained the reduction in Co moment after H₂ uptake as being due to a further depletion of the 3d band. In view of the discussion on 3d band magnetism given in section 2.2.2 this is a very unlikely explanation. The rather large value of μ_{Co} , especially in LaCo₅, suggests a filled majority (say, spin-up) subband, in which case the depletion of the d band should lead to an increasing moment. One would have to assume a considerable number of d holes per Co atom to meet the condition $N(E_F)\uparrow > N(E_F)\downarrow$, which, according to implication (iii) of the discussion in section 2.2.2. is necessary for the mechanism proposed by Malik et al. to give the desired reduction of μ_{Co} . As pointed out in section 2.2.2, the number of d holes is not expected to deviate much in R–Co compounds from its value in pure Co. The low electronegativities of Y and La make an *increased* number of holes especially unlikely in the compounds listed in table 8. If one sticks to explaining the moment changes in terms of charge transfer, one is left with conclusions like the one given by Kuijpers (1973) that the d band must become gradually filled upon H₂ uptake. Here we recall that, as a result of the feedback mechanism mentioned in section 2.2.2, the change in the number of d electrons may actually be somewhat smaller than the change in μ_{Co}/μ_B .

We have seen that hydrogen absorption in Fe compounds, in contradistinction to Co compounds, leads to an increase in 3d moment (see table 9). As the 3d moments quoted in table 9 are generally 1 $\mu_{\rm B}$ higher than the ones given for $\mu_{\rm Co}$ in table 8, the same arguments can be used for the Fe compounds as for the Co compounds to show that $N(E_{\rm F})\uparrow < N(E_{\rm F})\downarrow$ is more likely to hold than the opposite inequality. Therefore, implication (iii) in section 2.2.2. entails a depletion of the 3d band upon hydrogen absorption. Similar conclusions have been reached before (Wallace, 1982; Malik, 1978a; Buschow and van Diepen, 1976). However, it should be pointed out again that our explanation does not necessitate a charge transfer of d electrons of the order of $\Delta \mu_{\rm Fe}/\mu_{\rm B}$, because of the feedback effect referred to earlier (section 2.2.2). It has already been noted in connection with the analysis of IS in section 5.2.3. that the small positive change in IS implies that the transfer of charge has to be composed of about equal amounts of s and d electrons. If the number of transferred d electrons were significantly below $\Delta \mu_{\rm Fe}/\mu_{\rm B}$, the total number of electrons transferred could reach a magnitude that would be in keeping with the redistribution of charge based on the electronegativity differences between the composing elements (Miedema, 1973). In other words, because of the feedback effect the discrepancy between the large change in $\mu_{\rm Fe}$, and the comparatively small change of the corresponding IS is less strong that it seemed initially. Nevertheless it is doubtful whether this reasoning is still applicable in cases where $\Delta \mu_{\rm Fe}$ becomes of the order of a whole Bohr magneton or more, such as in ScFe₂H_x.

A further difficulty with explanations based on charge transfer arises if one compares the results obtained in Fe compounds with those in Co compounds. If one wishes to ascribe a decisive role to d-band occupancy changes in the decrease of μ_{Co} and in the increase of μ_{Fe} upon hydrogen absorption, one has to assume that H donates electrons to the Co 3d band but accepts electrons from the Fe 3d band. Attempts have been made to explain this apparently contradictory situation in terms of electronegativities (Buschow, 1978), the value for metallic H being lower than that of Co and higher than that of Fe (Miedema, 1973). Although the decrease of the Ni moment observed in the meantime in YNi₃H_x is in keeping with the sequence of electronegativities, the decrease in magnetic susceptibility observed in TiFeH_x (Stucki and Schlapbach, 1980) does not support the assumption that the H accepts electrons from the Fe 3d band.

It follows from the foregoing discussion that there is more evidence against major

 $H \leftrightarrow 3d$ charge transfer effects than there is in favour of it. In terms of the 3d band model there is still the possibility of explaining the changes in magnetic properties in terms of changes of the d-d interaction parameter. In fact, equally convincing arguments can be found for an increase of the interaction parameter upon hydrogen absorption. If Fe is combined with R metals the 3d electrons of the former will mix or hybridize with the d and s, p electrons of the latter and in this way cause a reduction in the d-d interaction parameter and hence a reduction in band splitting. In the hydrides the R-Fe distances are increased and a large part of the R-Fe contacts are lost due to the absorbed H atoms. This will reduce the hybridization and partially restore the exchange splitting. Note that the influence of an increasing lattice constant is also beneficial in so far as it leads to much narrower 3d bands. The results obtained on ScFe₂ are very illustrative in this respect. Compared to α -Fe the Fe moments in these compounds are strongly reduced. However, in the hydrides the spin imbalance has become almost as large again as that in α -Fe. This means that the presence of the H atoms has neutralized the unfavourable effect of the Sc atoms almost completely. This notion is in keeping with the fact that the H atoms (at not too high H concentrations) are located close to the R atoms and, as it were, "screen" the R atoms from the 3d atoms (see section 4.1). Increasing hydrogen concentration is found to lead to a larger occupancy of those interstitial holes where the situation is less favourable, i.e., where the area of contact of the H atomic cells with the 3d atomic cells has become larger and that with the R atomic cells has become smaller. One may expect therefore that an increase in hybridization between the 3d electrons and the 1s electrons of H will take place. In addition more dissimilar interstitial holes will become occupied so that disorder of the lattice is increased. Both occurrances will eventually lead to a reduction of exchange splitting. This agrees with the results obtained for $ErFe_3H_{\star}$ and the disappearance of an Fe moment in $ErFe_3H_{\star}$ when x > 4.1 (see fig. 49). In off-stoichiometric ScFe₂ an effective shielding of the Fe sublattice from the Sc sublattice by means of a symmetric filling of interstitial hole sites with H atoms is not possible. In this case the moment increase upon charging is considerably less than the moment increase in stoichiometric ScFe₂ (Smit et al., 1982).

A reasoning similar to that given above can also be applied to Co (and Ni) compounds. Here we have to take into account that the 3d moment formation in Co and its compounds is much more vulnerable. Arguments have been presented elsewhere (Buschow et al., 1980) that the 3d moments in Co intermetallics are less localized than those in Fe intermetallics. The detrimental effect on the 3d moment formation of increasing 3d–H contacts at the expense of 3d–3d contacts upon charging is much stronger and overcompensates the beneficial influence of the reduced hybridization of the 3d electrons with the d and s, p electrons of the R component.

From the results discussed above the following conclusions can be drawn:

(i) If one wishes to explain the controversial changes in 3d moment in Fe and Co compounds by means of a unified model one has to accept that charge transfer is not the main reason for the hydrogen-induced change of moment.

(ii) A relatively large transfer of charge takes place between the H atoms and the

R atoms. This follows from the isomer shift results obtained by means of 151 Eu, 161 Dy and 161 Gd Mössbauer effect spectroscopy, which indicate that the R atoms donate electrons to the H atoms. These findings are in agreement with the fact that there is virtually no difference in electronegativity between H and the 3d metals but a considerable electronegativity difference between R and H.

In terms of Miedema's cellular model, the changes in 3d magnetism can be explained as follows (Buschow et al., 1982a): In the ternary hydride the contact area of a given 3d atom comprises 3d–3d contacts as well as a substantial portion of 3d–H contacts. In many respects the situation is similar to the one that would be present in the binary 3d transition metal hydrides, so that an analogous magnetic behaviour can be anticipated.

In the case of Ni and Co the introduction of hydrogen leads to a decrease of T_c and to a lower spontaneous magnetization (Wagner and Wortmann, 1978). Hence one expects similar effects upon ternary hydride formation of Co and Ni compounds, which agrees with experiments. It should be noted that the reduction of the ferromagnetic properties in the 3d metal hydrides is a result of the magnetic exchange parameters, charge transfer between Ni or Co and hydrogen being very small.

In the case of Mn and Fe the situation is less clear than in the case of Ni and Co. There are experimental indications that the presence of hydrogen is not an unfavourable factor with respect to magnetic moment formation. Antonov et al. (1978) found high Curie temperatures and an appreciable spontaneous magnetization in hybrided $Fe_{65}(NiMn)_{35}$ alloys containing up to 17 at% manganese. These alloys are non-magnetic without hydrogen. Local moment formation is a delicate matter, however, so that accurate predictions of the change in magnetic properties of Fe and Mn compounds upon hydrogen absorption are hardly possible.

Finally we note that the cellular model also provides a hint as to the direction of possible valence changes in the intermetallics RM_n upon hydrogenation, when R is one of the elements Ce, Eu or Yb. Hydrogen absorption results in the formation of an appreciable area of contact between R atoms and H atoms at the expense of R-M contacts. The R atoms therefore will tend to adopt the same valences they have in the binary hydrides, i.e., Ce tends to be trivalent, Eu and Yb tend to be divalent. This agrees with experimentally observed valence changes (Buschow et al., 1977; Buschow, 1980b).

Apart from the volume change due to the H_2 uptake, one has an additional volume effect owing to the valence change. It should be emphasized that the valence change is driven by the energy effects associated with the creation of R-H interfaces and the loss of R-M interfaces. This has as a consequence the occurrence of an additional volume effect. Alternatively one could say that the additional volume effect is driven by the valence change and *not vice versa*, as is sometimes assumed.

5.3. Miscellaneous properties

A serious drawback in the study of the changes in physical properties due to hydrogen absorption is the fact that the material pulverizes during charging. Using standard methods it therefore seems impossible to determine electrical transport



Fig. 51. Effect of hydrogen sorption (at 50° C) on the electrical resistivity of a 3000 Å thick LaNi₅ film: I, absorption; II, desorption. The results represent data published by Adachi et al. (1981).

properties of ternary hydrides. Adachi et al. (1981) were able to avoid sample pulverization by using for their resistivity measurements a sample of LaNis prepared in the form of a thin film (3000 Å thick) by means of flash evaporation. Their results are reproduced in fig. 51, where the change in resistivity during cycling is shown after initial activation and after allowing the changes to become reproducible during the first 20 cycles. It can be seen from the figure that charging results in an initial small increase followed by a strong decrease. The initial increase was interpreted by the authors as being due to chemisorption, dissociation of H₂ and dissolution in the film as H⁻ ions. The strong decrease of ρ was ascribed to the formation of a highly conductive ternary hydride. The authors verified that the properties of a La or Ni film prepared in this way were quite different. They also checked the composition of the films and concluded from X-ray data that they were amorphous (Adachi et al., 1982). The results of Adachi et al. show that the resistivity of LaNi₃ remains the same within 10% after charging. This result is rather surprising in view of the large changes in structure and bonding resulting from the introduction of H atoms. The experimental results of Adachi et al., showing the presence of highly conductive material after charging, are at odds with the findings of Walsh et al. (1976), who concluded from ESR experiments that LaNis after charging has quite a low carrier concentration, reminiscent of semiconducting or barely metallic materials.

Although somewhat less interesting from the point of view of solid state physics, the thermal conductivity is of paramount importance in all cases where intermetallic compounds and their hydrides are employed as hydrogen storage materials. In hydrides with a good thermal conductivity the heat released upon charging can easily be dissipated and decomposition can be avoided. Good thermal conductivity is essential if these materials are to be used in heat pump devices. Unfortunately, no investigations of this kind have been performed on rare earth intermetallics and their hydrides.

Because of their relevance to these materials we would like to mention here briefly the results of Suda et al. (1980), who studied the thermal conductivity of $TiMn_{1.5}$ and its hydride. These authors found different thermal conductivity values during

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absorption and desorption, which reflect the presence of hysteresis in the temperature composition relationship. Suda et al. derived an empirical expression for the thermal conductivity, comprising a contribution proportional to the H/M ratio and pressure-dependent contributions of the type $(\ln p)^n$, where *n* ranges from 1 to 3.

The effect of hydrogen absorption on superconductive properties was studied on relatively few compounds. These comprise Th_7Fe_3 (Malik et al., 1978a), CeCo₂ (Buschow and Sherwood, 1978), several La–Ni compounds (Oesterreicher et al., 1976) and several Th–R alloys (Oesterreicher et al., 1977). In all cases it was found that the absorption of hydrogen gas leads to disappearance or lowering of the superconducting state.

6. Technical applications

Research on hydrogen absorption in metals has been stimulated for some considerable time now by the possibility of using hydrogen-metal systems as chemical and nuclear energy carriers. We recall here some of the prominent features of hydrogen metal systems:

(i) Extremely high mobility of hydrogen when dissolved in the metallic host, leading to high rates of absorption and desorption.

(ii) The hydrogen density in the metallic host phase surpasses the density of pure liquid or solid hydrogen.

(iii) Large heats of reaction occur during the hydrogen sorption processes.

(iv) A large choice of different materials is available owing to the high reactivity of hydrogen with a large number of metals or intermetallics.

A brief description of some applications of hydrogen metal systems is given below.

6.1. Hydrogen storage

Hydrogen gas to be used as fuel can be stored as compressed gas in steel cylinders, as liquid hydrogen at about 20 K and in the form of a metal hydride. The great advantage of the metal hydride storage system is obvious: owing to the equilibrium existing between the hydrogen and the host metal, cooling of the latter leads to reabsorption, in contrast to the first two storage systems where the once liberated hydrogen remains in this state.

Intermetallics such as LaNi₅, TiFe, TiMn_{1.5}, ZrMn₂ and related ternary compounds have proved to be the most promising candidates in hydrogen storage applications. Hydrogen storage systems based on these intermetallics have been discussed in several publications (Reilly, 1978b; Gruen et al., 1978; Guinet et al., 1980; McCue, 1980; Ron et al., 1980; Sheft et al., 1980; Swisher, 1980; Töpler et al., 1980a, b; van Mal, 1976; Wenzl and Lebsanft, 1980; Wenzl, 1982).

For storage purposes the intermetallic compound is usually contained as a coarse powder in a stainless steel vessel having specific provisions for improved heat exchange. After activation and several hydriding-dehydriding cycles the particle size of the powder becomes reduced by brittle fracture due to elastic stresses (see section 3.1). This leads to a considerable increase of the surface area and the corresponding catalytic activity, so that after the attainment of a critical grain diameter chemical reaction kinetics ceases to control the flow rate. This stage is reached after only one or two cycles in LaNi₅ and TiMn_{1.5}; in TiFe-base intermetallics some more cycles are required. Since the equilibrium plateau pressure of the ternary hydride strongly depends on the temperature, the pressure level desired can be adjusted by heating the ternary hydride via an internal or external heating system attached to the steel container.

As an example fig. 52 shows results of the storage source described by McCue (1980). The device is relatively compact, portable and rechargeable and is based on encapsulated LaNi₅, able to store more than 200 litres of hydrogen. An internal heating system allows the pressure and flow rate to be increased. Refilling can, for instance, take place "overnight" by means of an electrolytic hydrogen generator since low pressures and low flow rates can be applied during recharging. All storage devices based on ternary hydrides have in common that the supply pressure remains virtually constant during almost the total delivery period. Other advantages over conventional pressurized gas vessels are the substantial reduction in volume and some reduction in weight, and the fact that the safety risk is considerably reduced. A sudden rupture of the container vessel will only lead to a rather gradual decharging, the large recoil momentum associated with the rupture of a high pressure vessel being absent. A disadvantage is the deterioration of the ternary hydride power as a result of poisoning (section 3.4) or as a result of phase separation (section 4.4). In most cases, however, restoration of the hydrogen sorption properties can be achieved by gently



Fig. 52. Hydrogen pressure versus volume delivered (at STP) for a compact portable hydrogen storage device described by McCue (1980). The temperature of the internal heating system equals 100°C; pressure switch control 200 lbf/in²; open circles represent performance with a flow rate of $17 \ell/h$ (total delivery period 13.5 h) full circles represent performance with a flow rate of $170 \ell/h$ (total delivery period 1.5 h).

heating in vacuum. Further points to note in the conduction and operation of such storage systems are the large volume expansion of the metallic host upon charging $(\Delta V/V = 0.25$ in the case of LaNi₅) and the exponential pressure increase during accidental heating.

6.2. Hydrogen purification and hydrogen getters

Heated membranes of palladium-silver alloys have been commonly used (Fromm and Hörz, 1980) to obtain hydrogen gas of very high purity. Only the hydrogen gas is capable of diffusing through these membranes. The fact that palladium-silver sheets are less susceptible to embrittlement than most metals reacting with hydrogen makes them suitable for use in membranes. Such diffusion cells are fairly expensive and the process is rather slow. Moreover, constant supervision of the palladium-silver membranes is required to prevent malfunctioning arising from leaks.

As an alternative one may consider hydrogen purification by means of absorptiondesorption cycles based on metal hydrides, operating at room temperature. Wenzl and Klatt (1978) showed that by selective absorption of hydrogen in FeTi, hydrogen gas of technical purity (99.9%) can be converted into hydrogen of ultra-high purity (99.9999%). At the same time a hydrogen gas source with a certain storage capacity is created. The pressure of the very pure hydrogen gas can be varied by changing the temperature.

A somewhat different application was reported by Reilly and Wiswall (1972), who noted that RM_5 compounds are still able to form ternary hydrides when brought into contact with gas mixtures having a composition like that resulting from the steamreforming of hydrocarbons followed by CO shifts and methanation steps. They found that CO_2 , even when present in large concentrations, does not interfere with the H₂ uptake. On the other hand, small amounts of CO have an inhibiting effect (see also section 3.4). The inhibition can be reduced somewhat by raising the temperature or substituting Cu partly for Ni in LaNi₅. It will be clear that these poisoning effects set a limit to large scale applications of this method of hydrogen purification when operations on a continuous reaction basis are required.

Materials that can rapidly bind gases liberated from the interior of an evacuated vessel after it has been sealed off are called getters. Such materials are widely used in the field of vacuum tube fabrication. Examples are Th-Ce-Al (van Vucht, 1963) and $Zr(V_{1-x}Fe_x)_2$ (Mendelsohn and Gruen, 1980).

6.3. Heat pumps

The coupling of the absorption-desorption cycles of two different hydrides (I and II) can be used to transfer heat from a low-temperature reservoir $(T = T_{\ell})$ to a high temperature reservoir $(T = T_{h})$. The principle of this heat pump is illustrated by fig. 53. In the first stage (a) the two metal hydrides I and II are in open communication with each other. As can be seen from the top part of fig. 53, hydride II is less stable than the hydride I. It reaches a given equilibrium pressure p_{2} at a substantially lower



Fig. 53. Principle of a heat pump based on two hydrides. Hydride I is more stable than hydride II. The lower part of the figure shows the flow of hydrogen gas (see the arrows inside the closed hydride systems) when hydride I is exposed to a high temperature source (situation b) or when hydride II is brought into contact with a low temperature source (situation c). In both situations the heat of absorption is dissipated to the environment at $T = T_m$ ($T_c < T_m < T_h$). This can be done by cooling with water or air, indicated by the smaller arrows in the T_m system. A description of these processes in terms of $\ln p$ versus 1/T characteristics is schematically given in the upper part of the figure. Open circles represent hydrides in decharged condition, full circles represent hydrides in recharged condition. The situations in the upper part of the figure correspond to those in the lower part after completion of the hydrogen transfer shown by the arrows within the closed hydride systems in the lower part.

temperature (T_m) than hydride I (T_h) . When hydride I, being saturated with hydrogen, is heated to T_h the hydrogen pressure rises to p_2 and the hydrogen desorbs. The hydrogen is absorbed again by the hydride II, which therefore increases in temperature until it reaches T_m corresponding to p_2 . This situation is represented in fig. 53b. The heat of absorption ΔH_{II} is dissipated at T_m . When nearly all the hydrogen from hydride I has been desorbed, thermal contact between system I and the heat source at T_h is broken. The hydride I is brought now into contact with the environment having a temperature T_m . The temperature in system I now decreases and hydrogen is re-absorbed (fig. 53c). The hydrogen pressure drops to p_1 and the desorption from system II causes its temperature to drop to T_ℓ . During the desorption process system II takes up heat from the reservoir at T_ℓ while the heat of reaction ΔH_I corresponding to the absorption by system I is dissipated to the environment at T_m . When all the hydrogen has been re-absorbed by I, system I is coupled again to the heat source at T_h and the cycle is repeated.

The total heat dissipated to the environment at $T_{\rm m}$ is equal to $\Delta H_{\rm I} + \Delta H_{\rm II}$. The heat input at $T_{\rm h}$ is $\Delta H_{\rm I}$. The efficiency is therefore

$$\eta = 1 + \Delta H_{\rm II} / \Delta H_{\rm I}$$

It can be shown that this expression can be re-written as $\eta = (1 - T_{\ell}/T_{\rm h})(1 - T_{\ell}/T_{\rm m})$,

Carnot efficiency being attained when $T_{\rm h} = T_{\rm m}^2/T_\ell$ (van Mal, 1976). Temperature gradients needed for the heat exchange at the various levels were taken to be infinitely small in the above discussion. More sophisticated heat pumps based on more than two different hydrides have been discussed by van Mal (1976) and Buschow and van Mal (1982).

In the above discussion it was tacitly assumed that the heat of reaction ΔH is temperature independent. If follows from the results described in section 4.1 that this is often not the case. A further complication is the presence of a sorption hysteresis in the isotherms and the absence of really flat portions in the sorption isotherm. Important factors affecting the efficiency are undoubtedly the thermal conductivity and the heat transfer of the hydride powder particles (Lynch, 1980; Töpler et al., 1980a,b). Since the thermal conductivity of the hydride particles is rather low and therefore the heat transfer is rather limited, large temperature gradients have to be employed. Considerable improvement can be achieved by using hydrides that have been compacted to form porous solids supported by a thin metal matrix. The technical feasibility of this was shown by Ron et al. (1980) on LaNi₃-15% Al compacts. These authors reported high thermal conductivities and rapid sorption kinetics. Further studies in this field were made by Suda et al. (1983a, b).

A chemical heat pump based on two hydrides designed for the storage and recovery of thermal energy for heating, cooling and evergy conversion (HYCSOS) was developed at the Argonne National Laboratory (Sheft et al., 1980; Gruen et al., 1978). The two hydrides used are those of the compounds LaNi₅ and CaNi₅ or pseudobinary compounds based on them. The system has been tested for several years and is reported to compare favourably with a unit combining solar cooling with direct solar heating.

6.4. Energy storage

Energy storage systems based on metal hydrides were described by several authors (Wakao et al., 1983; Yonezu et al., 1983; Kawamura et al., 1983a, b).

An interesting application of metal hydrides as energy storage systems is utility load levelling or peak shaving: electrical energy produced during off-peak hours is stored for use during peak demand hours. An engineering model of such a peak shaving system was described by Reilly (1978b). The hydrogen generated electrolytically in off-peak hours is slightly compressed and stored in a hydrogen-absorbing intermetallic compound. During peak hours the hydrogen is released and fed into a fuel cell to generate electricity.

Metal hydride systems can also be used as storage media for heat and fuel in automotive applications (Töpler et al., 1980). The use of hydrogen in vehicles with internal combustion engines has the advantages of giving the engine a large thermal efficiency and producing exhaust gases virtually free from pollutants. A disadvantage is the weight penalty of the hydride tank, which is 10–20 times heavier than a filled petrol tank. This still compares favourably, however, with a lead-acid accumulator for electrically propelled vehicles. The feasibility of using hydrides in motor vehicles has been studied by Daimler-Benz in Berlin and Stuttgart on hydrogen-driven passenger cars and small buses (Töpler et al., 1980a, b; Buchner, 1978a).

6.5. Electrochemical cells

Ternary hydrides can also be used for the chemical storage of hydrogen (Justi et al., 1970; Gutjahr et al., 1973; Ewe et al., 1973; Earl and Dunlop, 1974; Buchner, 1976; Bronoel et al., 1976; Markin et al., 1978; van Rijswick, 1978; Videm, 1978; Holleck et al., 1980). A schematic representation of a Ni-H₂ cell is given in fig. 54. Here the ternary hydride is seen to be compeltely isolated from the electrolyte in a separate hydride compartment (E). The access of H₂ gas is made possible via holes in the compartment which are covered by a microporous membrane such as teflon. Oxygen can be prevented from reaching the ternary hydride by passing the H₂ gas over a large catalytic surface (platinum black) to recombine O₂ and H₂ to H₂O. The reaction in the electrochemical cell can be represented by

 $NiOOH + \frac{1}{2}H_2 \rightleftharpoons Ni(OH)_2$,

where the upper and lower arrows pertain to decharging and charging, respectively. During the charging period the hydrogen pressure would normally increase from 3 to 33 atm, but because the hydrogen is stored in a suitable ternary hydride the operating pressure does not exceed a few atmospheres. The hydrogen desorbs from the ternary hydride during electrical discharge and the nickel hydroxide is regenerated. The electromotive force (emf) between the two electrodes is larger the less firmly the hydrogen is bonded in the ternary hydride. For a hydride having an absorption equilibrium pressure near 1 atm at room temperature the emf with a Ni(OH)₂ counter electrode is about 1.35 V. Each factor of 10 in the equilibrium



Fig. 54. Schematic representation of a Ni–H₂ cell. A: Ni oxide electrode, B: separating intermediate layer, C: H₂ electrode, D: gas space, E: ternary hydride (after Holleck et al., 1980).

pressure of the metal-gas sorption reaction corresponds to a change of 30 mV in the emf of the cell.

Selection criteria for ternary hydrides are: (i) they must be capable of operating over a convenient pressure range (0.5–5 atm), and (ii) they must be sufficiently corrosion-resistant to make the application of the KOH electrolyte possible. In addition the presence of small amounts of oxygen generated if overcharging occurs must not lead to deterioration. The hydride LaNi₅H_x seems to meet these requirements reasonably well. An advantage of the described cell based on LaNi₅H_x is its relatively high electrochemical capacity (0.37 A h/g). Somewhat smaller values are found for the hydrides TiNiH_x and Ti₂NiH_x (0.25 A h/g). A disadvantage of the Ni–H₂ cells is the continuous decrease in their storage capacity (Holleck et al., 1980).

6.6. Thermal compressors and heat engines

A number of favourable properties of $LaNi_5H_x$, comprising the fast rate of the sorption reactions, the constancy of the H₂ pressure during charging and decharging at a given temperature, the large absorption capacity, and the favourable pressure range of LaNi₅ hydride have been exploited by van Mal (1976) and Nomura (1983) to build a thermal absorption compressor for hydrogen gas.

The working principle of the compressor can be sketched as follows: Hydrogen gas is absorbed at a low temperature level (20°C) where the pressure is relatively low (1.5 atm). The hydride is then heated to 140°C, leading to a pressure of about 50 atm. After desorption the pressure drops and recharging at the lower temperature is necessary. Despite the dead volume (at least 60% for a container with LaNi₅ hydride in powdered form) a relatively high pressure ratio can still be reached owing to the large absorption capacity of LaNi₅.

In a prototype three containers were used and mounted in a vacuum enclosure (van Mal, 1976). Each of these containers was equipped with its own electric heating and water cooling. This multiple system, operated with the appropriate differences in phase between the charging and decharging modes, was used to obtain a nearly steady flow of 10 mg/s of hydrogen at 45 atm and 160° C with a heat input of about 1 kW. Since thermal energy is used for the work of compression, the compressor may be driven by waste heat or solar energy. A hydride compressor in conjunction with highly efficient power conserving systems was also suggested by Powel et al. (1975).

Closely related to the working principle of the hydrogen compressor is the working principle of a heat engine based on metal hydrides. A water pump operating as a heat engine was devised by Northrup and Heckes (1980). This device is schematically shown in fig. 55. The system operates between two heat reservoirs R_h and R_r . A ternary hydride in a storage container C is decharged by the heat supplied by R_h . The generated hydrogen gas expands a flexible bulk B. Its expansion presses the water out of the container and lifts it to the height desired. This water can be used as a low-temperature heat reservoir to cool the hydride in C. Hydrogen is reabsorbed and the container around B becomes filled with water again, one-way valves V preventing the backflow of water.



Fig. 55. Schematic representation of a hydrogen-actuated water pump, lifting the water from an underground reservoir R_{ℓ} to a higher level. The ternary hydride in C is decharged by the heat provided by the heat source R_h and becomes charged again after cooling via the relatively cold water originating from R_{ℓ} . The pumping operation proceeds by means of the H₂ gas inside the flexible bulb B and one-way valves (V). This schematic representation is similar to that given by Wenzl (1982).

In practical cases one can use the heat provided by a solar collector (R_h) able to heat the hydride to about 80°C, which is sufficiently above the temperature of underground water (about 20°C) to bring about the large H_2 pressure difference needed for the pumping (0.4 to 3 atm when CaNi₅H_x is used). For more details the reader is referred to the papers by Northrup and Heckes (1980) and Wenzl (1982).

6.7. H and D isotope separation

Owing to the large difference in mass between hydrogen and deuterium atoms pronounced isotope effects may occur with hydrogen in metals. The difference in free energy upon absorption of H_2 and D_2 can be regarded as an algebraic sum of a number of contributions pertaining to the differences in enthalpy and entropy of the two gases and those of the hydride (deuteride) phase. Isotopic separation experiments using ternary hydrides based on Ti and Mg were reported by Wiswall et al. (1977), Tanaka et al. (1978a, b) and Buchner (1978a, b). In TiNi the deuteride is significantly

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less stable than the hydride, leading to a difference of a factor of 10 in the plateau pressure. This difference can be used to obtain a gas phase enriched in deuterium. In LaNi₅, too, the deuteride is less stable than the hydride. Here the plateau pressure difference is comparatively small (van Mal, 1976; Biris et al., 1976).

6.8. Neutron moderators and neutron generators

The extremely large hydrogen density in combination with the high thermal stability of several hydrides makes these materials suitable for applications as moderators in nuclear fission reactors (Keinert, 1971; Mueller et al., 1968). A small-scale application of metal hydrides is found in neutron generators. Here a thin layer of the metal hydride saturated with deuterium or tritium is used as a target for accelerated D and T ions, where the DT reaction leads to a high neutron flux (Reifenschweiler, 1972).

7. Concluding remarks

The future technological applications of metal hydrides are to a large extent based on the general notion of achieving a more economical use of the energy available. A few points will be mentioned that are worth keeping in mind. Firstly, some of the applications that are technically feasible at the moment are not the cheapest solutions. However, since the cost of hydrocarbon fuels will tend to rise, it may be expected that these applications will eventually become more attractive. Secondly, hydrogen is a widely used industrial commodity, albeit hydrogen is only an energy carrier and not an energy source. It seems unlikely therefore that there will be any slackening of interest in metal–hydrogen systems in the foreseeable future.

A central problem in several of the possible technological applications is the heat transfer. A low heat transfer is intimately connected with the fine partial character of the ternary hydrides and with the circumstance that continued cycling leads to a repeated swelling and shrinking of the particles. The poor heat transfer not only affects the thermodynamic efficiency but reduces the lifetime of the ternary hydrides owing to the increased decomposition into binary hydrides and 3d metal.

A somewhat related situation exists in electrochemical applications of the ternary hydrides. In these cases the electrode composed of the hydride is immersed in an aqueous solution and the charging does not involve a violent reaction. Decomposition of the sample due to heating cannot therefore be a major problem. The swelling and shrinking, however, are also present here. Fine particles may lose contact with the main body of the electrode and the formation of new microcracks accelerates deterioration. Much effort in research and development will be required to solve these problems. Here one may think not only of finding an engineering solution (for instance by imbedding the powder particles into a suitable matrix material). One may also tackle the problem from the metallurgical side by looking for composite systems or for ternary hydrides that are less brittle. Investigations of the sorption properties of amorphous materials also deserve more attention than they receive at the moment.

If one looks at the research effort that has been spent on the physical properties of rare earth-base intermetallics one will discover that most of the effort has gone into investigations of the magnetic properties. The results described in this chapter make it clear that the situation is not much different in the case of their ternary hydrides. It has been mentioned that the formation of microcracks during charging and decharging has hampered the investigation of transport properties on these materials. The presence of microcracks is less disturbing as far as the study of superconducting properties is concerned, and it is surprising that from this quarter such relatively little interest has been shown in ternary hydrides. A possible reason is that the few examples studied invariably showed no superconductivity in the ternary hydrides. It should be borne in mind, however, that these examples refer to compounds of a composition susceptible to easy decomposition upon charging. The presence of 3d atom metal clusters may then either suppress superconductivity altogether or mask it from observation. Similar studies are to be recommended on compounds that absorb the hydrogen gas less violently, or studies starting with materials where the hydrogenation is performed under carefully controlled conditions. The advantages of studying superconductivity in ternary hydrides are obvious, since it makes it possible to vary the Debye temperature, the density of states and the electron-phonon coupling constant over wide ranges. Of special interest are cases where the β phase is not a line compound but comprises a range of hydrogen concentrations, making it possible to achieve a gradual variation of the various parameters. Finally, in materials in which rare earths are combined with nonmagnetic metals one has the possibility to reduce the interaction between the 4f moments by hydrogen absorption. In compounds of low magnetic ordering temperatures, hydrogen absorption could be used to obtain a reduction of the pairbreaking parameter.

Proton NMR experiments have received a relatively large amount of attention. The study of hydrogen diffusion in the hydrides is of interest both from the technological point of view and from that of fundamental physics. Systematic studies seem to be desirable in order to establish a relationship between the experimentally observed activation energies and the occupancy of particular interstitial sites. The choice should fall on hydrides for which a firm basis regarding the site occupancies has already been laid by neutron diffraction studies on the corresponding deuterides.

Of particular interest is furthermore the mutual interaction of the H atoms in the ternary hydrides. Estimates of a minimum H–H interatomic distance have been made on the basis of theoretical considerations (Switendick, 1978a, b), as well as on the basis of thermodynamic arguments (Bouten and Miedema, 1980; Buschow et al., 1982). Both estimates are in satisfactory agreement and point to a minimum H–H interatomic distance of about 2.2 Å. This minimum distance implies a blocking of nearest neighbour interstitial sites and the presence of a maximum hydrogen concentration. A few structural studies dealing with this blocking phenomenon have been published. Extensions of such studies to other series of compounds would be highly welcome.

Appendix

Tables A 1-4

Hydrogen sorption characteristics of some rare earth-base compounds. The composition of the uncharged compounds RM_n has been listed in the first column. The maximal value of x in RM_nH_x has been listed under x(max), where the H_2 pressure applied (atm) has been given in brackets. The composition of the first hydride β_1 has been listed under $x(\beta_1)$ and the corresponding plateau pressure under $p(\alpha-\beta_1)$. In both cases the temperature (°C) at which these data were obtained has been indicated in brackets. From the values reported in the literature we choose those that were as close to room temperature as possible. Experimental values of the formation enthalpy and entropy have been given in columns 5 and 6. The type of the corresponding reaction (whenever such information was specified in the literature) has been indicated in column 7. The compounds and hydrides given in the various tables have been listed in order of increasing rare earth concentration.

Comp.	x(max)		$x(\beta_1)$	$p(\alpha-\beta_1)$ (atm)	<i>∆H</i> (kJ/mol H ₂)	⊿S (J/deg mol H ₂)	Reaction type	Refs.
LaNi5.5	5.5 (12)	5 (40°)	9.2 (40°)	_	_	$\alpha - \beta_1$	1
LaNi ₅	6.7 (50)	5.5 (40°)	1.9 (25°)	- 30.2	- 109.1	$\alpha - \beta_1$	1-17
LaNi4.9	6.2 (12)	6 (40°)	2.9 (40°)	· _	-	_	1
CeNi ₅	6 (;	50)	6 (23°)	48 (25°)	- 14.2	- 80.0	$\alpha - \beta_1$	15
PrNi ₅	6	(9)		8.3 (23°)	- 30.5	-120.2	$\alpha - \beta_1$	3
NdNi ₅	5.5		4	12.7 (20°)	- 27.8	-116.0	$\alpha - \beta$	3, 16
SmNi ₅	3-4		_	30 (23°)	_	_	_	3
GdNi,	23			120 (23°)		_	· _	3
YbNi	2-3		_	120 (25°)	_	-	_	3
YNi ₅	3.5 (15	50)	1 (22°)	300 (22°)	-	-	-	18
La ₂ Ni ₇	11.4 (50)	4 (20°)	<1 (20°)	_	_	_	19-21
Ce ₂ Ni ₇	4.2 (10)	4 (50°)	0.2 (50°)	-	_	-	22
Pr ₂ Ni ₇	9.5 (50)	5.7 (25°)	9 (25°)		-	_	23
Y_2Ni_7	3 (.	50)	1.1 (50)	2.5 (50°)	-	-		22
LaNi ₃	5 (.	50)	-	-	-	_	- ′	19, 24
CeNi ₃	4.2 (10)	2.2 (50°)	0.09 (50°)	- 43.9	-	-	22, 32
ErNi3	3.5 (50)	< 2 (50°)		-	-	-	23
YNi ₃	4 (50)	1.5 (50°)	0.25 (50°)	-	-		22
LaNi ₂	4.6 (50)	2	_	54.5	_	_	20, 24, 25, 27
CeNi ₂	4 (*	40)		< 10 ⁻⁵	_	-	-	22
GdNi ₂	4.1		-	_	- 89.7	- 136.6	$\alpha - \beta_1$	28, 29
DyNi ₂	>4 (1	50)	_	-	-	-	-	30
YbNi ₂	3.1 (10)	-	-	- 51.9	-	_	32
YNi2	3.6		-	-	-	-	_	22, 26
LaNi	3.6 (:	50)	-	-	_	_	_	19, 20, 26, 27
CeNi	2.7		-		-	—	_	26
YNi	3.0		-	-	-	_		26

 TABLE A1

 Compounds of rare earths and nickel.

Comp.	x(max	:)	$x(\beta_1)$	$p(\alpha - \beta_1)$	ΔH (kL/mol H.)	ΔS (I(deg mel H.)	Reaction	Refs.
				(auii)	(KJ/III0111 ₂)	(J/deg mor 11 ₂)	type	
La ₂ Ni ₃	4.4	(1)	_	_	_	_	_	26
La ₇ Ni3	21	(50)	_	-	-	-	-	20
La₃Ni	8.8	(1)	-	-	-	_	_	19, 26, 27
Ce ₃ Ni	8.4		-	-	-	-	-	26
Y ₃ Ni	8.0			· -	-	-	-	26
1. Bus	schow a	ind va	n Mal (1	972)	17. Takeshita e	t al. (1980)		
2. van	Vucht	et al.	(1970)	,	18. Takeshita e	t al. (1981)		
3. An	derson	et al.	(1973)		19. Mikheeva e	et al. (1978)		

4. van Mal et al. (1979)

8. Tanaka et al. (1978b)

9. Andreef et al. (1978)

13. Chung et al. (1980)

14. van Mal et al. (1974)

15. Lundin et al. (1977) 16. Gruen et al. (1977)

6. Kost and Mikheeva (1976)

5. Biris et al. (1976)

7. van Mal (1976)

- TABLE A1 (cont.)

25. Kost and Shilov (1979) 10. Bowerman et al. (1979) 26. van Mal et al. (1976) 11. Ohlendorf and Flotow (1980a, b) 27. Carstens (1978) 12. Murray et al. (1980a, b) 28. Jacob and Shaltiel (1979) 29. Malik and Wallace (1977) 30. Cohen et al. (1980c) 31. Jacob et al. (1981) 32. Oesterreicher et al. (1982)

21. Andresen (1978)

23. Goudy et al. (1978)

24. Maeland et al. (1976)

20. Oesterreicher et al. (1976)

22. van Essen and Buschow (1980b)

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				Compound	ds of rare	earths and cobs	alt.		
Comp.	x(max	0	$x(\beta_1)$	$p(\alpha - \beta_1)$ (atm)		ΔH (kJ/mol H ₂)	AS (J/deg mol H ₂)	Reaction type	Refs.
LaCo ₁₃	2.8	(10)	I	I		I	I		_
$LaCo_{5}$) 6	1500)	3.4 (20°)	0.04	(20°)	-45.2	- 127.8	$\alpha - R$.	7_6
CeCo ₅	2.9	(01)	$2.5(20^{\circ})$	1.5	(20°)	- 39.0	-136.6	а р. И-В.	, w
PrCo5	3.4		$2.9 (20^{\circ})$	0.5	(20°)	- (38.5-34.	3) - 126.1	α- <i>B</i> ,	2 C C
NdCo ₅	3.2		2.7 (20°)	0.7	(20°)	1	1	7. I	í m
SmCo ₅	2.5		$2.5(20^{\circ})$	3.3	(20°)	-32.7	- 121.5	$\alpha - \theta$,) m
GdCo5	2.3		I	24	(20°)	I	1		, m
TbCo _{5.1}			I	34	(20°)	I	Ι	1	
${ m YCo}_5$	2.5-	4	I	5.5-21	(23°)	- 32.3	-133.5	I	8-11
La_2Co_7	ŝ	(10)	ł	I		I		1	12
Ce_2Co_7	6	(100)	6.1 (50°)	0.1 - 0.5	(20°)	-43.6	I	$\alpha - B$,	13, 14
Pr_2Co_7	6	(100)	$2.5(150^{\circ})$	0.1	(150°)	-64.9	I	$\alpha - \beta_1$	7. 14
Nd_2Co_7	6	(100)	2.7 (125°)	0.03	(125°)	-72.1	J	$\alpha - \beta_1$	14
Gd_2Co_7	6	(100)	2.6 (75°)	0.03	(75°)	- 57.8	1	$\alpha - \beta$	14
Tb_2Co_7	6	(100)	2.7 (50°)	0.03	(50°)	-48.2	I	α-β'	14
Dy_2Co_7	6	(100)	$2.6 (50^{\circ})$	0.08	(50°)	-46.1	I	α-β,	14
Ho_2Co_7	6	(100)	I	0.2	(50°)	-41.9	I	$\alpha -\beta$	14
$\mathrm{Er}_{2}\mathrm{Co}_{7}$	6	(100)	I	0.4	(50°)	- 39.4	I	$\alpha - \beta_1$	14
Y_2Co_7	×	(40)	1.5	0.01	(20°)	ł	1		13
CeCo ₃	4.2	(10)	4 (50°)	0.2	(50°)	I	-	I	13. 1
PrCo ₃	4		I	0.02	(100°)	- 54.5	I	I	
NdCo ₃	> 4.2	<u>(</u>]	2 (80°)	2.5×10^{-1}	⁵ (20°)	- 64.23	- 130.8	$\alpha - \beta_1$	15
						- 54.76	-121.3	$\beta_{1}-\beta_{2}$	15
GdCo3	5	(200)	2 (20°)	6.8×10^{-1}	⁴ (20°)	- 52.2	-117.6	$\alpha - \beta_1$	15, 16
G			,			43.9	-114.7	$\beta_1 - \beta_2$	15
1bCo3	4.5	(68)	1.5	2.3×10^{-1}	³ (20°)	- (44.4-49.4) – 117.9	$\alpha - \beta_1$	16, 30
ζ. U	ų			0.03	(20°)	-45.1	-123.5	$\beta_1 - \beta_2$	30
Dyco3	0	(40)	$1.0 (20^{\circ})$	3.9×10^{-1}	, (20°)	- 47.89	-117.3	$\alpha - \beta_1$	16, 17, 19
						40.85	- 117.3	$\beta_1 - \beta_2$	19

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HoCo ₃	5	(40)	1	(20°)	8.5×10^{-3}	(20°)	-47.26	-121.5	$\alpha - \beta_1$	16, 17, 29
							-38.80	-117.1	$\beta_{1}-\beta_{2}$	29
ErCo ₃	S	(40)	1.1	(20°)	2.5×10^{-2}	(20°)	44.2	-120.0	$\alpha - \beta_1$	16, 17, 18
							-36.7	- 116.8	$\beta_1 - \beta_2$	18
TmCo ₃	ы. С				v v	(20°)	I	l	1	20
YCo_3	4	(20)	-	(20°)	$2.5 imes 10^{-4}$	(20°)	56.2	- 122.5	$\alpha - \beta_1$	13, 30
			3.8	(20°)	0.03	(20°)		-120.6	$\beta_1 - \beta_2$	30
$CeCo_2$	4	(10)			$< 10^{-5}$	(50°)	I	ļ	1	13, 31
$PrCo_2$	4		ł		< 10 ⁻³ ((< -67	1	I	7
$GdCo_2$	4.5	(61)	1		I		-54.0	- 137.8	$\alpha - \beta_1$	24, 26
TbCo ₂			I				ì	I	I	
$DyCo_2$	\ 4	(150)	t		I		I	1	I	27
HoCo ₂			I		I		1	I	I	
$ErCo_2$	3.6	(<1)	1		I		I	Ι	Ι	28
YCo_2	3.7		I		0.05	(25°)	ł	I	ļ	13, 21, 22
Y_4Co_3	11.6		I		I		i	I	ł	21
$Y_{3}Co$	œ		I		I		I	I	I	21
 Guidot Lakner Lakner Kuijper Kuijper Kuijper Van Má van Má van Má van Má Clinton Clinton Takeshi Takeshi Takeshi Takeshi Sarynin Buscho Van Ess Kierstei 	ti te t al. t at al. t at al. t at al. t al. t al t al t al. t al t al t al. t al. t al.t al.t al.t al.t al.t al.t al.t al.	(1977) (1970) (1979) (1974) (1974) (1973) (1977) (1977) (1980) (1980) Buschov 978) (1980)	(1974 ((b) (0) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	 7. Takeshita et 8. Kierstead (1) 6. Kierstead (1) 6. Malik et al. 10. Malik et al. 11. van Mal et al. 12. Shaltiel et al 13. van Diepen 14. van Diepen 15. Subschow (15) 15. Beck (1967) 15. Jacob and S 16. Gualtieri and 16. Kierstead (19) 17. Jacob et al. 17. Jacob et al. 	al. (1974F 981b) 980b) (1981) al. (1976) al. (1977) and Busch 777c) haltiel (1977) 177c) and Busch 777c) 1980c) 1 Wallace 981d) 981e) (1981)) ow (1977) (9) (1977)			
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Comp.	x(max)	}	$x(\beta_1)$	$p(\alpha - \beta)$ (atm)		ΔH (kJ/mol H ₂)	$(J/\text{deg mol } H_2)$	type	Keis.
Ho ₆ Fe ₂₃	16	(40)	_	-		-	-	_	1
Er ₆ Fe ₂₃	14	(40)	-	-		-	-		1
Lu ₆ Fe ₂₃			-	-		-	_	-	2
Y ₆ Fe ₂₃	22.5			< 10 ⁻⁵	(50°)	-	-	-	3
GdFe ₃	3.2		-	0.18	(150°)	- 50.7		$\alpha - \beta_2$	4
TbFe ₃	4.2		-	0.13	(125°)	- 48.2	-	$\alpha - \beta_2$	4
DyFe ₃	3.9	(13)	2 (0°)	1.05×10^{-1}	³ (20°)	-45.7	- 99.5	$\alpha - \beta_1$	5, 6
HoFe ₃	3.6		-	0.28	(125°)	- 44.8	_	$\alpha - \beta_2$	4
ErFe ₃	4	(13)	-	0.53	(125°)	-43.5	_	$\alpha - \beta_2$	4
YFe ₃	4.2			< 10 ⁻⁵	(50°)	-	-	-	3
CeFe ₂	~ 4		-	_		-	-	-	7
SmFe ₂	~ 4		-	-			-	-	8
GdFe ₂	4.1	(20)		_		- 29.3	- 58.7	_	9
TbFe ₂	4		-	_		_	-		8
DyFe ₂	8	(1400)	2.0 (20°)	5×10^{-6}	(20°)	- 58.2	-96.4	-	12, 14
HoFe ₂	4.5		-	_		_	-		10
ErFe ₂	4.2	(13)	2	5×10^{-5}	(20°)	- 57.8	- 109.8	$\alpha - \beta_1$	11, 14
						46.1	-110.2	$\beta_1 - \beta_2$	14
TmFe ₂	3.5-	4.3	-	-		_	-	-	10
LuFe ₂	4		-	-		-	-	-	1.15
YFe ₂	4.2		2	< 10 ⁻³	(50°)	-	-	-	3
ScFe ₂	3.2	(67)	2 (20°)	0.06	(20°)	-	-	-	22, 23
Nd ₆ Mn ₂₁	~ 23		-	-		_	_	-	24
Sm ₆ Mn ₂₃	~23		_	_		-	-	-	24
Gd ₆ Mn ₂₃	~ 26		_	<1	(20°)	~	-	_	33
Tb ₆ Mn ₂₃	23	(60)	-	-	. ,	_	_	-	19
Dy ₆ Mn ₂₃	23	(60)	-	-		-	-	-	19
Tm ₆ Mn ₂₃	23		-	-		_	-	_	25
Lu ₆ Mn ₂₃	~ 20	(1)	_	<1	(20°)	· _	-	-	17
Y ₆ Mn ₂₃	23	(60)	-	<1	(20°)	-	-	-	18, 20
GdMn ₂	3	(20)	-	-		- 87.6	-134.0	-	3
DyMn ₂	>4	(150)	-	-		-	-	-	16
ErMn ₂	4.9	(13)	4 (22°)	$< 1.3 \times 10^{-3}$	(22°)	-	_	-	21
LuMn ₂	>4		-	_		-	_	-	17
YMn ₂	3.4	(2)	-			-	-	-	18

TABLE A3 Compounds of rare earths and iron or manganese.

1. Boltich et al. (1981)

- 2. Gubbens et al. (1981)
- 3. van Essen and Buschow (1980b)
- 4. Bechman et al. (1976)
- 5. Kierstead (1980c)
- 6. Niarchos et al. (1980b)
- 7. van Diepen and Buschow (1977)
- 8. Buschow (1977d)
- 9. Jacob and Shaltiel (1979)
- 10. Gualtieri et al. (1976b)
- 11. Kierstead et al. (1979)
- 12. Pourarian (1980c)
- 13. Buschow et al. (1980)

14. Kierstead (1980a)

15. Buschow and Donkersloot (unpublished results)

- 16. Cohen et al. (1980c)
- 17. Buschow and Sherwood (1977b)
- 18. van Mal et al. (1976)
- 19. Pourarian et al. (1980b)
- 20. Commandré and Sauvage (1979)
- 21. Viccaro et al. (1980)
- 22. Smit et al. (1982)
- 23. Niarchos et al. (1980a)
- 24. Buschow (1982b)
- 25. Gubbens et al. (1982)

Comp	r(max)		×(R)	$\pi(\alpha, \beta)$	A H	45	Denotion	Pafe
Comp.	x(max)		x(p ₁)	p(a-p) (atm)	$(kJ/mol H_2)$	$(J/deg mol H_2)$	type	Keis.
LaMg ₁₂	20 (3	30)	-		_	_	-	1
CeMg ₁₂	20 (3	30)	2 (325°)	3 (325°)	_	-	_	1,3
La_2Mg_{17}	33 (3	0)	-	-	. –	-	-	1, 3, 4
Ce_2Mg_{17}	31		-	-	_		-	4
Ce ₅ Mg ₄₁	86 (3	60)	-	-	-	-	-	3
LaMg ₂	4 (6	5)		_	_	_		5
CeMg ₂	4.5 (1	2)	_	-		-	-	5
NdMg ₂	4 (2	8)	_	-	—	-	-	5
SmMg ₂	3 ((2)	-	-	_	-	_	5
EuMg ₂	-		-	-		-	-	6
LaCu5	2.2		0.3 (20°)	-	-		-	8
PrCu ₅	2.6		-		_		-	4
NdCu ₅	3.0		-	-	-	-	-	4
LaRu ₂	4.5 (3.	4)	-	_	-	-	-	5, 7, 9
CeRu ₂	5.2 (1	0)		-	-	-	-	5, 14
GdRu ₂	3.7 (7	(0)	2.7 (164°)	0.05 (164°)	- 60.34	- 125.7	-	7,9
DyRu ₂	3.1 (1	0)	-	-	56.6	-	-	16
YRu ₂	3.3 (6	2)	-		-	-	-	5
LaRh ₂	4.9 (7	(0)	1.4 (115°)	0.05 (195°)	- 44.40	- 85.06	$\alpha - \beta_1$	7,9
EuRh ₂	5 (1)	-	-	-	-	—	10, 11
GdRh ₂	3.3 (1	0)	2.8 (101°)	0.9 (83°)	- 49.4	-134.0	-	7,9
EuPd	2.9 ((1)		<1 (20°)	-	-	-	10
YbPd	2.2		-	-	-	. –		13
YPd	3.1 (2)	-	-	-	_	-	12
LaPt ₅	4 (135	0)	1.2 (21°)	200 (20°)	-	-	_	8
LaPt	2.8		-	-	-	-	-	15

TABLE A4 Miscellaneous compounds.

1. Darriet et al. (1979)

9. Shaltiel et al. (1977)

- 2. Yajima and Kayano (1977)
- 3. Pezat et al. (1980)
- 4. Reilly and Wiswall (1972)
- 5. Shaltiel (1978)
- 6. Oliver et al. (1978)
- 7. Jacob and Shaltiel (1979)
- 8. Takeshita et al. (1981)
- 10. Buschow et al. (1977)
- 11. Cohen et al. (1978)
- 12. van Mal et al. (1976)
- 13. Newkirk (1972)
- 14. Tessema et al. (1979)
- 15. Anderson et al. (1973)

16. Oesterreicher et al. (1982)

Table A5

Selected examples of several hydrogen absorbing non-rare earth intermetallics and the corresponding hydrogen sorption parameters. The compounds are arranged in order of increasing concentration of the strongly hydrogen attracting component in AB_nH_x . The second column gives the values of maximum hydrogen content with the H_2 pressures applied in parentheses. The plateau pressures (first plateau) given in the third column are those closest to room temperature available in the literature. Values of the sorption enthalpies and entropies are listed in the 4th and 5th columns.

T.

Compound	x(max)	$p(\alpha-\beta)$ (atm)	$\Delta H (kJ/mole H_2)$	ΔS (J/K mole H ₂)	Refs.
CaNi ₅	4.2 (25)	0.5 (25°)	- 34.2	_	1
ZrV ₂	5.3 (1)	10 ⁻⁸ (20°)	- 199.7	_	2
$ZrCr_2$	3.8 (1)	0.01 (20°)	-46.1	- 98	2
$ZrMn_2$	3.6 (8)	0.01 (20°)	- 53.2	-121.5	2
TiCr ₂	1.2 (50)	-	-23	-	3
TiCu	1 (1)	_	- 75	113	4
ZrCo	2.5 (1)	-	- 84.2	-133.7	5
HfNi	3.2 (20)	0.02 (50°)	-	-	6
LiPt	0.7		-134	— 149	7
Mg,Ni	4 (14)	1.2 (298°)	-64.5	-122.3	8

1. Murray et al. (1980)

2. Shaltiel et al. (1977)

3. Machida et al. (1978)

5. Irvine and Harris (1978)

6. van Essen and Buschow (1979)7. Nacken and Bronger (1978)

4. Maeland et al. (1978)

8. Reilly (1978a)

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Tables A 6-A 10

Magnetic properties of compounds of rare earth elements and 3d transition metals (RM_n) before and after charging with hydrogen gas. The composition of the ternary hydride has been listed as RM_nH_x if no details were given regarding the hydrogen concentration. The abbreviation n.l.o. in the second column indicates no long-range order as deduced from the absence of reflection lines in the X-ray diagram of the hydrides. The magnetic ordering temperatures have been listed under T_c . The values of T_{comp} refer to the minimum in the temperature dependence of the magnetization, corresponding to a cancellation of the R and M sublattice contributions. The saturation moments μ_s are expressed in μ_B per formula unit. Values expressed per 3d moment are given in column 6 only when R is non-magnetic or when more detailed information is available from neutron diffraction. The various compounds and hydrides have been listed in the order of increasing rare earth concentration. For a given concentration *n* the sequence is R = Y, La through Lu.

Compound	Structure	Magnetic properties	Refs.
LaNi ₅	CaCu ₅	$\chi_{\rm g} = 5 \times 10^{-6} \rm emu/g$	1, 2
LaNi ₅ H _{6.9}	CaCu ₅	$\chi_{g} = 1 \times 10^{-6} \mathrm{emu/g}$	1, 2
Y_2Ni_7	Gd ₂ Co ₇	$T_{\rm c} = 57 \ {\rm K}, \mu_{\rm s} = 0.08 \ \mu_{\rm B} / {\rm Ni}$	3
$Y_2Ni_7H_x$	Gd ₂ Co ₇	$T_{\rm c} = 98 {\rm K}, \mu_{\rm s} = 0.05 \mu_{\rm B} / {\rm Ni}$	3
La_2Ni_7	Ce ₂ Ni ₇	$T_{\rm N} = 54 {\rm K}$	3
$La_2Ni_7H_x$	_	$\chi_g = 1 \times 10^{-5} \mathrm{emu/g}$	3
YNi ₃	PuNi ₃	$T_{\rm c} = 35 {\rm K}, \ \mu_{\rm s} = 0.06 \mu_{\rm B} / {\rm Ni}$	4
YNi ₃ H ₄	PuNi ₃	$\chi_g = 7 \times 10^{-6} \mathrm{emu/g}$	4
CeNi ₃	CeNi ₃	$\chi_g = 2 \times 10^{-6} \mathrm{emu/g}$	5
CeNi ₃ H _x	CeNi ₃	$\theta_{\rm p} < 0, \mu_{\rm eff} = 2.5 \mu_{\rm B}/{\rm Ce}$	5
GdNi ₂	MgCu ₂	$T_{\rm c} = 8 {\rm K}, \ \mu_{\rm s} = 6.9 \mu_{\rm B}$	6
GdNi ₂ H _{3.5}	n.l.o.	$T_{\rm c} = 8 {\rm K}, \mu_{\rm s} = 4.2 \mu_{\rm B}$	6

TABLE A6 Magnetic properties of rare earth-nickel compounds and their hydrides.

1. Palleau and Chouteau (1980) 4. Buschow and van Essen (1979)

2. Stucki and Schlapbach (1980) 5. Buschow (1980a)

3. Buschow (1982c)

6. Malik and Wallace (1977)

K.H.J. BUSCHOW

	Magnetic pro	operties of r	are earth-col	oalt compounds an	d their hydrides.	
Compound	Structure	$T_{\rm c}$ (K)	T _{comp} (K)	$\mu_{\rm s}~(\mu_{\rm B}/{\rm FU})$	$\mu_{\rm Co}~(\mu_{\rm B}/{ m Co})$	Refs.
$ \begin{array}{l} LaCo_{5} \\ LaCo_{5}H_{0.17} \\ LaCo_{5}H_{3.35} \\ LaCo_{5}H_{4.3} \end{array} $	$CaCu_{5}$ $CaCu_{5}$ orthor. orthor.	840 > 300 > 300 -		7.3 - 5.60 1.64	1.5 - 1.14 0.33	1 2 2 2
CeCo ₅ CeCo ₅ H _{2.55}	CaCu₅ orthor.	737		6.5 4.4	0.98	1 2, 3
PrCo ₅ PrCo ₅ H _{2.8} PrCo ₅ H _{3.6}	CaCu ₅ orthor. orthor.	912 - >300	-	9.95 - 3.70	1.05 0.83	1 2 2, 3
NdCo ₅ NdCo ₅ H _{0.3} NdCo ₅ H _{2.8}	CaCu₅ CaCu₅ orthor.	910 > 300 > 300	- - -	10.6 5.06	 	1 2 2, 4
SmCo ₅ SmCo ₅ H _{2.5}	CaCu ₅ orthor.	1020 > 300	_	7.3	- 0.2	1 2
Y_2Co_7 $Y_2Co_7H_3$	Gd_2Co_7 Gd_2Co_7	639 -	-	8.75 1.5	1.3 0.3	1, 5 5, 6
La ₂ Co ₇ La ₂ Co ₇ H ₅	Gd_2Co_7 Gd_2Co_7	490 > 300	_	7.0 4.2	1.0 0.6	7 7, 8
$\begin{array}{c} Ce_2Co_7\\ Ce_2Co_7H_7 \end{array}$	Ce ₂ Ni ₇ Ce ₂ Ni ₇	50 233	_	0.9 3.8	-	10 9, 10
YCo ₃ YCo ₃ H YCo ₃ H ₃	PuNi3 PuNi3 PuNi3	305 	- - -	2.4 1.0 ~0	0.8 0.3 ~0	1, 8 8, 9 8, 9
CeCo₃ CeCo₃H₄	PuNi3 PuNi3	<10 80	_	< 0.1 0.8	_	10 10
GdCo ₃ GdCo ₃ H _{2.2} GdCo ₃ H _{4.6}	PuNi ₃ PuNi ₃ PuNi ₃	611 > 300 28		2.29 3.37 3.92	- 1.2 1.03	1 11 11
DyCo ₃ DyCo ₃ H _{4.3}	PuNi ₃ PuNi ₃	452 18		4.4 3.82		1 11
HoCo3 HoCo3H4.2	PuNi ₃ PuNi ₃	418 15	_	5.45 3.16	-	1 11
ErCo ₃ ErCo ₃ H _{4.2}	PuNi ₃ PuNi ₃	395	226 170	4.2 1.04	_	1, 14 14
TmCo ₃ TmCo ₃ H _{3.3}	PuNi ₃ PuNi ₃	401 -	122 164	3.0 2.04		1, 14 14
YCo ₂ YCo ₂ H ₄	MgCu ₂ n.l.o.			Pauli paramagneti complex behavior	c	1 12, 15
PrCo ₂ PrCo ₂ H ₄	MgCu ₂ n.l.o.	49	-	2.83 complex behavior		1 13

TABLE A7

Compound	Structure	$T_{\rm c}$ (K)	T _{comp} (K)	$\mu_{\rm s}~(\mu_{\rm B}/{ m FU})$	$\mu_{\rm Co}~(\mu_{\rm B}/{\rm Co})$	Refs.
GdCo ₂	$MgCu_2$	398	_	4.8		12
GdCo ₂ H ₄	MgCu ₂	~ 90	-	4.7		12
TbCo ₂	MgCu ₂	230		6.65		16
TbCo ₂ H _{3.2}	$MgCu_2$	50	-	4.15		16
DyCo ₂	MgCu ₂	140	_	6.75		16
DyCo ₂ H _{3.3}	MgCu ₂	40	-	4.1		16
HoCo ₂	MgCu ₂	76		7.4		17
HoCo ₂ H _{3.5}	MgCu ₂	40	-	4.7		17
ErCo ₂	MgCu ₂	35		7		17
ErCo ₂ H _{3.4}	MgCu ₂	25	-	4.35		17

TABLE A7(cont.)

Buschow (1977a)
 Kuijpers (1973)

7. Buschow et al. (1980)

8. Buschow and de Châtel (1979)

3. Kuijpers and Loopstra (1974)

4. Kuijpers (1972b)

5. Buschow (1982c)

- 10. Buschow (1980b) 11. Malik et al. (1978b)
- 6. Buschow and van Essen (1980b) 12. Buschow (1977b)

13. De Jongh et al. (1981)

14. Malik et al. (1981)

9. van Essen and Buschow (1980b) 15. Buschow and

van der Kraan (1983)

16. Pourarian et al. (1982a)

17. Pourarian et al. (1982b)

Compound	Structure	$T_{\rm c}$ (K)	$T_{\rm comp}$ (K)	$\mu_{\rm s}~(\mu_{\rm B}/{ m FU})$	$\mu_{\rm Fe}~(\mu_{\rm B}/{\rm Fe})$	Refs.
Y_6Fe_{23}	Th ₆ Mn ₂₃	481	_	43.1	1.65	1
Y ₆ Fe ₂₂ H ₂₀	Th ₆ Mn ₂₂	630	_	39.6	1.72	2
$Y_6Fe_{23}H_{22}$	Th_6Mn_{23}	743	_	45.1	1.96	3
Ho ₆ Fe ₂₃	Th ₆ Mn ₂₃	530	205	14.6	_	1
$Ho_6Fe_{23}H_{16}$	Th_6Mn_{23}	> 300	75	7.8	_	4
Er ₆ Fe ₂₃	Th_6Mn_{23}	494	112	6.4	-	1
$\mathrm{Er}_{6}\mathrm{Fe}_{23}\mathrm{H}_{14}$	tetr.	> 300	19.5	8.0	_	4
Tm ₆ Fe ₂₃	Th_6Mn_{23}	480	-	15.2		5
$Tm_6Fe_{23}H_x$	Th_6Mn_{23}	550	-	23.6	_	5
Lu ₆ Fe ₂₃	Th ₆ Mn ₂₃	_	-	35.4	1.54	6
$Lu_6Fe_{23}H_8$	$\mathrm{Th}_{6}\mathrm{Mn}_{23}$		-	37.7	1.64	6
YFe ₃	PuNi3	549	-	5.01	1.67	2
$YFe_{3}H_{5}$	PuNi ₃	545	-	5.70	1.90	2
GdFe ₃	PuNi ₃	729	618	1.79	_	1
GdFe ₃ H _{3.1}	PuNi ₃	_	170	1.39	-	7
DyFe ₃	PuNi ₃	606	465	3.97	_	1
DyFe ₃ H _{1.67}	PuNi ₃		310	-	-	8
DyFe ₃ H ₂₅	PuNi ₃		210	-		8
DyFe ₃ H ₃	PuNi ₃	_	175	2.2	-	7, 9
DyFe ₃ H _{4.28}	PuNi ₃		145	-	_	8
HoFe ₃	PuNi3	571	393	4.53	_	1
HoFe ₃ H ₃	PuNi ₃	-	112	2.53	-	7
ErFe ₃	PuNi ₃	552	236	3.45	_	1
$ErFe_3H_x$	PuNi ₃	-	-	-	-	10
YFe ₂	MgCu ₂	545	-	2.90	1.45	11
YFe ₂ H _x	MgCu ₂	308	-	3.4	1.7	11
CeFe ₂	MgCu ₂	230	-	2.59	1.24	11
$CeFe_2H_x$		358	- ·	4.8		11
SmFe ₂	MgCu ₂	676	-	2.75	_	11
$SmFe_2H_x$	MgCu ₂	333	~	3.2	-	11
GdFe ₂	MgCu ₂	785	-	2.80	-	11
$GdFe_2H_x$	MgCu ₂	388		4.0		11
$GdFe_2H_{4.1}$	MgCu ₂	338	180	5.39	-	12
TbFe ₂	MgCu ₂	711	-	4.72	-	11
$TbFe_2H_x$	MgCu ₂	303		4.6	-	11
TbFe ₂ H ₃	MgCu ₂	> 300		7.8	-	13
DvFe ₂	MgCu.	635		5.50	_	11
DvFe ₂ H ₁	MgCu ₂	> 500	_	3.5	1.7	14
$DvFe_3H$	MgCu ₂	385	-	4.9	-	11
DyFe ₂ H ₃ ,	_	> 300	_	7.5	-	13, 15

TABLE A8 Magnetic properties of rare earth-iron compounds and their hydrides.

TABLE AG (CONL)							
Compound	Structure	T_{c} (K)	T _{comp} (K)	$\mu_{\rm s}~(\mu_{\rm B}/{ m FU})$	$\mu_{\rm Fe}~(\mu_{\rm B}/{ m Fe})$	Refs.	
HoFe ₂	MgCu ₂	612	_	5.50	1.5	11, 16	
$HoFe_2D_{3.5}$	MgCu ₂	~		-	1.9	16	
HoFe ₂ H _x	MgCu ₂	298	-	5.5		11	
$HoFe_2H_{4.5}$	MgCu ₂	287	60	2.35	-	17 .	
ErFe ₂	MgCu ₂	587	486	4.85	1.6	1, 16	
ErFe ₂ H _{0.5}	MgCu ₂	_	395	-	-	12	
$ErFe_2H_2$	MgCu ₂	_	251			12	
ErFe ₂ H _{3.4}	MgCu ₂	-	152	-	-	12	
$ErFe_2D_{3.5}$	MgCu ₂	440			1.6	16	
ErFe ₂ H _{3.6}	MgCu ₂	270	-	-	_	18	
ErFe ₂ H _{3.9}	MgCu ₂	280	42	5.60	-	17	
ErFe ₂ H ₄	MgCu ₂	< 4	_	-	-	12	
ErFe ₂ H _{4.1}		< 4.2	-	-	~ 0.2	18, 19	
TmFe ₂	MgCu ₂	599	236	2.61	_	1	
TmFe ₂ H _{4.3}	MgCu ₂	270	18	6.45	-	17	
LuFe ₂	MgCu ₂	596	-	2.70	1.35	1, 20	
LuFe ₂ H ₄	MgCu ₂	-	-	3.34	1.67	20	
ScFe ₂	MgZn ₂	542	-	2.30	1.15	21, 22	
$ScFe_2H_{1.7}$	MgZn ₂	_	_	2.9	1.45	21	
$ScFe_2H_2$	MgZn ₂	< 542		4.46	2.23	22	
ScFe ₂ H _{2.5}	MgZn ₂	_	-	4.2	2.1	21	
ScFe ₂ H _{3.2}	MgZn ₂	-	-	4.6	2.3	21	

TABLE A8 (cont.)

- 1. Buschow (1977a)
- 2. Oesterreicher and Bittner (1977)
- 3. Buschow (1976)
- 4. Boltich et al. (1981)
- 5. Gubbens et al. (1983b)
- 6. Gubbens et al. (1981)
- 7. Malik et al. (1976)
- 8. Niarchos et al. (1980b)
- 9. Wallace (1979)
- 10. Niarchos et al. (1979)
- 11. Buschow (1977d)

- 12. Oesterreicher and Bittner (1980b)
- 13. Pourarian et al. (1982a)
- 14. Viccaro et al. (1979b)
- 15. Pourarian et al. (1980c)
- 16. Fish et al. (1979)
- 17. Gualtieri et al. (1976b)
- 18. Viccaro et al. (1979a)
- 19. Dunlap et al. (1979)
- 20. Buschow et al. (1980)
- 21. Niarchos et al. (1980a)
- 22. Smit and Buschow (1980)

Compound	Structure	$T_{\rm c}$ (K)	$T_{\rm comp}$ (K)	$\mu_{\rm s}~(\mu_{\rm B}/{\rm FU})$	$\mu_{Mn} (\mu_B/Mn)$	Refs.
$\begin{array}{c} Y_{6}Mn_{23} \\ Y_{6}Mn_{23}H_{9} \\ Y_{6}Mn_{23}H_{22} \end{array}$	${{Th_6}{Mn_{23}}} \ {Th_6}{Mn_{23}} \ {Th_6}{Mn_{23}} \ {Th_6}{Mn_{23}}$	486 563 -		13.2 5 ~0	1.8–2.8 – –	1 2 4–7
$\frac{\mathrm{Nd}_{6}\mathrm{Mn}_{23}}{\mathrm{Nd}_{6}\mathrm{Mn}_{23}\mathrm{H}_{x}}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	445 220		10.1 20.8	-	8 9
$\frac{\mathrm{Sm}_{6}\mathrm{Mn}_{23}}{\mathrm{Sm}_{6}\mathrm{Mn}_{23}\mathrm{H}_{x}}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	442 230		10.3 15.3	-	8 9
$\frac{\mathrm{Gd}_{6}\mathrm{Mn}_{23}}{\mathrm{Gd}_{6}\mathrm{Mn}_{23}\mathrm{H}_{x}}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	461 145		49 14.2	-	4 4, 7
$\begin{array}{l} Tb_6 Mn_{23} \\ Tb_6 Mn_{23} H_x \end{array}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	455 220	_	44.4 17.7	-	10 7
$\begin{array}{l} \mathrm{Dy}_{6}\mathrm{Mn}_{23}\\ \mathrm{Dy}_{6}\mathrm{Mn}_{23}\mathrm{H}_{x} \end{array}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	435 >10		49.8 -	-	10, 11 7, 11
$\begin{array}{l} \operatorname{Ho}_{6}\operatorname{Mn}_{23}\\ \operatorname{Ho}_{6}\operatorname{Mn}_{23}\operatorname{H}_{x} \end{array}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	434 		49.2 -	-	10 7
$\frac{\mathrm{Er}_{6}\mathrm{Mn}_{23}}{\mathrm{Er}_{6}\mathrm{Mn}_{23}\mathrm{H}_{x}}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	420 85		45.6	-	10, 3 12
Tm_6Mn_{23} $Tm_6Mn_{23}H_x$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	404 	-	29.5 6.5	_	15 15
$\begin{array}{l} Lu_6Mn_{23}\\ Lu_6Mn_{23}H_x \end{array}$	$\frac{Th_6Mn_{23}}{Th_6Mn_{23}}$	378 266		8.9 3.4		3, 6 3, 6
$\frac{YMn_2}{YMn_2H_x}$	MgCu ₂ MgCu ₂	- 284		0 0–0.5	– . –	10 3, 4, 6
GdMn ₂ GdMn ₂ H _x	MgCu ₂ MgCu ₂	(10) 260		4.8 3.2		4 4
$DyMn_2$ $DyMn_2H_x$	MgCu ₂ n.l.o.	41 < 4.2		6.7	_	· 11 11
$ErMn_2$ $ErMn_2H_4$ $ErMn_2H_{4.6}$	MgZn ₂ MgZn ₂ MgZn ₂	25 > 4.2 < 1.5		7.9 		10 13 13
LuMn ₂ LuMn ₂ H _x	$MgZn_2$ $MgZn_2$	_ 201		- 0.16	_	4, 6 4, 6
$ScMn_2$ $ScMn_2H_x$	$MgZn_2$ $MgZn_2$	- 217	-	$\sim 0 \\ 0.1$	_	14 14

 TABLE A9

 Magnetic properties of rare earth-manganese compounds and their hydrides.

1. Delapalme et al. (1979)

6. Buschow and Sherwood (1977a)7. Pourarian et al. (1980a, b)

2. Commandré et al. (1979, 1980) 3. Buschow (1977b)

3. Buschow (1977b)

8. Parker and Oesterreicher (1982)

4. Buschow and Sherwood (1977b) 9.

Buschow (1981)
 Buschow (1977a)

11. Gubbens et al. (1983) 12. Stewart et al. (1981b)

13. Viccaro et al. (1980)

14. Buschow (1982a)

5. Malik et al. (1977b)

15. Gubbens et al. (1983a)

Compound	Structure	$T_{\rm c}, T_{\rm N}({\rm K})$	$\theta_{\rm p}({\rm K})$	$\mu_{\rm s}(\mu_{\rm B}/R)$	$\mu_{\rm eff}(\mu_{\rm B}/R)$	Refs.
GdCu ₂ GdCu ₂	CeCu ₂ MoSi ₂	$T_{\rm N} = 37$ $T_{\rm c} = 45$	+ 7 + 57	- 1.62	8.70 8.63	1 1
GdRu ₂ GdRu ₂ H ₃	MgZn ₂	$T_{\rm c} = 83$ $T_{\rm c} = 65$	100 -	7.9 	7.9	2 3
GdRh ₂ GdRh ₂ H ₃	MgCu ₂ orthorh.	$T_{\rm c} = 73$ $T_{\rm c} = 35$	77 -	6.9 6.2	7.9 	2 3
EuRh ₂ EuRh ₂ H ₅	MgCu ₂ MgCu ₂	15.5	no Curie 9	-Weiss b 5	ehaviour 7.85	4
GdCu GdCuH _x	CsCl	$T_{\rm N} = 150$ $T_{\rm c} = 30$	- 86 15	- 3.6	8.45 8.40	5 6
GdAg GdAgH _x	CsCl	$T_{\rm N} = 123$ $T_{\rm c} = 25$	- 57 50	- 4.38	8.81 7.81	6 6
GdAu GdAuH _x	CsCl		25 27	_ 2.85	8.52 8.16	6 6
GdPd GdPdH _x	CrB	$T_{\rm c} = 32$ $T_{\rm c} = 40$	29 16	_ 3.36	- 8.27	6 6
Gd_3Pd_4 $Gd_3Pd_4H_x$ Gd_3Pd_2 $Gd_3Pd_2H_x$ Gd_7Pd_3 $Gd_2Pd_4H_x$	Pu ₃ Pd ₄ Th ₇ Fe ₃	$T_{\rm N} = 18$ $T_{\rm c} \approx 20$ $T_{\rm N} = 30$ $-$ $T_{\rm c} = 311$ $-$	-18 -10 -30 ~ 0 276 -15	- 3.83 - 2.04 8.24	8.80 8.70 9.85 8.17 8.22 8.11	6 6 6 6 6
EuPd EuPdH _{2.9}	CrB CsCl	48 21	~0 5	1.5	8.2 7.5	9 4
Eu₂Ru Eu₂RuH ₆	_ Sr ₂ RuH ₆	$T_{c} = 29$	_ + 29	-	_ 7.5	7,8

TABLE A10 Magnetic properties of intermetallic compounds and ternary hydrides consisting of rare earth elements and non-magnetic metals.

1. de Graaf et al. (1982b)

6. Buschow (1982c)

2. Buschow (1979)

7. Thompson et al. (1975) 8. Lindsay and Moyer (1981)

3. Jacob et al. (1980c) 4. Buschow et al. (1977)

9. Buschow (1979)

5. van Dongen et al. (1983)
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Chapter 48

CRYSTAL STRUCTURES AND CRYSTAL CHEMISTRY OF TERNARY RARE EARTH-TRANSITION METAL BORIDES, SILICIDES AND HOMOLOGUES

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Symbols

a, b, c =lattice constants

- ΔH = change in enthalpy
- h.t. = high temperature
- LC = linkage coefficient (see page 130)
- l.t. = low temperature
- M = main group element from the boron or silicon group (carbon not included)
- \mathbf{R} = rare earth element, Y, Sc
- $r_{R^{3+}}$ = ionic radius of a trivalent rare earth atom

- T = transition element from Ti to Ni group
- V = unit cell volume
- x, y, z =atom coordinates
- $X^{[m+n]}$ = crystal-chemical formula (see page 122)
- \Box = vacancy
- 2 = part of crystal chemical formula (see page 122)
- d = part of crystal chemical formula (see page 122)

1. Introduction

In a survey on the crystal structures of ternary metallic rare earth (including Sc, Y) compounds written 13 years ago (Parthé, 1970) the few known structures could be interpreted as ordered derivatives of well known binary structure types. Since that time phase diagram studies have shown that the number of ternary phases is surprisingly large (for example 21 phases in Ce–Ni–Si according to Bodak et al. (BoMTKG, 73)) and a large number of ternary structures are not derivatives of binary structure types. With a few notable exceptions most of the early structure determinations were made at Lvov University (USSR) under the guidance of Prof. Gladyshevskii, Prof. Kuzma and the late Prof. Kripyakevich. However, recently it was shown that some of these ternary rare earth compounds are superconductors (Matthias et al., 1977; Vandenberg and Matthias, 1977; Yvon, 1981; Braun and Segre, 1981; Johnston and Braun, 1982) which led to a wider interest in these compounds, and now a number of different laboratories are engaged in structure studies on metallic ternary rare earth compounds.

2. Survey of the compositions of ternary compounds

This survey is centered on the phases found in ternary R-T-M systems where -R is a rare earth element including Y and Sc,

-T is a transition element from the Ti to the Ni group, and

- M is a main group element from the boron or silicon group (carbon not included). These phases can be grouped into three categories:

a) Truly ternary stoichiometric phases $R_xT_yM_z$, where the different elements occupy different crystallographic sites. The structures of these phases are the main object of this paper. Frequently but not always they correspond to ternary derivatives of binary structure types.

b) Truly ternary phases, where certain crystallographic sites are occupied by different atoms at random. These phases can have extended homogeneity ranges. In nearly all the compounds of interest here, the content of rare earth element of a given ternary structure type is generally fixed; however, the ratio of the number of T atoms to the number of M atoms may vary. The composition given in the literature may correspond only to one point in the homogeneity domain in a ternary diagram. We shall denote these compositions by $R_x(T_yM_z)$. Here we are often confronted with insufficient data in the literature. In most cases the homogeneity ranges have not been investigated. Furthermore there is always the possibility that the phase studied was not in thermal equilibrium. A reinvestigation of certain supposedly disordered phases, allowing for a sufficient annealing time, has shown that these phases are fully ordered.

c) Extension of binary phases into the ternary phase diagram. These phases shall not be discussed here, except for the special case where, at special compositions, ternary ordering variants of the binary structures occur.

The compositions of all ternary $R_xT_yM_z$ compounds which shall be discussed in this paper are plotted in the ternary diagram of fig. 1. There are about 80 composition points to be found in fig. 1. With this great number of different ternary compositions, we encountered difficulties finding enough space in fig. 1 to denote the complete chemical formulae and opted to write only x, y, z instead of $R_xT_yM_z$. This applies to compounds which are stoichiometric. In the case that a certain homogeneity range has been reported or that different atoms occupy a given crystallographic site at random the composition listed is that which has been found in the literature and for which the structure has been determined.

2.1. The four-digit composition code

We use, in this paper, a four-digit composition code to simplify the comparison between different formulae and as an aid in a quick search of a particular ternary compound in the ternary diagram. Since in nearly all compounds with variable composition the content of rare earth element is constant, it was found advantageous to characterize the composition of a given phase first with the content of non-rareearth elements and secondly, with the M/T ratio or an equivalent value. In the proposed four-digit composition code the first two digits correspond to the (roundedoff) atomic percentage of non-rare-earth elements and the second two digits to the (round-off) atomic ratio, in per cent, of M element to the sum of T and M elements. Thus for a compound $R_xT_yM_z$ the four-digit composition code is calculated as follows:

first two digits: rounded-off value of

$$\frac{y+z}{x+y+z} \times 100,$$

last two digits: rounded-off value of

$$\frac{z}{y+z} \times 100$$
.

Examples of the composition code: 6750 for RTM, 9170 for RT₃M₇.

Fig. 2 corresponds to fig. 1 but with the composition points identified by the four-digit composition code. In the case of a compound where T and M atoms occupy a structure site at random the last two digits of the composition code have to be placed between parentheses. However, for simplicity these parentheses have been omitted in fig. 2.

3. The different crystal chemical approaches to the classification of the ternary crystal structures

Many of the composition points in figs. 1 and 2 correspond to two, in some cases even to six, structure types. There are more than 125 structure types for approximately 80 composition points. With this many crystal structures it becomes a









challenging problem for the crystal chemist to classify these structures and to record their common structural features. Structures and stoichiometries appear in certain cases to be very complex; however, when "correctly" described, they are much easier to understand and to memorize. To systematize this wealth of crystal structures, a number of different approaches can be used.

3.1. Classification according to the types of polyhedra around the smallest atoms

This approach has been developed in particular by Kripyakevich (1963; 1974) and Gladyshevskii (1971). A great number of structures can be properly classified in this way. If the polyhedra are simple and if there are not too many different ones, structure drawings with drawn-in polyhedra are very useful to show geometrical relationships between different structures. The classification leads, in the case of R-T-M alloys, to the subdivision of the structures into three major groups:

- structures built up of only centred trigonal rare earth prisms R_6T and/or R_6M (see for example figs. 8, 9 and 10);

- structures with trigonal prisms and other polyhedra like octahedra, cubes, or Archimedean antiprisms (see for example fig. 6);

- structures without trigonal prisms (see for example fig. 5).

The number of structures with centred trigonal rare earth prisms is large. These structures can be further classified according to the number of directions of the prism axes and the type of linkage between the prisms. From the studies of binary structures



Fig. 3(a) Parameters used to characterize the shape of a trigonal prism. (b) The w/s and w/u ratios for the trigonal prisms in RT and RM compounds with FeB and/or CrB structure type.

with trigonal rare earth prisms (for example, structures of FeB and CrB type) it is known that the relative dimensions of the R_6T prisms are different from those of the R_6M prisms. If the relative dimensions of the prism are expressed by their w/s and w/u ratios as defined in fig. 3a, the data for binary compounds with CrBor FeB-type, plotted in fig. 3b, indicate that R_6M prisms are stretched and R_6T prisms are compressed (Parthé, 1981). However, in ternary compounds stretched R_6T prisms can occur. In this case the T atoms in the prism centres cannot have an R atom in waist contact. Additional rules for atom ordering on the prism centre sites are based on the observation that certain transition elements prefer to have only Si or Ge atoms at their waist contacts. For a discussion, see $50(25):Gd_4Ni_3Cu$.

3.2. Ternary structures interpreted as ordered derivatives of binary types

Here the structures which may be considered "filled-up" versions of binary structure types can be also included (see, for example, Gd_3NiSi_2 shown in Fig. 9). There remain, however, many ternary structures for which no binary analogues can be found.

3.3. Interrelation of different crystal structures of the same composition which can be regarded as stacking variants of a common structure slab

The concept of structure slab shift has been used before to find geometrical relations between a number of different binary rare earth structures (Parthé and Moreau, 1977). The concept can also be applied to the structures of ternary compounds (see for example Figs. 10 and 73).

3.4. Structural series of compounds having different composition

The structures of structural series can be interpreted as a periodic intergrowth of different structure segments. Changing the proportions of the segments in a systematic manner leads to all possible members of a structural series. One can distinguish between intergrown two-dimensional slabs or intergrown one-dimensional columns. It is important how these segments are cut from the base structure, leading in certain cases to interfaces formed by rare earth atoms and in other cases to interfaces of other elements. Intergrowth between different structure segments is often possible only with a particular type of interface.

The crystal chemical concept of structural series has been used before to correlate the structures of certain binary rare earth compounds (see for example Parthé and Lemaire, 1975). For ternary structures the concept of intergrown structure segments is particularly useful (see for example tables 3, 10, 12, 13, 15, 16, 21).

3.5. Classification of structures according to the type of homonuclear linkage of the M atoms

This kind of classification has been used by Nowotny and Rogl (1977) and Rogl and Nowotny (1978) in a survey of ternary metal borides. The structures have been classified according to the occurrence of isolated B atoms, B–B dumbbells, B chains, or B nets and so on. A similar classification of binary transition metal borides had been proposed many years before by Kiessling (1950). The type of homonuclear boron linkage can be correlated with the metal to boron ratio of the compound (see table 20).

3.6. Changes in structure type upon a systematic exchange of one of the component elements for a given composition

We can consider here three possibilities.

(i) Changes in structure type within a series of rare earth compounds with T and M being the same may be due to a change in the electronic structure of a rare earth element or can be explained (not always) by the lanthanide contraction from La to Lu (the larger rare earth atom requiring a larger coordination polyhedron than the smaller rare earth atom). A conventional method to make these changes visible, for compounds of the same composition, consists of making diagrams with the length of the formula unit cube L plotted as ordinate* and the trivalent ionic rare earth radii $r_{R^{3+}}$ as abscissa (Parthé, 1967). Since a change of the electronic state of the rare earth element also changes its size, any abnormal behaviour of one rare earth as compared to the others can be easily detected in such L versus $r_{R^{3+}}$ diagrams.

(ii) Changes in structure type for a series of ternary compounds with varying T can be explained by the increase of the R-T interactions with an increase of the group number of the T element. Predictions are shown in fig. 4 for the heat of formation of equi-atomic LaT compounds (after Miedema, 1976). Positive ΔH values indicate that binary compound formation is unlikely and vice versa. Similar curves can be





Fig. 4. Predictions for the heat of formation of equi-atomic LaT compounds for T elements from the 4th, 5th and 6th periods, after Miedema (1976). When ΔH is positive no compound will be formed; however, when ΔH is negative compound formation is probable.

obtained for other rare earth elements. In ternary compounds with T elements of high group number strong R-T interactions are expected; however, if the T element has a low group number such interactions are weak if they occur at all. In this latter case the R-M and T-M interactions only are responsible for the formation of a compound and the R and T atoms are usually far apart.

In rare earth-rich ternary compounds the R-T interactions are not negligible for the formation of a compound and thus compounds are formed only if T is from the Fe, Co or Ni group. However, with small rare earth concentrations the other bonds are more important and compounds containing transition elements with smaller group number become stable.

(iii) Changes in structure type for a series of ternary compounds with the period of M increasing can be related to the decreasing tendency of the M atoms to form directed bonds. For example, with M elements of higher periods the rare earth elements do not form M-centred trigonal prisms.

4. The structure types of the ternary phases in R-T-M systems

With the limited space available it is impossible to consider all these crystalchemical view points for all structures in detail. The different crystal structures are presented in the order of their composition code. For compounds where the T and M atoms occupy certain structure sites at random the code represents one composition for one compound on which a structure determination has been made. Other isotypic phases may exist with different numerical values within the parentheses of the composition code.

For each type there will be given a heading with composition code, formula of R-T-M prototype*, Pearson's classification symbol, space group, unit cell parameters of prototype (in Å), and the reference in an abbreviated form. (Only the first two letters of the first author and the first letters of all other authors are given together with the last two digits of the year of publication.) The complete reference can be obtained from the reference list at the end of this chapter. The lower part of the heading contains the name of the type (if it has been found before with other than R-T-M compounds) and/or the name of the binary structure type which is related to the ternary structure type. Below the heading there is to be found a list of isotypic compounds (only those containing R, T and 3B or 4B elements are given). A short crystal-chemical discussion follows if an easy interpretation, according to the outlines given above, is possible. Finally, a structure drawing** is presented in the figures.

In the cases where it proves to be convenient, use of crystal-chemical formulae will be made (Parthé, 1980). The meanings of the most frequently encountered crystal

^{*}In most cases this corresponds to a compound on which a complete structure determination has been made.

^{**}In these structure drawings the choice of axes and of the origin of the unit cell does *not* necessarily correspond to the one given in the original literature.

chemical symbols are as follows:

X ^[4t] :	tetrahedral coordination polyhedron around X;		
X ^[6p] or X ^[6o] :	trigonal prismatic or octahedral coordination of X atom;		
X ^[8c] or X ^[8a] :	the coordination polyhedron around X is a cube of an (Archi- medean) antiprism,		
$X^{[12c]}:$	cubo-octahedral coordination;		
$\oint \mathbf{X}$ or $\oint \mathbf{X}$:	X atoms form an infinite chain or a net;		
$h [\mathbf{X}_n]$:	X atoms form a limited chain of n atoms;		
$X^{[m+n]}$:	X has $m + n$ nearest neighbours; <i>m</i> indicates the number of hetero- nuclear neighbours, <i>n</i> the number of homonuclear neighbours (al- ways preceded by a + sign).		

In the case of ternary compounds additional precision is necessary to distinguish between the two possible kinds of heteronuclear neighbours. This can be accomplished either by adding the chemical symbol or by use of the following convention:

 $X^{[l, r+n]}$: X has l + r + n neighbours, of which l, r are heteronuclear neighbours; l (on the left of the comma) refers to the number of heteronuclear elements at the left and r (on the right of the comma) to the number of heteronuclear elements at the right.

The terms left and right refer to the mutual positions of the heteronuclear elements in the chemical formula. If the heteronuclear coordination is formed by one kind of atom only, one of the values for l or r is zero and therefore left out. The position of the comma before or after the remaining number determines uniquely the kind of element forming the coordination polyhedron. If no comma is found the number corresponds to the total heteronuclear coordination. As described above, the number of atoms in the coordination polyhedron can be extended optionally by a small letter which characterizes the geometrical shape of the coordination polyhedron.

Example:

 $Y^{[(8,0)c]}Pd_{2}^{[(4,4)c]}Sn^{[(0,8)c]}$

or more simply

 $Y^{[8,c]}Pd_2^{[(4,4)c]}Sn^{[,8c]}$:

Y surrounded by a cube of Pd atoms, Pd by a cube of four Y and four Sn atoms, Sn by a cube of Pd atoms.

Ho ₆ Co ₂ Ga	oI36 Immm	a = 9.294 b = 9.370 c = 9.804	GlGY, 83	
		,,,,,,,		
	Ho ₆ Co ₂ Ga	Ho ₆ Co ₂ Ga oI36 Immm	Ho_6Co_2Ga oI36 $a = 9.294$ Immm $b = 9.370$ $c = 9.804$	Ho_6Co_2Ga oI36 $a = 9.294$ GIGY, 83 Immm $b = 9.370$ $c = 9.804$

This structure is discussed in section 5.

33(50)	Sc4CoSi	cF96	a = 12.099	KoBG, 77	
	or	Fd3m			
	Sc ₂ (Co, Si)				

Ti₂Ni-type with Co and Si atoms distributed at random on the Ni sites

Isotypic compounds:

 $\begin{array}{rcl} R_2(Sc_{.15}Cr_{.85})B_x: & R = Sc^{a)*} \\ R_2(Co, Si) & : & R = Sc^{b)} \end{array}$

*This compound is stabilized by boron (x < 0.01). Boron atoms are supposedly located in the octahedral voids present in the Ti₂Ni structure type as the oxygen atoms in Ti₄Ni₂O.

^{*a*}VaMCB, 76 ^{*b*}KoBG, 77

The Ti₂Ni-type can be described by an arrangement of linked, nested, polyhedral units (Chabot et al., ChCP, 81). It will be discussed together with the Ca₃Ag₈-type derivative $7325:Ce_3Ni_6Si_2$.

4029	Er ₂₁ Ni ₁₀ Ga ₄	tI140	$a = 11.42^*$	GrYG, 80	
	or	I4/mcm	c = 24.47		
	$\mathrm{Er}_{21}\mathrm{Ni}_{9}^{[8, a]}\mathrm{Ni}^{[8, c]}\mathrm{Ga}_{4}^{[10,]}$				
	idealized formula				

Y₃Rh₂-type (MoPP, 76) derivative

*Corresponds to $Er_{21}(Ni_{.875}Ga_{.125})_{10}Ga_4$ or $Er_3(Ni_{.625}Ga_{.375})_2$.

Isotypic compounds: All references GrYG, 80

 $\begin{array}{rll} R_3(Ni,Ga)_2: & Dy_3(Ni_{.55-.45}Ga_{.45-.55})_2 & Tm_3(Ni_{.6-.45}Ga_{.4-.55})_2 \\ & Ho_3(Ni_{.575-.5}Ga_{.425-.5})_2 & Lu_3(Ni_{.475-.325}Ga_{.525-.675})_2 \\ & Er_3(Ni_{.65-.5}Ga_{.35-.5})_2 \end{array}$

 $Er_3(Ni_{.625}Ga_{.375})_2$ has a Y_3Rh_2 -type derivative structure where the characteristic ten-coordinated Rh sites are occupied by Ga atoms only. All other (eight-coordinated) Rh sites are occupied by a very Ni-rich mixture of Ni and Ga atoms. The correct formula for this compound is therefore $Er_{21}(Ni_{.875}Ga_{.125})_{10}Ga_4$. For all other isotypic compounds the occupation of the Ni/Ga sites has not been further studied. The idealized structure type formula corresponds to the case where all the Rh sites which are not ten-coordinated would be occupied by Ni atoms only. All phases have extended homogeneity ranges; however, surprisingly the idealized composition allowing perfect ordering of all Ni and Ga atoms $R_{21}Ni_{10}Ga_4 \equiv R_3(Ni_{.715}Ga_{.285})_2$ has not yet been obtained.

The $\text{Er}_{21}\text{Ni}_{10}\text{Ga}_4$ -type and the 4035: $\text{Sm}_{26}\text{Co}_{11}\text{Ga}_6$ -type are ternary examples of the structure series $R_{5n+6}T_{3n+5}$, for binary structures, first reported by Le Roy et al. (LeMPP, 80), which interrelates the structure types of $W_5\text{Si}_3$ ($n = \infty$), $\text{Pu}_{31}\text{Pt}_{20}$ or $\text{Ca}_{31}\text{Sn}_{20}$ (n = 5) and Y_3Rh_2 (n = 3). No binary example is known for n = 4, but $\text{Sm}_{26}\text{Co}_{11}\text{Ga}_6$ [or $\text{Sm}_{26}(\text{Co}, \text{Ga})_{17}$] represents a ternary example. The arrangements of the coordination polyhedra around the non-rare-earth elements in the different structures of the series are shown in fig. 5. The plane of projection for all five tetragonal structures is (110). The different coordination polyhedra have been shaded differently, except for the Archimedean antiprisms which have been left open. Only two types of polyhedra are found in the $W_5\text{Si}_3$ -type of structure, but four types in all other structure types. In all structures, except in the $W_5\text{Si}_3$ -type, horizontal slabs with cross-hatched cubes are found. The parameter *n* of the structural series formula indicates the number of horizontal slabs without cubes stacked between the slabs with cubes.

In fig. 5 all non-rare-earth positions are indicated by filled circles. In $Sm_{26}Co_{11}Ga_6$ and $Er_{21}Ni_{10}Ga_4$ the Ga atoms occupy the centres of the 10-atom polyhedra, which

n	Code	Composition	Structure type	Pearson's classif. symbol	Space group	Number of slabs stacked along c axis/ unit cell
3	4029	$R_{21}T_{10}M_4$	$Er_{21}Ni_{10}Ga_4$ Y_3Rh_2 -type derivative	tI140	I4/mcm	8
4	4035	$R_{26}T_{11}M_6$	$\mathrm{Sm}_{26}\mathrm{Co}_{11}\mathrm{Ga}_6$	tP86	P4/mbm	5
5	3940	$R_{31}T_{12}M_8$	Pu ₃₁ Pt ₂₀ or Ca ₃₁ Sn ₂₀ - type derivative, no ternary compounds known	tI204	I4/mcm	12
6	3943	$R_{36}T_{13}M_{10}$		tP118	P4/mbm	7
∞	3867	R_5TM_2	W ₅ Si ₃ -type derivative, no ternary compounds known	tI32	I4/mcm	2

TABLE 1 Structural data for the $R_{5n+6}T_{n+6}^{[8,a]}T_{n+2}^{[6,c]}M_{2n-2}^{[10,]}$ structural series



are indicated with open circles and T and/or M atoms with filled ones. The plane of projection for all four structures is the (110) plane. In the W₅Si₃ structure two types of coordination polyhedra occur, in all others four types. They have been shaded differently, except for the Archimedean antiprisms, which have Fig. 5. The arrangements of the coordination polyhedra in the members of the $R_{5n+6}(T, M)_{3n+5}$, or $R_{5n+6}T^{[3]}_{n+7}M^{[10]}_{2n-2}$ structural series. The rare earth atoms been left open. The polyhedra, which in ternary structures are centred by Ga atoms, are hatched vertically. are vertically hatched, while all other filled circles correspond to Ni or Co atoms. In consideration of the different site occupation by T and M atoms in ternary compounds, the formula of the structural series can be rewritten as $R_{5n+6}T_{n+6}^{[8,a]}T_{n+6}^{[8,c]}M_{2n-2}^{[10,]}$ with $n \ge 3$. Compositions and space groups for known and hypothetical members of this structural series are compiled in table 1.

The centres of the 10-atom polyhedra can be also occupied by T atoms as for example in R_3Rh_2 and R_3Ir_2 compounds of Y_3Rh_2 -type (MoPP, 76; LeMPP, 80). On the other hand, also the centres of the Archimedean antiprisms can be occupied by Ga atoms as, for example, in Ce₅Ga₃ and Pr₅Ga₃ of W₅Si₃-type (DzGK, 68).

The structural change of the ternary R-Ni-Ga compounds from n = 3 to n = 4 upon exchange of a larger R element by a smaller one is worth pointing out. It cannot be explained by size considerations.

4035	$\begin{array}{l} Sm_{26}Co_{11}Ga_{6} \\ or \\ Sm_{26}Co_{10}^{[8,a]}Co^{[8,c]}Ga_{6}^{[10,]} \end{array}$	tP86 P4/mbm	a = 11.713 c = 15.171	YaGO, 80	
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Isotypic compounds: All references YaGO, 80

 $\begin{array}{ccccc} R_{26}(Co,\,Ga)_{17} \colon & La_{26}(Co_{,6}\,Ga_{,4}\,)_{17} & & R_{26}(Ni,\,Ga)_{17} \colon & Ce_{26}(Ni_{,65}Ga_{,35})_{17} \\ & & Ce_{26}(Co_{,65}Ga_{,35})_{17} & & Pr_{26}(Ni_{,42}Ga_{,58})_{17} \\ & & Pr_{26}(Co_{,65}Ga_{,35})_{17} & & Nd_{26}(Ni_{,65}Ga_{,35})_{17} \\ & & Nd_{26}(Co_{,6}\,Ga_{,4}\,)_{17} & & Sm_{26}(Ni_{,65}Ga_{,35})_{17} \\ & & Sm_{26}Co_{11}Ga_{6} \end{array}$

In the compound $Sm_{26}Co_{11}Ga_6$ the Co and Ga atoms are strictly ordered and occupy different crystallographic sites. For the other compounds this has not yet been proven experimentally.

The $Sm_{26}Co_{11}Ga_6$ structure, shown in fig. 5, together with the 4029: $Er_{21}Ni_{10}Ga_4$ -type belongs to a structural series, which is discussed with the latter type.

45(60)	$\begin{array}{c} Ce_{6}Ni_{2}Si_{3} \\ \text{or} \\ Ce_{6}Ni^{[6, o]}(Ni_{.25}Si_{.75})_{4}^{[6, p]} \\ \text{or} \\ Ce_{6}Ni(Ni_{.33}Si_{.67})_{3}Si \end{array}$	hP22 P6 ₃ /m	a = 12.112 c = 4.323	BoGK, 74	
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Filled-up variant of Ho₄Co₃ (\equiv Ho₆Co_{4.5} $\square_{.5}$)-type (LeSY, 69), or filled-up variant of V₁₂P₇ (\equiv V₆P_{3.5} $\square_{1.5}$)-type (OIG, 70)

Isotypic compounds: All references BoGK, 74

 $R_6(Ni_4Si_6)_5$: R = La, Ce, Pr, Nd.

The Ce₆Ni₂Si₃, the 50(60): Ce₅Ni₂Si₃ and the 53(76): Ce₁₅Ni₄Si₁₃ structures constitute the members of the structure series $R_{n^2/2+3n/2+1}T^{[6, 0]}(T, M)_{n^2}^{[6, p]}$ with n = 2, 3 and 4, respectively, shown in fig. 6. All structures are characterized by centred rare earth octahedra (two per unit cell), which form infinite columns along the *c* axis and triangular columns of centred trigonal rare earth prisms, which share faces. The parameter *n* indicates the number of joined trigonal prisms along one of the basal edges of triangular columns. The centres of the octahedra are always occupied by T atoms, while the centres of the trigonal prisms are occupied in part by Si atoms alone and in part by a Ni/Si mixture.

The compositions, space groups and Pearson's classification symbols for the members of this series are listed in table 2. For $n = \infty$ the octahedra are replaced by an infinite three-dimensional framework of centred trigonal prisms that is known as the Al & B₂^[6p+3]-type. This type is found with 67(75):Ce(Ni₂₅Si₇₅)₂ (GlB, 65) and many other R(T, Si)₂ or R(T, Ge)₂ compounds. Since, in the known examples of R-Ni-Si alloys, no regularity of the Ni/Si ratio at the prism centre sites is shown, and since the homogeneity ranges of these phases have not been investigated, the last two digits of the composition code have not been specified in table 2. Thus the compositions of the different members of this series can be correlated only by their content of rare earth (or non-rare-earth) element.

Binary analogues of these ternary structures are known only in the form of defect structures. There are two kinds of defect structures:

(1) Defects in the centres of the octahedra only. The Ho₄Co₃ structure (LeSY, 69) corresponds to a structure of the ternary series $R_6T^{[6, o]}(T, M)_4^{[6, p]}$ with n = 2, where, however, of every two octahedra only one is occupied. The formula can thus be rewritten as* Ho₆(Co_{1/2} $\square_{1/2}$)^[60]Co₄^[6p]. A ternary partially ordered derivative structure of Ho₄Co₃ is found with Mg_{12-2x}Al_{2x}Cu₂Si₇ (ArA, 80), for which the crystal chemical formula is Mg_{6-x}Al_x(Si_{1/2} $\square_{1/2}$)^[60]Cu^[6p]Si₃^[6p].

*A new proposal for this structure, now shown to occur at Y_9Co_7 , has recently been given by GrCSS, 82.

n	Code	Composition	Structure type	Pearson's classif. symbol	Space group
1	40(-)	$R_3T(T, M)_1$	_	hP10	
2	45(-)	$R_6T(T, M)_4$	Ce ₆ Ni ₂ Si ₃	hP22	P6 ₃ /m
3	50(-)	$R_{10}T(T, M)_{9}$	Ce ₅ Ni ₂ Si ₃	h P4 0	P6 ₃ /m
4	53(-)	$R_{15}T(T, M)_{16}$	Ce ₁₅ Ni ₄ Si ₁₃	hP64	$P6_3/m$
5	55(-)	$R_{21}T(T, M)_{25}$		hP92	P6 ₃ /m
œ	67(-)	$R(T, M)_2$	AlB ₂	hP3	P6/mmm

TABLE 2 Structural data for the $R_{n^{2/2}+3n/2+1}T^{[6,o]}(T, M)_{n^2}^{[6,p]}$ structural series.



Incidentally, in the Y(OH)₃ type (ScS, 47) the O and Y sites correspond to R and $(T, M)^{[6p]}$ sites, respectively, of the hypothetical structure of the ternary series with n = 1, where, however, all octahedra are unoccupied. Slight rotation of the trigonal prisms leads to the Re₃B-type found, for example, with Pu₃Co (LaCR, 63).

(2) Defects in the centres of the octahedra and the centres of the trigonal prisms. $V_{12}P_7$ (OIG, 70) and $Rh_{20}Si_{13}$ (En, 65) are members of a binary structural series (formed from transition and main group elements) with formula

$$T_{n^{2/2}+3n/2+1}(M_{1/2}^{[60]}\Box_{1/2})(M_{n^{2}-[n^{2/2}-n/2]}^{[6p]}\Box_{n^{2/2}-n/2})$$

for n = 2 and n = 3, respectively. The mathematical expressions chosen for the indices permits a simple comparison with the formula for the ternary series (without defects) given above. The two binary structures resemble the ternary structures for n = 2 and n = 3 discussed above and shown in fig. 6. However, of every two octahedra per unit cell only one is occupied and certain trigonal prisms are empty. In detail, the maximum number of trigonal prisms is filled with the restriction that no two filled prisms have a common face (i.e. no short P-P or Si-Si contacts occur). The member of this binary series for $n = \infty$ is also known; it is the WC^[6p]-type.

50(25)	Er₄Ni₃Si	oC8	a = 3.735	R a, 68	
	or	Cmcm	b = 10.20		
	Er(Ni _{.75} Si _{.25}) ^[6, p]		c = 4.082		

CrB-type with statistical occupation of B sites by two kinds of atoms

Isotypic compounds:

 $R(Ni, Si): R = Er^{a}$

R(Ni, Ga)*: $R = Gd^{b}$, Tb^{b} , Dy^{b} , Ho^{b} , Er^{b} , Tm^{b}

*Could be also a solid solution of Ga in the high temperature phase of RNi.

^{a)}Ra, 68 ^{b)}GrY, 81

50(25)	Gd₄Ni₃Cu	oP8	<i>a</i> = 7.033	Ra, 68
	or	Pnma	b = 4.230	
	$Gd(Ni_{.75}Cu_{.25})^{[6, p]}$		c = 5.410	

FeB-type with statistical occupation of B sites by two kinds of atoms

The CrB- and the FeB-types are found frequently in R-T and R-M binary phase diagrams and the homogeneity ranges of these phases extend into the ternary phase

diagram. However, the two phases mentioned here are truly ternary phases in the pseudo-binary system RT-RM.

The CrB-type occurs with ErSi and $Er(Ni_{.75}Si_{.25})$; however, in the binary compound the prisms are stretched and in the ternary one they are compressed. ErNi itself crystallizes with the FeB-type. In the case of Gd(Ni_{.75}Cu_{.25}) with FeB-type the binary end-members have different structures (GdNi with CrB-type and GdCu with CsCl-type, the latter type without trigonal prisms).

The CrB- and FeB-types and the CrB-FeB stacking variants

The CrB- and FeB-types, shown in fig. 7, can be considered as stacking variants of each other (Hohnke and Parthé, 1966; Parthé, 1976). In the case of certain ternary alloys it is possible to obtain hybrid structures containing CrB and FeB segments, the stacking of which can be systematically varied by a successive replacement of T atoms by M atoms. This gives rise to structures which can be considered as periodic intergrowths of FeB and CrB structure segments. For example, Gignoux and Gomez-Sal (1976) reported that GdNi with CrB type-after a 10% replacement of Ni by Cu atoms-changes its structure to a CrB/FeB stacking variant with 67% FeB stacking, called the TbNi, low temperature type. A 20% replacement of Ni atoms by Cu leads to the FeB-type. No detailed studies have been made on this system nor on any other RT-RM pseudobinary system. Probably more stacking variants exist. The other FeB--CrB stacking variants shown in fig. 7 have been found in $R_{1-x}R'_xNi$ systems (Klepp and Parthé, 1980) and with CaCu and SrAg compounds (Merlo and Fornasini, 1981). Detailed studies have been made of the homogeneity ranges of the different phases in pseudo-binary systems $R_{1-x}R'_xNi$ where RNi crystallizes with CrB- and R'Ni with FeB-type structure (Klepp and Parthé, 1982). It was found that stacking variants occur only in particular systems and that their compositions and homogeneity ranges vary in a systematic way depending on the kinds of participating rare earth atoms.

The CrB and FeB structures and the CrB-FeB stacking variants belong to the large group of structures where all R atoms participate in the formation of centred trigonal prisms and where all trigonal prismatic holes are occupied by T and/or M atoms. The known ternary structures of this group are listed in table 3.

Classification according to linkage coefficient

The structures containing trigonal prisms can be classified by means of the type of linkage of the centred trigonal prisms. The unkage coefficient LC denotes the average number of prisms in which the R atoms participate, assuming, as stated before, that all rare earths participate in the formation of such prisms (Parthé and Moreau, 1977; Parthé, 1981). LC corresponds to six times the ratio of the number of trigonal prisms to the number of R atoms in one unit cell. The composition of the compound is then directly related to the LC value according to $R_6(T, M)_{LC}$. The value of LC can vary from LC = 1 where only isolated trigonal prisms. An example of LC = 1 is the Pd₆P structure type (AnKCR, 74) and examples of LC = 12 are the AlB₂ and ThSi₂ structure types. Ternary rare earth structures are found with $6 \le LC \le 12$.

ΓC	Code	Ternary compound	Pearson's classif.	Space group	Relation to binary types	Class*	ш	u	<u>E</u> E	number of slabs of type**		Hypothetical composition	Hypothetical composition	Fig.
		1	iounite							W	AIB_2	IOI OIGET 4)	a) and b)	
9	50(25)	${\rm Er}({\rm Ni}_{75}{\rm Si}_{25})^{[6,p]}$	oC8	Cmcm	CrB-type	I	5	4	-10	2(1+1)	2(1+1)	 		7,8
9	50(25)	${\rm Gd}({\rm Ni}_{75}{\rm Cu}_{25})^{[6, p]}$	oP8	Pnma	FeB-type	IIb	7	4	-10		!	i	ļ	٢
9	50(30)	$Y_5Co_3(Co_{.25}Ga_{.75})_2^{[6,p]}$	$^{o}P40$	Pnma		ш	10	20	-10			5060:R ₅ T ₂ M ₃	5080:R ₅ TM ₄	6
9	5067	$\mathrm{Gd}_3\mathrm{Ni}^{[6,\ p]}\mathrm{Si}_2^{[6,\ p]}$	oP24	Pnma	filled-up Hf ₃ P ₂ -type	Ш	9	12	112	I	1	5067:R ₃ TM ₂	5067 : R_3TM_2	6
9	5071	Ce ₇ Ni ^[6, p] Si ^[6, p]	oP56	Pnma		III	14	28	-10	l]	5071:R ₇ T ₂ M ₅	$5071: R_7T_2M_5$	6
$7^{l}_{\overline{5}}$	55-	$\mathbf{R}_{\mathrm{s}}(\mathrm{T},\mathbf{M})_{\mathrm{6}}$	oC22	Cmmm	V_5B_6 -type	I	4	12		4(1 + 1 + 1 + 1)	6(2+1+2+1)	5567:R ₅ T ₂ M ₄	5583: R ₅ TM ₅	×
$7\frac{2}{7}$	55(53)	$Ce_{14}(Ni_{47}Si_{.53})^{[6,p]}_{17}$	mP62	P2 ₁ /m		IIa	11	34	34 11]	5553:R ₁₄ T ₈ M ₉	5565:R ₁₄ T ₆ M ₁₁	10
$7^2_{\overline{7}}$	5565	$\Pr_{14}Ni_6Si_{11}$	mC124	C2/m		IIa	22	68	3 7	l		5553:R ₁₄ T ₈ M ₉	5565: R ₁₄ T ₆ M ₁₁	10
œ	57(75)	$Y_3(Ni_{,S}Si_{,3})^{[6,p]}_2Si^{[6,p]}_2$	oI14	Imm	Ta ₃ B ₄ -type derivative with partial disorder	I	7	œ		2(1 + 1)	4 (2 + 2)	$5750: R_3 T_2 M_2$	5775:R ₃ TM ₃	∞
6	-09	$\mathbf{R}_2(\mathbf{T}, \mathbf{M})_3$	oC20	Cmcm	V_2B_3 -type	I	7	12	-19	2(1+1)	6 (3 + 3)	$6033: R_2 T_2 M$	6067: R ₂ TM ₂	8
12	6750	$LaPt^{[6, p]}S_i^{[6, p]}$	t112	I4 ₁ md	ThSi ₂ -type derivative or filled-up NbAs-type	IIa	0	~	0		I	ł	6750: RTM	22
12	67(75)	Ce(Ni _{.25} Si.75) ^[6, p]	hP3	P6/mmm	AlB ₂ -type	I	0	7	0	0	8	ļ	6750:RTM	×
* *	Classific: Only for	ation according to r structures which ca	number of a	directions preted as i	of prism axes. ntergrowths of W- and	d AlB ₂ -ty	pe sh	abs.						

TABLE 3

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Fig. 7. The CrB-FeB stacking variants, arranged according to increasing percentage of FeB stacking. The open circles correspond to rare earth (or Cr, Ca, Sr, Fe) atoms. Large open or filled circles are at y = 3/4, all others at y = 1/4.

Subdivision according to the number of directions of the trigonal prism axes

The structures built up exclusively of centred trigonal rare earth prisms can be subdivided according to the number of directions the trigonal prism axes assume.

I) Only one direction for the prism axes exists. Here all prisms are parallel. They are identical except for a rotation around the prism axis or a shift along it. The CrB structure belongs to this class.

II) There are two directions for the prism axes.

IIa) The two directions are perpendicular to each other as in the MoB structure.

IIb) The two directions are not perpendicular to each other as in the FeB structure and all FeB-CrB stacking variants.

III) More than two directions for the prism axes occur. Note that pairs of prisms with a common rectangular face must have their axes parallel or perpendicular.

The ternary R-T-M structures, built up exclusively of trigonal rare earth prisms, have nearly all one short unit cell dimension (≈ 4 Å) which corresponds to the height of the trigonal prism and/or the length of its triangular base. It is convenient to present drawings of these structures in projection along this short axis.

The ternary structures of class I (all prism axes parallel) are shown in fig. 8 arranged in the order of increasing value of the linkage coefficient LC. Three examples for class III (three directions of the prism axes) with LC = 6 are shown in fig. 9 and two examples for class IIa (two perpendicular directions for the prism axes) are presented in fig. 10.

Structures interpreted as intergrowth of centred trigonal prisms with W structure type segments

A study of the structures shown in figs. 8, 9 and 10 reveals that all atoms in the prism centres actually have nine neighbours. In addition to the six atoms of the surrounding R trigonal prism, there are three more atoms in the central plane perpendicular to the prism axis. In a prism with one (or two) unshared rectangular faces the central atom obtains its 9th (and 8th) neighbour by waist contact with a rare earth atom of a shifted, not connected, neighbouring trigonal prism (see for example fig. 9). The geometrical arrangement of the rare earth atoms at the interface corresponds to a (distorted) empty segment of the tungsten (A2) structure type. All structures can thus be considered as an intergrowth of centred trigonal prisms and W-type segments as shown in fig. 51. A W-type segment unit corresponds to half the unit cell of the W structure. The number of these segment units in a unit cell of a ternary structure, m, and the number of centred trigonal prisms per unit cell, n, can be related to the linkage coefficient LC (Grin' et al., GrYG, 79) according to:

 $\mathrm{LC}=6n/(m+\tfrac{1}{2}n)\,.$

Expressed differently, the ratio m/n varies with LC according to

$$\frac{m}{n} = \frac{6}{\mathrm{LC}} - \frac{1}{2}.$$

The variation of the ratio m/n with the LC value is graphically shown in the accompanying diagram.





Fig. 8. Structures characterized by parallel centred trigonal rare earth prisms: the AlB₂-type structure and four structures which can be interpreted as an intergrowth of W-type and AlB₂-type slabs.



Fig. 9. Structures built up only of centred trigonal rare earth prisms with three different directions of the prism axes.



with $LC = 7_{7}^{2}$ and only two perpendicular prism axis directions (class IIa). The $Ce_{14}(Ni, Si)_{17}$ structure is obtained from the $Pr_{14}Ni_{6}Si_{11}$ structure if the upper half of the drawing is shifted along the dashed line $\frac{1}{2}c$ to the right and out of the plane of projection by $\frac{1}{2}b$.

The compositions of these structures can thus be denoted by $R_{m/n+1/2}(T, M)$ or $R_{m+n/2}(T, M)_n$ (GIG, 81 and PaCH, 83). The values of *m*, *n* and *m/n* have been listed for all structures in table 3. These values can be verified by a careful study of the corresponding drawings in figs. 8, 9 and 10.

Structures with parallel prisms described as an intergrowth of W-type and AlB_2 -type slabs

In the case that all trigonal prism axes are parallel, both the W-type segments and the AlB₂-type segments become slabs perpendicular to the longest cell axis and the structures can be described as an intergrowth of slabs of both types. The parameters *m* and *n* can now be related to the number of slabs per unit cell. The number of W-type slabs is designated *m*; however, since to each unit of W-type segment in the W-type slab there corresponds two trigonal prisms in the AlB₂-type slab, the number of AlB₂-type slabs per unit cell is $\frac{1}{2}n$. In fig. 8 are shown an AlB₂-type structure and four structures which can be interpreted as intergrowths of W-type and AlB₂-type slabs. The ternary structures derived from V₂B₃ and V₅B₆ (SpG, 69)* have not yet been found in R–T–M compounds. The compositions R₂T₂M and R₅T₂M₄ given in fig. 8 and table 3 are in agreement with the general ordering rule discussed in the following subsection.

Ordering of T and M atoms on the prism centres

Concerning the order of the non-rare-earth atoms at the prism centres, the following observations have been made (Parthé et al., PaCH, 83):

(a) In 5067: Gd₃NiSi₂, 5071: Ce₇Ni₂Si₅, 5565: Pr₁₄Ni₆Si₁₁ and 57(75): Y₃(Ni₅Si₅)₂Si₂ the Ni atoms occupy only those centre sites that in their waist contact have no rare earth atoms. The compositions for idealized order of T and M atoms, assuming that all prism centres without rare earth waist contacts are occupied by T atoms and the remaining prism centres by M atoms, are given under the heading "Composition for Order a)" in table 3. These are the most transition-metal-rich compositions which are possible if the T–R waist contact rule is fulfilled. The waist contact rule is well obeyed with R–Ni–Si compounds, but not with the ternary gallide 50(30): Y₃Co₃(Co₂₅Ga₇₅)₂.

(b) In R-Ni-Si compounds, in addition to the T-R waist contact rule, an additional rule is observed that no T-T prism centre contacts should occur. The compositions obtained are listed in table 3 under the heading "Composition for order a) and b)". Both rules applied simultaneously allow one to derive correctly the compositions of the ordered ternary phases $5067:Gd_3NiSi_2$, $5071:Ce_7Ni_2Si_5$, $5565:Pr_{14}Ni_6Si_{11}$ and of the disordered phase $57(75):Y_3(Ni_5Si_5)_2Si_2$. In the last case an ordered arrangement should have a unit cell with an *a* lattice parameter twice as long.

(c) The T-R and T-T waist contact rules are valid only for those structures which have elongated R_6T prisms (w/s > 1, see fig. 3a).

^{*}In the paper by Spear and Gilles (1969) drawings of the V_2B_3 and V_3B_6 structures were presented but without numerical values of the adjustable atom coordinates. The V_2B_3 -type has been found later for VCoB₃ (KuS, 73) and the V_5B_6 -type for Cr₂Ni₃B₆ (CeKK, 72). For these ternary structures the atom coordinates were listed.

Shape of the trigonal prisms

The tendency of the T atoms to form compressed R_6T prisms and of the M atoms to form stretched R_6M prisms leads to the deformation of the trigonal prisms as can be seen in fig. 9 in the drawings for $5067:Gd_3NiSi_2$ and $5071:Ce_7Ni_2Si_5$. That deformation is also observed with certain prisms in $55(53):Ce_{14}Ni_8Si_9$ and could be an indication for an overlooked ordering of T and M atoms.

Other possible ternary structures with centred trigonal prisms

To find other possible fully ordered ternary structures of the $R_6(T, M)_{LC}$ family one can investigate other binary structures of the same kind which already have been found to be related to the ternary structures. There are two kinds of binary structures of interest:

-Many structures of the binary transition metal borides are characterized by B-centred trigonal prisms of the transition elements. Hypothetical ordered ternary structures derived from the $R_6(T, M)_{LC}$ family are obtained by placing R atoms on the transition metal sites and by ordering T and M atoms on the B sites according to the principles outlined above. An example from table 3 is the partially ordered Y_3NiSi_3 structure with a Ta_3B_4 -type derivative structure, for which the expected composition, assuming complete ordering of type a), is $R_3T_2M_2$ and, with ordering of type a) and b), is R_3TM_3 .

-Many structures of metal-rich binary transition metal phosphides and arsenides are built up in a systematic way of P (As)-centred and empty trigonal prisms of transition elements. Hypothetical ordered ternary structures of the $R_6(T, M)_{LC}$ family are obtained by assuming the R atoms to occupy the transition metal sites. M atoms are assigned to the phosphorus (or arsenic) sites and the T atoms are placed at the centres of the empty trigonal prisms. Examples of such ordering from table 3 are 5067:Gd₃NiSi₂ with filled-up Hf₃P₂-type, and 6750:LaPtSi, with filled-up NbAs type (BoP, 63) (this is a ThSi₂-type derivative). The data for three hypothetical ternary structures derived from known binary types are given in table 4.

]	Data for h	ypothetical c	compound ass be a) only	uming or	dering	of
Binary transition metal bo	n oride	Binary transition metal ph	n Iosphide	LC	Code	Hypo- thetical formula	Pearson's classif. symbol	Space group	m	n
Ru ₁₁ B ₈	(As, 60)	Mo ₈ P ₅ Mo ₄ P ₃	(Jo, 72) (Ru, 65)	$4\frac{4}{11}$ $5\frac{1}{4}$ $7\frac{1}{4}$	4275 4771 5660	$R_{11}T_2M_6$ $R_8T_2M_5$ $R_4T_2M_3$	oP38 mP15 oP72	Pbam Pm Pnma	$14 \\ 4\frac{1}{2} \\ 12$	16 7 40

TABLE 4

Three hypothetical ternary structures of the $R_6(T, M)_{LC}$ family derived from known binary transition metal boride and phosphide structure types.

50(30)	Y ₁₀ Co ₇ Ga ₃	oP40	a = 23.558	GrYG, 79	
	or	Pnma	b = 3.9241		
	$Y(Co_{.7}Ga_{.3})^{[6, p]}$		c = 9.610		
	or				
	$Y_5Co_3(Co_{.25}Ga_{.75})_2$				

Isotypic compounds: All references GrYG, 79

 $R(Co_7Ga_3)$: R = La, Y

The $Y_{10}Co_7Ga_3$ structure, shown in fig. 9, belongs to the $R_6(T, M)_{LC}$ family built up only of centred trigonal rare earth prisms. This structural family is discussed with the 50(25) compounds.

50(60)	$\begin{array}{c} Ce_{5}Ni_{2}Si_{3}^{*} \\ \text{or} \\ Ce_{10}Ni^{[6, \ o]}(Ni_{.33}Si_{.67})_{9}^{[6, \ p]} \\ \text{or} \\ Ce_{10}Ni(Ni_{.5}Si_{.5})_{6}Si_{3} \end{array}$	hP40 P6 ₃ /m	a = 16.12 c = 4.309	BoGM, 72	

Filled-up variant of $Rh_{20}Si_{13} (\equiv Rh_{20}Si_{13}\Box_7)$ -type

*In the publication incorrectly referred to as Ce₂NiSi compound.

Isotypic compounds: All references BoGM, 72

 $R_5Ni_2Si_3$: R = La, Ce, Pr.

The crystal chemistry of this structure, shown in fig. 6, is discussed with the 45(60): Ce₆Ni₂Si₃ structure.

5067	Gd3NiSi2 or Gd3Ni ^[6, p] Si2 ^[6, p]	oP24 Pnma	a = 11.398 b = 4.155 c = 11.310	KIP, 81	
	Filled-up variant of	$\mathrm{Hf}_{3}\mathrm{P}_{2}\ (\equiv \mathrm{Hf}_{3}\Box\mathrm{P}_{2})$	2)-type (Lu, 68)		

Isotypic compounds:

The Gd_3NiSi_2 structure, which is shown in fig. 9, belongs to the $R_6(T, M)_{LC}$ family built up only of centred rare earth prisms. This structural family is discussed with the 50(25) compounds.

5071	Ce ₇ Ni ₂ Si ₅ or	oP56 Pnma	a = 23.31 b = 4.299	Mi, 74	
	$Ce_7Ni_2^{[6, p]}Si_5^{[6, p]}$		c = 13.90		

Isotypic compounds:

 $R_7 Ni_2 Si_5$: $R = La^{b}$, $Ce^{a, b}$, Pr^{b}

The Ce₇Ni₂Si₅ structure, presented in fig. 9, belongs to the $R_6(T, M)_{LC}$ family built up only of centred rare earth prisms. This structural family is discussed with the 50(25) compounds.

53(76)	$\begin{array}{c} Ce_{15}Ni_{4}Si_{13} \star \\ \text{or} \\ Ce_{15}Ni^{[6, o]}(Ni_{.19}Si_{.81})_{16}^{[6, p]} \\ \text{or} \\ Ce_{15}Ni(Ni_{.5}Si_{.5})_{6}Si_{10} \end{array}$	hP64 P6 ₃ /m	a = 20.27 c = 4.306	MiBG, 74	
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*R factor of this structure is 17%.

Isotypic compounds:

 $R_{15}Ni_4Si_{13}$: $R = La^{a}$, $Ce^{a, b}$, Pr^{a} ^{a)}Mi, 73 ^{b)}MiBG, 74

The crystal chemistry of this structure, shown in fig. 6, is discussed with the 45(60): Ce₆Ni₂Si₃ structure.

140
55(53)	$Ce_{14}Ni_8Si_9$ or $Ce_{14}(Ni_{47}Si_{53})^{[6, p]}$	mP62 P2 ₁ /m	a = 21.79 b = 4.290 c = 16.43	Mi, 73
	Ce ₁₄ (IN1,4751,53) ⁴⁷		c = 16.43 $\beta = 104.0^{\circ}$	

Isotypic compounds: All references Mi, 73

 $R_{14}(Ni_{47}Si_{53})_{17}$: R = La, Ce

The $Ce_{14}Ni_8Si_9$ structure, and a stacking variant of it, the 5565: $Pr_{14}Ni_6Si_{11}$ structure, are both shown in fig. 10. They belong to the $R_6(T, M)_{LC}$ family built up only of centred rare earth prisms. This structural family is discussed with the 50(25) compounds.

5565 $\Pr_{14}Ni_6Si_{11}$ mC124 or C2/m $\Pr_{14}Ni_6^{[6, p]}Si_{11}^{[6, p]}$	a = 33.991 HoKP, 83 b = 4.2328 c = 21.330 $\beta = 113.72^{\circ}$
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No isotypic $R_{14}T_6M_{11}$ compounds are known.

The structure of $Pr_{14}Ni_6Si_{11}$, shown in fig. 10, is characterized by Ni or Si centred trigonal rare earth prisms. The 55(53): $Ce_{14}(Ni_{47}Si_{.53})_{17}$ structure as seen in fig. 10 is a stacking variant of the $Pr_{14}Ni_6Si_{11}$ structure. Both structures belong to the $R_6(T, M)_{LC}$ structural family which is discussed with the 50(25) compounds.

5725	$Y_{3}Co_{3}Ga$ or $Y_{3} \stackrel{+}{_{2}} [Co_{2}^{[(4, 2)p]}Co^{[6, p]}]Ga$	oC28 Cmcm	a = 4.098 b = 10.11 c = 13.01	YaGG, 78

Related to W₃CoB₃-type (JeBN, 69) with interchange of T and M atoms!

Isotypic compounds: All references YaGG, 78

 $R_3Co_3Ga: R = Pr, Nd, Sm, Gd, Tb, Y$

According to Yarmolyuk, Grin' and Gladyshevskii (1978) the Y_3Co_3Ga structure can be considered as an intergrowth of 6033: Pr_2Ni_2Al and CrB-type segments as

shown in fig. 11. If the Pr_2Ni_2Al and the CrB structures are sliced into slabs as indicated by the dashed lines, the Y_3Co_3Ga can be described as a periodic stacking of two kinds of slabs,

 $Y_2Co_2Ga + YCo = Y_3Co_3Ga.$

Each Co atom in the Y_2Co_2Ga slab is in the centre of a trigonal prism of type Y_4Ga_2 and forms bonds with the Co atom in the centre of a trigonal rare earth prism of the CrB slab. The crystal chemical formula for Y_3Co_3Ga is therefore $Y_{3^{\frac{1}{2}}}[Co_2^{[(4,2)p]}Co_2^{[(6,p]]}]Ga$.

We note that the three structure types which we correlated here are also found in transition metal borides not containing rare earth elements. In this case, the rare earth elements (R) are replaced by earlier transition elements (T'), the late transition elements (T) by boron atoms, and the main group elements (M) by late transition elements (T). The formulae of these compounds are compared in table 5.

TABLE 5R-T-M and RT compounds compared with isotypic T'-T-B and T'Bcompounds having the atom arrangement of the W_2CoB_2 , W_3CoB_3 and CrBstructure types.

Structure type	Pearson's classif. symbol	Space group	R–T–M and RT	T'–T–B and T'B
W ₂ CoB ₂	oI10	Immm	6033: R ₂ T ₂ M Pr ₂ Ni ₂ Al	T'_2TB_2 W_2CoB_2
W ₃ CoB ₃	oC28	Cmcm	5725: R ₃ T ₃ M Y ₃ Co ₃ Ga	T' ₃ TB ₃ W ₃ CoB ₃
CrB	oC8	Cmcm	5000: RT PrNi	T'B WB, h.t.

57(75)	Y ₃ NiSi ₃	oI14	a = 3.9605	KlP, 82b
		Immm	b = 4.125	
	$Y_{3}(Ni_{5}Si_{5})_{2}^{[6, p]}Si_{2}^{[6, p]}$		c = 17.63	

 $Ba_3Al_2Ge_2$ -type (WiEST, 76) with partial disorder = Ta_3B_4 -type (Ki, 49) derivative

Isotypic compounds:

 $R_3(Ni_{1-x}Si_x)_4$: $R = Ce(x = 0.39)^{a}$, $Y(x = 0.75)^{b}$

*From its space group and cell parameters, the Ce compound probably belongs to the Y₃NiSi₃-type. ^{a)}Mi, 73 ^{b)}KlP, 82b

CRYSTAL STRUCTURES AND CRYSTAL CHEMISTRY





The Y_3NiSi_3 structure, shown in fig. 8, belongs to the $R_6(T, M)_{LC}$ family built up only of centred rare earth prisms. This structural family is discussed with the 50(25) compounds.

Two different structure types are found with composition 6033: the Pr_2Ni_2Al - and the Er_2Pd_2Si -types.

6033	Pr ₂ Ni ₂ Al	oI10	a = 4.273	RyZK , 78
	or	Immm	b = 5.523	R y, 78
	$\Pr_{22}[Ni_{2}^{[(4,2)p]}]Al$		c = 8.527	

Related to W_2CoB_2 -type (RiNB, 66) or Mo_2NiB_2 -type (KuKS, 66) with interchange of T and M atoms!

Isotypic compounds:

R_2Ni_2Al :	$R = La^{h)*}, q$ Tm^{e}, Y	$Ce^{h}**, Pr^{a, e}$, $\operatorname{Nd}^{b, e}$, Sm^{e} ,	$\mathrm{Gd}^{c,e}$, T	$\mathbf{D}^{d, e}$, $\mathbf{D}\mathbf{y}^{d, e}$,	Ho ^{<i>e</i>)} , Er ^{<i>e</i>)} ,
R ₂ Co ₂ Ga:	$R = Nd^{g}$, S	m ^{g)} , Gd ^{g)} , T	b ^{g)} , Dy ^{g)} , Ho	^{g)} , Er ^{g)} , Ti	$\mathbf{m}^{g)}, \mathbf{Y}^{g)}$	
R_2Ni_2Ga :	$R = La^{h)*},$ Yb ^{f)} , L	$Ce^{f, h) **}, Pr^{f}$, Nd ¹⁾ , Sm ¹⁾ , (Gd ¹⁾ , Tb ¹⁾ ,	Dy ⁷ , Ho ⁷ ,	Er ^{<i>f</i>}), Tm ^{<i>f</i>}),
*La2Ni2.25M0.75	**Ce ₂ Ni _{2.15} M	0.85				
^{a)} RyZK, 78 ^{h)} RoGYZS, 82	^{b)} RyZY, 79	^{c)} RyZM, 78	^d)RyZM, 80	^{e)} Ry, 78	[,] ∕GrY, 79	^{g)} GlGY, 81

The Pr_2Ni_2Al structure is shown in figs. 11 and 18. Each Ni atom is in the centre of a trigonal prism formed of four Pr and two Al atoms and it forms a Ni–Ni dumbbell with the Ni atom of a face-joined trigonal prism.

Intergrowth of Pr_2Ni_2Al slabs with CrB-type slabs leads to the 5725: Y_3Co_3Ga structure and intergrowth with $ThCr_2Si_2$ -type slabs to the 6733: $La_3Ni_4Ga_2$ structure.

60(33)	Er ₂ Pd ₂ Si	oP20	a = 7.391	K1HP, 83	
	or	Pnnm	b = 13.724		
	$\mathrm{Er}_{2}\mathrm{Pd}^{[6, p]} \stackrel{2}{\propto} (\mathrm{Pd}_{.5}\mathrm{Si}_{.5})_{2}^{[+3]}$		c = 4.281		

Isotypic compounds: All references KlHP, 83

 $R_2Pd_2Si: R = Dy, Ho, Er, Tm$

The Er_2Pd_2Si structure can be considered as a periodic intergrowth of RTM and RT structure segments, as seen in fig. 12. The RTM segments correspond to the $CeCu_2$ -type, discussed with the 67(50): $Pr(Pt_3Ge_5)_2$ compound, while the RT segments correspond to the atom arrangement of the MnP (B31)-type. The structure of the ErPdSi compound has not yet been studied; however, $Er(Pd_5Ge_5)_2$ crystallizes with the CeCu₂-type. No rare earth compounds with MnP type are known.

6067	Sc_2CoSi_2 or $Sc_4Co_2Si_{22}[Si_2^{[6, p]}]$	mC20 C2/m	a = 9.74 b = 3.954 c = 9.39 $\beta = 118.27^{\circ}$	GIK, 78	
			p = 110.27		

Isotypic compounds:

 Sc_2TSi_2 : $T = Fe^{a}$, Co^{b}

^{a)}ChEP, 83 ^{b)}GlK, 78

The Sc₂CoSi₂ structure, the 6360: Sc₃Co₂Si₃ structure with Hf₃Ni₂Si₃-type and the 6750: ScCoSi structure with TiNiSi-type, are members of the structural series $R_{2+n}T_2M_{2^{\frac{n}{n}}}[M_n^{[6,p]}]$ with n = 2, 1 and 0, respectively. Drawings of these three structures are presented in fig. 13. To this series belongs also, with $n = \infty$, the CrB-type shown in fig. 11 and reported for ScSi. The structural data for the members of this series are listed in table 6. Their compositions are located in the ternary diagram on the line between RTM and RM and correspondingly their structures can be considered as an intergrowth of RTM and RM structure elements as was noted first by Gladyshevskii and Kotur (1978).

 TABLE 6

 Structural data for the $R_{2+n}T_2M_2*[M_n^{[6, p]}]$ structural series.

n	Code	Composition	Structure type	Pearson's classif. symbol	Space group
0	6750	$R_2T_2M_2 \equiv RTM$	TiNiSi	oP12	Pnma
1	6360	$R_{3}T_{2}M_{2}M^{[6, p]} \equiv R_{3}T_{2}M_{3}$	Hf ₃ Ni ₂ Si ₃	oC32	Cmcm
2	6067	$R_4 T_2 M_2^{\circ} M_2^{[6, p]} \equiv R_2 T M_2$	Sc ₂ CoSi ₂	mC20	C2/m
x	50100	$R \stackrel{i}{\propto} M^{[6p]} \equiv RM$	CrB	oC8	Cmcm

The members of this series belong to the general structural family which contains M-centred trigonal prisms with parallel trigonal axes. Whereas in the structural series





discussed under 45(60) all M atoms are at the centres of rare earth trigonal prisms, this is no longer true for the members of the structural series under discussion here. Some of the M atoms—or in case of TiNiSi all M atoms—are at the centres of R_4T_2 prisms. Gladyshevskii and Kotur (1978) have pointed out that, going through the series ScCoSi→Sc₃Co₂Si₃→Sc₂CoSi₂→ScSi, the ratio R/M remains constant, but the decrease in the number of T atoms leads to a decrease and eventual disappearance of the MR₄T₂ prisms and their replacement by MR₆ prisms. The crystal-chemical formula of this series can therefore be written as

 $R_{2+n}T_2M_2^{[(4,2)p]} \approx [M_n^{[6,p]}].$

To allow a comparison with other structure types, as for example the 7567: ScRhSi₂, the 7567: YNiAl₂ and the 7350: Sc₃Ni₄Ge₄ structures, we place the emphasis of our description here on larger structural units which form infinite columns, rather than on the R₄T₂ trigonal prisms. In fig. 13 the structures have been divided by dashed lines into different kinds of slabs. The parameter n of the formula for the series indicates the number of CrB-type slabs which are placed between slabs built up of TiNiSi structural elements or, expressed differently, the parameter n simply corresponds to the number of M-centred face-joined trigonal rare earth prism columns, which are to be found between the other slabs. A closer study of the TiNiSi structure itself reveals the presence of two kinds of enantiomorphic building columns of composition $R_{4(-2)}T_2M_2$, labelled ℓ (left) and r (right), parallel to the b axis. They are shown in fig. 14 in a projection along their column axis. These columns will be found in a great number of other structures to be discussed later. Since the rare earth atoms at the corners participate in other columns or prisms, the composition of the columns in the TiNiSi structure and other structures of the structure series is $R_{4-2}T_2M_2$. The dashed lines in TiNiSi separate slabs which are built up of one kind of column only, but the complete structure is an intergrowth of slabs of ℓ -type columns and slabs of r-type columns. The $Hf_3Ni_2Si_3$ and Sc_2CoSi_2 structure types are built up of CrB slabs which alternate with slabs constructed of $R_{4-2}T_2M_2$ columns of one kind only. These slabs correspond to a segment of a ThCr₂Si₂-type structure as can be seen by comparison with the structure of PrNi₂Si₂, shown in fig. 18. In $Hf_3Ni_2Si_3$ and Sc_2CoSi_2 the dispositions of the columns in a $R_2T_2M_2$ slab, with respect to each other, is different from that observed for the TiNiSi-type. In the segments



Fig. 14. The two kinds of characteristic columns of composition $R_4T_2M_2$.

of the latter type some of the columns have been displaced by one half in height and in a strict sense the TiNiSi-type cannot be linked to the other two structures in the form of a structure series. However, the surrounding of the T elements by the R, T and M elements remains the same in the three structure types. In first approximation, the coordination polyhedron of the T element is a deformed tetrahedron of four M elements. We shall see later that the same surrounding (R, T and M elements) is found around the T element in the Gd₃Cu₄Ge₄-type (7350:Sc₃Ni₄Ge₄, see fig. 29).*

Two different structure types are found with composition 6360: the $Sc_3Co_2Si_3$ - and $Sc_3Re_2Si_3$ -types.

6360	$\mathbf{Sc_3Co_2Si_3}$ or $\mathbf{Sc_3Co_2Si_2Si^{[6, p]}}$	oC32 Cmcm*	a = 3.996 b = 9.815 c = 12.67	GlK, 78
	Hf ₃ Ni ₂ Si ₃ -type (YaGG, 7	7)		

*For isotypic $T_3T_2'Si_3$ compounds a reduction of symmetry from Cmcm to Pnma is probable according to YaGG, 77.

Isotypic compounds:

Sc₃T₂Si₃: T = Fe^{*a*}, Co^{*b*} Y₃T₂Si₃: T = Rh^{*c*}, Pd^{*c*}) ^{*a*}ChEP, 83 ^{*b*}GlK, 78 ^{*c*}PaLM, 82

The Sc₃Co₂Si₃ structure with Hf₃Ni₂Si₃ type shown in fig. 13, is a member of the $R_{2+n}T_2M_{2^{\frac{n}{2}}}[M_n^{[6, p]}]$ structural series with n = 1. This series is discussed with the 6067:Sc₂CoSi₂ structure.

6360	$Sc_3Re_2Si_3$ or $Sc_3Re_2Si_2Si^{[(6, 2)a]}$	mC64 C2	a = 19.604 b = 5.339 c = 13.741 $\beta = 125.92^{\circ}$	PeBG, 79
			p = 123.92	

No isotypic $R_3T_2M_3$ compounds are known.

*The deformed TM_4 tetrahedra are also found in the PbFCl-type (6750:CeFeSi) and in the ZrNiAl-type (6750:ScRuGe), as will be discussed with the TiNiSi-type (6750:ScRhSi).





1/2 3/4 1/4+3/4 0+1/2 not indicated

1/4

0

Height ഗ്ഗ The $Sc_3Re_2Si_3$ structure together with that of 8360: $ScRe_2Si_3$ is shown in fig. 15. The common structural features are the occurrence of two types of infinite columns (perpendicular to the plane of projection) formed of

-Si-centred face-joined antiprisms built up of Sc and Re atoms,

-strongly deformed trigonal prisms of Si atoms with Re atoms in off-centre positions. In Sc₃Re₂Si₃ the antiprisms consist of six Sc and two Re, whereas in ScRe₂Si₃ they

consist of four Sc and four Re. In the second structure an extra layer of Re and Si atoms is found between the columns.

For a discussion of other structures with infinite columns of M-centred antiprisms, see $7567: ScFeSi_2$.

With compositions 67.. are found:

- -ternary hexagonal Laves phases either ordered $[6725:Sc_2Co_3Si, hP12]$ and $6775:Sc_2RuAl_3, hP12$] or disordered $[67(50):Sc(Ni_5Al_5)_2, hP12]$;
- -6733:La₃Ni₄Ga₂-type, mC18;
- -PbFCl-type, tP6 [see 6750:CeFeSi];
- -ordered ZrNiAl-type, hP9 or disordered Fe₂P-type [see 6750:ScRuGe];

-ordered TiNiSi-type, oP12 [see 6750:ScRhSi] or disordered CeCu₂-type, oI12 [see 67(50):Pr(Pt₅Ge₅)₂];

- -ordered LaPtSi-type, tI12 or disordered ThSi₂-type [see 6750:LaPtSi];
- -ordered ZrOS-type, cP12 [see 6750:LaIrSi];
- -the TiFeSi-type, oI36 [see 6750:YMnGa];
- -disordered AlB₂-type, hP3 [see 67(75): Ce(Ni_{.25}Si_{.75})₂];
- -disordered ZrSi₂-type, oC12 [see 67(88):Sc(Co_{.125}Si_{.875})₂];
- -disordered CaIn₂-type, hP6 [see 67(83): Sm(Mn_{.17}Ga_{.83})₂].

Several of these different structures may occur in one pseudobinary RT_2-RM_2 system with different T/M ratio. See for example the results of Mayer and Felner (1973a) for the $RNi_{2-x}Si_x$ systems. For a discussion of the structure type changes of equiatomic compounds with an increase of (a) the atomic number of the rare earth element, (b) the group number of the transition element, (c) the period of the transition element, (d) the group number of the M element, and (e) the period of the M element, the paper by Hovestreydt et al. (HoEKCP, 82) should be studied.

6725	Sc2C03Si	hP12	a = 4.95*	Ko, 77	
		P6 ₃ /mmc	c = 7.90		

 Mg_2Cu_3Si -type (Wi, 39) $\equiv MgZn_2$ (Laves phase)-type derivative

*Cell parameters estimated from a diagram.

Isotypic compounds: All references Ko, 77

 $Sc_2T_3Si: T = Fe, Co, Ni$

Laves phases of the $MgZn_2$ (C14)- and $MgCu_2$ (C15)-types are found in many binary RT_2 compounds and in certain cases their homogeneity ranges extend far into the ternary phase diagram. These results are beyond the scope of this paper. Only truly ternary phases should be mentioned here. Two kinds have to be distinguished:

(a) Laves phases with a random distribution of T and M atoms on the Zn or Cu sites having structures not found in the binary RT_2 or RM_2 compounds. These phases are listed with the 67(50): Sc(Ni₅Al₅)₂ compound.

(b) Laves phases with an ordered arrangement of T and M atoms.

The general possibility for complete ordering with ternary Laves phase structure has been studied by Teslyuk (1969). The crystallographic data for four ordered structure types, two derived from the $MgZn_2$ - and two from the $MgCu_2$ -type, are given in table 7.* The arrangement of the atoms in and close to both sides of the (1120) plane of the hexagonal or triple hexagonal cells for these four ternary ordered Laves phase structure types is shown in fig. 16. The ternary ordered Laves phases in the R-T-M systems can thus be grouped into two categories:

 b_1) Laves phases derivatives (with code 67. .) where the A sites are fully occupied by rare earth atoms only and where the T and M atoms are distributed in an orderly fashion on the B sites.

Only a MgZn₂-type derivative is known. The Mg₂Cu₃Si-type (Wi, 39) occurs, however, with two compositions: R_2T_3M and R_2TM_3 . Examples of the first can be found with the 6725:Sc₂Co₃Si compound and of the latter with the 6775:Sc₂RuAl₃ compound. The structure of Sc₂Co₃Si is shown in the left hand part of fig. 17. Sc₂RuAl₃ has the same structure but with T and M atoms interchanged.

*For the notation of the structure types we follow Teslyuk here, but in the case of Mn_2Cu_3Al and $MnInCu_4$ there is no complete proof that these compounds really have an ordered Laves phase structure. In the case of Mn_2Cu_3Al , there exists an independent investigation according to which Cu and Al are not ordered and the real structure is therefore cubic (JoH, 68).



Fig. 16. The four ternary ordered Laves phase structure types showing the atom arrangement in or close to each side of the (1120) plane of the hexagonal or triple hexagonal cells. Of the atoms positioned away from the (1120) plane only B atoms are indicated which form a triangle with a B atom in the (1120) plane with the same z value.

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Crystallographic data for the $MgZn_2$ and $MgCu_2$ structure types and four ternary derivative types, after Teslyuk (1969). In the case of the Mn_2Cu_3Al - and $MnInCu_4$ -types the experimental verification is incomplete.

AB ₂	$\frac{\text{MgZn}_2\text{-type}}{\text{hP12, P6}_3/\text{mmc}}$ $c/a \approx 2\sqrt{2}/\sqrt{3}$ A in 4f) $z \approx 9/16$ B in 6h) $x \approx 1/6$ B in 2a)	$\frac{\text{MgCu}_2\text{-type}}{\text{cF24, Fd3m}}$ (origin away from symmetry centre) $(c/a = 3\sqrt{2}/\sqrt{3})$ A in 8a) B in 16a)
A ₂ B ₃ B	$\frac{Mg_2Cu_3Si-type}{hP12, P6_3/mmc}$ $c/a \approx 2\sqrt{2}/\sqrt{3}$ A in 4f) $z \approx 9/16$ B in 6h) $x \approx 1/6$ B in 2a)	Mn ₂ Cu ₃ Al?-type hR18, R3m $c/a \approx 3\sqrt{2}/\sqrt{3}$ A in 6c) $z \approx 5/8$ B in 9d) B in 3a)
AAB4	MnInCu ₄ ?-type hP12, P6 ₃ mc $c/a \approx 2\sqrt{2}/\sqrt{3}$ A in 2b) $z \approx 9/16$ A in 2b) $z \approx 15/16$ B in 6c) $x \approx 1/6$ B in 2a)	$\frac{\text{MgSnCu}_{4}\text{-type}}{\text{cF24, F}\overline{4}3\text{m}}$ $(c/a = 3\sqrt{2}/\sqrt{3})$ A in 4a) A in 4c) B in 16e) $x \approx 5/8$

*Corresponds to a AuBe₅-type derivative (Mi, 35).

 b_2) Phases where the A sites are occupied by R and M atoms in an orderly fashion and with the T atoms only on the B sites.

Only a MgCu₂-type derivative is known. The MgSnCu₄-type (GlKT, 52), shown in the right hand part of fig. 17 is found with 8320:RNi₄Au compounds, where R = Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Y and Sc (Dw, 75). However, since no compounds are known where the M element is from the boron or silicon group these compounds shall not be discussed further.

6733	La₃Ni₄Ga₂	mC18	a = 10.273	GrY, 80	
	or	C2/m	b = 4.225		
	La ₃ Ni ₂ ² [Ni ^[(4, 2)p]]Ga ₂		c = 8.357		
			$\beta = 99.32^{\circ}$		

Isotypic compounds: All references GrY, 80

 $R_3Ni_4Ga_2$: R = La, Pr



Ternary ordered Laves phase structures

Fig. 17. Ternary ordered Laves phase structures.

The La₃Ni₄Ga₂-type can be considered as an intergrowth of 6033: Pr₂Ni₂Al and 8050: ThCr₂Si₂ structural segments as shown in fig. 18. If the Pr₂Ni₂Al and the ThCr₂Si₂ structures are sliced into slabs as indicated by the dashed lines, the La₃Ni₄Ga₂ structure type can be described as a periodic stacking of two kinds of slabs:

 $La_2Ni_2Ga + LaNi_2Ga_{2/2} = La_3Ni_4Ga_2.$

Each Ni atom in Pr_2Ni_2Al and in the corresponding La_2Ni_2Ga slab is in the centre of a trigonal prism of type R_4M_2 and forms Ni–Ni dumbbells with the Ni atoms of a similar (rectangular face-)joined trigonal prism. The crystal-chemical formula for $La_3Ni_4Ga_2$ is therefore La_3Ni_22 [Ni^[(4, 2)p]Ga₂.

6750	CeFeSi or CeFe ^[.4t] Si	tP6 P4/nmm	a = 4.062 c = 6.752	B oGK, 70	
	PbFCl-type (ClFPb) \equiv Fe ₂ As-type (FeFeAs) derivative				



Isotypic compounds:

RMnSi: $R = La^{a,e}$, Ce^{a} , Pr^{a} , Nd^{a} , Sm^{a} , $Gd^{e,f}$, $Y^{e)*}$,RFeSi: $R = La^{b}$, Ce^{b} , Pr^{b} , $Nd^{b)**}$, Sm^{b} , $Gd^{b,c}$, Tb^{b} , Dy^{b} , Ho^{b} , Yb^{b} , Y^{c} RCoSi: $R = La^{b}$, Ce^{b} , Pr^{b} , $Nd^{b,d}$, Sm^{b} , Gd^{f}

*YMnSi also crystallizes with the TiNiSi-type (see 6750:ScRhSi).

**According to MaF, 73a, the NdFeSi compound crystallizes in the TiNiSi structure type, but it should be noted that the cell parameters indicated in that paper are incompatible with this type of structure.

^{a)}KnMB, 77 ^{b)}BoGK, 70 ^{c)}BoGYDI, 78 ^{d)}MaF, 73a ^{e)}Jo, 76 ^{f)}KiSK, 82

The structure of CeFeSi is shown in fig. 19. There is a one-to-one site correspondence between the elements in CeFeSi and in PbFCl and Fe₂As if the latter two are arranged as given in the formulae enclosed by round brackets in the lower part of the structure type heading. A discussion of the PbFCl-type and its different branches has been given recently by Hovestreydt et al. (HoEKCP, 82). The PbFCl structure may be considered as being built up of sheets perpendicular to the c direction, that is, one sheet per c translation period. As a general rule the two kinds of atoms which have only weak or no interaction will occupy the F and Cl sites with the larger one usually at the edges of the sheet. The CeFeSi-type is found with those RTM compounds where, according to Miedema's theory (see introduction), no or only weak R-T interactions occur. In agreement with what has been said above, each sheet consists of five layers with the sequence $R-M-T_2-M-R$, the middle layer having a twice as high atom occupation. The sheets of the CeFeSi structure correspond to segments of the ThCr₂Si₂ structure. This can be seen particularly well by a comparison of figs. 19 and 30. For a description of the CeFeSi structure as an intergrowth of BaAl₄ and W-type slabs see 8050: CeNi₂Si₂.

We note that in CeFeSi, as well as in 6750:ScRuGe with ZrNiAl-type and in 6750:ScRhSi with TiNiSi-type, the transition metal is tetrahedrally surrounded by Si or Ge atoms.



Fig. 19. CeFeSi with PbFCl-type, an Fe₂As-type derivative.

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6750	ScRuGe	hP9	a = 6.962	HoEKCP, 82
	or $Sc_3Ru_3^{[,4t]}Ge_2^{[6p, 3]}Ge_2^{[,6p]}$	Pō2m	a = 3.4683	

ZrNiAl-type (ZrAlNi) (KrMM, 67) or HoNiAl-type (HoAlNi) (DwMCDK, 68) \equiv Fe₂P-type (FeFeP) derivative

Isotypic compounds: All compounds are listed which were described as having ZrNiAl, HoNiAl, ordered Fe₂P or simply Fe₂P structure type

RNiA1:	$ \mathbf{R} = \mathbf{C}e^{a,f)}, \ \mathbf{P}r^{b,f)}, \ \mathbf{N}d^{a,f)}, \ \mathbf{S}m^{a,f)}, \ \mathbf{G}d^{a,c,f)}, \ \mathbf{T}b^{a,d,f)}, \ \mathbf{D}y^{a,d,f)}, \ \mathbf{H}o^{a,f)}, \ \mathbf{E}r^{a,f)}, \ \mathbf{T}m^{a,f)}, \ \mathbf{Y}b^{n)}, \ \mathbf{L}u^{a,f)}, \ \mathbf{Y}^{a,e)} $
RNiGa:	$\mathbf{R} = \mathbf{C}\mathbf{e}^{a,g)}$
RNiIn: RRhIn: RPdIn:	$ \begin{array}{l} \mathbf{R} = \mathrm{La}^{h)}, \ \mathrm{Ce}^{h)}, \ \mathrm{Pr}^{h)}, \ \mathrm{Nd}^{h)}, \ \mathrm{Sm}^{h)}, \ \mathrm{Gd}^{h)}, \ \mathrm{Tb}^{h)}, \ \mathrm{Dy}^{h)}, \ \mathrm{Ho}^{h)}, \ \mathrm{Er}^{h)}, \ \mathrm{Tm}^{h)}, \ \mathrm{Y}^{h)} \\ \mathbf{R} = \mathrm{La}^{h)}, \ \mathrm{Ce}^{n)}, \ \mathrm{Nd}^{h}, \ \mathrm{Gd}^{h}, \ \mathrm{Dy}^{h)}, \ \mathrm{Er}^{h)}, \ \mathrm{Tm}^{h)}, \ \mathrm{Lu}^{h)}, \ \mathrm{Y}^{h)} \\ \mathbf{R} = \mathrm{La}^{h)}, \ \mathrm{Ce}^{h)}, \ \mathrm{Pr}^{h)}, \ \mathrm{Nd}^{h)}, \ \mathrm{Sm}^{h)}, \ \mathrm{Eu}^{h)*}, \ \mathrm{Gd}^{h)}, \ \mathrm{Tb}^{h)}, \ \mathrm{Dy}^{h)}, \ \mathrm{Ho}^{h)}, \ \mathrm{Er}^{h)}, \ \mathrm{Er}^{h)}, \ \mathrm{Tm}^{h)}, \\ \mathrm{Yb}^{h)}, \ \mathrm{Lu}^{h)}, \ \mathrm{Yh}^{h)} \end{array}$
RPtIn:	$\mathbf{R} = \mathbf{La}^{i}, \mathbf{Ce}^{n}, \mathbf{Nd}^{i}, \mathbf{Gd}^{i}, \mathbf{Dy}^{i}, \mathbf{Er}^{i}, \mathbf{Tm}^{i}, \mathbf{Lu}^{i}, \mathbf{Y}^{i}$
RPdT1:	$R = La^{j}, Ce^{j}, Pr^{j}, Nd^{j}, Sm^{j}, Gd^{j}, Tb^{j}, Dy^{j}, Ho^{j}, Er^{j}, Yb^{j}, Y^{j}$
RMnSi: RRuSi:	$R = Sc^{k)}$ R = Sc ^l
RRuGe: RRhGe: RPdGe: ROsGe:	R = Scl R = Scl ** R = Scl R = Scl
RRhSn: RPdSn: RIrSn: RPtSn:	$ \begin{array}{l} R = Sm^{m)}, \ Gd^{m)}, \ Tb^{m)}, \ Dy^{m)}, \ Ho^{m)}, \ Er^{m)}, \ Tm^{m)}, \ Yb^{m)}, \ Lu^{m)}, \ Y^{m)} \\ R = Ho^{m)}, \ Er^{m)}, \ Tm^{m)}, \ Lu^{m)}, \ Sc^{m)} \\ R = Ho^{m)}, \ Er^{m)}, \ Tm^{m)}, \ Yb^{m)}, \ Lu^{m)} \\ R = Gd^{m)}, \ Tb^{m)}, \ Dy^{m)}, \ Ho^{m)}, \ Er^{m)}, \ Tm^{m)}, \ Yb^{m)}, \ Lu^{m)}, \ Sc^{m)} \end{array} $
± x . • •	

*It is possible that for EuPdIn the true cell is a doubled one. **ScRhGe crystallizes also with the TiNiSi-type (see 6750:ScRhSi).

^{b)} RyZK, 78	^{c)} RyZM, 78	^d)RyZM, 80
¹ Oe, 73b	^{g)} YaGG, 79	^{h)} FeMR, 74
^{<i>i</i>)} FeMR, 74b	^{k)} KoBK, 80	¹⁾ HoEKCP, 82
")RoMMF, 83		
	^{b)} RyZK, 78 ^{f)} Oe, 73b ^{f)} FeMR, 74b ⁿ⁾ RoMMF, 83	^{b)} RyZK, 78 ^{c)} RyZM, 78 ^{f)} Oe, 73b ^{g)} YaGG, 79 ^{f)} FeMR, 74b ^{k)} KoBK, 80 ⁿ⁾ RoMMF, 83

The ScRuGe structure, shown in fig. 20, is a Fe_2P -type derivative structure. The type name ZrNiAl or HoNiAl has been given to this arrangement of atom sites; however, to describe an isotypic crystal structure an additional precision is necessary concerning the kind of atoms which occupy the Ni and Al sites. As we shall see,





ZrNiAl-type phases are known where the Ni sites are occupied by M atoms and correspondingly the Al sites by T atoms. A study of fig. 20 reveals that Sc is surrounded by a tetragonal pyramid of five Ge atoms and the Ru by a tetrahedron of four Ge atoms. There are two kinds of Ge sites: one Ge is in the centre of a Sc prism with three extra Ru waist contacts and the second Ge, which occurs only half as often, is in the centre of a trigonal Ru prism. Thus the complete crystal chemical formula is

 $Sc_{3}^{[,5]}Ru_{3}^{[,4t]}Ge_{2}^{[6p, 3]}Ge^{[,6p]}$.

In all RTM compounds the pyramidal sites are occupied by rare earth (Y or Sc) atoms. However, the occupation of the tetrahedral and the trigonal prismatic sites is different in different compounds. In table 8 are listed the site occupations for a few selected RTM compounds where the site occupation has been studied.

It appears that in aluminides and gallides the prismatic sites are occupied by the T atoms, whereas in silicides and germanides they are occupied by M atoms.* In the complete list of ZrNiAl-type compounds given below the type heading, all RTM compounds have been listed that were described in the literature as having ZrNiAl-type, ordered Fe₂P-type, or simply Fe₂P-type. In many cases the order has not been studied or a certain order was assumed without proof and without testing the other possibility for ordering of the T and M atoms.

There is a further reason to analyze critically the published ZrNiAl-type data, because there exists an orthorhombic deformation variant discussed with 6750:YMnGa.

It should be mentioned that another ternary Fe₂P-type derivative structure has been found with Zr_6CoGa_2 (hP9, P62m) by Belyavina and Markiv (1982). In this case all trigonal prisms are formed by Zr atoms only. The centre of the isolated prism is occupied by a Co atom and the centres of the edge-linked prisms by Ga atoms.** The crystal chemical formula is $Zr_6Co^{[6, p]}Ga_2^{[6, p]}$. This atom arrangement corresponds to the β_1 -K₂UF₆-type (Br, 69).

*This result has been found also with TT'M compounds (two transition elements without rare earth elements) by Jeitschko (1970).

**The temperature factors are not in good agreement with the atomic numbers of the elements.

Site occupation in selected RTM compounds of the ZrNiAl-type.					
Compound	Tetragonal pyramidal site	Tetrahedral site	Prismatic site	Ref.	
CeNiAl	Ce	Al	Ni	DwMCDK, 68	
HoNiAl	Ho	Al	Ni	DwMCDK, 68	
CeNiGa	Ce	Ga	Ni	YaGG, 79	
ScMnSi	Sc	Mn	Si	KoBK, 80	
ScRuGe	Sc	Ru	Ge	HoEKCP, 82	

Tabli	Е 8	
Site occupation in selected RTM of	compounds of the	ZrNiAl-type.

6750	ScRhSi	oP12	<i>a</i> = 6.4736	HoEKCP, 82
	or	Pnma	b = 4.0500	
	ScRh ^[,4t] Si		c = 7.2483	

TiNiSi-type (ShS, 65) \equiv PbCl₂-type (ClClPb) derivative or CeCu₂-type derivative

Isotypic compounds:

RCoGa:	$\mathbf{R} = \mathbf{P}\mathbf{r}^{j}, \ \mathbf{N}\mathbf{d}^{j}, \ \mathbf{S}\mathbf{m}^{j}, \ 0$	Gd ^{<i>j</i>)} , Tb ^{<i>j</i>)} , Dy ^{<i>j</i>)} , H	$\operatorname{Ho}^{(j)}, \operatorname{Er}^{(j)}, \operatorname{Y}^{(j)}$	
RNiGa:	$R = \Pr^{a}, Nd^{a}, Sm^{a},$ Sc^{b}	$\mathrm{Gd}^{a)},\mathrm{Tb}^{a)},\mathrm{Dy}^{a)},$	$\operatorname{Ho}^{a)}, \operatorname{Er}^{a)}, \operatorname{Tm}$	^{a)} , Yb ^{a)} , Lu ^{a)} , Y ^{a)} ,
RRhGa:	$\mathbf{R} = \mathbf{E}\mathbf{r}^{c}, \ \mathbf{Y}^{c}$			
RPdGa:	$R = La^{c}, Ce^{c}, Pr^{c}, N$ Lu^{c}, Y^{c}, Sc^{c}	Vd ^{c)} , Sm ^{c)} , Gd ^{c)} , 7	ſb ^{c)} , Dy ^{c)} , Ho ^c), Er^{c} , Tm^{c} , Yb^{k} ,
RIrGa:	$\mathbf{R} = \mathbf{E}\mathbf{r}^{c}, \ \mathbf{Y}^{c}$			
RPtGa:	$R = La^{c}, Ce^{c}, Pr^{c}, N$ Lu^{c}, Y^{c}, Sc^{c}	Id^{c} , Sm^{c} , Gd^{c} , 7	(b^{c}) , Dy^{c} , Ho^{c}	$\mathbf{E}(\mathbf{r}^{c}), \mathbf{T}(\mathbf{r}^{c}), \mathbf{T}(\mathbf{b}^{c}), \mathbf{T}(\mathbf{b}^{c$
RMnSi:	$\mathbf{R} = \mathbf{Tm}^{d}, \mathbf{Y}^{d} *$			
RFeSi:	$R = Nd^{**}, Sc^{e}$			
RCoSi:	$\mathbf{R} = \mathbf{S}\mathbf{c}^{f}$			
RNiSi:	$\mathbf{R} = \mathbf{Gd}^{(b)}, \ \mathbf{Tb}^{(b,h)}, \ \mathbf{Dy}^{(b)}$	$^{(h)}$, Ho ^{b, h}), Er ^{b, h}),	$Lu^{(b)}, Y^{(c,h)}, Sc$	ſ
RRhSi:	$\mathbf{R} = \mathbf{G}\mathbf{d}^{g)}, \ \mathbf{T}\mathbf{b}^{g)}, \ \mathbf{D}\mathbf{y}^{g)},$	Ho ^{g)} , $Er^{c,g)}$, $Y^{c,g}$	$^{()}, \mathbf{Sc}^{c}$	
RPdSi:	$\mathbf{R} = \mathbf{S}\mathbf{c}^{c}$			
RIrSi:	$\mathbf{R} = \mathbf{G}\mathbf{d}^{c}, \ \mathbf{E}\mathbf{r}^{c}, \ \mathbf{Y}^{c}, \ \mathbf{S}$	\mathbf{c}^{c}		
RPtSi:	$\mathbf{R}=\mathbf{Tb}^{c},\ \mathbf{Dy}^{c},\ \mathbf{Ho}^{c},$	Er^{c} , Tm^{c} , Yb^{k} ,	Lu^{c} , Y^{c} , Sc^{c}	
RCoGe:	$\mathbf{R} = \mathbf{G}\mathbf{d}^{(b)}, \ \mathbf{H}\mathbf{o}^{(b)}, \ \mathbf{L}\mathbf{u}^{(b)},$	Sc^{b}		
RNiGe:	$\mathbf{R} = \mathbf{Gd}^{(b)}, \mathbf{Tb}^{(b)}, \mathbf{Ho}^{(b)},$	Er^{b} , Lu^{b} , Y^{b} , S^{b}	$\mathbf{Sc}^{b)}$	
RRhGe:	$\mathbf{R} = \mathbf{C}\mathbf{e}^{c}, \mathbf{P}\mathbf{r}^{c}, \mathbf{N}\mathbf{d}^{c}, \mathbf{S}$	m^{c} , Gd^{c} , Tb^{c} , D	y^{c} , Ho^{c} , Er^{c} ,	Tm^{c} , Y^{c} , Sc^{c} ***
RIrGe:	$\mathbf{R} = \mathbf{C}\mathbf{e}^{c}, \ \mathbf{P}\mathbf{r}^{c}, \ \mathbf{N}\mathbf{d}^{c},$	Sm^{c} , Gd^{c} , Tb^{c} ,	Dy^{c} , Ho^{c} , Ei	r^{c} , Tm^{c} , Y^{c} , Sc^{c}
RPtGe:	$\mathbf{R} = \mathbf{Sm}^{c}, \ \mathbf{Gd}^{c}, \ \mathbf{Tb}^{c},$	Dy^{c} , Ho^{c} , Er^{c} ,	Tm^{c} , Y^{c} , Sc^{c})
RCoSn:	$\mathbf{R} = \mathbf{T}\mathbf{b}^{i}, \ \mathbf{D}\mathbf{y}^{i}, \ \mathbf{H}\mathbf{o}^{i}, \ \mathbf{h}$	Er ⁱ⁾ , Tm ⁱ⁾ , Lu ⁱ⁾ , Y	7 i)	
*YMnSi a **MaF, 73a of the ' 6750:CeF	also crystallizes with the Pb a give cell parameters for the TiNiSi-type. According to FeSi-type.	FCI-type (see 6750: NdFeSi compound BoGK, 70, the	CeFeSi). which are incomp NdFeSi compot	atible with a structure and belongs to the
**ScRhGe	also crystallizes with the Z	rNiAl-type (see 6750	:ScRuGe).	
$\mathbf{W}_{\mathbf{a}} \subset \mathbf{Z}$	<i>b</i>)	DUSER CD 82	dW-MD 77	()CLED 83

"YaGG, /9	"DW, 82	"HOEKCP, 82	"KniviB, //	"CHEP, 85
^л КоВ, 77	^{g)} ChCLVEH, 82	^{h)} BoYG, 74	⁰ SkKG, 82	³⁾ SiGGY, 82
^{k)} RoMMF, 83				

The TiNiSi-type (space group Pnma) is a ternary ordered derivative of the CeCu₂-type (space group Imma), being reported for the 67(50): Pr(Pt₅Ge₅)₂ com-

pound. (Pnma is a class-equivalent maximal subgroup of Imma with index 2.) The structures can be compared in fig. 21. From a geometrical point of view the TiNiSi-type can also be considered as a ternary ordered derivative of the $PbCl_2$ (or Co_2P)-type with the Pb sites in $PbCl_2$ (or P sites of Co_2P) corresponding to the Si sites in TiNiSi. For a discussion of the different branches of the TiNiSi-type see Hovestreydt et al. (HoEKCP, 82).

In ScRhSi the Sc atoms are in the centres of deformed tetragonal pyramids of Si atoms, the Rh atoms in the centres of Si tetrahedra and the Si atoms in the centres of tricapped trigonal prisms consisting of five Sc and four Rh atoms. The crystal chemical formula is thus

Sc^[,5]Rh^[,4t]Si^[5,4]

We note that the crystal-chemical formulae for the RTSi and RTGe compounds with PbFCl-type (6750:CeFeSi), the ZrNiAl-type (6750:ScRuGe) and the TiNiSi-type (6750:ScRhSi) are all equal—except for the coordination of the Si and Ge atoms. The geometrical similarity between the three corresponding binary types Fe_2As , Fe_2P and Co_2P has been pointed out by Nylund et al. (NyRSF, 72).



Fig. 21. ScRhSi with TiNiSi-type, a PbCl₂- or CeCu₂-type derivative and $Pr(Pt_5Ge_5)_2$ with CeCu₂-type. In CeCu₂ the unit cell indicated with extra heavy points corresponds to the unit cell for the TiNiSi- or PbCl₂-type. Allowing for small shifts of the adjustable parameters of the T and M atom sites in the ScRhSi structure the coordination polyhedra of the T and M atoms become equal.* In this case the M atom is no longer exactly in the centre of the trigonal prism R_4T_2 nor is the coordination figure of M atoms around a T atom a perfect tetrahedron. This atom arrangement must still be called the TiNiSi-type, provided the T and M atoms are ordered. In the case that the T and M atoms are not ordered that atom arrangement—now body-centred orthorhombic—is called the CeCu₂-type, for which examples are given with the 67(50): Pr(Pt_{.5}Ge_{.5})₂ compound. Many ordered TiNiSi phases, where T and M atoms have similar X-ray scattering factors, have been erroneously classified as belonging to the CeCu₂-type, because the extra diffraction lines, which distinguish the TiNiSi-type from the CeCu₂-type, are weak and have been overlooked.

6750	LaPtSi or LaPt ^[6p, 3] Si ^[6p, 3]	$tI12$ $I4_1md$	a = 4.249 c = 14.539	K1P, 82c	

ThSi₂-type derivative

Isotypic compounds:

RNiSi*: $R = Ce^{a}$, Pr^{b} , Nd^{b} RPtSi: $R = La^{c}$, Ce^{c} , Pr^{c} , Nd^{c} , Sm^{c} , Gd^{c} RIrGe: $R = La^{d}$ RPtGe: $R = La^{d}$

*Or $R(Ni_{.5}Si_{.5})_2$. For RNiSi compounds the order of Ni and Si atoms has not been investigated. The structures are described as corresponding to the ThSi₂-type (space group I4₁/amd).

^{a)}BoMTKG, 73 ^{b)}MaF, 73a ^{c)}KlP, 82c ^{d)}HoEKCP, 82

The LaPtSi structure is an ordered ternary derivative of the ThSi₂ structure type. The geometrical relationship of the Th $^3_{\infty}$ Si^[6p+3]-type to the Al $^2_{\infty}$ B^[6p+3]-type is discussed with the 67(75): Ce(Ni_{.25}Si_{.75})₂ compound. A drawing of the LaPtSi structure and of the LaIrSi structure, a Sr $^3_{\infty}$ Si^[+3]-type derivative, is shown in fig. 22.

A plot of the single-atom-cube length $[(V/n)^{1/3}]$, where V is the volume of the unit cell and n is the number of atoms per unit cell] of RPtSi and RPtGe compounds as a function of the ionic radii of the trivalent rare earth atoms is shown in fig. 23. Three structure types are found here: LaPtSi, TiNiSi and CeCu₂. Silicides have a cell volume about 4% smaller than that of isotypic germanides. The data points for the CeCu₂ and TiNiSi-types with RPtGe compounds fall, as expected, on the same line;

^{*}For details see Hovestreydt et al. (HoEKCP, 82).



Fig. 22. The LaPtSi and LaIrSi structure types with their three-connected and three-dimensional Pt (or Ir)-Si framework.



Fig. 23. A $(V/n)^{1/3}$ versus $r_{R^{3+}}$ diagram for RPtSi and RPtGe compounds (Hovestreydt et al., HoEKCP, 82).

however, the LaPtSi-type is less compact, leading to a volume about 7% larger than that of phases with the other two structure types.

6750	LaIrSi	cP12	a = 6.363	K1P, 82d	
	or LaIr ^[,3] Si ^[,3]	P2 ₁ 3			

ZrOS-type (MccBB, 48) \equiv SrSi₂-type (Pr, 72) derivative

Isotypic compounds:

RRhSi: $R = La^{b}$ RIrSi: $R = La^{a, b}$, Nd^{b} ^{a)}KIP, 82d ^{b)}ChLCVE, 82

The LaIrSi structure (space group $P2_13$) is an ordered ternary derivative of the $SrSi_2$ -type (space group $P4_332$). ($P2_13$ is a translation-equivalent maximal subgroup of $P4_332$ with index 2.) The LaIrSi structure together with the 6750: LaPtSi structure is shown in fig. 22. In both structures the Ir (or Pt)–Si atoms form a three-connected three-dimensional framework. Only in the LaPtSi structure are the Pt and Si atoms in the centres of trigonal rare earth prisms.

67(50)	$\Pr(\operatorname{Pt}_{.5}\operatorname{Ge}_{.5})_2$	oI12 Imma	a = 4.438 b = 7.292 c = 7.616	HoEKCP, 82	
	CeCu ₂ -type (LaC, 61)				-

Isotypic compounds:

$$\begin{split} & R(Mn, Ga)_{2}: \quad R = Sm^{a}*, Eu^{a}*, Gd^{a}**, Tb^{a}*, Dy^{a}, Ho^{a}*, Er^{a}*, Tm^{a}*, Yb^{a}*, \\ & Lu^{a}*** \end{split}$$
 $R(Pd_{.5}Ge_{.5})_{2}: \quad R = La^{b}, Ce^{b}, Pr^{b}, Nd^{b}, Sm^{b}, Gd^{b}, Tb^{b}, Dy^{b}, Ho^{b}, Er^{b}, Tm^{b}, \\ & Y^{b} \\ R(Pt_{.5}Ge_{.5})_{2}: \quad R = Ce^{b}, Pr^{b}, Nd^{b} \\ ^{*}R_{2}MnGa_{3} \quad ^{**}RMn_{.64}Ga_{1.36} \quad ^{***}RMn_{.34}Ga_{1.66} \\ ^{a}MaBZB, 82 \quad ^{b}HoEKCP, 82 \end{split}$

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CRYSTAL STRUCTURES AND CRYSTAL CHEMISTRY

All the compounds listed are really $CeCu_2$ -type compounds with a random distribution of T and M atoms on the Cu sites. Many of the $CeCu_2$ -type compounds reported earlier are actually ordered TiNiSi-type compounds which are listed here with the 6750: ScRhSi compound. Under the same heading is to be found a drawing of a $CeCu_2$ -type structure (fig. 21) and a discussion of the structure type.

67(50)	Sc(Ni _{.5} Al _{.5}) ₂	hP12 P6 ₃ /mmc	a = 5.12 c = 8.20	TeP, 65

MgZn₂ (Laves phase)-type

Isotypic compounds

$R(Mn, Al)_2$:	$\mathbf{R} = \mathbf{C} \mathbf{e}^{m)} \ast$			
$R(Fe, Al)_2$:	$\mathbf{R} = \mathbf{Sm}^{a, m}, \ \mathbf{Gd}^{a}$	^(, c, e) , Tb ^{a, d, e)} , I	$Dy^{a, c, e, l}, Ho^{a, c, e}$, $Er^{a, e}$, $Tm^{a, e}$, $Lu^{a, e}$,
	$\mathbf{Y}^{b,c)},\ \mathbf{Sc}^{a)}$			
$R(Co, Al)_2$:	$\mathbf{R} = \mathbf{C}\mathbf{e}^{(j)}, \ \mathbf{G}\mathbf{d}^{(g)}, \ G$	$Tb^{d,g)},\;Dy^{g)},\;H$	$Io^{d, g}$, Er^{g} , Tm^{g}	$^{()}, Yb^{g)}, Lu^{g)}, Y^{h)}, Sc^{(i)}$
$R(Ni, Al)_2$:	$\mathbf{R} = \mathbf{S}\mathbf{c}^{i)}$			
R(Fe, Ga) ₂ :	$\mathbf{R} = \mathbf{S}\mathbf{c}^{(j)}$			
R(Ni, Si) ₂ :	$\mathbf{R} = \mathbf{P}\mathbf{r}^{k)}$			
*Composition gi	ven as Ce ₂ Mn ₃ Al.			
^{a)} DwKPTW, 75	^{b)} Bu, 75	^{c)} GrS, 75	^d)Oe, 73	
^{e)} Oe, 71	^{_/)} MaRH, 68	^{g)} Oe, 71a	^{<i>h</i>} RyZ, 71	
¹⁾ TeP, 65	⁾⁾ GaM, 78	^{k)} MaF, 73a	¹⁾ Oe, 73a	
^{<i>m</i>)} Dw, 68				

All phases listed here are truly ternary phases. Most of the ternary hexagonal $MgZn_2$ Laves phases are formed in the pseudobinary systems between the two corresponding binary cubic $MgCu_2$ Laves phases. For the details concerning the homogeneity ranges of these phases and their eventual partial ordering the cited references should be studied. The Laves phase derivatives with full order are discussed with 6725:Sc₂Co₃Si and 6775:Sc₂RuAl₃.

67(50)	YMnGa	oI36	<i>a</i> = 8.592	BeM, 82
	or	Ima2	b = 12.24	
	$Y(Mn, Ga)_2$		c = 7.067	

TiFeSi-type (Je, 70), a deformation variant of the ZrNiAl-type \equiv Fe₂P-type derivative, but with Mn and Ga atoms (in the ratio 1:1) randomly distributed over Fe and Si sites

Isotypic compounds: All references BeM, 82

RMnGa: R = Gd, Tb, Dy, Ho, Er, Tm*, Lu**, Y RCoGa: $R = Sc^{***}$ RNiGa: $R = Sc^{***}$ *TmMn₈Ga_{1.2} **LuMn₆₄Ga_{1.36} ***ScT₃₅Ga_{1.65}

Jeitschko (1970) has found an orthorhombic deformation variant of the ZrNiAltype $[a = 2c(\text{ZrNiAl}), b = \sqrt{3} a(\text{ZrNiAl}), c = a(\text{ZrNiAl})]$ with the TiFeSi structure. This is shown on the right-hand side of fig. 20. In YMnGa the Fe and the Si sites are occupied randomly by Mn and Ga atoms. The differences in the X-ray diffraction patterns of the ZrNiAl- and the TiFeSi-type are small. The weak superstructure reflections can easily be overlooked in powder diagrams.

6775	Sc ₂ RuAl ₃	hP12 P6 ₃ /mmc	a = 5.27 c = 8.57	KaBRS, 74

 Mg_2Cu_3Si -type (Mg_2SiCu_3) (Wi, 39) $\equiv MgZn_2$ (Laves phase)-type derivative

Isotypic compounds:

 R_2TAl_3 : Lu₂FeAl₃^{*a*)*}, Er₂CoAl₃^{*b*)**}, Sc₂RuAl₃^{*c*)**}

*Composition for this compound should be written $R_2(Fe_{,33}Al_{,67})_3Al$ with $Fe_{,33}Al_{,67}$ on the Co sites and Al on the Si sites of $6725:Sc_2Co_3Si$.

**Fully ordered structure as 6725:Sc₂Co₃Si but with T and M atoms interchanged.

^{*a*)}DwKPTW, 75 ^{*b*)}Oe, 73a ^{*c*)}KaBRS, 74

The ordered ternary Laves phases are discussed with the $6725: Sc_2Co_3Si$ structure. The disordered Laves phases can be found with the $67(50): Sc(Ni_5Al_5)_2$ compound. A tendency toward a partial ordering of the non-rare-earth elements is found to be related to the T/M ratio. See for example Oesterreicher (1973a).

67(75) Ce(Ni _{.25} Si _{.75}) ₂ hP3 $a = 4.043$ GlB, 65 or Ce $\hat{\sigma}$ (Ni, Si) ₂ ^[6p+3] $P6/mmm$ $c = 4.302$	
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 AlB_2 -type with random distribution of the non-rare-earth elements on the B sites

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Isotypic compounds:

$R(Fe, Si)_2$:	$R = La^{a,b}, Ce^{a,e,f}, Pr^{a}, Nd^{a,k}, Sm^{a,d}, Eu^{c}, Gd^{a}$
$R(Co, Si)_2$:	$R = La^{a}$, $Ce^{a, d, f, g}$, Pr^{a} , $Nd^{a, k}$, Sm^{a} , Eu^{c} , Gd^{a} , Y^{m}
$R(Ni, Si)_2$:	$R = La^{a, b, f)}, Ce^{a, b, f, i, j)}, Pr^{a, f, k)}, Nd^{a, d, f, k)}, Sm^{a, f)}, Eu^{c)}, Gd^{a)}, Dy^{k)}, Er^{k}, Y^{h}$
$R_2RhSi_3**:$	$R = La^{n}$, Nd^{o} , Sm^{o} , Gd^{o} , Tb^{o} , Dy^{o} , Ho^{o} , Er^{o} , Y^{o}
R(Fe, Ge) ₂ :	$\mathbf{R} = \mathbf{La}^{d}, \ \mathbf{Nd}^{d}$
$R(Co, Ge)_2$:	$\mathbf{R} = \mathbf{C}\mathbf{e}^{(1)}$
$R(Ni, Ge)_2$:	$\mathbf{R} = \mathbf{La}^{f,l}, \mathbf{Ce}^{f,l}, \mathbf{Pr}^{f,l}, \mathbf{Nd}^{f,l}, \mathbf{Sm}^{f,l}, \mathbf{Gd}^{l}, \mathbf{Tb}^{l}, \mathbf{Dy}^{l}, \mathbf{Ho}^{l}, \mathbf{Er}^{l}, \mathbf{Yb}^{l}$

*Might be a binary compound (GlKB, 66a). **R₂RhSi₃ with ordered ternary AlB₂-type derivative $[a = 2a(AlB_2) \text{ and } c = 2c(AlB_2)]$.

^{a)} MaT, 69	^{b)} Ra, 67	^{c)} MaF, 73	^d)FeS, 73
^{')} BoGKC, 70	^{f)} GlB, 65	^{g)} BoG, 70	^{h)} SkSG, 67
ⁱ⁾ BoMTKG, 73	^{<i>j</i>)} BoG, 69	^{k)} MaF, 73a	¹⁾ CoFMR, 77
^m BoMMYSG, 74	ⁿ⁾ ChLVEH, 82	°)ChLEVH, 82	

The Al $\hat{\otimes}$ B₂^[6p+3]- and the Th $\hat{\otimes}$ Si₂^[6p+3]-types are structure block shifted variants as shown in the upper part of fig. 24 (Parthé, 1967). For ternary equiatomic compounds an ordering of the non-rare-earth elements on the B or Si sites should lead to derivative structures having either larger unit cells or the same unit cells but then with lower symmetry.

The ternary derivative structure of the AlB₂-type having the same unit cell should have space group P $\overline{6}$ m2 instead of P6/mmm (KlP, 82c)*. This structure has not yet been reported; however, a ternary AlB₂ derivative structure with the *c* axis doubled is found, for example, with RCuSi compounds (Ia, 83). This atom arrangement (hP6, P6₃/mmc) is known as the NaBeSb-type (TiS, 77) or MnCoGe-type and corresponds to a ternary ordered Ni₂In-type. Recently a new ordered AlB₂ derivative structure [hP24, $a = 2a(AlB_2)$ and $c = 2c(AlB_2)$] has been found with R₂RhSi₃ compounds (ChLEH, 83).

Two deformation variants of the AlB₂-type are known, where the atoms corresponding to the boron atoms are no longer in a plane parallel to (0001). The deviations from the plane are conveniently studied in the lower part of fig. 24, which shows the atom arrangement in the (1120) plane of the corresponding hexagonal unit cells. The trigonal CdI₂- or CeCd₂-type (IaF, 54) has been found with EuGe₂ (Gl, 64). The hexagonal CaIn₂-type (Ia, 64) has been reported for 67(83): Sm(Mn₁₇Ga₈₃)₂.

A ternary derivative of the $ThSi_2$ -type with the same unit cell is discussed with 6750: LaPtSi. Here the symmetry is lowered from I4₁/amd to I4₁md **.

^{*}P6m2 is a translation equivalent maximal subgroup of P6/mmm with index 2.

^{**}I41md is a translation equivalent maximal subgroup of I41/amd with index 2.



Fig. 24. Upper part: The AlB₂ and ThSi₂ structure types, found with Ce(Ni, Si)₂ compounds, interpreted as structure block shifted variants (Parthé, 1967). The Ce(Ni_{.5}Si_{.5})₂ compound probably has an ordered arrangement of Ni and Si atoms and thus crystallizes in the 6750: LaPtSi-type with space group I4₁md. Lower part: Arrangement of the atoms in the (1120) plane for the AlB₂-type and two deformation variants, the CeCd₂- or CdI₂-type and the CaIn₂-type.

67(83)	$Sm(Mn_{.17}Ga_{.83})_2$	hP6 P6 ₃ /mmc	a = 4.247 c = 7.484	MaBZB, 82	
	CaIn ₂ -type (Ia, 64)*				
*To tl	ne z parameter given in Str	ucture Reports, Vol.	29, must be adde	d ¹ / ₄ .	

Isotypic compounds: All references MaBZB, 82

 $R(Mn, Ga)_2$: $R = Sm^*$, Gd^* , Tb^* , Dy^{**} , Ho^{**} , Er^{**}

 $RMn_{.34}Ga_{1.66}$

The Sm(Mn₁₁₇Ga_{.83})₂ structure, shown in the lower part of fig. 24, crystallizes in the CaIn₂-type, a hexagonal deformation variant of the AlB₂-type, which is discussed with 67(75):Ce(Ni_{.25}Si_{.75})₂.

67(88)		oC12 Cmcm	a = 3.856 b = 14.54 c = 3.744	KoB, 77
	.25 .157			

ZrSi₂-type (SchNK, 54) derivative with partial disorder of T and M atoms

Isotypic compounds: All references KoB, 77

 $Sc(T_{.125}Si_{.875})_2$: T = Mn, Fe, Co, Ni

The Sc_4CoSi_7 structure, shown in fig. 25, is a $ZrSi_2$ -type derivative structure with disorder of the T and M atoms on the trigonal prismatic Si sites, the other Si sites of $ZrSi_2$ being occupied by M atoms only in the ternary compounds. The atoms in the centres of the trigonal rare earth prisms form an infinite zig-zag chain. The arrangement of the centred prisms corresponds to a structure segment of the CrB-type with additional M atoms on the tetrahedral interstices of the W-type segments (see fig. 8).

7325	Ce ₃ Ni ₆ Si ₂	cI44 Im3m	<i>a</i> = 8.858	GlKB, 66	
	Ca ₃ Ag ₈ -type (CaR,	64) derivative			

Fig. 25. The Sc_4CoSi_7 structure, a $ZrSi_2$ -type derivative with partial disorder of Co and Si atoms on the trigonal prismatic Si sites.

Isotypic compounds:

$R_3Ni_6Al_2$:	$\mathbf{R} = \mathbf{Gd}^{a}, \mathbf{Tb}^{b},$	$^{c)}, Dy^{b, c)}, Er^{c)},$	Tm^{h} , $\mathrm{Y}^{c,d}$	
R ₃ Ni ₆ Ga ₂ :	$\mathbf{R}=\mathbf{Pr}^{e},\ \mathbf{Nd}^{e},$	Sm^{e} , Gd^{e} , T	b^{e} , Dy^{e} , Ho^{e} , Er^{e} , T	Γm^{e} , Υ^{e}
R ₃ Ni ₆ Si ₂ :	$\mathbf{R} = \mathbf{C}\mathbf{e}^{f}, \mathbf{P}\mathbf{r}^{f}, \mathbf{I}$ $\mathbf{L}\mathbf{u}^{f}, \mathbf{Y}^{g}$	Nd ^{f)} , Sm ^{f)} , Eu	⁰ , Gd ¹⁾ , Tb ¹⁾ , Dy ¹⁾ , Ho	$f^{(j)}, \operatorname{Er}^{(j)}, \operatorname{Tm}^{(j)}, \operatorname{Yb}^{(j)},$
^{a)} RyZM, 78 ^{e)} YaGG, 78a	^{b)} RyZM, 80 ^{f)} GlKB, 66	^{c)} Ry, 77 ^{g)} SkSG, 67	^{d)} RyZ, 77 ^{h)} RyZPR, 82	

The Ce₃Ni₆Si₂ structure, a Ca₃Ag₈-type derivative, is shown in the left hand part of fig. 26. The Ca₃Ag₈ structure together with the other structures listed in table 9 belongs to the group of cubic structure with large unit cells which can be conveniently described with nested polyhedral units (Chabot et al., ChCP, 81)*. Nested polyhedral units, discussed here, consist of various inscribed regular or semiregular polyhedra, the outermost polyhedron always being a cubo-octahedron, which are centred at points of high symmetry in the unit cell. One distinguishes between structures with isolated nested polyhedral units. In one unit cell of Ce₃Ni₆Si₂ there are two linked nested polyhedral units. Their spatial arrangement can be seen in the right-hand part of fig. 26, where only the outlines of the outer cubo-octahedra are shown and with dashed lines the outlines of inscribed cubes, which are linked with cubes of neighbouring nested polyhedral units.

^{*}Other descriptions have been proposed by Hellner and Koch (1981) and Nyman and Hyde (1981).

ers ils	1	
y the capital lette occupy these sit it units. For deta	Ti ₂ Ni unit OH + T + CO	$S_{C} + (C_{O} S_{i}) + S_{C}$
dra as indicated b ic elements which shared by differer	Ca ₃ Ag ₈ unit OH + CB + CO	
re made up of polyhee temical symbols of th this particular site is	γ -brass unit IT + OT + OH + CO	(Co Si) + Sc + Sc + Sc
the 9 The different units and dra are found the ch that this element on al. (ChCP, 81).	bcc unit C + CB + OH + CO	
TAB I polyhedral units. ols for the polyhee t symbols indicate see Chabot et	α-Mn unit C+TT+T+CO	
ed nestec sse symb i elemen	Space group	Ed3m
bed with linke (t). Below the is. Underline	Pearson's classif. symbol	6P96
thich can be descril explanation see tex ted polyhedral unit	Structure type	Ti. Ni-tvne
f structures w on top (for e different nest	Compound	Sc.(Co Si)
List of given in the	Code	33750)

Code	Compound	Structure type	Pearson's classif. symbol	Space group	a-Mn unit C + TT + T + CO	bec unit C + CB + OH + CO	<i>p</i> -brass unit IT + OT + OH + CO	Ca ₃ Ag ₈ unit OH + CB + CO	Ti ₂ Ni unit OH + T + CO
33(50)	Sc ₂ (Co, Si)	Ti ₂ Ni-type	cF96	Fd3m			$(Co, Si) + Sc + \underline{Sc} + \underline{Sc}$		$\underline{Sc} + (Co, Si) + \underline{Sc}$
7325	Ce ₃ Ni ₆ Si ₂	Ce ₃ Ni ₆ Si ₂ -type ≡ Ca ₃ Ag ₈ derivative	cI44	lm3m				Ce + Si + Ni twice	
7930 7970	$\left. \begin{array}{c} Sc_6Ni_{16}Si_{7}\\ Sc_6Ni_{7}Al_{16} \end{array} \right\}$	$Mg_6Cu_{16}Si_7$ -type $\equiv Th_6Mn_{23}$ derivative	cF116 cF116	Fm3m Fm3m		$Si + Ni + \underline{Sc} + \underline{Si}$ $Ni + Al + \underline{Sc} + \underline{Ni}$		$\frac{Sc + Ni + Si}{Sc + Al + Ni}$	
9322	Sc ₂ Co ₂₁ B,	W ₂ Cr ₂₁ C ₆ -type ≡ Cr ₂₃ C ₆ derivative	cF116	Fm3m	$Sc + \frac{Co}{twice} + Co + B$ $\frac{1}{twice}$ also Co atom on interstitial sites			×	
1696	CeCr ₂ Al ₂₀	$CeCr_2Al_{20}$ -type $Mg_3Cr_2Al_{18}$ -related $\equiv ZrZn_{22}$ derivative	cF184	Fd3m	$Ce + AI + AI + \underline{AI}$				$AI + Cr + \overline{AI}$
		= LTLI122 UGIIYAUVC							



Fig. 26. Structure of $Ce_3Ni_6Si_2$ with Ca_3Ag_8 -type derivative. The atomic arrangement is shown on the left-hand side and the arrangement of linked nested polyhedral units in the drawing on the right-hand side. In the drawing on the left, outside the dotted unit cell, only atoms belong to the corner polyhedral units are indicated.

Five basic types of nested polyhedral units are shown in fig. 27. They are formed in different ways of a centre atom (C), a truncated tetrahedron (TT), a tetrahedron (T)—possibly subdivided in an inner tetrahedron (IT) and an outer tetrahedron (OT)—a cube (CB), an octahedron (OH), and in all cases an outer cubo-octahedron (CO). In the face-centred cubic structures listed in table 9 the linked nested polyhedral units are arranged as shown in fig. 28. In most cases there are two different



Fig. 27. The five basic types of nested polyhedral units.



Fig. 28. Arrangement of linked nested polyhedral units in face-centred structures. Only the polyhedral units in the front half of the unit cell are shown.

kinds of polyhedral units, denoted A and B in the drawing. The different kinds of nested polyhedral units found in the different cubic structures and the individual occupation of the polyhedra by R, T or M atoms can be studied in the right hand part of table 9. Underlined chemical symbols indicate that these atoms on their particular polyhedral sites belong also to neighbouring nested polyhedral units. For details, the original paper (ChCP, 81) should be studied.

Two structure types occur with composition 7350: the $Gd_3Cu_4Ge_4$ -type, found with $Sc_3Ni_4Ge_4$, and the $U_3Ni_4Si_4$ -type, discussed with $La_3Rh_4Ge_4$.

7350	Sc ₃ Ni ₄ Ge ₄ or Sc ₃ Ni ₄ Ge ₂ ² [Ge ^[6, p]]	oI22 Immm	a = 3.908 b = 6.598 c = 12.910	KoS, 82
	Gd ₃ Cu₄Ge₄-type (Ri, 70	0) or Sr ₃ Li ₄ Sb	type (LiSW, 70)

Isotypic compounds:

 $Sc_3Ni_4M_4$: $M = Si^{a_1}$, Ge^{b_1}

The Sc₃Ni₄Ge₄ structure with Gd₃Cu₄Ge₄-type is presented in the right-hand part of fig. 29. It consists of pairs of columns of trigonal Sc₆Si prisms and of sheets, perpendicular to *c*, of characteristic columns of composition $R_4T_2M_2$, shown in fig. 14. In the TiNiSi-type (see fig. 13 and 6750:ScRhSi) these columns are edge-joined with other columns; however, in the sheets, in Sc₃Ni₄Ge₄, we find that *l*-R₄T₂M₂ and r-R₄T₂M₂ columns—positioned alternatively—are face-joined. For a further discussion see 6067:Sc₂CoSi₂.



Fig. 29. The crystal structures of YNiAl₂ and Sc₃Ni₄Ge₄.

The Sc₃Ni₄Ge₄ structure can also be compared with the 6360:Sc₃Co₂Si₃ structure. If one slices the Sc₃Ni₄Ge₄ structure parallel to (010) at y = 0 and $y = \frac{1}{2}$, separates the slabs slightly, completes the atom halves ($R_{3/2}T_2M_2 + R_{3/2}M = R_3T_2M_3$), and shifts the new slabs alternatively by c/2, an idealized model of the Sc₃Co₂Si₃ structure is obtained (see fig. 13).

It was shown above that the $Sc_3Ni_4Ge_4$ structure consists of trigonal prisms and sheets of face-joined $R_4T_2M_2$ columns. It is of interest to find out if a structure exists with only face-joined $R_4T_2M_2$ columns. Such a structure would have the composition 7533: RT_2M and should have the MgCuAl₂-type, a Re_3B -type derivative. No 7533 compound of MgCuAl₂-type exists but the aluminide 7567: YNiAl₂, shown in the left-hand part of fig. 29, has this structure type. In this compound the T and M atoms in the characteristic columns have been interchanged. Here we have one other example of the unusual behaviour of Al as compared, for example, to Si and Ge in these compounds. Another example of site interchange has been discussed before with the ZrNiAl-type (see 6750: ScRuGe).

It should be mentioned that silicides and germanides with composition 7533 are

known. They crystallize with the YPd_2Si -type, a Fe₃C-type derivative. Geometrically, both binary types, Fe₃C and Re₃B, are closely related. Using the concept of periodic unit cell twinning they can be derived from base structures with different stackings (Chabot and Parthé, 1978).

7350	$\begin{array}{l} La_{3}Rh_{4}Ge_{4} \\ or \\ La_{3}Rh_{2}^{[6, p]}Rh_{2}^{[, 4t]_{\frac{1}{2}}}[Ge_{2}^{[6, p]}]Ge_{2} \end{array}$	oI22 Immm	a = 4.1746 b = 4.2412 c = 25.234	HoKP, 82	
	U ₃ Ni ₄ Si ₄ -type (YaAGFG, 7	79)			

Isotypic compounds:

Ce₃Ni₄Si₄?: Ce₆Ni₆Si₇ has been reported with the same space group (BoG, 69). The similarity of composition and lattice parameters makes the isotypy with La₃Rh₄Ge₄ likely.

La₃Rh₄Ge₄: HoKP, 82

The structure of La₃Rh₄Ge₄, of U₃Ni₄Si₄-type, shown in fig. 30, can be considered as a periodic intergrowth of two kinds of slabs. One of these slabs with composition LaRh^[6, p]Ge^[6, p] is a segment of a ternary ordered AlB₂-type derivative structure [see 67(75):Ce(Ni_{.25}Si_{.75})₂] and the second with composition LaRh^[4t]Ge₂ is a segment of the ThCr₂Si₂ structure type, a ternary ordered BaAl₄-type derivative structure (see 8050:CeNi₂Si₂). The compound LaRhGe itself has not been studied, but LaRh₂Ge₂ crystallizes with the ThCr₂Si₂-type with lattice constants as given in fig. 30 (Ho, 82).

According to Yarmolyuk et al. (YaAGFG, 79) the $U_3Ni_4Si_4$ -type structure together with the 7567: CeNiSi₂ and 7780: Ce₃Ni₂Si₈ structures, the last two shown in fig. 31, are members of a structural series of formula $R_{n+m}T_{2n}M_{4m}$. The parameter *n* is the number of ordered AlB₂ and *m* the number of ordered BaAl₄ structure segments. The structural data for the members of this structural series and their *n* and *m* values are listed in table 10. We note that the two end-members of this

TABLE 10Structural data for the members of the structural series $R_{n+m}T_{2n}M_{4m}$, proposedby Yarmolyuk et al. (YaAGFG, 79).

n	m	Code	Composition	Structure type	Pearson's classif. symbol	Space group
æ	0	6700	R T ₂	AlB ₂	hP3	P6/mmm
2	1	7350	$R_{3}T_{4}M_{4}$	U₃Ni₄Si₄	oI22	Immm
1	1	7567	RTM,	CeNiSi ₂	oC16	Cmcm
1	2	7780	$R_3T_2M_8$	Ce ₃ Ni ₂ Si ₈	oC26	Cmmm
0	∞	80100	R M ₄	BaAl ₄	tI10	I4/mmm



Fig. 30. The crystal structure of La₃Rh₄Ge₄ compared with the structure of LaRh₂Ge₂ having ThCr₂Si₂-type.
CRYSTAL STRUCTURES AND CRYSTAL CHEMISTRY



Fig. 31. The $Ce_3Ni_2Si_8$ and $CeNiSi_2$ structures together with the NdNiGa₂ structure closely related to the latter.

structural series are RT₂ with AlB₂-type $(n = \infty, m = 0)$ and RM₄ with BaAl₄-type $(n = 0, m = \infty)$. Thus one might expect that in the structures of the members of this structural series all AlB₂ slabs have composition RT₂ and all BaAl₄ slabs composition RM₄. This is, however, not the case. In CeNiSi₂, for example, the AlB₂ slabs have composition RM₂. Similarly the Al sites in the BaAl₄ slabs are not occupied by M atoms alone, but in the different structures by M and T atoms in different ratios. Nevertheless, in spite of these different site occupations, the overall chemical formula is correctly given by the structure series formula. We note that the trigonal rare earth prisms in La₃Rh₄Ge₄ are compressed (a < b) but stretched in CeNiSi₂ (a > c) and Ce₃Ni₂Si₈ (c > a). In the first case the prisms are centred by T and M atoms, in the last two compounds by M atoms only. It is known from studies of relative prism dimensions in binary RT and RM compounds that the prisms in the first are always compressed and in the latter always stretched.

For a more general discussion of structures which can be considered as an intergrowth of $BaAl_4$ segments and segments of other simple structure types, see $8050:CeNi_2Si_2$.

7364	Sc4Mn4Si7*	tI60	<i>a</i> = 13.06	KoBK, 80
	or Sc ₄ Mn ^[,60] Si ₆ Si ^[8, a]	I4/mmm	c = 5.227	

Zr₄Co₄Ge₇-type (Je, 69) or V-phase type

*In the publication on $Sc_4Mn_4Si_7$ the Wyckoff position of the Si(2) is incorrectly given as 8j) instead of 8i). This probably explains why the *R* value would not go below 0.142.

Isotypic compounds:

 $Sc_4T_4Si_7$: $T = Mn^{a}$, Fe^{b}

^{*a*)}KoBK, 80 ^{*b*)}B. Chabot, unpublished results [a = 13.099(4), c = 5.075(3)Å]

The $Sc_4Mn_4Si_7$ structure with $Zr_4Co_4Ge_7$ -type together with the structures of $Sc_2Cr_4Si_5$, $ScFeSi_2$ and $ZrMnSi_2$, the last two having the same crystal-chemical formula, are shown in fig. 32.

All structures are characterized by two construction elements:

-parallel infinite rectilinear columns (perpendicular to the plane of projection) of Si-centred antiprisms,

-parallel infinite rectilinear columns (perpendicular to the plane of projection) of Cr, Mn, Fe-centred face-joined (deformed) octahedra formed by Si atoms.

The T atoms in the octahedron centres interact strongly with each other (more or less depending on the T element) through the common octahedron faces. The corresponding T-T distances are shorter than the sum of the metallic radii of the elements.

 TABLE 11

 Structural data for crystal structures characterized by infinite rectilinear columns of M-centred antiprisms and T-centred M octahedra.

Code	R-T-M compound	Structure type	Pearson's classif. symbol	Space group	Antiprism	Octahedron		Crystal-chemical formula
7364	Sc4Mn4Si7	Zr4C04Si7	tI60	I4/mmm	$R_{8/2}M^{[8a]}$	$+ 4M_{6/4}T^{[60]}$	\rightarrow	$R_4 T_4^{[,6o]} M_6 M^{[8,a]}$
(7567)		$ZrMnSi_2$	oI48	Immm	$R_{6/2}T_{2/2}M^{[(6, 2)a]}$	$+ 2M_{4/4}M_{2/2}T^{[60]}$	+ M→	$R_3T_3^{[,60]}M_5M^{[(6, 2)a]}$
7567	ScFeSi ₂	$ZrFeSi_2$	oC96	Cmca	$R_{6/2}T_{2/2}M^{[(6, 2)a]}$	$+ 2M_{4/4}M_{2/2}T^{[60]}$	+ M⊸'	$R_3 T_3^{[,60]} M_5 M^{[(6,\ 2)a]}$
8256	Sc ₂ Cr ₄ Si ₅	Nb ₂ Cr ₄ Si ₅ , V ₆ Si ₅ -type derivative	oI44	Ibam	$R_{4/2}T_{4/2}M^{[(4, 4)a]}$	$+ 2M_{4/4}M_{2/2}T^{[60]}$	\rightarrow	$R_2T_2T_2^{[,6o]}M_4M^{[(4, 4)a]}$

The structural data and crystal-chemical formulae for all structures having those structural characteristics are given in table 11. The structures differ in the R/T ratio of the atoms which form the M-centred antiprisms and in the type of linkage of the centred octahedron columns with other octahedron columns (linkage by means of common octahedron edges). In ScFeSi₂ and ZrMnSi₂, to complete the octahedral surrounding of those Fe or Mn atoms which participate in the formation of the antiprisms, extra Si atoms are positioned between the antiprism columns. Also the 7567:ScMnSi₂ structure with TiMnSi₂-type is built up of M-centred antiprism columns are not infinite; only column fragments of three joined polyhedra occur.

With the exception of $Sc_2Cr_4Si_5$ all T atoms which participate in the formation of the antiprisms are always octahedrally coordinated by Si atoms. This applies also to $8063:Sc_2Fe_3Si_5$ (fig. 54).

7388	Y ₃ ReB ₇	oC44	a = 3.525	KuM, 76
	or	Cmcm	b = 15.80	
	$\mathbf{Y}_{3}\mathbf{Re}\overset{1}{\infty}(\mathbf{B}_{6}\mathbf{B}^{[6, p]})$		c = 9.366	

Isotypic compounds: All references KuM, 76

 R_3ReB_7 : R = Gd, Tb, Dy, Ho, Er, Tm, Y

The structure of Y_3ReB_7 , shown in fig. 33, is characterized by a folded boron-boron chain, which extends infinitely in the [001] direction. The chain consists of fragments of a double chain connected by single boron atoms.







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Fig. 33. The structure of Y_3ReB_7 with an infinite folded boron-boron chain.

7471	Sc ₅ Co ₄ Si ₁₀	tP38	<i>a</i> = 12.01	BrYB, 80
	or	P4/mbm	c = 3.936	
	Sc ₅ Co ₄ Si ₈ ² [Si ₂ ^[6, p]]			

Isotypic compounds:

 $\begin{array}{lll} R_5 Co_4 Si_{10} & R = Lu^{c_1}, \ Sc^{a_1} \\ R_5 Rh_4 Si_{10} & R = Lu^{c_1}, \ Sc^{a_1} \\ R_5 Ir_4 Si_{10} & R = Dy^{b_1}, \ Ho^{b_1}, \ Er^{b_1}, \ Tm^{b_1}, \ Lu^{b_1}, \ Y^{b_1}, \ Sc^{a,b_1} \\ R_5 Os_4 Ge_{10} & R = Y^{a_1} \\ R_5 Ir_4 Ge_{10} & R = Y^{a_1} \\ \end{array}$

The $Sc_5Co_4Si_{10}$ structure and the geometrically related 7578: $La_3Co_2Sn_7$ structure are shown in fig. 34. Both structures are built up of intergrown Cu_3Au -type segments and 7567: CeNiSi₂-type segments (see fig. 31). We note that the CeNiSi₂ structure itself is built up of BaAl₄-type and AlB₂-type segments. In the La₃Co₂Sn₇ structure







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there are intergrown slabs, in the Sc₅Co₄Si₁₀ structure, however, intergrown columns. The composition of $La_1Co_2Sn_7$ can be rationalized according to 2 RTM_2 $(\text{CeNiSi}_{2}\text{-type slab}) + \text{RM}_{3}(\text{Cu}_{3}\text{Au-type slab}) = \text{R}_{3}\text{T}_{2}\text{M}_{7}$. For $\text{Sc}_{5}\text{Co}_{4}\text{Si}_{10}$ we find RM_{2} $(AlB_2-type \ column) + 4 R_{3/4}TM_{5/4}$ (BaAl₄-type column, edge-connected to four other columns) + RM₃ (Cu₃Au-type column) = R₅T₄M₁₀.

7511	Ce ₃ Co ₈ Si	hP24	a = 4.960	Bo, 71
		P6 ₃ /mmc	c = 16.450	

CeNi₃-type →	(CrO,	59)	derivative
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Isotypic compounds:

^{g)}Oe, 75

 $R = Tb^{g}$ R–Fe–Al: $R = Pr^{b,i}, Nd^{e,i}, Sm^{i}, Gd^{d,i}, Tb^{e,i}, Dy^{e,i}, Ho^{i}, Er^{i}, Tm^{i}, Lu^{i}, Y^{f,i}$ R_3Ni_8Al : $\mathbf{R} = \mathbf{C}\mathbf{e}^{a,\,h)}$ R_3Co_8Si : *Composition is given as TbFe₂Al. ^{b)}RyZK, 78 e)RyZM, 80 ^DRyZ, 77 ^{a)}BoG, 70 ^c)RyZY, 79 ^dRyZM, 78 ^{h)}Bo, 71

ⁱ⁾Ry, 78

The Ce₃Co₈Si with CeNi₃ derivative structure is a member of the $R_{2+n}T_{3+5n}M$ structural series (discussed below) with n = 1. It is composed of CaCu₅-type slabs and ordered ternary Laves-type slabs as found in 6725: Sc₂Co₃Si with Mg₂Cu₃Si-type (fig. 17). The atom arrangement in Ce_3Co_8Si can be conveniently compared with that of 7522: Dy₃Ni₇B₂, shown in fig. 38, another ternary ordered CeNi₃ derivative structure which belongs to another structural series $R_{2+n}T_{4+3n}M_{2n}$ with n = 1. The CeNi₃, Ce₃Co₈Si and Dy₃Ni₇B₂ structures all have the same structure sites, but they differ in their occupation. In CeNi₃, one finds intergrown CaCu₅ and binary Laves-type slabs. In Ce₃Co₈Si, the Laves-type slab is replaced by an ordered ternary Laves-type slab; however, in $Dy_3Ni_7B_2$ it is the CaCu₅-type slab which is replaced by a ternary ordered CaCu₅-type slab, i.e. a CeCo₃ B_2 -type slab.

For a better understanding of the Ce_3Co_8Si structure and the large group of ternary structures, all to be interpreted as intergrown (binary and/or ternary) Laves-type and/or CaCu₅-type slabs, it is useful to discuss first the corresponding binary structures.

In binary systems R-T several intermetallic compounds with composition between RT₂ and RT₅ are formed. These can be grouped in the structure series $R_{2m+n}T_{4m+5n}$. The parameter *m* indicates the number of Laves-type slabs R_2T_4 and *n* the number of CaCu₅-type slabs RT₅. The structures can be conveniently presented if the hexagonal structure blocks are referred to orthohexagonal axes and projected along the orthohexagonal axis (perpendicular to the (1120) plane of the hexagonal cell) as shown in fig. 35 (Parthé and Lemaire, 1975). The members of the $R_{2m+n}T_{4m+5n}$ structural series are obtained by stacking $n RT_5$ blocks on top of $m R_2T_4$ blocks. However, so far only structures with m = 1 or ∞ are known and the formula of the series simplifies to $R_{2+n}T_{4+5n}$. One can distinguish two subseries depending on whether subsequent R_2T_4 are stacked as in the hexagonal Laves phase (hexagonal subseries where all structures have space group P6₃/mmc) or as in the cubic Laves phase (rhombohedral subseries with space group R3m). The block stacking for both binary subseries is shown in fig. 36.

All known ternary structures are derivatives of the structures of the hexagonal subseries. In the ternary structures we also find R_2T_4 and RT_5 blocks. However, some R_2T_4 blocks may be replaced by R_2T_3M blocks and some RT_5 blocks by RT_3M_2 blocks.

The R_2T_3M block is identical to the R_2T_4 block except that one T atom is replaced by an M atom. The atom arrangement in the R_2T_3M block, which corresponds to the Mg₂Cu₃Si-type, can be studied in the left hand part of fig. 17, a drawing of the 6725:Sc₂Co₃Si structure with two R_2T_3M slabs per unit cell.



Fig. 35. The RT₅ and R₂T₄ structure blocks used in the binary R_{2+n}T_{4+5n} structural series, after Parthé and Lemaire (1975). The upper part shows the CaCu₅ structure and one half of the unit cell of the MgZn₂ structure in a projection along their hexagonal *c* axes. The lower part shows the structure blocks derived from the corresponding orthohexagonal unit cells projected along a short orthohexagonal axis. The RT₅ block is a rectangular prism $[\sqrt{3} a(CaCu_5) \times a(CaCu_5) \times c(CaCu_5)]$, the R₂T₄ block is a parallelepiped with two right angles [base: $\sqrt{3} a(MgZn_2) \times a(MgZn_2)$, height: $\frac{1}{2}c(MgZn_2)$].



Fig. 36. Block stacking for the hexagonal and rhombohedral $R_{2+n}T_{4+5n}$ structural series, after Parthé and Lemaire (1975). 24 denotes a R_2T_4 block as found in the Laves phase structures and 15 a RT_5 block with an atom arrangement as in the CaCu₅-type.

The RT_3M_2 block is identical to the RT_5 block, except that two T atoms are replaced by two M atoms, which leads, in the case of borides, to a small reduction of the height of the block. The RT_3M_2 block can be seen in the last drawing of fig. 37. It corresponds to the 8340:CeCo₃B₂ structure.

Slabs made of these different structure blocks can be intergrown in different ways, giving rise to three different ternary structural series:

(a) A $R_{m+n}T_{5m+3n}M_{2n}$ structural series with intergrown CaCu₅-type and CeCo₃B₂-type slabs. The structures listed in table 12 and shown in fig. 37 all have composition code 83.. and can be obtained by stacking *m* CaCu₅-type slabs on top of *n* CeCo₃B₂-type slabs. All structures are CaCu₅-type derivative structures.

TABLE	12
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Structural data of the $R_{m+n}T_{5m+3n}M_{2n}$ structural series, where the structures are built up of *m* CaCu₅-type slabs and *n* CeCo₃B₂-type slabs. All structures are CaCu₅-type derivatives.

m	n	Code	Structure type	Pearson's classif. symbol	Space group
x	0	8300	CaCu ₅	hP6	P6/mmm
2	1	8313	$Nd_3Ni_{13}B_2$	hP18	P6/mmm
1	1	8320	CeCo₄B	hP12	P6/mmm
1	2	8327	$Ce_3Co_{11}B_4$	hP18	P6/mmm
1	3	8330	Ce ₂ Co ₇ B ₃	hP24	P6/mmm
0	00	8340	CeCo ₃ B ₂	hP6	P6/mmm

TABLE 13

Structural data for the binary structural series $R_{2+n}T_{4+5n}$ (Mg₂Zn₄ + *n* CaCu₅), the ternary structural series $R_{2+n}T_{4+3n}M_{2n}$ (Mg₂Zn₄ + *n* CeCo₃B₂) and ternary structural series $R_{2+n}T_{3+5n}M$ (Mg₂Cu₃Si + *n* CaCu₅). The classification symbol after Pearson and the space group are the same for corresponding structures of the binary and ternary structural series.

n	$\mathbf{R_{2+n}T_{4+5n}}$			$R_{2+n}T_{4+3n}M_{2n}$		$\mathbf{R}_{2+n}\mathbf{T}_{3+5n}\mathbf{M}$	
	Structure type	Pearson's classif. symbol	Space group	Code	Structure type	Code	Structure type
0	MgZn ₂	hP12	P6 ₃ /mmc	6700	MgZn ₂	6725	Sc ₂ Co ₃ Si
1	CeNi ₃	hP24	P6 ₃ /mmc	7522	Dy ₃ Ni ₇ B ₂	7511	Ce ₃ Co ₈ Si
2	Ce ₂ Ni ₇	hP36	P6 ₃ /mmc	7829	$Ce_2Co_3B_2$	7807	$R_4 T_{13} M$
3	Sm ₅ Co ₁₉	hP48	P6 ₃ /mmc	7932	$R_5T_{13}M_6$		4 15
4	RT₄	hP56	P6 ₃ /mmc	8033	$R_3T_8M_4$		
∞	CaCu ₅	hP6	P6/mmm	8340	CeCo ₃ B ₂	8300	CaCu ₅

(b) A $R_{2+n}T_{4+3n}M_{2n}$ structural series with intergrown MgZn₂ and CeCo₃B₂-type slabs. In the structures listed in the middle of table 13 and shown in fig. 38 there are, stacked on top of every MgZn₂-type slab, *n* CeCo₃B₂-type slabs. All structures are ternary derivatives of the structures of the binary $R_{2+n}T_{4+5n}$ structural series.

(c) A $R_{2+n}T_{3+5n}M$ structural series with intergrown Mg₂Cu₃Si-type slabs and CaCu₅-type slabs. The structures listed in the right-hand part of table 13 are composed of one ordered ternary Laves-type (i.e. Mg₂Cu₃Si-type) slab and *n* CaCu₅-type slabs. All structures are ternary derivatives of the structures of the binary $R_{2+n}T_{4+5n}$ structural series.

In fig. 39 an enlargement of the composition triangle shown in figs. 1 and 2 is given together with the composition lines of the one binary and three ternary structural series.









Fig. 38. The structures of the $\mathbb{R}_{2+n}T_{4+3n}M_{2n}$ structural series built up of \mathbb{R}_2T_4 blocks as found in Laves phases and of $\mathbb{R}T_3M_2$ blocks as in CeCo₃B₂ with CaCu₅ derivative structure. All structures are hexagonal. Here are shown orthohexagonal cells $(a_o = a_n\sqrt{3}, b_o = a_h, c_o = c_h)$ in a projection along the b_o axis.



Fig. 39. Composition lines for four structural series, three of which are built up of binary or ternary Laves-type slabs($MgZn_{2}$ - or $Mg_{2}Cu_{3}Si$ -type) and $CaCu_{5}$ - or $CeCo_{3}B_{2}$ -type slabs and one series of $CaCu_{5}$ - and $CeCo_{3}B_{2}$ -type slabs only.

7522	$Dy_3Ni_7B_2$	hP24 P6 ₃ /mmc	a = 5.078 c = 14.331	KuC, 80

CeNi₃-type (CrO, 59) derivative

Isotypic compounds:

R₃Ni₇**B**₂: **R** = Nd^{*a*}, Sm^{*b*}, Gd^{*a*, *b*}, Tb^{*a*, *b*}, Dy^{*a*, *b*}, Ho^{*a*, *b*}, Er^{*a*, *b*}, Tm^{*a*, *b*}, Lu^{*a*, *b*}, Y^{*a*, *b*}

The Dy₃Ni₇B₂ structure, shown in fig. 38, is a member of the $R_{2+n}T_{4+3n}M_{2n}$ structural series with n = 1 and is built up of Laves-type slabs and CeCo₃B₂-type slabs. It is discussed with the 7511:Ce₃Co₈Si structure. The latter structure is also a CeNi₃-type derivative but constructed of intergrown Mg₂Cu₃Si-type slabs and CaCu₅-type slabs.

Three structure types are found with composition 7533: the $PrCo_2Ga$ -type, oP8, the YPd₂Si-type, oP16, and the MnCu₂Al (Heusler phase)-type, cF16, discussed with YPd₂Sn.

7533	PrCo ₂ Ga	oP8	<i>a</i> = 5.021	YaK, 76
	or	Pmma	b = 4.043	
	PrCo ₂ Ga ^[,6p]		c = 6.860	

Isotypic compounds: All references YaK, 76

 $PrCo_3Ga_2 + PrCo = 2 PrCo_2Ga$.

RCo₂Ga: R = La, Pr

The $PrCo_2Ga$ structure, shown in fig. 40, can be considered as an intergrowth of 8340:CeCo₃B₂-type slabs (see fig. 58) and CsCl-type slabs according to

Fig. 40. The $PrCo_2Ga$ structure, a periodic intergrowth of $CeCo_3B_2$ - and CsCl-type slabs.

7533	YPd ₂ Si or YPd ₂ Si ^[(2, 4)p]	oP16 Pnma	a = 7.300 b = 6.927 c = 5.499	MoLP, 82	
	Fe ₃ C-type (D0 ₁₁ -typ	e) derivative			

Isotypic compounds:

RPd ₂ Ga:	$\mathbf{R} = \mathbf{Y}^{a)}$
RPd ₂ Si:	$R = Ce^{b}$, Pr^{b} , Nd^{b} , Sm^{b} , Gd^{b} , Tb^{b} , Dy^{b} , Ho^{b} , Er^{b} , Tm^{b} , Lu^{b} , Y^{b}
RPt ₂ Si:	$R = Gd^{b}$, Tb^{b} , Dy^{b} , Ho^{b} , Er^{b} , Tm^{b} , Lu^{b} , Y^{b}
RPd ₂ Ge:	$ R = La^{a)}, Ce^{a)}, Pr^{a)}, Nd^{a)}, Sm^{a)}, Eu^{a)}, Gd^{a)}, Tb^{a)}, Dy^{a)}, Ho^{a)}, Er^{a)}, Tm^{a)}, Lu^{a)}, Y^{a)} $
^{a)} JoIH, 83	^{b)} MoLP, 82

The YPd₂Si structure, a segment of which $(0 < y < \frac{1}{2})$ is shown in the left-hand part of fig. 41, is a Fe₃C-type derivative. Each Si (C) atom is in the centre of a trigonal

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Fig. 41. Segments of YPd₂Si structure $(0 < y < \frac{1}{2})$ with Fe₃C-type derivative and of hypothetical RT₂M structure $(0 < z < \frac{1}{2})$ with Re₃B-type derivative. The latter structure with T and M sites interchanged is found with YNiAl₂.

prism formed of two Y and four Pd atoms (six Fe atoms). The Fe₃C-type is very common in binary R_3T compounds (78 examples). Structurally related to the Fe₃C-type is the Re₃B-type (ArBR, 60) found, for example, with Pu_3Co , Zr_3Co and Ca_3Zn . Both structure types are characterized by centred trigonal prisms and each atom forming a prism participates in two prisms [prism linkage coefficient LC = 2, see Parthé (1981) and Parthé and Moreau (1977)]. The two structures differ only in the way the prisms are linked. In Fe₃C and YPd₂Si the centred prisms are connected to form nets (two prism nets perpendicular to b, only one shown in fig. 41), but in $Re_{1}B$ they form isolated infinite columns of prisms. Using the concept of periodic unit cell twinning the Fe₃C-type can be derived from a hexagonal close packed base structure and the Re₃B-type from a cubic close packed base structure (Chabot and Parthé, 1978). The close relationship of the binary structure types suggests the possible existence of a ternary Re₃B-type derivative RT₂M, a segment of which $(0 < z < \frac{1}{2})$ is shown in the right-hand part of fig. 41 (four columns parallel to a per unit cell, only two of which are shown in fig. 41). No silicide or germanide is known with this structure^{*}, but an aluminide exists. However, here the T sites are occupied by Al atoms and the M sites by T atoms. See 7567: YNiAl₂ and a further discussion with 7350: Sc₃Ni₄Ge₄.

^{*}It should be mentioned, that a Re₃B-type derivative structure has recently been found for $TaCo_2B$ (StRN, 79; NoRS, 82), however, as compared to the drawing given on the right of fig. 41, with the *a* and *b* axes doubled and space group Cm2m.

7533 YPd₂Sn cF16 $a = 6.720^*$ IsJJ, 82 or Fm3m $Y^{[8, c]}Pd_2^{[(4, 4)c]}Sn^{[.8c]}$

 $MnCu_2Al$ (Heusler phase)-type \equiv CsCl-type derivative

*From unpublished single crystal studies by K. Yvon.

Isotypic compounds:

RNi ₂ Al:	$\mathbf{R} = \mathbf{S}\mathbf{c}^{a)}$
RPd ₂ In:	$\mathbf{R} = \mathbf{Y}^{b)}$
RPd ₂ Sn: RPd ₂ Pb:	$R = Gd^{b}$, Tb^{b} , Dy^{b} , Ho^{b} , Er^{b} , Tm^{b} , Yb^{b} , Lu^{b} , Y^{b} $R = Y^{b}$
^{a)} GoR, 68	^{b)} IsJJ, 82

The YPd₂Sn structure with MnCu₂Al (Heusler phase)-type is shown in fig. 42. This face-centred structure is a superstructure of the CsCl-type.



Fig. 42. The YPd₂Sn structure with MnCu₂Al (Heusler phase)-type.

Eight structure types are found with composition 7567:

- -ScRhSi₂-type, oP16,
- $-LuRuB_2$ -type, oP16,
- -CeNiSi₂ (or BaCuSn₂)-type, oC16,
- -TbFeSi₂-type, oC16,
- -NdNiGa₂-type, oC16,
- -MgCuAl₂-type, oC16 (see YNiAl₂),
- -TiMnSi₂-type, oP48 (see ScMnSi₂),
- $-ZrFeSi_2$ -type, oC96 (see ScFeSi₂).

7567	ScRhSi ₂	o P 16	a = 6.292	ChBYP, 81
	or	Pnma	b = 4.025	
	$\mathrm{ScRh}^{[,4t]} \stackrel{1}{\propto} \mathrm{Si}_{2}^{[+2]}$		c = 9.517	

Related to NbCoB₂-type (Ku, 76), YZn₃-type (MiR, 68) derivative*

*The NbNiP₂-type (GhGPS, 81) has the same Pearson symbol, space group and Wyckoff positions, but is neither isotypic to ScRhSi₂ nor to NbCoB₂.

No other isotypic RTM_2 compounds are known

The structure of ScRhSi₂, a YZn₃-type derivative, shown on the upper left of fig. 43, is composed of ℓ -R₄T₂M₂ and r-R₄T₂M₂ columns which are presented in fig. 14 and discussed with 6067:Sc₂CoSi₂. These characteristic columns are identical with those found in 6750:ScRhSi with TiNiSi-type, where the Rh atoms are in the centres of silicon tetrahedra. In ScRhSi₂ the Si atoms form infinite Si–Si zig-zag chains parallel to *b*.

The ScRhSi₂ structure is related to the NbCoB₂ structure (Ku, 76), shown in the lower part of fig. 43, both having the same space group, the same equipoints and the same structural features. However, the much shorter B–B bonds in the zig-zag chains lead not only to different unit cell ratios, but also to considerable changes in the adjustable parameters of the atom positions. The axial ratios for the compounds of interest are as follows:

	ScRhSi ₂	YZn ₃	NbCoB ₂
c/a	1.512	1.51	1.356
c/b	2.364	2.30	2.627

A comparison of the ScRhSi₂ and NbCoB₂ drawings in fig. 43 indicates that in the boride the columns not only have a different shape but are also rotated with respect to each other. It appears therefore appropriate to call both structures not isotypic, but only geometrically related. Kuzma (1976) has described the NbCoB₂ structure as an arrangement of intergrown segments of CrB and FeB. In the right-hand part of the NbCoB₂ drawing the trigonal prisms are emphasized.

The third structure shown in fig. 43, the 7567: LuRuB₂ structure, differs from the first two in various aspects. The axial ratios are quite different (c/a = 1.082, c/b = 1.202) and the boron atoms now form dumbbells instead of zig-zag chains.

One recognizes boron-centred trigonal prisms formed of three Lu and three Ru atoms. The structure can be described as being built up of slabs of the FeB structure* which are shifted with respect to each other.

^{*}To obtain a projection of the FeB structure similar to that of LuRuB₂ in fig. 43, the structure has to be projected approximately along $\langle 184 \rangle$.



NbCoB₂ oP16, Pnma o=6.057, b=3.127, c=8.215Å

Fig. 43. The crystal structures of ScRhSi₂, NbCoB₂ and LuRuB₂, all having the same Pearson classification symbol and space group.

7567	LuRuB ₂	oP16	<i>a</i> = 5.809	ShKPJK, 80
	or	Pnma	b = 5.229	
	$LuRu_2^{2}[B_2]$		c = 6.284	

Isotypic compounds: All references ShKPJK, 80

RRuB₂: R = Tb, Dy, Ho, Er, Tm, Lu, Y ROsB₂: R = Tb, Dy, Ho, Er, Tm, Lu, Y, Sc

The LuRuB₂ structure, characterized by B–B dumbbells, is shown in fig. 43 and discussed with 7567:ScRhSi₂.

$\operatorname{CeNiSi}^{[4i]} \diamond \operatorname{Si}^{[6, p]} \qquad \qquad c = 4.068$	7567	CeNiSi ₂ or CeNiSi ^[.4t] $\oint Si^{[6, p]}$	oC16 Cmcm	a = 4.141 b = 16.418 c = 4.068	BoG, 70a	
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CeNiSi₂-type (BoG, 70a) or BaCuSn₂-type (MaS, 74)

Isotypic compounds:

 $\begin{array}{ll} {\rm RFeSi_2:} & {\rm R} = {\rm Ce}^{a}, \ {\rm Tb}^{i)*} \\ {\rm RCoSi_2:} & {\rm R} = {\rm Ce}^{b,j}, \ {\rm Nd}^{j)}, \ {\rm Sm}^{j)}, \ {\rm Gd}^{j)}, \ {\rm Tb}^{j)}, \ {\rm Dy}^{j)}, \ {\rm Ho}^{j)}, \ {\rm Er}^{j)}, \ {\rm Tm}^{j)}, \ {\rm Y}^{f,j)} \\ {\rm RNiSi_2:} & {\rm R} = {\rm La}^{c}, \ {\rm Ce}^{c)}, \ {\rm Pr}^{c)}, \ {\rm Nd}^{c)}, \ {\rm Sm}^{c)}, \ {\rm Eu}^{c)}, \ {\rm Gd}^{c)}, \ {\rm Tb}^{c)}, \ {\rm Dy}^{c)}, \ {\rm Ho}^{c)}, \ {\rm Ho}^{c)}, \ {\rm Er}^{c)}, \ {\rm Ho}^{c)}, \ {\rm Er}^{c)}, \ {\rm Tm}^{c)}, \\ & {\rm Yb}^{c)}, \ {\rm Lu}^{c)}, \ {\rm Y}^{j)} \\ {\rm RRhSi_2:} & {\rm R} = {\rm La}^{g)}, \ {\rm Nd}^{h)}, \ {\rm Gd}^{h)} \\ {\rm RIrSi_2:} & {\rm R} = {\rm La}^{h}, \ {\rm Nd}^{h)}, \ {\rm Gd}^{h)} \\ {\rm RNiGe_2:} & {\rm R} = {\rm La}^{d,c)}, \ {\rm Nd}^{h}, \ {\rm Gd}^{h)} \\ {\rm RNiGe_2:} & {\rm R} = {\rm La}^{d,c)} * * \\ {\rm RCoSn_2:} & {\rm R} = {\rm La}^{d,c)} * *, \ {\rm Ce}^{d)} \\ {\rm RNiSn_2:} & {\rm R} = {\rm La}^{d,c)} * *, \ {\rm Ce}^{d} \\ \end{array}$

*Site occupation variant of the CeNiSi₂-type with crystal-chemical formula $RT^{[44]}M \otimes M^{[6, p]}$, where T and M atoms in the "BaAl₄-type" slab have been interchanged. See 7567:TbFeSi₂. **According to DöSSS, 82 the compositions are LaFe_{0.34}Sn₂, LaCo_{0.52}Sn₂, and LaNi_{0.74}Sn₂.

^{a)} BoGKC, 70	^{b)} BoG, 70	^{c)} BoG, 70a	^{d)} Sk, 77	^{e)} DöSSS, 82
^{/)} BoMMYSG, 74	g)ChLVEH, 82	^{h)} ChLEVH, 82	ⁱ⁾ YaG, 81	^{j)} PeBM, 82

The CeNiSi₂ structure, shown in fig. 31, belongs to the $R_{n+m}T_{2n}M_{4m}$ structural series. It is built up of AlB₂- and BaAl₄-type slabs and is discussed with 7350:La₃Rh₄Ge₄ and 8050:CeNi₂Si₂. For site exchange variant, see 7567:TbFeSi₂.

7567	TbFeSi ₂	oC16	<i>a</i> = 4.017	YaG, 81
	or TbFe ^[,4t] Si & Si ^[6, p]	Cmcm	b = 16.308 c = 3.933	
	$1 \text{ DFe}^{\text{B}} \cong \mathbb{S}_1 \otimes \mathbb{S}_1^{\text{B}}$		c = 3.933	

Site exchange variant of CeNiSi₂-type

Isotypic compounds:

TbFeSi₂ is the only compound for which this structure has been verified; however, after a careful restudy of the diffraction intensities some of the compounds listed as isotypic to 7567: CeNiSi₂ might be found to have actually an atom arrangement as in TbFeSi₂.

The TbFeSi₂ structure is a site exchange variant of the 7567: CeNiSi₂-type structure. The latter structure, which is shown in fig. 31, can be described as an intergrowth of AlB₂- and BaAl₄-type slabs. If the T and M atoms are interchanged in the BaAl₄-type slabs the TbFeSi₂ structure is obtained. The atom arrangement of T and M atoms in the BaAl₄-type slabs of TbFeSi₂ corresponds to the T and M atom arrangement in the ThCr₂Si₂-type (see 8050: CeNi₂Si₂), the most common ternary BaAl₄-type derivative.

7567	NdNiGa ₂	oC16	a = 4.192	GrY, 82
	or	Cmmm	b = 17.564	
	NdNiGa $tot Ga^{[6, p]}$		c = 4.1331	

Isotypic compounds: All references GrY, 82

RNiGa₂: R = La, Ce, Pr, Nd, Sm, Gd

The NdNiGa₂ structure, shown in fig. 31, can be considered as an intergrowth of AlB₂- and CeMg₂Si₂-type slabs. In contrast to the CeMg₂Si₂ structure itself (see fig. 80), in NdNiGa₂ the Mg sites are occupied by Ga and the Si sites by Ni atoms. In fig. 80 it is demonstrated that the CeMg₂Si₂ structure can be derived from the ThCr₂Si₂ structure, a BaAl₄-type derivative, by a simple shift. If a corresponding shift is applied to the CeMg₂Si₂-type slabs in NdNiGa₂ such that they become ThCr₂Si₂-type or BaAl₄-type slabs the structure obtained is known as 7567:CeNiSi₂-type.

The NdNiGa₂-type is found only with the larger rare earth elements. With smaller ones the MgCuAl₂-type (see 7567: YNiAl₂) is formed.

7567	YNiAl ₂	oC16	a = 4.07	RyZY, 72
	or	Cmcm	b = 10.13	
	$YNi^{[(2, 4)p]}Al_2$		c = 7.06	

$MgCuAl_2$ -type (PeW, 43) $\equiv Re_3B$ -type derivative

Isotypic compounds

 $\begin{array}{ll} & \text{RCoAl}_{2}: \quad R = Y^{a} \\ & \text{RNiAl}_{2}: \quad R = Gd^{a,b}, \ \text{Tb}^{a,c}, \ \text{Dy}^{a,c}, \ \text{Ho}^{a}, \ \text{Er}^{a}, \ \text{Tm}^{a,e}, \ \text{Yb}^{f}, \ \text{Lu}^{e,f}, \ Y^{d} \\ & \text{RNiGa}_{2}: \quad R = \text{Tb}^{g}, \ \text{Dy}^{g}, \ \text{Ho}^{g}, \ \text{Er}^{g}, \ \text{Tm}^{g}, \ \text{Yb}^{g}, \ \text{Lu}^{g}, \ Y^{g} \\ & \overset{a)}{\text{RyZP}, 73} \qquad \overset{b)}{\text{RyZM}, 78} \quad \overset{c)}{\text{RyZM}, 80} \quad \overset{d)}{\text{RyZY}, 72} \quad \overset{e)}{\text{RyZPR}, 82} \\ & \overset{f)}{\text{RoZRYS}, 82} \qquad \overset{g)}{\text{YaG}, 81} \end{array}$

In the YNiAl₂ structure with MgCuAl₂-type, a Re₃B-type derivative, shown in fig. 29, every Ni (Cu) atom is in the centre of a trigonal prism formed of two Y and four Al atoms (two Mg and four Al atoms). The structure is discussed with 7350: Sc₃Ni₄Ge₄ and 7533: YPd₂Si.

Ternary rare earth gallides with MgCuAl₂-type are found only with smaller rare earth elements. For larger ones the 7567:NdNiGa₂ type is formed.

7567 ScMnSi ₂	oP48	a = 9.077	KoB, 80	
or $\mathbf{ScMn}^{[.60]}\mathbf{Si}_2$	Pbam	b = 9.854 c = 7.928		

TiMnSi₂-type (StVRECP, 82) or ZrCrSi₂-type (YaSALG, 82)

Isotypic compounds:

ScTSi₂: $T = Mn^{a,b}$, Fe^{a} *

ScTGe₂: $T = Rh^{c}$

 $*ScFeSi_2$ has a second orthorhombic modification with $ZrFeSi_2$ -type (see 7567:ScFeSi_2).

^{*a*)}KoB, 80 ^{*b*)}KoBK, 80

^{c)}B. Chabot, unpublished results [a = 9.302(4), b = 10.359(5), c = 8.146(3)Å]

The ScMnSi₂ structure with TiMnSi₂-type, shown in a projection along the *c* axis in the left-hand part of fig. 44, closely resembles the projection of a predicted pentagon-triangle analogue of the hexagon-triangle σ -phase with common second-

ScMnSi₂ TiMnSi₂ type oP48, Pbam a=9.077, b=9.854, c=7.928 Å



Fig. 44. The ScMnSi₂ structure with TiMnSi₂-type projected along the c axis (left) and projection of an ≈ 4 Å thick slab along [130], after Steinmetz et al. (StVRECP; 82).

ary network of Schläfli-type 4.3².4.3 (see fig. 6b in Shoemaker and Shoemaker, 1969).* However, for four main layers per unit cell $(z = 0, \sim \frac{1}{4}, \frac{1}{2}, \sim \frac{3}{4})$ there are only three secondary layers $(z = 0, \sim \frac{1}{3}, \sim \frac{2}{3})$. Thus the secondary layers are not half-way between the main layers.

In the ScMnSi₂ structure all Mn atoms are in the centres of deformed Si octahedra. If the structure is projected along the [130] direction, as shown for a 4 Å thick slab in the right-hand part of fig. 44, one recognizes that chains of edge-connected MnSi₆ octahedra and Si-centred antiprisms of Sc and Mn atoms are formed. Structures characterized by these two building blocks are discussed with 7364:Sc₄Mn₄Si₇.

*This structure has actually been found to exist in the W-Fe-Si system at approximate composition W_2 FeSi (KrY, 74).

7567	ScFeSi ₂ * or Sc ₃ Fe ^[,60] Si ₅ Si ^[(6, 2)a]	oC96 Cmca	a = 5.115 b = 18.929 c = 14.298	YaKG, 80	
	ZrFeSi ₂ -type (YaKG, 80)*		U		

*The single crystal study was undertaken on ScFeSi₂, but since this compound crystallizes also with the TiMnSi₂-type (see 7567:ScMnSi₂) we prefer to call this atom arrangement the ZrFeSi₂-type. ZrFeSi₂ was reported to be isotypic in the same paper.

No other isotypic RTM₂ compounds are known.

A projection of the ScFeSi₂ structure with ZrFeSi₂-type along the *a* axis is shown together with the ZrMnSi₂ structure (VeSR, 82) in fig. 32. The ScFeSi₂ structure can be considered a variant of the ZrMnSi₂ structure. Both structures consist of infinite rectilinear columns (perpendicular to the plane of projection) of Si-centred antiprisms formed each by six Sc (Zr) and two Fe (Mn) atoms and parallel columns of T-centred face-joined (deformed) octahedra formed by M atoms only. Structures with these construction elements are discussed with 7364:Sc₄Mn₄Si₇.

7578	La ₃ Co ₂ Sn ₇ *	oC24	<i>a</i> = 4.59	DöS, 80
	or	Cmmm	b = 27.60	
	$\text{La}_3\text{Co}_2\text{Sn}_5 \stackrel{1}{\infty} \text{Sn}_2^{[6, p]}$		c = 4.60	

*Note that the point position for La(1) should be 2c) and not 2e) as printed by mistake in the paper by Dörrscheidt and Schäfer (1980).

No isotypic $R_3T_2M_7$ compounds are known; however, $U_3Fe_2Si_7$ and $U_3Co_2Si_7$ have the same structure (AkYRG, 81).

The $La_3Co_2Sn_7$ structure, shown in fig. 34, consists of intergrown $CeNiSi_2 (\equiv BaAl_4 + AlB_2 + BaAl_4 slabs)$ and Cu_3Au -type layers. The different kinds of intergrown structures are discussed with 8050: $CeNi_2Si_2$. The $La_3Co_2Sn_7$ structure is also geometrically related to the 7471: $Sc_5Co_4Si_{10}$ structure and more discussion is found with the latter.

75(83)	Y_2MnGa_5* or $Y(Mn_{.17}Ga_{.83})_3$	cP4 Pm3m	<i>a</i> = 4.296	MaBZB, 82	
	Cu ₃ Au-type				

*Order has not been determined.

No other R_2TM_5 compounds are known.

 Y_2MnGa_5 is the only R-T-M compound known with Cu₃Au-type. Intergrown segments with the Cu₃Au-type are found in many gallides as for example in 8275:Ho₆Co₇Ga₂₁ (fig. 56) and 79(82):Ho₃Ni₂Ga₉ (fig. 49). For a discussion of R-T-M structures with intergrown Cu₃Au-type segments see 8289:Ho₂CoGa₈.

7646	Sc ₄ Rh ₇ Ge ₆ or Sc ^[(6, 6)c] Rh ^[(4, 4 + 4)c] Rh ^[,60] Ge ₆	cI34 Im3m	<i>a</i> = 8.1255	EnCP, 83	
	U₄Re ₂ Si ₆ -type (AkYG, 78)), filled-up	Cu ₃ Au-type		

Isotypic compounds: All references EnCP, 83

 $Sc_4T_7Si_6$: T = Ir

 $Sc_4T_7Ge_6$: T = Ru, Rh, Os, Ir

The atom arrangement in one unit cell of $Sc_4Rh_7Ge_6$ with $U_4Re_7Si_6$ -type, shown on the right-hand side of fig. 45, corresponds to eight ($2 \times 2 \times 2$) unit cells of the Cu_3Au structure, an ordered variant of the Cu structure. Sc is found on the Au sites and Rh and Ge are arranged in orderly fashion on the Cu sites. There are two extra Rh atoms positioned in the centres of the octahedral interstices created by the Ge atoms. The insertion of these Rh atoms requires the Ge atoms to make small shifts away from their ideal Cu_3Au positions. We note that the binary Cu_3Au -type occurs in ScRh₃ and RSn₃ compounds.

In $Sc_4Rh_7Ge_6$ there is one extra atom in one octahedral void for four Cu₃Au unit cells. The atom arrangement with one extra atom for each Cu₃Au cell is known as perovskite-type, shown on the left-hand side of fig. 45. This type is found with 8025:LaPd₃B.



Fig. 45. Two filled-up Cu_3Au -type structures, the LaPd₃B structure with perovskite-type and the Sc₄Rh₇Ge₆ structure with U₄Re₇Si₆-type. The extra atoms which are inserted in the octahedral interstices are shaded.

7780	Ce ₃ Ni ₂ Si ₈ *	oC26	a = 4.085	StLGB, 72
	or	Cmmm	b = 25.9558	
	$Ce_{3}Ni_{2}Si_{2}Si_{4}^{[(,2+2)t]} \stackrel{1}{\propto} Si_{2}^{[6, p]}$		c = 4.1786	

*This compound was formulated before as CeNiSi₄.

No isotypic $R_3T_2M_8$ compounds are known.

The Ce₃Ni₂Si₈ structure, shown in fig. 31, consists of intergrown BaAl₄ and AlB₂ slabs. It belongs to the $R_{n+m}T_{2n}M_{4m}$ structural series, which is discussed with 7350:La₃Rh₄Ge₄.

7829	Ce ₂ Co ₅ B ₂	hP36 P6 ₃ /mmc	a = 5.060 c = 20.43	Ku, 79	
	Ce ₂ Ni ₇ -type (CrL,	59) derivative			

Isotypic compounds:

 $R_2Co_5B_2$: $R = Ce^{a}$, Pr^{b} , Nd^{b} , $Sm^{b, c}$ ^a)Ku, 79 ^b)KuBCC, 81 ^c)BiKP, 80

The Ce₂Co₅B₂ structure, shown in fig. 38, is a member of the $R_{2+n}T_{4+3n}M_{2n}$ structural series with n = 2 and is built up of Laves-type slabs and CeCo₃B₂-type slabs. It is discussed with the 7511:Ce₃Co₈Si structure.

7857	$\frac{Sc_2Re_3Si_4}{Sc_2Re_2Re^{[(4, +4)c]}2[Si_2^{[(3, 3)p]}]_2}$	tP36 P4 ₁ 2 ₁ 2	a = 6.619 c = 12.36	PeBG, 78	
	Zr ₅ Si ₄ -type (PfS, 66) deriv	ative			

No isotypic $R_2T_3M_4$ compounds are known.

One half of the unit cell of the $Sc_2Re_3Si_4$ structure with Zr_5Si_4 -type derivative is shown on the left-hand side of fig. 46. The structure is characterized by pairs of M-centred trigonal prisms and T-centred cubes. All prisms are constructed of three R and three T atoms and all cubes of four R and four T atoms. Each group of four atoms at the cube corners and the T atom in the cube centre are on a diagonal cube plane. The crystal-chemical formula is

 $R_2 T_2 T^{[(4, +4)c]}_2 \left[M_2^{[(3, 3)p]} \right]_2 \quad \text{for the ternary compound} \,,$

and

 $T_4 T^{[+8c]}_2 [M_2^{[6p]}]_2$ for $Zr_5 Si_4$.

The orthorhombic Sm_5Ge_4 structure (SmJT, 67) has the same structural features as Zr_5Si_4 and the same crystal-chemical formula. A ternary structure with Sm_5Ge_4 -type derivative is found with $Ce_2Sc_3Si_4$ (MoBG, 79), of which half of one unit cell is shown on the right-hand side of fig. 46. The positional coordinates inscribed in the circles for both ternary structures agree well with those of the corresponding binary compounds, as can be seen by comparing fig. 46 with the corresponding drawings for the binary structures in the paper by Le Roy et al. (LeMPP, 78). In the same article some comments on the branches of the Sm_5Ge_4 -type can be found.

Many Sc compounds are known, where Sc behaves more like a transition element of the 4th group, than a rare earth element. To interpret the structural similarities between the $Sc_2Re_3Si_4$ and the $Ce_2Sc_3Si_4$ structure we shall—for this discussion only—consider the latter compound as a R_2 "T₃"M₄ compound. Then one finds in $Ce_2Sc_3Si_4$ the same pairs of M-centred trigonal prisms and the "T"-centred cubes.

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Fig. 46. Arrangement of Si-centred double prisms and of the centred cubes in $Sc_2Re_3Si_4$ and $Ce_2Sc_3Si_4$. Only the polyhedra with their centres at $y \approx \frac{3}{4}$ and at $z \approx \frac{1}{2}$ respectively, are shown, which corresponds to one half of the unit cell content for both structures. However, according to the structure proposed by Mokraya et al. (MoBG, 79) with space group Pnma, the trigonal prisms are not equal. Those with their centres at $y \approx 0$ are formed of three R and three "T" atoms, while those at $y \approx \frac{1}{2}$ have either four R and two "T" or two R and four "T" atoms. To avoid this we have to assume that in the trigonal prisms with their centres at $y \approx \frac{1}{2}$ the R sites are occupied by "T" atoms and vice versa. In this case the space group of Ce₂Sc₃Si₄ would be centrosymmetric P2₁/c (or P2₁/b with the *c* axis unique and $\gamma = 90^{\circ}$, assuming equal unit cell setting) and all structural features and the crystal-chemical formula would be identical to that given for Sc₂Re₃Si₄.

7886	Y ₂ ReB ₆	oP36	a = 9.175	KuS, 72
	Of $1/1 = 10^{-1} - 10^{-1}$	Pbam	b = 11.55	
	$\mathbf{Y}^{[,14]}\mathbf{Y}^{[,12]}\mathbf{Re}^{[,10]} \stackrel{\text{\tiny def}}{=} \mathbf{B}^{[0]+3]}_{6}$		c = 3.6/3	

Isotypic compounds:

R_2ReB_6 :	$R = Gd^{a}$, Tb^{a} , Dy^{a} , Ho^{a} , Er^{a} , Tm^{a} , Lu^{a} , Y^{a}
R_2RuB_6 :	$R = Gd^{b}$, Tb^{b} , Dy^{b} , Ho^{b} , Er^{b} , Tm^{b} , Lu^{b} , Y^{b}
R_2OsB_6 :	$\mathbf{R} = \mathbf{Gd}^{(b)}, \mathbf{Tb}^{(b)}, \mathbf{Dy}^{(b)}, \mathbf{Ho}^{(b)}, \mathbf{Er}^{(b)}, \mathbf{Tm}^{(b)}, \mathbf{Lu}^{(b)}, \mathbf{Y}^{(b)}$
²⁾ KuS, 72	^{b)} RoN, 82

The Y_2ReB_6 structure is shown in fig. 47 together with the ScB₂ structure with AlB₂-type. The structural features of Y_2ReB_6 are conveniently discussed together with those of the 8380: YCrB₄ structure and its structure block shifted variant, the ThMoB₄ structure (RoN, 75). The last two structures, which have the same crystal-chemical formula, are presented in fig. 48. The structural data of all four structures are given in table 14. The ternary structures can be interpreted as modifications of the AlB₂ structure to accommodate different boron partners of different size. All compounds have 67 at % boron—and thus are on the line between RB₂ and TB₂—and their structures are all characterized by two-dimensional planar boron nets. All boron atoms are in the centres of trigonal prisms formed by R and T atoms and form three homonuclear bonds with boron atoms in the centres of (rectangular) face-joined trigonal prisms. The structures differ from AlB₂ in the number of nearest boron neighbours of the R and T atoms.

In ScB₂ with AlB₂-type all Sc atoms are surrounded by a hexagonal prism of boron atoms (twelve boron neighbours). If the Sc atoms are partially replaced by a transition element of the same size there is no reason why the AlB₂-type (or an ordering variant of it) should not be retained as structure type for the ternary compound.* However, in YCrB₄, with the non-negligible size difference between the

^{*}Unfortunately no experimental data are available. We note that ScB_2 (a = 3.146, c = 3.517 Å) and HfB_2 (a = 3.141, c = 3.470 Å) are isotypic and have nearly the same lattice constants. It can be predicted that in the system ScB_2 -HfB₂ the formation of the Y₂ReB₆- or YCrB₄-type is unlikely.



Fig. 47. The crystal structure of ScB₂ with AlB₂-type and of Y_2ReB_6 , with a structure related to the AlB₂-type, where the Y atoms are surrounded by 14 or 12 and the Re atoms by 10 boron neighbours. The numbers inscribed in the circles correspond to the boron coordination of these atoms.

boron partners of different sizes. Boron Code Compound Pearson's Space crystal-chemical coordinaand type classif. group formula tion of symbol boron partners $Sc^{[12]} \gtrsim B_{2}^{[6p+3]}$ 12 67100 hP3 P6/mmm ScB₂ (AlB₂-type) $Y^{[,14]}Y^{[,12]}Re^{[,10]} \stackrel{2}{\sim} B^{[6p+3]}_{s}$ 14,12,10 7886 Y₂ReB₆ oP36 Pbam 14,10 8380 YCrB₄ oP24 Pbam $Y^{[,14]}Cr^{[,10]} \xrightarrow{2} B_{4}^{[6p+3]}$ $Th^{[,14]}Mo^{[,10]} \gtrsim B_4^{[6p+3]}$ 14,10 (8380)oC24 ThMoB₄ Cmmm

TABLE 14 Structural data for the AlB₂-type and AlB₂-related ternary structures which can accommodate different

Y and Cr atoms, the B-B distances become more equal if the boron atoms form a heptagonal prism around Y and a pentagonal prism around Cr.

For $Y_2 ReB_6$ one might thus expect both Y atoms to have 14 B neighbours and for Re ten B neighbours. However, with composition R_2TB_6 it is geometrically impossible to form a structure with B-centred trigonal prisms, where the boron partners have these coordination numbers. Since the total number of B-R and B-T contacts must be equal to the total number of R-B and T-B bonds, the latter sum must be a multiple of 6 (2 × 14 + 1 × 10 = 38 \neq 6N). In Y₂ReB₆ half of the Y atoms are in the centre of a heptagonal prism and the other half in a trigonal prism, while the Re atoms centre a pentagonal boron prism $(1 \times 14 + 1 \times 12 + 1 \times 10 = 36 = 6N)$.





7930	Sc ₆ Ni ₁₆ Si7	cF116 Fm3m	<i>a</i> = 11.46	GlMK, 62	
	$Mg_6Cu_{16}Si_7$ -type (BeW, 56) = Th_6Mn_{23} -type derivative				

Isotypic compounds:

$R_6Co_{16}Si_7: R_6Ni_{16}Si_7:$	$R = Sc^{a, c}, R = Sc^{b, c}, Tm^{d}$		
R ₆ Ni ₁₆ Ge ₇ :	$\mathbf{R} = \mathbf{S}\mathbf{c}^{b,c)}$		
^{a)} KoBG, 77	^{b)} GlMK, 62	^{c)} DwCD, 63	^{d)} GlKB, 66

The $Mg_6Cu_{16}Si_7$ -type of $Sc_6Ni_{16}Si_7$ is found also with aluminides but now with T and M atoms interchanged and the composition is then 7970: $Sc_6Ni_7Al_{16}$. The $Mg_6Cu_{16}Si_7$ structure belongs to those with large cubic unit cells, conveniently described with nested polyhedral units and treated here with 7325: $Ce_3Ni_6Si_2$.

7970	$Sc_6Ni_7Al_{16}$	cF116 Fm3m	<i>a</i> = 12.16	MaS, 73	
	Mg ₆ Cu ₁₆ Si ₇ -related	type (BeW, 56) \equiv T	h ₆ Mn ₂₃ -type de	rivative	

Isotypic compounds:

R-Fe-A1:R = Tb^{c, d)}*Sc_6T_7Al_{16}:T = Co^{a}, Ni^{a, b}, Ru^{a}, Rh^{a}, Pd^{a}, Os^{a}, Ir^{a})Sc_6T_7Ga_{16}:T = Co^{a}, Ru^{a}, Rh^{a}, Os^{a}, Ir^{a}) a^{i} MaS, 73 b^{i} MaB, 69 c^{i} Oe, 75 d^{i} OeP, 72

*This compound appears at the unusual composition $Tb_{0.167}Fe_{0.633}Al_{0.20}$.

The $Mg_6Cu_{16}Si_7$ -type of $Sc_6Ni_7Al_{16}$ is found also with silicides and germanides but now with T and M atoms interchanged and the composition is then 7930: $Sc_6Ni_{16}Si_7$. The $Mg_6Cu_{16}Si_7$ structure has a large cubic unit cell and is conveniently described with nested polyhedral units. These are treated here with 7325: $Ce_3Ni_6Si_2$.

79(82)	Ho ₃ Ni ₂ Ga ₉	oI28	$a = 4.142^*$	Gr, 82
	or	Immm	b = 9.608	
	$Ho_{3}(Ni_{.5}Ga_{.5})_{4}^{[(4Ho, 4Ga)a]}Ga_{6}Ga_{6}Ga_{6}[(4, +8)]$	[]	c = 12.34	

La₃Al₁₁-type (GoB, 67) derivative with partial disorder on one Al site

*Corresponds to Ho₃Ni_{1.8}Ga_{9.2}.

Isotypic compounds: All references Gr, 82

 $R_3(Ni, Ga)_{11}$: R = Ho, Er, Tm, Lu, Y

The Ho₃Ni₂Ga₉ structure with La₃Al₁₁-type derivative is shown in fig. 49. The La₃Al₁₁ structure can be considered as a periodic intergrowth of Cu₃Au-type columns and BaAl₄-type columns. We note that LaAl₄ itself crystallizes with the BaAl₄-type. The formula of La₃Al₁₁ can be rationalized according to LaAl₃ + 2 LaAl₄ = La₃Al₁₁. In fig. 49 the outlines of the two different construction elements are indicated with thin lines. In the ternary compound they have the compositions HoGa₃ and Ho₂(Ni₅Ga₅)₄Ga₄.

We note that one modification of the binary compound HoGa₃ crystallizes in the Cu₃Au-type. Further the R(Ni, Ga)₄ compounds adopt the 8050:ThCr₂Si₂-type, a BaAl₄-type derivative, but with statistical distribution of Ni and Ga atoms on one structure site.



Fig. 49. The $Ho_3Ni_2Ga_9$ structure interpreted as intergrowth of two construction elements corresponding to the Cu_3Au -type (square outline) and the $BaAl_4$ -type (rectangular outline).

8025 LaPd₃B cP5 a = 4.229 DhMV, 81 or Pm3m La^[12, c]Pd₃B^[,6o]

Perovskite CaTiO₃-type (CaO₃Ti)

Isotypic compounds:

 $\begin{array}{lll} {\rm RNi}_{3}{\rm B:} & {\rm R}={\rm Sc}^{d} \\ {\rm RRh}_{3}{\rm B:} & {\rm R}={\rm La}^{a}, \, {\rm Ce}^{a}, \, {\rm Pr}^{a}, \, {\rm Nd}^{a}, \, {\rm Sm}^{a}, \, {\rm Eu}^{a}, \, {\rm Gd}^{a}, \, {\rm Tb}^{a}, \, {\rm Dy}^{a}, \, {\rm Ho}^{a}, \, {\rm Er}^{a}, \, {\rm Tm}^{a}, \\ & {\rm Yb}^{a}, \, {\rm Lu}^{a}, \, {\rm Ya}, \, {\rm Sc}^{a,\,c} \\ {\rm RPd}_{3}{\rm B:} & {\rm R}={\rm La}^{b}, \, {\rm Ce}^{b}, \, {\rm Pr}^{b}, \, {\rm Nd}^{b}, \, {\rm Sm}^{b}, \, {\rm Eu}^{b}, \, {\rm Gd}^{b}, \, {\rm Tb}^{b}, \, {\rm Dy}^{b}, \, {\rm Ho}^{b}, \, {\rm Er}^{b}, \, {\rm Tm}^{b}, \\ & {\rm Yb}^{b}, \, {\rm Lu}^{b} \\ {\rm RIr}_{3}{\rm B:} & {\rm R}={\rm Sc}^{c} \\ \end{array}$

The LaPd₃B structure with perovskite CaTiO₃-type is shown on the left-hand side of fig. 45. This structure can be considered as a filled-up Cu₃Au-type. The binary RPd₃ compounds, also CeRh₃ and ScRh₃, all crystallize with the Cu₃Au-type. Boron atoms can be inserted in the T₆ octahedra of the binary RT₃ compounds, giving rise to a continuous solid solution of composition RTB_x with $0 \le x \le 1$ when T = Pd. For some of the Rh-containing compounds a binary Cu₃Au phase is unknown. In CePd₃ and EuPd₃ the addition of boron causes a change in the valence state of the rare earth ion (Ce⁴⁺ \rightarrow Ce³⁺ and Eu³⁺ \rightarrow Eu²⁺).

For another structure which can also be described as filled-up Cu_3Au -type see 7646: $Sc_4Rh_7Ge_6$.

Four structure types are found with composition 8050: $ThCr_2Si_2$, tI10 (see CeNi₂Si₂), CaBe₂Ge₂, tP10 (see LaIr₂Si₂), HfFe₂Si₂, oP20 (see ScFe₂Si₂) and LaRe₂Si₂, oI20.

8050	$\begin{array}{c} \textbf{CeNi}_{2}\textbf{Si}_{2} \\ \text{or} \\ \textbf{CeNi}_{2}^{[.4t]}\textbf{Si}_{2}^{[(4, \ 4)a]} \end{array}$	tI10 I4/mmm	a = 4.027 c = 9.557	BoGK, 66
	ThCr ₂ Si ₂ -type (BaS, 65) or CeAl ₂ Ga ₂ -type (ZaKG, 65) \equiv BaAl ₄ -type (Dl ₃ -type) derivative			

Isotypic compounds:

$RFe_2B_2: RCo_2B_2:$	$ \begin{array}{l} R = Gd^{a)}, \ Tb^{a)}, \ Dy^{a)}, \ Ho^{a)}, \ Er^{a)}, \ Tm^{a)}, \ Lu^{a)}, \ Y^{a)} \\ R = La^{c)}, \ Pr^{b)}, \ Nd^{c)}, \ Sm^{b, c)}, \ Gd^{b, c)}, \ Tb^{b, c)}, \ Dy^{b, c)}, \ Ho^{b)}, \ Y^{b, c, d, \beta)} \end{array} $
R(Ni, Ga) ₄ *:	$R = La^{w}, Ce^{w}, Pr^{w}, Nd^{w}, Sm^{w}, Gd^{w}, Tb^{w}, Dy^{w}$
RCr ₂ Si ₂ : RMn ₂ Si ₂ :	$ \begin{array}{l} \mathbf{R} = \mathbf{G}\mathbf{d}^{k)}, \ \mathbf{Y}^{e)} \\ \mathbf{R} = \mathbf{L}\mathbf{a}^{h, f)}, \ \mathbf{C}\mathbf{e}^{g, h)}, \ \mathbf{P}\mathbf{r}^{f)}, \ \mathbf{N}\mathbf{d}^{f)}, \ \mathbf{S}\mathbf{m}^{f)}, \ \mathbf{G}\mathbf{d}^{f)}, \ \mathbf{T}\mathbf{b}^{f)}, \ \mathbf{D}\mathbf{y}^{f)}, \ \mathbf{H}\mathbf{o}^{f)}, \ \mathbf{E}\mathbf{r}^{f)}, \ \mathbf{T}\mathbf{m}^{\alpha)}, \\ \mathbf{Y}\mathbf{b}^{f)}, \ \mathbf{L}\mathbf{u}^{\alpha)}, \ \mathbf{Y}^{f)} \end{array} $
RFe ₂ Si ₂ :	$R = La^{i}, Ce^{h, k}, Pr^{i}, Nd^{i, j, l, x} * Sm^{z}, Eu^{l, m}, Gd^{k}, Dy^{j, l}, Ho^{\eta}, Yb^{i},$ Y ⁱ)
RCo ₂ Si ₂ :	$R = La^{i}, Ce^{h, k, \theta} * * *, Pr^{i}, Nd^{i}, Sm^{i}, Eu^{m}, Gd^{k}, Tb^{i}, Dy^{i}, Ho^{i}, Er^{i}, Yb^{i}, Y^{i}, Sc^{n}$
RNi ₂ Si ₂ :	$R = La^{h}, Ce^{h, k}, Pr^{h}, Nd^{h}, Sm^{h}, Eu^{h, m}, Gd^{h}, Tb^{h}, Dy^{h}, Ho^{h}, Er^{h}, Tm^{h}, Yb^{h}, Lu^{h}, Y^{k, o}, Sc^{k, p}$
RRu ₂ Si ₂ :	$\mathbf{R} = \mathbf{La}^{q, c}, \mathbf{Ce}^{q, c}, \mathbf{Pr}^{c}, \mathbf{Nd}^{q, c}, \mathbf{Sm}^{q, c}, \mathbf{Eu}^{\zeta}, \mathbf{Gd}^{\delta, c}, \mathbf{Tb}^{q, c}, \mathbf{Dy}^{q, \delta, c}, \\ \mathbf{Ho}^{\delta, c}, \mathbf{Er}^{q, \delta, c}, \mathbf{Tm}^{c}, \mathbf{Yb}^{q, c}, \mathbf{Lu}^{c}, \mathbf{Y}^{c}$
RRh ₂ Si ₂ :	$\mathbf{R} = \mathbf{La}^{s}, \mathbf{Ce}^{s}, \mathbf{Pr}^{s}, \mathbf{Nd}^{s}, \mathbf{Sm}^{s}, \mathbf{Eu}^{s, \delta}, \mathbf{Gd}^{s, \delta}, \mathbf{Tb}^{s}, \mathbf{Dy}^{s, \delta}, \mathbf{Ho}^{s, \delta}, \mathbf{Er}^{s}, \mathbf{Yb}^{r}, \mathbf{Ys}^{s}$
RPd ₂ Si ₂ :	$\mathbf{R} = \mathbf{La}^{s}, \mathbf{Ce}^{r,s}, \mathbf{Pr}^{s}, \mathbf{Nd}^{s}, \mathbf{Sm}^{s}, \mathbf{Eu}^{s}, \mathbf{Gd}^{r,s,\delta}, \mathbf{Tb}^{s}, \mathbf{Dy}^{s,\delta}, \mathbf{Ho}^{s,\delta}, \mathbf{Fr}^{s,\delta}, \mathbf{Yb}^{r}, \mathbf{Ys}^{s}$
ROs ₂ Si ₂ :	$\mathbf{R} = \mathbf{L}\mathbf{a}^{\epsilon}, \ \mathbf{C}\mathbf{e}^{\lambda}, \ \mathbf{P}\mathbf{r}^{\epsilon}, \ \mathbf{N}\mathbf{d}^{\epsilon}, \ \mathbf{S}\mathbf{m}^{\epsilon}, \ \mathbf{G}\mathbf{d}^{\epsilon}, \ \mathbf{T}\mathbf{b}^{\epsilon}, \ \mathbf{D}\mathbf{y}^{\epsilon}, \ \mathbf{H}\mathbf{o}^{\epsilon}, \ \mathbf{E}\mathbf{r}^{\epsilon}, \ \mathbf{T}\mathbf{m}^{\epsilon}, \ \mathbf{Y}\mathbf{b}^{\epsilon}, \ \mathbf{L}\mathbf{u}^{\epsilon}, \ \mathbf{U}\mathbf{u}^{\epsilon}, \ \mathbf{V}\mathbf{e}^{\epsilon}$
RIr ₂ Si ₂ :	$\mathbf{R} = \mathbf{L} \mathbf{a}^{\gamma)\dagger\dagger}, \mathbf{G} \mathbf{d}^{r,\delta)}, \mathbf{E} \mathbf{r}^{\delta)}$
$\mathbf{RPt}_{2}\mathbf{Si}_{2}^{\dagger\dagger\dagger}$	$R = La^{r, t}, Ce^{r, q}, Nd^{r, t, q}, Sm^{q}, Eu^{t}, Gd^{r, t, q}, Dy^{r, t, q}, Er^{t, q}, Tm^{t}, Yb^{r}, Lu^{t}, Y^{q}$
RMn ₂ Ge ₂ :	$R = La^{f, u}, Ce^{f, u}, Pr^{f, u}, Nd^{f, u}, Sm^{f}, Gd^{f, u}, Tb^{f, u}, Dy^{f, u}, Ho^{f, u}$
RFe ₂ Ge ₂ :	$\mathbf{R} = \mathbf{L}\mathbf{a}^{i}, \ \mathbf{C}\mathbf{e}^{k}, \ \mathbf{P}\mathbf{r}^{i}, \ \mathbf{N}\mathbf{d}^{i}, \ \mathbf{G}\mathbf{d}^{k}, \ \mathbf{D}\mathbf{y}^{i}, \ \mathbf{Y}\mathbf{b}^{i}$
RCo_2Ge_2 :	$R = La^{v}, Ce^{k,v}, Pr^{v}, Nd^{v}, Sm^{v}, Gd^{k,v}, Tb^{v}, Dy^{v}, Ho^{v}, Er^{v}, Tm^{v}, Yb^{v}, Lu^{v}, Y^{v}$
RNi ₂ Ge ₂ :	$\mathbf{R} = \mathbf{La}^{k}, \mathbf{Ce}^{h,k}, \mathbf{Pr}^{k}, \mathbf{Nd}^{k}, \mathbf{Sm}^{k}, \mathbf{Eu}^{h,m}, \mathbf{Gd}^{k}, \mathbf{Tb}^{k}, \mathbf{Dy}^{k}, \mathbf{Ho}^{k}, \mathbf{Er}^{k}, \mathbf{Tm}^{k}, \mathbf{Yb}^{k}, \mathbf{Lu}^{k}, \mathbf{Y}^{k}$
RRh ₂ Ge ₂ :	$\mathbf{R} = \mathbf{L}\mathbf{a}^{\mathbf{y}}, \ \mathbf{G}\mathbf{d}^{\mathbf{r}}$
$\mathbf{RPd}_{2}\mathbf{Ge}_{2}$:	$R = La^{(r)}, Ce^{(r)}, Nd^{(r)}, Eu^{(r)}, Gd^{(r)}, Dy^{(r)}, Yb^{(r)}$
$\operatorname{RPt}_2\operatorname{Ge}_2^{\times}$:	$\mathbf{R} = \mathbf{La}^{r}$, \mathbf{Ce}^{r} , \mathbf{Nd}^{r} , \mathbf{Gd}^{r} , \mathbf{Dy}^{r}
RNi ₂ Sn ₂ :	$\mathbf{R} = \mathbf{L}\mathbf{a}^{\kappa}, \ \mathbf{C}\mathbf{e}^{\kappa}, \ \mathbf{P}\mathbf{r}^{\kappa}, \ \mathbf{N}\mathbf{d}^{\kappa}, \ \mathbf{S}\mathbf{m}^{\kappa}$

*Composition is close to RNiGa₃. See 80(75):PrNiGa₃.

**According to Pinto and Shaked (1973) the R value can be slightly lowered if 9.8% of the Fe atoms are on the antiprismatic Si sites and vice versa.

***Bodak and Gladyshevskii (1970) give two compositions: CeCo₂Si₂ and CeCoSi₃. According to B. Chabot (unpublished results) CeCoSi₃ has the BaNiSn₃-type (see 8075:LaIrSi₃).
[†]MaF, 77 give two compositions: EuNi₂Si₂ and EuNiSi₃, BoGK, 66 give only the 1:1:3 composition. See 80(75):PrNiGa₃.

⁺⁺Low-temperature modification. High-temperature modification with CaBe₂Ge₂-type.
⁺⁺⁺According to Mayer and Yetor (1977) and Rossi et al. (RoMF, 79) Pt and Si atoms are randomly distributed on the A1 sites of the BaAl₄-type. According to Ballestracci and Astier (1978) the lattice is tetragonal primitive (CaBe₂Ge₂-type?).

* BaAl₄-type variant. Order of Pt and Ge atoms on Al sites needs further investigation.

^{a)} StKC, 78	^{b)} Ro, 73	^{c)} NiSY, 73	¹⁰ NiSY, 71
^{e)} SoBG, 71	¹⁾ RoMMF, 78	^{g)} SiSL, 78	^{h)} BoGK, 66
¹⁾ RoMF, 78	⁾⁾ MaF, 72	^{k)} RiP, 69	¹)FeM, 73
^{m)} MaF, 77	")KoBG, 77	°)SkSG, 67	^{p)} BoKG, 76
^{q)} BaA, 78	⁷⁾ RoMF, 79	^{s)} Ba, 76	¹⁾ MaY, 77
")NaRBW, 75	^{v)} MccNB, 73	")Gr, 82	^{x)} PiS, 73
^{y)} E. Hovestreydt,	unpublished results (La	aRh_2Ge_2 : $a = 4.1814$, $c =$	= 10.5407 Å)
^{z)} FeMGS, 75	^{α)} SzS, 81	^{β)} KuS, 74	⁹⁾ BrEP, 83
⁵⁾ SIS, 82	⁶⁾ HiHRS, 83	⁽⁾ SaGVGPD, 81	⁷⁾ SkGBY, 80
^{θ)} BoG, 70	^{*)} SkMGT, 81	²⁾ HoR, 83	

The ThCr₂Si₂-type, a BaAl₄-type derivative, shown in fig. 50a, is the most frequent structure type found in R–T–B, R–T–Si and R–T–Ge systems. It is also found with phosphides and related compounds. For a recent literature survey see Jeitschko and Jaberg (1980).

$BaAl_4$ -type derivatives with tetragonal unit cell as $BaAl_4$

In the BaAl₄ structure with crystal-chemical formula $BaAl_2^{[+4t]}Al_2^{[(4+4)a]}$ there are two crystallographically different Al sites, i.e., four tetrahedral sites and four antiprismatic sites per tetragonal unit cell. In the BaAl₄-type derivatives the Al



Fig. 50a. Examples of compounds with the ThCr₂Si₂-type, a BaAl₄-type derivative.



Fig. 50b. The seven possible ordered ternary $BaAl_4$ derivative structures with tetragonal symmetry and the same unit cell as $BaAl_4$ and without short T-T contacts.

sites are occupied in ordered fashion by T and M atoms. Limiting ourselves to those hypothetical derivative structures which have the same tetragonal unit cell as $BaAl_4$ there are 22 possibilities of arranging T and M atoms on the available eight Al sites per unit cell (Parthé et al., PaCBE, 83). However, a comparative study of all known $BaAl_4$ -type derivative structures and also of the intergrowth structures with ternary ordered $BaAl_4$ -type derivative segments makes it evident, that only those $BaAl_4$ -type derivative structures or segments are formed where no short T–T contacts occur. Then only seven hypothetical $BaAl_4$ -type derivative structures remain (shown in fig. 50b), of which three have already been confirmed experimentally. –ThCr₅Si₂-type (t110, I4/mmm). The crystal-chemical formula is

$$RT_{2}^{[,4t]}M_{2}^{[(4,4)a]}$$

i.e., transition metals are on tetrahedral sites. The site exchange variant $RT_2^{[(4,4)a]}M_2^{[4t]}$ with transition elements on the antiprismatic sites is not included in fig. 50b, because

in this case T atoms are in close contact along the [001] direction, and no compounds have been found with this less probable structure.

 $-CaBe_2Ge_2$ -type (tP10, P4/nmm; EiMMS, 72). For the same composition RT_2M_2 there is the further ordering possibility of arrangement of the T and M atoms such that both species have both coordinations, tetrahedral and antiprismatic, according to

 $RT^{[,4t]}T^{[(4, 4)a]}M^{[,4t]}M^{[(4, 4)a]}$.

This is, however, possible only with a change of symmetry to a tetragonal primitive lattice. The corresponding atom arrangement is called $CaBe_2Ge_2$ -type. It is found, for example, with $8050:LaIr_2Si_2$ (high-temperature modification) and $LaCu_2Sn_2$ (DöSSS, 82). With rare earth-nickel (palladium) pnictides both structure types occur, the ThCr₂Si₂- and the CaBe₂Ge₂-types. Phosphides and arsenides crystallize with the first and antimonides and bismuthides with the second type (HoJ, 83).

 $-BaNiSn_3$ type (t110, 14mm; DöS, 78). In this structure with crystal-chemical formula

 $RT^{[(4,\,4)a]}M_2^{[,4t]}M^{[(4,\,4)a]}$

half of the antiprismatic sites are occupied by Ni atoms, the other antiprismatic sites and all tetrahedral sites by Sn atoms. This structure has been found with 8075:LaIrSi₃.

Other BaAl₄-type derivatives

 $-U_2Co_3Si_5$ type (oI40, Ibam; KoB, 80). This more complicated arrangement of T and M atoms on the Al sites of BaAl₄ and crystal-chemical formula

$$R_{2}T^{[,4t]}T^{[(4,4)a]}M_{5}$$

is shown in fig. 55 and discussed with $8063: Sc_2Co_3Si_5$. The orthorhombic unit cell has a volume which is four times as large as that of the corresponding tetragonal BaAl₄ cell. A possible atom arrangement with the same composition $R_2T_3M_5$ is also shown in fig. 50b, but with less T atoms in antiprismatic coordination according to the crystal chemical formula

$$\mathbf{R}_{2}\mathbf{T}_{2}^{[,4t]}\mathbf{T}^{[(4, 4)a]}\mathbf{M}_{5}$$

For completeness we should also mention an orthorhombic deformation of the $BaAl_4$ -type (with unit cell dimensions similar to the $BaAl_4$ -type unit cell) found with $Ce(Ni, Sb)_4$ (PePB, 82). No R-T-M compounds with this structure type are known.

A stacking variant of the Th Cr_2Si_2 -type is the CeMg₂Si₂-type shown in fig. 80 and discussed with 9267: CeMn₄Al₈.

Variation of the axial ratio of the ThCr₂Si₂-type compounds

The c/a ratios of the ThCr₂Si₂-type phases vary from 2.35 to 2.7. The change of c/a from 2.7 for GdCr₂Si₂ to 2.4 for GdNi₂Si₂, both shown in fig. 50a, is obviously due to the larger R-T interactions and required shorter R-T distances in the case of GdNi₂Si₂ as compared to GdCr₂Si₂. This is in complete agreement with the

predictions of Miedema concerning the heat of formation of RT compounds, discussed in the introduction.

Intergrowth structures with BaAl₄-type segments

A great number of different ternary structure types can be interpreted as an intergrowth of $BaAl_4$ -type (or $BaAl_4$ -type derivative) segments with segments of another simple structure type. These other segments are of the following structure types: Cu, Po, W, AlB₂, ZrSi₂, CaF₂ and Cu₃Au.

The AlB₂ type is shown in fig. 24 and the ZrSi₂ type in fig. 25. The Cu, Po, W and CaF₂ types are presented in fig. 51, projected along particular directions which should allow easy recognition of these types in the corresponding drawings of the composite structures. The 79(82):Ho₃Ni₂Ga₉ structure, shown in fig. 49, is an example of intergrown columns of the BaAl₄- and CuAu₃-types; however, in the other structures to be discussed below no columns but slabs are intergrown. What kind of slabs can be intergrown depends on the interface of the BaAl₄-type slab. If the BaAl₄ slab interface consists of a layer of rare earth atoms, intergrowth is possible only with a W-, an AlB₂- or a ZrSi₂-type slab. However, if the BaAl₄-type slab has as interface a non-rare-earth layer, intergrowth is possible with a Cu-, Po-, CaF₂- or Cu₃Au-type slab.

We shall now consider the different kinds of intergrowth structures. If the kind and the number of segments are known, the rare earth content of the compound (100



Fig. 51. Segments of simple structure types which can be intergrown with $BaAl_4$ - or CeNiSi₂-type segments. Fully drawn circles at height $\frac{1}{2}$ above the plane of projection and dashed circles in the plane of projection.

minus the first two digits of the composition code) is uniquely determined^{*}. However, the distribution of the T and M atoms on the Al sites of the BaAl₄-type segments varies; thus the last two figures of the composition code cannot be determined in advance, but there are never close T-T contacts.

(a) Intergrowth structures with $BaAl_4$ -type slabs having a rare earth interface.** BaAl_4 + W-type slab intergrowth results in a compound of predicted composition $R(\overline{T}, M)_2$. Such a structure is found with 6750:CeFeSi, which crystallizes with the PbFCl-type and is shown in fig. 19.

 $m \operatorname{BaAl}_4 + n \operatorname{AlB}_2$ -type slab intergrowth gives the three structures of the $R_{m+n}T_{2n}M_{4m}$ structural series 7350: La₃Rh₄Ge₄ (m = 1, n = 2), 7567: CeNiSi₂ (m = 1, n = 1) and 7780: Ce₃Ni₂Si₈ (m = 2, n = 1), which are shown in figs. 30 and 31 and which are discussed with 7350: La₃Rh₄Ge₄.

<u>BaAl₄ + ZrSi₂-type</u> slab intergrowth should give a compound $R(T, M)_3$. A corresponding structure has not yet been found with R-T-M compounds, but exists with CaMnBi₂, tP8, P4/nmm (BrCS, 80) and SrZnSb₂ oP16, Pnma (BrCS, 79), a deformation variant of the CaMnBi₂ structure. A quaternary CaMnBi₂-type derivative is the structure of ZrCuSiAs, tP8, P4/nmm (JoJ, 74) which was originally described as "filled" PbFCl-type. In this case the ZrSi₂-type slab is actually formed by Zr and Si atoms.

(b) Intergrowth structures with $BaAl_4$ -type slabs without rare earth interface. Four R-T-M structures belong to this category: CeRe₄Si₂, ScNi₂Si₃, LaNi_{0.6}Ga₆ and Ce₂NiGa₁₀. Their structural data are listed in the upper part of table 15 and their drawings are given in figs. 52a and 85. The slabs intergrown with the BaAl₄-type slabs are of the Cu-, Po- and CaF₂-type, respectively. These slabs contain no rare earth elements.

(c) Intergrowth structures with CeNiSi₂-type slabs without rare earth interface. A series of more complicated structures can be obtained if a CeNiSi₂-type slab is substituted for every BaAl₄-type slab. The 7567:CeNiSi₂ structure, shown in fig. 31, is itself already an intergrowth structure consisting of BaAl₄- and AlB₂-type slabs. Three intergrowth structures with CeNiSi₂-type slabs, the LaRe₂Si₂, ScNiSi₃ and the $U_2Ni_2Si_7$ structures, are shown in fig. 52b and their structural data are listed in the lower part of table 15. The structure types of the slabs intergrown with the CeNiSi₂-type slabs are, as above, of the Cu-, Po- and CaF₂-type, respectively. Thus to each drawing in fig. 52a corresponds a drawing in fig. 52b. One should note that the term CeNiSi₂-type slab refers to an arrangement where the Ce sites are always occupied by R atoms, but where the distribution of the T and M atoms on the Ni and Si sites varies and does not necessarily correspond to that in CeNiSi₂. Thus, as above, if the kind and number of slabs are known only the content of rare earth element can be stated beforehand. In the lower part of table 15 are also given the

^{*}In the BaAl₄-, AlB₂-, ZrSi₂-, W- and Cu₃Au-type slabs the Ba, Al, Zr, W and Au sites are occupied by rare earth atoms. The Cu-, Po- and CaF₂-type slabs do not contain rare earth atoms.

^{**}The structural sites of the underlined elements are occupied by rare earth atoms.







Fig. 52b. Intergrowth structures containing CeNiSi₂-type slabs without rare earth atoms on the interface.

 TABLE 15

 Structural data for intergrowth structures containing BaAl₄-type (or BaAl₄-type derivative) slabs or CeNiSi₂-type slabs without rare earth atoms on the interface. The structural sites of the underlined elements in the first column are occupied by rare earth atoms.

Structure type and composition of slabs	Predicted stoichio- metry	Composi- tion code for known compound*	Compound formula	Pearson's classif. symbol	Space group	Fig.
BaAl ₄ -type slabs						
$\frac{\text{BaAl}_4 + 2\text{Cu}}{2\text{BaAl}_4 + 2\text{Cu}}$	R(T, M) ₆ R(T, M) ₅	8633	CeRe ₄ Si ₂	oC14	Cmmm	52a
$2 \underline{Ba}Al_4 + 2 Po$	R (T , M) ₅	8360	ScNi ₂ Si ₃	tI24	I4/mmm	52a
$1 \frac{BaAl_4 + CaF_2}{BaAl_4 + CaF_2}$	$R(T, M)_7$ $R_2(T, M)_{11}$	8791 8591	LaNi _{0.6} Ga ₆ Ce ₂ NiGa ₁₀	tP16(-0.8) tI26	P4/mmm I4/mmm	85 52a
$2 \underline{Ba}Al_4 + Cu_3\underline{Au}$	$R_{3}(T, M)_{11}$	**				
CeNiSi ₂ -type slabs						
$\frac{\text{CeNiSi}_2 + 2 \text{Cu}}{2 \text{CeNiSi}_2 + 2 \text{Cu}}.$	R(T, M) ₅ R(T, M) ₄	8050	LaRe ₂ Si ₂	oI20	Imma	52b
$2 \underline{\text{Ce}} \text{NiSi}_2 + 2 \text{Po}$	R(T, M) ₄	8075	ScNiSi ₃	oC20	Amm2	52b
$2 \frac{\text{CeNiSi}_2 + \text{CaF}_2}{\underline{\text{Ce}}\text{NiSi}_2 + 2 \text{CaF}_2}$	$\begin{array}{l} R_2(T,M)_9 \\ R(T,M)_6 \end{array}$	(8278) (8650)	U2Ni2Si7 EuMg3Ge3	oC22 oC28	Cmmm Cmcm	52b —
$2 \underline{\text{CeNiSi}_2 + \text{Cu}_3\text{Au}}$	R(T, M) ₃	7578	La ₃ Co ₂ Sn ₇	oC24	Cmmm	34

*Parentheses around the composition code indicate that the compound is not a R-T-M compound.

**79(82): Ho₃Ni₂Ga₉ has intergrown columns of BaAl₄- and Cu₃Au-type.

structural data for the EuMg₃Ge₃ structure (ZmGB, 73) not yet found with R–T–M compounds. This structure corresponds to the structure of $U_2Ni_2Si_7$ (AkYG, 75), shown in fig. 52b, except that the CaF₂ slab is twice as thick. The last entry concerns the 7578:La₃Co₂Sn₇ structure, shown in fig. 34, which consists of intergrown CeNiSi₂- and Cu₃Au-type slabs.

Concerning a special notation for and the symmetry of these intergrowth structures see Grin et al. (GrYG, 77, 82).

8050	LaIr ₂ Si ₂ *	tP10 P4/nmm	a = 4.1909 c = 9.944	BrEP, 83
	CaBe ₂ Ge ₂ -type (Ei	$\mathbf{MMS}, \ 72) \equiv \mathbf{BaAl}_{4} - \mathbf{t}$	ype (Dl ₃) deriva	ative

*High-temperature modification. Low-temperature modification with ThCr₂Si₂-type.

No isotypic RT_2M_2 compounds are known.

The LaIr₂Si₂ structure with the CaBe₂Ge₂-type is shown in fig. 50b. It is a variant of the ThCr₂Si₂-type and is discussed with 8050:CeNi₂Si₂.

8050	ScFe ₂ Si ₂	oP20 Pbcm	a = 7.263 b = 7.076 c = 5.009	Gl KBS , 77
	HfFe ₂ Si ₂ -type (YaLG, 76)			· · · · · ·

No isotypic RT_2M_2 compounds are known.

The ScFe₂Si₂ structure with HfFe₂Si₂ type is shown in fig. 53. The characteristic surrounding of the T elements by square pyramids of M elements suggests some structural similarities with the CaBe₂Ge₂-type (see $8050:LaIr_2Si_2$, h.t.). Comparison of ScFe₂Si₂ (fig. 53) with the CaBe₂Ge₂-type, projected along [110] (fig. 55) shows that effectively the lower part of ScFe₂Si₂ (as delimited by dashed lines on the drawing) is similar to the lower part of CaBe₂Ge₂. The upper segment of ScFe₂Si₂ differs from the upper part of CaBe₂Ge₂ by a shift of the T elements outside the M tetrahedra, changing the tetrahedral coordination into an approximately pyramidal coordination.



Fig. 53. The crystal structure of ScFe₂Si₂ with HfFe₂Si₂-type.

8050	LaRe ₂ Si ₂	oI20	a = 4.116	PeBG, 77	
	or	Imma	b = 4.206		
	$LaRe_2Si \stackrel{1}{\infty}Si^{[6, p]}$		c = 20.89		

No isotypic RT_2M_2 compounds are known.

The LaRe₂Si₂ structure, shown in fig. 52b, can be considered as an intergrowth of CeNiSi₂- and Cu-type slabs. The intergrowth structures are discussed in detail with 8050:CeNi₂Si₂.

Two structure types are found with composition 8063: $Sc_2Fe_3Si_5$, tP40 and $U_2Co_3Si_5$, oI40 (see $Sc_2Co_3Si_5$).

8063	Sc₂Fe₃Si₅ or Sc ₂ Fe ^[,60] Fe ^[,4t] Si ₄ Si ^[(4, 4)a]	tP40 P4/mnc	a = 10.225* c = 5.275	BoKYG, 77
	Sc ₂ Fe ₃ Si ₅ -type (BoKYG,	77) or U_2Mn	₃ Si ₅ -type (YaAG	, 77)

*Lattice parameters are those given by Braun (1980).

Isotypic compounds:

$R_2Mn_3Si_5$:	$\mathbf{R} = \mathbf{T}\mathbf{b}^{f}$, Dy	f, Ho ^f , Er ^f ,	Tm^{f} , Lu^{f} , '	$\mathbf{Y}^{(r)}$		
$R_2Fe_3Si_5$:	$\mathbf{R} = \mathbf{Sm}^{c, d}, \mathbf{G}$	$d^{c,d}$, $Tb^{c,d}$, E	$y^{a, c, d}, Ho^{c, d}$, $Er^{c, d}$, $Tm^{c, d}$,	$Yb^{c, d}$, $Lu^{b, c}$	c, d)
	$\mathbf{Y}^{b,c,d)},\mathbf{S}$	a, b, c, d				
$R_2Ru_3Si_5$:	$\mathbf{R} = \mathbf{L}\mathbf{u}^{(d,f)}, \mathbf{Y}$	<i>d</i> , <i>f</i>)				
$R_2Re_3Si_5$:	$R = La^{f}, Ce^{e}$), Pr ^{e)} , Nd ^{e)} , S	m ^{e)} , Gđ ^{e)} , Tb	$^{e)}, Dy^{e)}, Ho^{e)},]$	Er ^{e)} , Tm ^{e)} , Y	7e, d)
$R_2Os_3Si_5$:	$\mathbf{R}=\mathbf{L}\mathbf{u}^{d,f)},\ \mathbf{Y}$	d, f)				
^{a)} BoKYG, 77	^{b)} Br, 80	^{c)} BrAS, 80	^{d)} JoB, 82	^{e)} BoPG, 78	D _{Se, 81}	

The $Sc_2Fe_3Si_5$ structure, shown in fig. 54, can be considered as a periodic intergrowth of columns of two types. The column with rhombic cross section corresponds to a segment of the $U_2Co_3Si_5$ -type found with $8063:Sc_2Co_3Si_5$ (fig. 55) and the columns with square cross section are of the CeMg₂Si₂-type (fig. 80), discussed with 9267:CeMn₄Al₈. It should be remarked that the $U_2Co_3Si_5$ -type is a BaAl₄-type deformation derivative and CeMg₂Si₂ is a BaAl₄-type stacking variant. One third of the T elements—those in the columns with rhombic cross section—are tetrahedrally, all others octahedrally surrounded by Si atoms. The Sc₂Fe₃Si₅-type is found only with transition elements of the Mn and Fe group. With transition elements of the Co and Ni group the related $8063:Sc_2Co_3Si_5$ structure is formed.



Fig. 54. The crystal structure of $Sc_2Fe_3Si_5$, built up of $U_2Co_3Si_5$ -type columns (rhombic cross section) and CeMg₂Si₅-type columns (square cross section).

8063	Sc ₂ Co ₃ Si ₅	oI40	<i>a</i> = 9.206	KoB, 80
	or	Ibam	b = 11.30	
	$ScCo_2Co^{[,4t]}Si_2Si_2^{[(,2+2)t]}Si^{[,4t]}$		c = 5.348	

$$U_2Co_3Si_5$$
-type (AkYG, 77) = BaAl_4-type (Dl_3-type) derivative

Isotypic compounds:

$$\begin{array}{ll} R_2 Co_3 Si_5: & R = Ce^{e}, \ Sc^{a)*} \\ R_2 Ni_3 Si_5: & R = Ce^{e}, \ Dy^{e}, \ Y^{e} \\ R_2 Rh_3 Si_5: & R = La^{b,d)*}, \ Nd^{c,d)*}, \ Sm^{c,d)*}, \ Gd^{c,d)*}, \ Tb^{c,d)*}, \ Dy^{c,d)*}, \ Ho^{c,d)*}, \ Er^{c,d)*}, \\ Y^{c,d)*} \end{array}$$

*With the same T elements are found RT_2M_2 compounds which crystallize with the $ThCr_2Si_2$ -type (see 8050:CeNi₂Si₂).

^a)KoB, 80 ^b)ChLVEH, 82 ^c)ChLEVH, 82 ^d)ChLEVH, 82a ^e)ChP, 83a

The Sc₂Co₃Si₅ structure with U₂Co₃Si₅ type is shown on the left-hand side of fig. 55. It is a derivative of the tetragonal BaAl₄-type (see discussion with 8050: CeNi₂Si₂). Co and Si atoms occupy the Al sites in an ordered fashion, which leads to an orthorhombic unit cell with a volume four times as large $[a = c(BaAl_4), b = 2\sqrt{2} a(BaAl_4), c = \sqrt{2} a(BaAl_4)]$. The Sc₂Co₃Si₅ structure can be considered as an intergrowth of CaBe₂Ge₂-type slabs (right-hand side of fig. 55; see 8050: LaIr₂Si₂) with slabs of composition RTM₃. The atom arrangement of the latter corresponds



Fig. 55. A projection of the $Sc_2Co_3Si_5$ ($U_2Co_3Si_5$ -type) along [001] compared with the $ScCo_2Si_2$ structure (Th Cr_2Si_2 -type) and the La Ir_2Si_2 structure (CaBe₂Ge₂-type), both projected along [110]. The three structures are BaAl₄-type derivative structures with a different arrangement of T and M elements on the Al sites of BaAl₄.

to an unknown BaAl₄-type derivative structure. For structural similarities with 8063: $Sc_2Fe_3Si_5$ see the latter type.

Three structure types are found with composition 8075 or 80(75): ScNiSi₃, oC20; BaNiSn₃, tI10 (see LaIrSi₃) and PrNiGa₃, tI10, the last two being BaAl₄-type derivatives.

8075	ScNiSi3	oC20	a = 3.815	KoBMG, 77	
	or	Amm2	b = 3.825		
	$ScNiSi_2 \stackrel{1}{\infty} Si^{[6,p]}$		c = 20.62		

Isotypic compounds:

RNiSi₃*: $R = Gd^{c}$, Tb^{c} , Dy^{c} , Ho^{c} , Er^{c} , Tm^{c} , Yb^{c} , $Lu^{c, d}$, $Y^{a, c}$, Sc^{b}

*It should be noted that for ScNiSi₃ a < b, but for YNiSi₃ a > b. No cell parameters were given for the other compounds.

^{a)}Ya, 77 ^{b)}KoBMG, 77 ^{c)}GoBGY, 77 ^{d)}B. Chabot, unpublished results [LuNiSi₃: a = 3.891(1), b = 3.889(1), c = 20.834(6) Å]

The ScNiSi₃ structure, shown in fig. 52b, can be interpreted as an intergrowth of CeNiSi₂- and Po-type slabs. For a detailed discussion of these intergrowth structures see 8050:CeNi₂Si₂.

8075	LaIrSi ₃ or LaIr ^[(4,4)a] Si ^[,4t] Si ^[(4,4)a]	tI10 I4mm	a = 4.282 c = 9.838	EnBP, 83
	BaNiSn ₃ -type (DöS, 78	= BaAl ₄ -type	(D1 ₃ -type) deriv	vative
Isotyp	ic compounds:			

RCoSi₃: $R = La^{b}$, Ce^{b} RIrSi₃: $R = La^{a}$

^{a)}EnBP, 83

^{b)}B. Chabot, unpublished results [LaCoSi₃: a = 4.1868(8), c = 9.654(2) Å and CeCoSi₃: a = 4.1344(8), c = 9.561(3) Å]

It is probable that some of the compounds listed under 80(75): PrNiGa₃ have the BaNiSn₃-type.

The BaNiSn₃-type is a $BaAl_4$ -type derivative structure, which is shown in fig. 50b and discussed with 8050: CeNi₂Si₂.

80(75)	PrNiGa ₃	tI10	a = 4.228	Gr, 82
	or	I4/mmm	c = 10.18	
	$Pr(Ni_{.5}Ga_{.5})_{2}^{[(4 Pr, 4 Ga)a]}Ga_{2}^{[4(Ni]}$	5Ga.5)t]		

 $BaAl_4$ (D1₃)-type derivative with mixed Ni and Ga atom occupation on the antiprismatic Al sites

Isotypic compounds:

*According to BoG, 70 there exists a CeCo₂Si₂ phase with ThCr₂Si₂-type (ordered BaAl₄-type derivative) and a CeCoSi₃ phase with BaAl₄-type or a superstructure of it. See also 8075:LaIrSi₃.
**Distribution of atoms on the tetrahedral and antiprismatic sites has not been determined.
***According to MaF, 77 this structure also exists with composition 1:2:2. See 8050:CeNi₂Si₂.

^{a)}Gr, 82 ^{b)}BoG, 70 ^{c)}BoGK, 66 ^{d)}MaF, 77

The structure of $Pr(Ni_5Ga_5)_2Ga_2$, a BaAl₄-related structure where Ni and Ga atoms are distributed at random on the antiprismatic Al sites, is shown in fig. 50a. One should note that Ni and Ga differ by only three electrons and consequently it is difficult to determine any possible atom ordering. Assuming full order the compounds should crystallize with the BaNiSn₃-type (see 8075:LaIrSi₃) discussed with the ThCr₂Si₂-type compounds (see 8050:CeNi₂Si₂). At a slightly different composition another ordered BaAl₄-type derivative is known for 8063:Sc₂Co₃Si₅ with orthorhombic U₂Co₃Si₅-type.

8244	$Sc_2Ru_5B_4$ or $Sc_2Ru_5[B_2^{[.6p]}]B_2^{[.6p]}$	mP22 P2/m	a = 8.452 b = 3.004 c = 9.953 $\beta = 90.01^{\circ}$	Ro, 83
			P 90001	

Isotypic compounds: All references Ro, 83

 $Sc_2T_5B_4$: T = Ru, Os

The projection along b of the pseudo-orthorhombic structure of $Sc_2Ru_5B_4$ is presented in fig. 75. The arrangement of the B-centred trigonal prisms and R-centred pentagonal prisms resembles the corresponding projection of 7567: ScMnSi₂ (fig. 44). The structure can be described as an intergrowth of deformed CeCo₃B₂-type columns (see fig. 58) and columns of the W₂CoB₂-type (also shown in fig. 75), however, with different atom distribution.

8256	$\begin{array}{l} \mathbf{Sc_2Cr_4Si_5}\\ \text{or}\\ \mathbf{Sc_2Cr_2Cr_2^{[,6o]}Si_4Si^{[(4,4)a]}} \end{array}$	oI44 Ibam	a = 7.585 b = 16.138 c = 4.932	KoS, 82a
	Nb ₂ Cr₄Si₅-type (KrYG,	$69) \equiv V_6 Si_5 - ty$	vpe (SpFH, 70) d	erivative

No isotypic $R_2T_4M_5$ compounds are known.

The $Sc_2Cr_4Si_5$ structure with $Nb_2Cr_4Si_5$ -type, a V_6Si_5 -type derivative, is shown in fig. 32. It is discussed with 7364: $Sc_4Mn_4Si_7$.

8275	Ho ₆ Co ₇ Ga ₂₁	t P 68	a = 16.687	YaGG, 81	
		P4/mbm*	c = 4.134		

*Co(2) is in equipoint 8i) and not 8g) as stated erroneously in YaGG, 81.

Isotypic compounds: All references YaGG, 81

 $R_6Co_7Ga_{21}$: R = Sm, Gd, Tb, Dy, Ho, Er, Tm, Lu, Y

The Ho₆Co₇Ga₂₁ structure, shown on the left-hand side of fig. 56, can be interpreted in simple terms as an intergrowth of Cu₃Au- and CeCo₃B₂-type columns (see 8340:CeCo₃B₂ and fig. 58). In fig. 56 the outlines of these columns are indicated with thin lines. However, to have complete agreement with the Cu₃Au and the CeCo₃B₂ structures it would be necessary to interchange the Co atom in the centre of Cu₃Au block with the Ga atom in the centre of the CeCo₃B₂ block of Ho₆Co₇Ga₂₁. Since Co and Ga atoms differ only by four electrons their differentiation by X-ray diffraction methods is difficult and a structure with "pure" Cu₃Au and CeCo₃B₂ columns is not fully excluded. We note that the binary compound HoGa₃ crystallizes in the Cu₃Au-type.

The Ho₆Co₇Ga₂₁ structure can be compared with the Ti₃Co₅B₂ structure (KuY, 71), shown on the right-hand side of fig. 56, which also has intergrown Cu₃Au- and CeCo₃B₂-type columns; however, both columns have a smaller cross section.

82(78)	$U_2Ni_2Si_7$	oC22	a = 3.964	AkYG, 75
	or	Cmmm	b = 20.85	
	$U_2 Ni^{[,8c]} (Ni_{.5} Si_{.5})_2 Si_4 \stackrel{1}{\infty} Si_2^{[6, p]}$		c = 3.964	

The $U_2Ni_2Si_7$ structure has not yet been found with R–T–M compounds, but its occurrence in R–T–M systems seems likely. The structure is shown in fig. 52b. It can be interpreted as an intergrowth of CeNiSi₂- and CaF₂-type slabs. These kinds of intergrowth structures are discussed with 8050:CeNi₂Si₂.

8289	Ho ₂ CoGa ₈	tP11	a = 4.217	GrYG, 79a
	or $Ho_2^{[,12c]}Co^{[,8c]}Ga_8$	P4/mmm	c = 10.97	







Fig. 57. The HoCoGa₅ and the Ho₂CoGa₈ structures, both constructed of intergrown Cu₃Au- and CaF₂-type slabs.

Isotypic compounds: All references GrYG, 79a

 R_2CoGa_8 : R = Sm, Gd, Tb, Dy, Ho, Er, Tm, Lu, Y.

The Ho₂CoGa₈ structure is presented in fig. 57 together with the 8683:HoCoGa₅ structure. Both structures can be interpreted as an intergrowth of Cu₃Au-type slabs with CaF₂-type slabs. In HoCoGa₅ there is one Cu₃Au-type slab for every CaF₂-type slab; in Ho₂CoGa₈, however, there are double slabs of Cu₃Au-type. The compositions of both compounds can be rationalized according to

 RM_3 (Cu₃Au-type slab) + TM_2 (CaF₂-type slab) = RTM_5 , 2 RM_3 (Cu₃Au-type slab) + TM_2 (CaF₂-type slab) = R_2TM_8 .

The structures with intergrown Cu_3Au -type segments are conveniently classified according to the structure type of the other segment and according to the geometrical form of the segment. One finds intergrown slabs and intergrown columns. The structures one finds with R-T-M compounds are listed in table 16.

8313	$Nd_3Ni_{13}B_2$	hP18	a = 5.005	KuB, 81
		P6/mmm	c = 10.904	

CaCu₅-type derivative

Isotypic compounds:

R₃Ni₁₃B₂: R = La^{*a*)}, Ce^{*a*)}, Pr^{*a*)}, Nd^{*a*)}, Sm^{*a*)}, Gd^{*a*)}, Tb^{*b*)}, Dy^{*b*)}, Ho^{*b*)}, Er^{*b*)}, Tm^{*b*)}, Y^{*a*)} ^{*a*)}KuB, 81 ^{*b*)}KuBCC, 83

	Cu-Au-tvi
TABLE 16	intergrown
	with
	stures

			R-T-M structu	tres with int	ergrown	t Cu ₃ Au-ty	pe segments.	1		
Structure			Intergrown	slabs				Intergrown (columns	
types of segments	Code	Compound	Pearson's classif. symbol	Space group	Fig.	Code	Compound	Pearson's classif. symbol	Space group	Fig.
$Cu_3Au + CaF_2$	8289 8683	Ho ₂ CoGa _s HoCoGa ₅	tP11 tP7	P4/mmm P4/mmm	57 57					
$Cu_3Au + BaAl_4$						79(82)	Ho ₃ Ni ₂ Ga,	oI28	Immm	49
$Cu_3Au + CeNiSi_2^*$	7578	$\rm La_3 Co_2 Sn_7$	oC24	Cmmm	34	7471	Sc ₅ Co ₄ Si ₁₀	tP38	P4/mbm	34
$Cu_3Au + CeCo_3B_2$						8275	${\rm Ho}_6{\rm Co}_7{\rm Ga}_{21}$	tP68	P4/mbm	56
$Cu_3Au + MgCuAl_2$	8380	YNiAl₄	oC24	Cmcm	59					
$CeNiSi_2 \equiv BaAl$	$_4 + AIB_2 ($	see fig. 31).								

The Nd₃Ni₁₃B₂ structure, shown in fig. 37, is a member of the $R_{m+n}T_{5m+3n}M_{2n}$ structural series with m = 2 and n = 1, and is built up of CaCu₅- and CeCo₃B₂-type slabs. It is discussed with the 7511:Ce₃Co₈Si structure.

8320	CeCo ₄ B	hP12 P6/mmm	a = 5.005 c = 6.932	KuB, 74	
t	CaCu ₅ -type derivative				

Isotypic compounds:

RFe₄B: $R = Er^{g}$, Tm^{g} , Lu^{g} $R = La^{a}$, Ce^{a} , Pr^{a} , Nd^{a} , Sm^{a} , Gd^{a} , Tb^{a} , Dy^{a} , Ho^{a} , Er^{a} , Tm^{a} , Yb^{c} , RCo_4B : Lu^{a} , Y^{a} $R = La^{b}, Ce^{b,d}$, $Pr^{b}, Nd^{c}, Sm^{b}, Eu^{f}, Gd^{b,f}, Tb^{b,f}, Dy^{b,f}, Ho^{b,f}, Er^{b,f}$ RNi₄B: $Tm^{c,f}$, $Yb^{b,f}$, $Lu^{c,f}$, $Y^{b,e}$ ** *According to KuB, 71 a superstructure of the CeCo₄B-type with $a = 8a(CeCo_4B)$ and $c = c(CeCo_4B).$ **According to KuK, 75 a superstructure of the CeCo₄B-type with a = 3a(CeCo₄B) and $c = c (CeCo_4B).$ ^{b)}NiKY, 73 ^{c)}KuBCC, 81 ^{*a*)}KuB, 74 $^{d)}$ KuB, 71 ^{e)}KuK, 75 ¹ChCK, 82 g)KuBCC, 83

The CeCo₄B structure, shown in fig. 37, is a member of the $R_{m+n}T_{5m+3n}M_{2n}$ structural series with m = 1 and n = 1 and is built up of CaCu₅- and CeCo₃B₂-type slabs. It is discussed with the 7511:Ce₃Co₈Si structure.

8327	$Ce_3Co_{11}B_4$	hP18 P6/mmm	a = 5.045 c = 9.925	KuB, 74	
	CaCu ₅ -type derivative		· · ·		

Isotypic compounds: All references KuB, 74

 $R_3Co_{11}B_4$: R = Ce, Pr, Nd, Sm, Gd, Tb, Dy, Ho, Er, Tm, Lu, Y

The Ce₃Co₁₁B₄ structure, shown in fig. 37, is a member of the $R_{m+n}T_{5m+3n}M_{2n}$ structural series with m = 1 and n = 2 and is built up of CaCu₅- and CeCo₃B₂-type slabs. It is discussed with the 7511:Ce₃Co₈Si structure.

8330	Ce ₂ Co ₇ B ₃	hP24 P6/mmm	a = 5.053 c = 12.97	KuB, 74

CaCu₅-type derivative

Isotypic compounds:

 $R_2Co_7B_3$: $R = Ce^{a}$, Pr^{a} , Nd^{a} , Sm^{b} , Gd^{a} , Tb^{a} , Dy^{a} , Ho^{a} , Er^{a} , Tm^{a} , Y^{a}

^{a)}KuB, 74 ^{b)}BiKP, 80

The Ce₂Co₇B₃ structure, shown in fig. 37, is a member of the $R_{m+n}T_{5m+3n}M_{2n}$ structural series with m = 1 and n = 3 and is built up of CaCu₅- and CeCo₃B₂-type slabs. It is discussed with the 7511:Ce₃Co₈Si structure.

Six structure types are found with composition 8340, all related to the $CaCu_5$ -type and listed with $CeCo_3B_2$.

8340	$\begin{array}{c} CeCo_{3}B_{2} \\ or \\ CeCo_{3}B_{2}^{[,6p]} \end{array}$	hP6 P6/mmm	a = 5.057 c = 3.036	KuKB, 69

CaCu₅-type derivative

Isotypic compounds:

RCo_3B_2 :	R	$= Ce^{a,b,c}, Sm^{a,b}, Gd^{a,b}, Tb^{a,b,c}, Dy^{a,b,c}, Ho^{a,b,c}, Er^{a,b,c}, Tm^{a,c},$
		$Yb^{c)}$, $Lu^{a)}$, $Y^{a,b)}$, $Sc^{a,c)}$
$\mathbf{R}\mathbf{R}\mathbf{u}_{3}\mathbf{B}_{2}$:	R	$= La^{e)*}, Ce^{d,e)}, Pr^{d,e)}, Nd^{d,e)}, Sm^{d,e)}, Gd^{d,e)}, Tb^{d,e)}, Dy^{d,e)}, Ho^{d,e)},$
		$Er^{d,e)}, Tm^{d,e)}, Yb^{d,e)}, Lu^{d,e)}, Y^{d,e)}$
RRh ₃ B ₂ **:	R	$= La^{e}$, Ce^{e} , Pr^{e} , Nd^{e} , Sm^{e} , Eu^{e} , Gd^{e}
ROs ₃ B ₂ *:	R	= Sm ^{<i>i</i>}), Gd ^{<i>i</i>}), Tb ^{<i>i</i>}), Dy ^{<i>i</i>}), Ho ^{<i>i</i>}), Er ^{<i>i</i>}), Tm ^{<i>i</i>}), Yb ^{<i>i</i>}), Lu ^{<i>e</i>}), Y ^{<i>i</i>})
RIr ₃ B ₂ **:	R	= La ^{<i>e</i>} , Pr ^{<i>j</i>})
RRh ₃ Si ₂ :	R	= $La^{(1)}$, $Nd^{(1)}$, $Sm^{(1)}$, $Gd^{(1)}$, $Tb^{(1)}$, $Dy^{(1)}$, $Ho^{(1)}$, $Er^{(1)}$, $Y^{(1)}$
RRu ₃ Si ₂ :	R***	$= La^{h}, Ce^{g}, Pr^{g}, Nd^{g}, Sm^{g}, Eu^{g}, Gd^{g}, Dy^{g}, Ho^{g}, Er^{g}, Tm^{g},$
		Yb^{g} , Y^{h}

*All ROs_3B_2 compounds (except for $LuOs_3B_2$) and one other modification of $LaRu_3B_2$ crystallize in a not fully determined orthorhombic deformation variant of the $CeCo_3B_2$ -type, the so-called YOs_3B_2 -type (Ku, 80).

**See also 8340:ErIr₃B₂.

***For LaRu₃Si₂ and YRu₃Si₂, Vandenberg and Barz (1980) have proposed a hexagonal structure

with $c = 2c(\text{CeCo}_3B_2)$, which is very close to the CeCo_3B_2 -type. The other RRu_3Si_2 compounds have not yet been properly identified. No lattice constants have been published. Some alloys were prepared with the composition $\text{RRu}_{3.5}\text{Si}_2$.

[†]For $Nd_{0.71}Rh_{3.29}B_2$, VIOCE, 83 report a mixed Nd and Rh occupancy of the Ce sites and a symmetry reduction to P62m.

^{a)}KuKB, 69 ^{b)}NiY, 73 ^{c)}Ro, 73 ^{d)}HiRUS, 80 ^{e)}KuMAJ, 80 ^{f)}ChCLE, 81 ^{s)}Ba, 80 ^{b)}VaB, 80 ⁱ⁾Ku, 80 ^{f)}KuM, 81

The CeCo₃B₂ structure, shown in fig. 37 and in fig. 58, is a CaCu₅-type derivative, with Co and B atoms, respectively, replacing the Ca atoms on two crystallographically distinct structure sites. Some of the CeCo₃B₂-type phases are deformed and do not have hexagonal symmetry and/or the same small unit cell. The following deformation variants are known:

- monoclinic $ErIr_3B_2$ -type (mC12, C2/m), shown in fig. 58 (see 8340: $ErIr_3B_2$);

- rhombohedral $ZrCo_3B_2$ -type (hR54, R3) (VoKK, 71), not yet found with RT_3M_2 compounds;

- orthorhombic YOs₃B₂-type with $a \approx a(\text{CeCo}_3\text{B}_2)$, $b \approx \sqrt{3} a(\text{CeCo}_3\text{B}_2)$ and $c \approx 6c(\text{CeCo}_3\text{B}_2)$, for which, however, structural details have not been given (Ku, 80); - hexagonal LaRu₃Si₂-type (hP12, P6₃/m), where $a \approx a(\text{CeCo}_3\text{B}_2)$ and $c \approx 2c(\text{CeCo}_3\text{B}_2)$ (VaB, 80);

- trigonal URu₃B₂-type (hP48, P3), where $a \approx 2a(\text{CeCo}_3\text{B}_2)$ and $c \approx 2c(\text{CeCo}_3\text{B}_2)$ (Ro, 80a).

For a detailed discussion see Johnston and Braun (1982).

For completeness one can mention the $Ba_2Ni_9B_6$ -type (JuQ, 80a) with rhombohedral cell (hR102, R3c), and the CaRh₂B₂-type (SchJ, 78), an orthorhombic defect variant (oF40, Fddd), which both can also be derived from the CeCo₃B₂-type.

In the binary RT_5 phases with CaCu₅-type the T element can be partly substituted by Al and the solid solution $RT_{5-x}Al_x$ approaches in certain cases the composition RT_3Al_2 . However, since these phases are not truly ternary phases they will not be discussed here. A ternary aluminide with a CeCo₃B₂-related structure is, however, found with 8360: PrNi₂Al₃, a site exchange variant of CeCo₃B₂-type, shown in fig. 58. With smaller rare earth elements the 8360: YNi₂Al₃-type is formed (also shown in fig. 58), where the *z* coordinate of one rare earth atom differs by one half.

The CeCo₃B₂ structure is the end member of two structural series: $R_{m+n}T_{5m+3n}M_{2n}$ and $R_{2+n}T_{4+3n}M_{2n}$, which are discussed with 7511: Ce₃Co₈Si.

8340	ΕrΙr₃Β₂ or ΕrΙr ₃ Β ₂ ^[6p]	mC12 C2/m	a = 5.409 b = 9.379 c = 3.101 $\beta = 91.2^{\circ}$	KuM, 81
			p = 71.2	

Monoclinic deformation variant of $CeCo_3B_2$ -type $\equiv CaCu_5$ -type derivative



Fig. 58. The $CeCo_3B_2$ -type and three of its variants.

Isotypic compounds: All references KuM, 81

RRh₃B₂: R = Tb, Dy, Ho, Er, Tm, Yb, Lu, Y RIr₃B₂: R = Ce, Nd, Sm, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Y, Sc

The ErIr₃B₂ structure is a monoclinic deformation variant of the CeCo₃B₂-type with $a = a(\text{CeCo}_3\text{B}_2)$, $b = \sqrt{3} a(\text{CeCo}_3\text{B}_2)$, $c \approx c(\text{CeCo}_3\text{B}_2)$ and $\beta > 90^\circ$. A drawing of the ErIr₃B₂ and CeCo₃B₂ structures is given in fig. 58. For a discussion of other deformation variants see 8340:CeCo₃B₂ and Johnston and Braun (1982).

Four structure types are found with composition 8360: the $PrNi_2Al_3$ -type, hP6; the YNi_2Al_3 -type, hP18; the $ScNi_2Si_3$ -type, tI24 and the $ScRe_2Si_3$ type, oC96.

8360	PrNi2Al3* or PrNi ^[.6p] Al3	hP6 P6/mmm	a = 5.293 c = 4.064	RyZK, 78
	$CeCo_3B_2$ -type related derivative	with T and M	sites intercha	anged $\equiv CaCu_5$ -type

*Error in the position published for Ni. It has to be in equipoint 2c) to be consistent with the $CaCu_5$ -type of the structure.

Isotypic compounds:

RNi₂Al₃: $\mathbf{R} = \mathbf{Pr}^{a}$, Nd^b) ^aRyZK, 78 ^bRyZY, 79

The $PrNi_2Al_3$ structure, presented in fig. 58, is closely related to the $CeCo_3B_2$ -type with T and M sites interchanged. For a discussion of the latter type see 8340: $CeCo_3B_2$.

8360	YNi ₂ Al ₃	hP18	<i>a</i> = 9.05	ZaR, 81
		P6/mmm	c = 4.112	

Also called $HoNi_{2.6}Ga_{2.4}$ -type (YaG, 79), but in the latter case no complete atom ordering

Isotypic compounds:

 $\begin{array}{ll} RNi_{2}Al_{3}: & R = Gd^{a}, \ Tb^{a}, \ Dy^{a}, \ Ho^{a}, \ Er^{a}, \ Tm^{b}, \ Lu^{b}, \ Y^{a} \\ R(Ni, Ga)_{5}: & R = La^{c}, \ Ce^{c}, \ Pr^{c}, \ Nd^{c}, \ Sm^{c}, \ Gd^{c}, \ Tb^{c}, \ Dy^{c}, \ Ho^{c)*}, \ Er^{c}, \ Tm^{c} \\ & Yb^{c}, \ Lu^{c}, \ Y^{c} \\ \end{array}$

^{*a*}ZaR, 81 ^{*b*}RyZPR, 82 ^{*c*}YaG, 79

The YNi₂Al₃ structure, shown in fig. 58, is related to the 8340: CeCo₃B₂-type. The unit cell dimensions are related to the latter as $a = \sqrt{3} a$ (CeCo₃B₂) and c = c (CeCo₃B₂); also the atom coordinates agree approximately except for the z coordinate of one of the three rare earth atoms per unit cell, which has been shifted by $\frac{1}{2}$. The coordination of the rare earth atom at the origin of the unit cell is identical to the rare earth coordination in 8360: PrNi₂Al₃, the site exchange variant of the CeCo₃B₂-type.

8360	ScNi ₂ Si ₃	tI24	a = 3.830	KoBG, 78
		I4/mmm	c = 23.50	

No isotypic RT_2M_3 compounds are known.

The $ScNi_2Si_3$ structure, which is presented in fig. 52a, can be interpreted as an intergrowth of $BaAl_4$ - and Po-type slabs. For a detailed discussion on these intergrowth structures see 8050: CeNi₂Si₂.

8360	ScRe ₂ Si ₃	oC96	<i>a</i> = 14.486	PeBG, 79
	or	Amm2	b = 19.689	
	$Sc_2Re_4Si_5Si^{[(4,4)a]}$		c = 5.2397	

No isotypic RT_2M_3 compounds are known.

The $ScRe_2Si_3$ structure, shown in fig. 15, has features in common with the $6360:Sc_3Re_2Si_3$ structure and is discussed with the latter.

8370	La ₂ Re ₃ B ₇	oP48 Pcca	a = 7.681 b = 6.773 c = 11.658	KuMKY, 82

No isotypic $R_2T_3M_7$ compounds are known.

In the $La_2Re_3B_7$ structure the boron atoms are either in the centres of deformed trigonal prisms formed of La and Re atoms or in the centre of an octahedron. The boron atoms form infinite, branched chains as shown in fig. 84.

Three structure types are found with composition 8380: $LaCoAl_4$, oP12; YCrB₄, oP24 and YNiAl₄, oC24.

8380	LaCoAl ₄	oP12	a = 7.701	RyZY, 77	
	or	Pmma	b = 4.082		
	$LaCo^{[,6p]}Al_3Al^{[+8c]}$		c = 7.023		

Isotypic compounds: All references RyZY, 77

 $RCoAl_4$: R = La, Ce, Pr.

The structures of LaCoAl₄ and 8380: YNiAl₄ are both built up of MgCuAl₂-type slabs. The MgCuAl₂-type, demonstrated on 7567: YNiAl₂, and the two other structures are shown in fig. 59. The slabs of the MgCuAl₂-type are cut differently, such that in YNiAl₄ there are R atoms at the interface, and in LaCoAl₄, T atoms. Layers of Al atoms are found between the MgCuAl₂ slabs in both structures. In YNiAl₄ the slab intergrown with the MgCuAl₂-type slab corresponds to a segment of (deformed) Cu₃Au-type [cut parallel to the (110) plane]. This type is found with RAl₃ compounds (TmAl₃, YbAl₃, LuAl₃, ScAl₃). In LaCoAl₄ the atom arrangement of the other intergrown slab should correspond to a structure which occurs with Al-rich transition metal aluminides.

In all three structures shown in fig. 59 the T atoms are in the centres of trigonal prisms which, in both YNiAl₂ and YNiAl₄, have the formula $(R_2M_4)T$, but $(M_6)T$ in LaCoAl₄. An example of a structure where both kinds of trigonal prisms occur is 8968:Ho₄Ni₁₀Ga₂₁ (fig. 74).

The geometrical relationship between the LaCoAl₄ and the 8871: PrNi₂Al₅ structure is discussed with the latter one (see fig. 67).



Fig. 59. The YNiAl₄ and the LaCoAl₄ structures, both built up of MgCuAl₂-type slabs intergrown with Al-rich slabs having another structure.

8380	YCrB₄	oP24	a = 5.972	Ku, 70
	or	Pbam	b = 11.46	
	$Y^{[,14]}Cr^{[,10]} \stackrel{2}{\propto} B_4^{[6p+3]}$	-	c = 3.461	

Isotypic compounds:

RVB ₄ :	$\mathbf{R} = \mathbf{Gd}^{a}$,	Гb ^{а)} , Dy ^{а)} ,]	Ho ^{a}), Er ^{a}), Y ^{a,f})			
RCrB ₄ :	$R = Ce^{e}$, F	r^{d} , Nd ^d , S	m^{d} , Gd^{b} , Tb^{b} ,	Dy^{b} , Ho^{b} ,	Er^{b} , Tm^{c} , Lu^{b} ,	\mathbf{Y}^{b}
RMnB ₄ :	$\mathbf{R} = \mathbf{C}\mathbf{e}^{p}$, C	Gd ^{a)} , Tb ^{a)} , I	Dy^{a} , Ho^{a} , Er^{a} ,	\mathbf{Y}^{a}		
RFeB₄:	$R = Ce^{g}$, S	Sm^{h} , $Gd^{g, i, j}$), \mathbf{Tb}^{g} , \mathbf{Dy}^{g} , \mathbf{H}	o ^{g)} , Er ^{g)} , Tr	n^{g} , Lu^{g} , Y^{g}	
RCoB ₄ :	$R = Ce^{l}$, C	$\mathrm{Gd}^{(g,k)}, \mathrm{Tb}^{(g)},$	Dy ^{g)} , Ho ^{g)} , Er ^g	$^{()}, Tm^{g}, Lu^{g}$	$^{(,l)}, Y^{g)}$	
RNiB ₄ :	$R = Er^{l}$, T	m^{l} , Lu^{l}				
RMoB ₄ :	$\mathbf{R}=\mathbf{G}\mathbf{d}^{c}\mathbf{)},\ \mathbf{T}$	$\mathbf{T}\mathbf{b}^{c}$, $\mathbf{D}\mathbf{y}^{c}$, \mathbf{I}	Ho ^{c}), Er ^{c}), Y ^{c, m)}			
RRuB ₄ :	$\mathbf{R}=\mathbf{G}\mathbf{d}^{n)},\ '$	Tb^{n} , Dy^{n} , 1	Ho^{n} , Er^{n} , Tm^{n}	, Yb^{i} , Lu^{q} ,	$\mathbf{Y}^{n)}$	
RWB ₄ :	$\mathbf{R}=\mathbf{Gd}^{c}\mathbf{)},\ \mathbf{C}$	Tb^{c} , Dy^{c} , 1	Ho ^{c}), Er ^{c}), Y ^{c, m})			
RReB ₄ :	$\mathbf{R}=\mathbf{G}\mathbf{d}^{c)},\ \mathbf{J}$	Tb^{c} , Dy^{c} , I	Ho ^{c}), Er ^{c}), Tm ^{o}),	\mathbf{Y}^{c}		
ROsB ₄ :	$\mathbf{R}=\mathbf{Gd}^{n)},$	Tb^{n} , Dy^{n} ,	Ho ^{n}), Er ^{n}), Tm ^{n})	, Yb^{i} , Lu^{q} ,	$\mathbf{Y}^{n)}$	
^{a)} Ku,70a	^{b)} Ku, 70	^{c)} KuS, 72a	^{d)} MiK, 77	^{e)} KuSF, 73	^A KuSF, 70	
^{g)} StK, 77	^{h)} BrY, 80	ⁱ⁾ SoR, 79	^{j)} ChKBKP, 79	^{k)} ChK, 77	¹⁾ KuBCC, 81	
^{m)} KuSS, 73	ⁿ⁾ Ro, 78	⁰⁾ Mi, 74	^{p)} KuBMSC, 79	^{q)} RoD, 83		

The YCrB₄ structure is presented in fig. 48 together with a structure block shifted variant, the ThMoB₄ structure (RoN, 75). Both structures, together with 7886: Y_2ReB_6 , can be considered as modifications of the AlB₂-type and all these related structures are discussed in more detail with the Y_2ReB_6 structure.

8380	YNiAl₄	oC24	a = 4.08	RyZY, 72
	or	Cmcm	b = 15.44	
	YNi ^[(2,4)p] Al ₄		c = 6.62	

Isotypic compounds:

RNiAl₄: $R = Pr^{a}$, Nd^{b} , Tb^{c} , Dy^{c} , Ho^{c} , Er^{c} , Tm^{c} , Lu^{c} , Y^{d} RNiGa₄: $R = Sm^{e}$, Gd^{e} , Tb^{e} , Dy^{e} , Ho^{e} , Er^{e} , Tm^{e} , Yb^{e} , Lu^{e} , Y^{e}) ^{a)}RyZK, 78 ^{b)}RyZY, 79 ^{c)}RyZP, 73 ^{d)}RyZY, 72 ^{e)}YaG, 81

The YNiAl₄ structure shown in fig. 59 can be considered as an intergrowth of MgCuAl₂-type and Cu₃Au-type slabs [with interface (110)]. For a further discussion see 8380:LaCoAl₄. A list of all the different R–T–M structures which contain intergrown Cu₃Au-type segments (slabs or columns) is given with 8289:Ho₂CoGa₈.

8576 $Yb_3Rh_4Sn_{13}$ cP40 a = 9.676 HoCMR, 80 or Pm3n $Yb_3^{[,12c]}Rh_4^{[,6p]}Sn_{12}Sn^{[+12]}$

Previously called $Pr_3Rh_4Sn_{13}$ -type (Va, 80), but according to HoMRC, 82, this compound crystallizes with a superstructure having a larger unit cell

Isotypic compounds:

According to Hodeau et al. (HoMR, 82a) one should distinguish, in the case of R–Rh–Sn phases, between four different structures, which are all characterized by Rh-centred trigonal prisms of Sn atoms. All structures have (not necessarily equal but at least) similar compositions and related unit cell parameters, which stand in a simple relationship to those of the Yb₃Rh₄Sn₁₃-type structures (the so-called Phase I compounds).

Phase I; $R_3Rh_4Sn_{13}$, cP40, Pm3n;

Phase I': distortion of phase I structure, tP80, P4₂22 with $a = \sqrt{2} a_{I}$, $c = a_{I}$ or larger cubic cell;

Phase II: $(R_{1-x}Sn_x)R_4Rh_6Sn_{18}$, tI232, I4₁/acd with $a = \sqrt{2} a_1$, $c = 2\sqrt{2} a_1$;

Phase III: Disordered phase II, $XX_4Rh_6X_4Sn_{14}$ with $X = R_{1-x}Sn_x$, cF116, F43m with $a = \sqrt{2} a_1$.

In many cases the compositions and the crystal structures of these phases are only poorly defined. Single crystal structure determinations have been made on $Y_3Ru_4Ge_{13}{}^{c}$, $Lu_3Os_4Ge_{13}{}^{c}$, $Yb_3Rh_4Sn_{13}{}^{b}$, and $Er_{28/9}Rh_4Sn_{124/9}{}^{h}$ [= ($Er_{.32}Sn_{.68}$) $Er_4Rh_6Sn_{18}$]. For reasons of simplicity all these different phases are listed under the heading 8576: $Yb_3Rh_4Sn_{13}$.

 $\begin{array}{ll} R_{3}Os_{4}Ge_{13}: & R = Ce^{c}, \ Pr^{c}, \ Nd^{c}, \ Sm^{c}, \ Eu^{c}, \ Gd^{c}, \ Tb^{c}, \ Dy^{c}, \ Ho^{c}, \ Er^{c}, \ Tm^{c}, \\ & Yb^{c}, \ Lu^{c}, \ Y^{c} \end{array}$

 $R_3Co_4Sn_{13}$: $R = Er^{g)**}, Yb^{g}$

 $R_3Ru_4Sn_{13}$: $R = La^{f}$, $Er^{f,g)**,***}$, $Lu^{g)**}$, $Y^{f)***}$

 $R_3Os_4Sn_{13}$: $R = Er^{f} * * *, Y^{f} * * *$

 $\begin{array}{ll} R_{3}Ir_{4}Sn_{13}: & R = La^{g}, Ce^{g}, Pr^{g}, Nd^{g}, Sm^{g}, Gd^{g)***}, Tb^{g)***}, Dy^{g)***}, Ho^{g)***}, \\ & Er^{g)**}, Tm^{g)**}, Yb^{g} \text{ also } *****, Lu^{g)**}, Y^{g)***}, Sc^{g)**} \end{array}$

*Electron density maps suggest that the true symmetry is lower than cubic.

^{**}Not resolved tetragonal structure, which is supposedly closely related to Yb₃Rh₄Sn₁₃-type $[a = \sqrt{2} a$ (Yb₃Rh₄Sn₁₃-type), c = na(Yb₃Rh₄Sn₁₃-type)].

^{***}Not resolved face-centred cubic structure, which is supposedly closely related to Yb₃Rh₄Sn₁₃-type. [†]Phase I ^{+†}Phase I' ^{+††}Phase II [±]Phase III

^{a)} HoMRC, 82	^{b)} HoCMR, 80	^{c)} SeBY, 81	^d)Va, 80	^e)ReECBRMVMFWHMST, 80
^{f)} EsCBR, 80	^{g)} Co, 80	^h)HoMR, 82		

In the Yb₃Rh₄Sn₁₃ structure there are two crystallographically different Sn sites, which allows the formula to be written as Yb₃SnRh₄Sn₁₂. For a geometrical interpretation of this structure it is convenient to consider separately the atom arrangement in the Yb₃Sn and the Rh₄Sn₁₂ part. As shown in fig. 60, the disposition of the atoms in the Yb₃Sn part corresponds to the Cr₃Si (β W)-type, while the Rh₄Sn₁₂ part is a three-dimensional array of corner-shared trigonal Sn prisms whose centres are occupied by Rh atoms. The Sn and Yb atoms of the Yb₃Sn part occupy the icosahedral and cubo-octahedral holes, respectively, of the Sn prism array.



Fig. 60. The structure of Yb₃Rh₄Sn₁₃ projected along [001]. The atoms of the Yb₃Sn part with the Cr₃Si (β W) arrangement are indicated with circles. For the Rh₄Sn₁₂ part only the outlines of the Rh-centred trigonal Sn prisms with centres of $z = \frac{1}{4}$ are shown.

8591	Ce ₂ NiGa ₁₀	tI26	a = 4.262	YaGUKRBG, 81
	$Ce_2Ni^{[.8c]}Ga_{10}$	14/mmm	c = 20.391	1 aUKUKBU, 82

Isotypic compounds: All references YaGUKRBG, 81 and YaGRUKBG, 82

 R_2NiGa_{10} : R = La, Ce

The Ce₂NiGa₁₀ structure, shown in fig. 52a, can be interpreted as an intergrowth of BaAl₄- and CaF₂-type slabs. It is closely related to the $8791:La_2Ni_{1,2}\square_{0,8}Ga_{1,2}$ structure, where the BaAl₄-type slab is only half as thick and where the Ni site in one CaF₂-type slab is only partially occupied. For a detailed discussion of these intergrowth structures see $8050:CeNi_2Si_2$.

8617	CeNi₅Sn	hP28 P6 ₃ /mmc	a = 4.9049 c = 19.731	SkMA, 81
		- 03/11110	0 191101	

No isotypic RT₅M compounds are known.

The structure of CeNi₅Sn, projected along [1120], is compared with the structure of CeCu₆ (CrLR, 60) in fig. 61. Both can be considered as an intergrowth of two structure segments. One has been cut from a CaCu₅-type structure (see fig. 35) and the second from a yet unknown binary structure with composition $R(T/M)_7$. In CeNi₅Sn, layers of segments of one kind are intergrown with layers of segments of the other kind. In CeCu₆, however, there are intergrown columns.



Fig. 61. The CeNi₅Sn and the CeCu₆ structures, both built up of CaCu₅-type and $R(T/M)_7$ segments. The first structure consists of intergrown layers and the second of intergrown columns.

Three structure types are found with composition 8633: $CeRe_4Si_2$, oC14; $ZrFe_4Si_2$, tP14 (see YRe_4Si_2) and NdRe_4Si_2, oP28.

8633	CeRe ₄ Si ₂	oC14	a = 4.167	BoGP, 77
	or	Cmmm	b = 14.001	
	$CeRe_4Si_2^{[(4,2)p]}$		c = 4.145	

Isotypic compounds: All references BoGP, 77

 RRe_4Si_2 : R = Ce, Pr

The CeRe₄Si₂ structure, shown in fig. 52a, can be interpreted as an intergrowth of BaAl₄- and Cu-type slabs. For a more general discussion of these intergrowth structures see 8050:CeNi₂Si₂. As shown in fig. 62 slabs of the CeRe₄Si₂ structure, cut parallel to the (110) plane, can be intergrown with ZrFe₄Si₂-type slabs (see 8633:YRe₄Si₂) to form the 8633:NdRe₄Si₂ structure.

8633	$\frac{\mathbf{YRe_4Si_2}}{\mathbf{YRe_4Si_2^{[(2,4)p]}}}$	tP14 P4 ₂ /mnm	a = 7.321 c = 4.113	BoPG, 78
	ZrFe ₄ Si ₂ -type (YaLG, 75)*			

*Si atoms are in position 4g) $x\bar{x}0$ and not xx0 as stated erroneously in the original publication.

Isotypic compounds:

RFe₄Si₂: R = Y^{a)}, Sc^{b)} RRe₄Si₂: R = Sm^{c)}, Gd^{c)}, Y^{c)} ^{a)}BoGYDI, 78 ^{b)}GIKBS, 77 ^{c)}BoPG, 78

The YRe₄Si₂ structure with ZrFe₄Si₂-type is shown in the lower part of fig. 62. The structure is characterized by infinite double columns of triangular-face-joined trigonal prisms, each built of two R and four T atoms and centred by a Si atom. The two columns which constitute a double column share the prism edges occupied by the R atoms. Further, every T atom participates on parallel Cu-type columns, each formed by the T atoms of four neighbouring prism columns.

Infinite columns of triangular-face-joined centred prisms, each built up by two kinds of atoms in the ratio 4:2, are common with R-T-M structures, In rare-earth-rich compounds there are four R atoms per prism, in compounds with smaller rare



Fig. 62. The structural relationships between the CeRe₄Si₂, NdRe₄Si₂ and YRe₄Si₂ structure types.

earth content only two. However, the composition of the prism also differs depending on whether one has ternary aluminides and gallides or ternary silicides and germanides. In the case of aluminides (or gallides) the prism is preferentially centred by T atoms and the composition of the centred prism is $(R_4M_2)T^{[6p]}$ or $(R_2M_4)T^{[6p]}$. In the case of silicides (or germanides) the M atom is in the prism centre and the centred prism has the composition $(R_4T_2)M^{[6p]}$ or $(R_2T_4)M^{[6p]}$. Examples of structures with columns of prisms having different compositions are listed in table 17.

8633	NdRe ₄ Si ₂ or NdRe ₄ Si ^[(4,2)p] Si ^[(2,4)p]	oP28 Pnnm	a = 7.368 b = 15.38 c = 4.089	PeBG, 78a	
	•				

No isotypic RT_4M_2 compounds are known.

The NdRe₄Si₂ structure, shown in fig. 62, can be interpreted as an intergrowth of 8633: CeRe₄Si₂-type slabs with slabs of ZrFe₄Si₂-type (see 8633: YRe₄Si₂).

The Cu-type segments formed by T elements have different shapes in the three structures. The two-dimensional Cu-type slabs in $CeRe_4Si_2$ are split up in NdRe₄Si₂ into one-dimensional Cu-type ribbons (ribbon axes perpendicular to the plane of projection with the ribbon cross section characterized by eight (four plus four) T atoms). In YRe₄Si₂, finally, there are only one-dimensional Cu-type columns (also perpendicular to the plane of projection) represented in the cross section by four (two plus two) T atoms.

8667	YbMo ₂ Al ₄	tI14	a = 6.717	FoP, 76
		I4/mmm	c = 5.312	

Isotypic compounds:

$$\begin{split} & RMo_2Al_4: \quad R = Gd^{c}, \; Er^{c}, \; Yb^{c}) \\ & RTi_2Ga_4: \quad R = Tb^{a}, \; Dy^{a}, \; Ho^{a}, \; Er^{a, b}, \; Tm^{a}, \; Lu^{a}, \; Sc^{a}) \\ & RV_2Ga_4: \quad R = Er^{b}, \; Sc^{a} \\ & {}^{a}]GrGMY, \; 80 \qquad {}^{b)}Ma, \; 81 \qquad {}^{c}]FoP, \; 76 \end{split}$$

The YbMo₂Al₄ structure, shown in fig. 63, can be interpreted as a checker-board arrangement of intergrown columns of the CeMg₂Si₂-type (see fig. 80). Neighbouring columns are displaced with respect to each other over half a translation period in the *c* direction. For other structures with CeMg₂Si₂-type segments, see 9267:CeMn₄Al₈ (fig. 79) and 8063:Sc₂Fe₃Si₅ (fig. 54).

TABLE 17	s with isolated or linked infinite columns of triangular-face-joined centred prisms, each built up of two kinds of atoms in the ratio	4:2. There may also be other structure segments present, which are not considered here.
	Examples of structures with	

	Ū	olumns of (R_4N)	42)T ^[6p] prisms					Columns of (R ₂)	M4)T ^[6p] prisms		
Code	Compound	Structure type	Pearson's classif. symbol	Space group	Fig.	Code	Compound	Structure type	Pearson's classif. symbol	Space group	Fig.
5725 6033 6733	Y ₃ Co ₃ Ga Pr ₂ Ni ₂ Al La ₃ Ni ₄ Ga ₂	W ₃ CoB ₃ W ₂ CoB ₂ La ₃ Ni ₄ Ga ₂	oC28 oI10 mC18	Cmcm Immm C2/m	11 11 11 11 11 11 11 11 11 11 11 11 11	7567 8380 8871 8968	YNiAI2 YNiAI4 PrNi2AI5 H04Ni10Ga21	MgCuAl ₂ YNiAl ₄ PrNi ₂ Al ₅ Ho ₄ Ni ₁₀ Ga ₂₁	oC16 oC24 o116 mC70	Cmcm Cmcm Immm C2/m	29 59 74
	Ŭ	olumns of (R ₄ T	2)M ^[6p] prisms					Columns of (R ₂	T ₄)M ^[6p] prisms		
6067 6360 8050	Sc ₂ CoSi ₂ Sc ₃ Co ₂ Si ₃ LaRe ₂ Si ₂	Sc ₂ CoSi ₂ Hf ₃ Ni ₂ Si ₃ LaRe ₂ Si ₂	mC20 oC32 oI20	C2/m Cmcm Imma	13 13 52b	7350 8633 8633 8938	Sc ₃ Ni ₄ Ge ₄ YRe ₄ Si ₂ NdRe ₄ Si ₂ YNi ₅ Si ₃	Gd ₃ Cu ₄ Ge ₄ ZrFe ₄ Si ₂ NdRe ₄ Si ₂ YNi ₅ Si ₃	oI22 tP14 oP24 oP36	Immm P4 ₂ /mnm Pnnm Pnma	29 62 69

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Fig. 63. The YbMo₂Al₄ structure built up of intergrown CeMg₂Si₂-type columns.

8683	HoCoGa5	tP7	a = 4.207	GrYG, 79a
	or Ho ^[,12c] Co ^[,8c] Ga ₅	P4/mmm	c = 6.795	

Isotypic compounds:

RFeGa₅: $R = Sc^{b*}$ RCoGa₅: $R = Gd^{a}$, Tb^{a} , Dy^{a} , Ho^{a} , Er^{a} , Tm^{a} , Yb^{c} , Lu^{a} , Y^{a} , Sc^{b} RNiGa₅: $R = Sc^{b*}$ *No unit cell parameters are given.

^{a)}GrYG, 79a ^{b)}BeM, 78 ^{c)}YaG, 79

The HoCoGa₅ structure, shown in fig. 57, can be interpreted as intergrown Cu_3Au and CaF_2 -type slabs and is discussed with 8289:Ho₂CoGa₈.

8769	Y ₂ Fe ₄ Si ₉ * or	hP16(– 1) P6 ₃ /mmc	a = 3.928 c = 15.44	GIBYGS, 78
	$Y^{[,6p]}Fe_2Si_4Si_{1/2}\square_{1/2}$	51		

*The formula would be 8871: YFe₂Si₅ if the half-filled Si site would be fully occupied.



Fig. 64. The crystal structure of YFe₂Si_{5-x} with $x = \frac{1}{2}$ in a projection along [11 $\overline{2}$ 0].

Isotypic compounds**: All references GlBYGS, 78

 $R_2Fe_4Si_9$: R = Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Y

******BoGYDI, 78 have first indicated the existence of two phases with slightly different composition $R_2Fe_5Si_8$ for R = Gd, Y. These phases, which have not been structually analysed, were said to crystallize in space group P6₃/mcm instead of P6₃/mcm. However, from the composition and the cell parameters they should be identical with the phases $Gd_2Fe_4Si_9$ and $Y_2Fe_4Si_9$ reported later by GlBYGS, 78.

The structure of $Y_2Fe_4Si_9$ is shown in fig. 64. It may be considered as an intergrowth of two kinds of slabs. One consists of an arrangement of Y-centred edge-connected (compressed) trigonal prisms of Si atoms as found, for example, in the NbAs-type (BoP, 63) or WC-type. Assuming the half-filled Si sites to be fully occupied, the second slab has the composition TM_3 . The atom arrangement in this slab is best understood if we concentrate first on the atoms located in a plane that is perpendicular to the plane of projection and intersects the drawing of the slab in a diagonal direction. One finds a close-packed rectangular TM_3 layer (two-dimensional space group pmm) as observed, for example, in Ti_3Cu (oP8) or $TiAl_3$ (t18). These layers are stacked in the slab with the sequence AB. The superposition of these layers is, however, not as with close-packed structures (Ti_3Cu -type), but as in the MoSi₂-type. No binary compound is known which has this simple atom arrangement.
8791	LaNi _{0.6} Ga ₆	tP16(-0.8)	a = 4.300	GrYRG, 82
	or	P4/mmm	c = 15.632	
	$La_2Ni_{1.2}\square_{0.8}Ga_{12}$			

Isotypic compounds: All references GrYRG, 82

 $RNi_{0.6}Ga_6$: R = La, Ce

The LaNi_{0.6}Ga₆ structure, shown in fig. 85, can be interpreted as an intergrowth of BaAl₄-type and CaF₂-type slabs with the nickel sites in the centre in one of two CaF₂-type slabs only partially occupied. The structure is closely related to the $8591:Ce_2NiGa_{10}$ structure, shown in fig. 52a, but has a BaAl₄-type slab which is only half as thick. These intergrowth structures are discussed in detail with $8050:CeNi_2Si_2$.

8850	$Sm_{17}(Fe_4B_4)_{15}$ or $(\frac{1}{2}Sm)$ (Fe [B])	tP274 $P4_2/n$	a = 7.098 c = 58.69	BrPY, 82
	$(\infty \text{ Sm})_{17}(\text{Fe}_4[\text{B}_2]_2)_{15}$			

Isotypic compounds:

 $\begin{array}{ll} R_{1+\epsilon}Fe_{4}B_{4}: & R=Ce^{a}, \ Pr^{a}, \ Nd^{a}, \ Sm^{a}, \ Gd^{a}, \ Tb^{a} \\ R_{1+\epsilon}Os_{4}B_{4}: & R=Gd^{b}, \ Y^{b} \end{array}$

^{a)}BrPY, 82 ^{b)}Yvon, K., private communication (1982)

The structure of $\text{Sm}_{17}(\text{Fe}_4\text{B}_4)_{15}$, which is shown in fig. 65, is an example of the $R_{1+\epsilon}T_4B_4$ structures, which can all be related to the 8950: NdCo₄B₄ structure. In the discussion of the latter structure it is shown that one finds a framework of linked T_4 tetrahedra with inserted B_2 dumbbells. In the octagonal tubular holes of this framework linear infinite R-R chains are inserted. In the NdCo₄B₄ structure the translation period of the metal framework t_{Co} agrees with the translation period of the R-R chains in the *c* direction t_{Nd} . The NdCo₄B₄ structures these two translation periods no longer agree or can be made commensurable only if one assumes very large unit cells. For example, in the case of $\text{Sm}_{17}(\text{Fe}_4\text{B}_4)_{15}$ the length of 17 Sm chain translation units $(17t_{Sm})$ corresponds to 15 Fe framework translation units $(15t_{Fe})$. The composition of the compounds $R_{1+\epsilon}T_4B_4$ is thus related to the ratio of the metal framework translation period according to

$$\epsilon = t_{\rm T}/t_{\rm R} - 1.$$



Fig. 65. The structure of NdCo₄B₄ and of Sm₁₇(Fe₄B₄)₁₅ approximated in the centrosymmetric space group P4₂/n. Shown are the chains of transition metal tetrahedra, the rare earth atoms (large circles) and the boron pairs (small circles), as viewed along [110] (top) and [001] (bottom). Courtesy of H. F. Braun, M. Pelizzone and K. Yvon.

Fig. 65 shows that in $Sm_{17}(Fe_4B_4)_{15}$ there is a twist modulation of the Fe tetrahedral chains and of the B atom pairs around the tetragonal axis.

Selected values of the compositions and the large unit cells of $R_{1+\epsilon}T_4B_4$ compounds are given in table 18. However, each of these phases has a certain "homogeneity" range which, for example in the case of $Gd_{1+\epsilon}Fe_4B_4$, lies between $0.13 \le \epsilon \le 0.15$. Within this composition range the Fe and B partial structure is (practically) unchanged, but the translation period of the Gd chain decreases with ϵ increasing.

Code	ć	Compound	Pearson's classif. symbol	Space group	a (Å)	c (Å)		
8850	0.1212	$Ce_{37}(Fe_4B_4)_{33}$	tP602	$P4_2/n$	7.090	129.04		
8850	0.1053	$Pr_{21}(Fe_4B_4)_{19}$	tP346	$P4_2/n$	7.158	74.18		
8850	0.1081	$Nd_{41}(Fe_{4}B_{4})_{37}$	tP674	$P4_2/n$	7.141	144.57		
8850	0.1333	$Sm_{17}(Fe_4B_4)_{15}$	t P 274	$P4_{2}/n$	7.098	58.69		
8850	0.1379	$Gd_{33}(Fe_4B_4)_{29}$	tP530	$P4_{2}/n$	7.073	113.73		
8750	0.1481	$Tb_{31}(Fe_4B_4)_{27}$	tP494	$P4_{2}/n$	7.049	105.81		
8950	0	Nd Co ₄ B ₄	tP18	$P4_2/n$	7.07	3.822		

TABLE 18 Selected values of the compositions and tetragonal lattice constants of $R_{1+\epsilon}T_4B_4$ compounds.

Thus for a composition other than that given in table 18 the commensurability between t_{Gd} and t_{Fe} can be reached only with other multiples and consequently the tetragonal unit cell has a different c value.

8857	$ScIr_{3}B_{4}$ or $Sc^{[6,p]}Ir_{3}B_{3} \stackrel{l}{\propto} B^{[.60]}$	hP16 P6 ₃ /m	a = 7.576 c = 3.442	RoN, 79	
	$ZrIr_{3}B_{4}$ -type (Ro, 78).				

No isotypic RT_3M_4 compounds are known.

The ScIr₃B₄ structure with ZrIr₃B₄-type, which is presented in fig. 66, can be considered in first approximation as a stuffed version of the ZrNiAl-type (see 6750:ScRuGe and fig. 20). The boron atoms in the centres of the Ir octahedra form infinite linear chains perpendicular to the plane of projection. However, the other B atoms, inserted beween the columns (formed of trigonal-face-joined Sc-centred trigonal prisms of Ir atoms), are so far apart from each other that they have to be considered as isolated.

Two structure types occur with composition 8871: $PrNi_2Al_5$, oI16 and YFe_2Si_5 , hP16. In structures with the latter type one site is supposedly only partially filled. These structures are correspondingly treated here under the heading $8769: Y_2Fe_4Si_9$.



Fig. 66. The crystal structure of ScIr₃B₄.

8871	PrNi ₂ Al ₅	oI16	<i>a</i> = 3.979	YaRAZ, 81	
	or	Immm	b = 7.024		
	$\Pr Ni_{2}^{[(2,4)p]}Al_{4}Al^{[+8c]}$		c = 9.562		

Isotypic compounds:

RNi₂Al₅: $R = La^{a}$, Ce^{a} , $Pr^{a, b}$ ^{*a*)}YaRAZ, 81 ^{*b*}RyZK, 78

The $PrNi_2Al_5$ structure and the 8380: LaCoAl₄ structure are both presented in fig. 67. They are built up of the same construction elements, rectilinear columns (perpendicular to the plane of projection) of rhombic cross section with R and T atoms at the corners. Inscribed in the rhombic column is a square column formed of face-joined AlAl₈ cubes. The contour lines of the rhombic columns are indicated in fig. 67 by thin lines. The PrNi₂Al₅ structure differs from the LaCoAl₄ structure by the way these columns are joined. In LaCoAl₄ slabs are formed, each column having



Fig. 67. The $PrNi_2Al_5$ and the LaCoAl₄ structures, both built up of identical construction elements but connected in a different way.

two faces in common with two neighbouring columns. In $PrNi_2Al_5$, however, each column is joined to two others by two common edges.

In both structures the T atoms are in the centres of trigonal prisms but with different formula. In $PrNi_2Al_5$ there are $(R_2M_4)T$ prisms, but $(M_6)T$ prisms in LaCoAl₄.

Two structure types occur with composition 8912: $Ce_2Ni_{15}Si_2$, hP38 and $Ce_2Co_{15}Al_2$, hR57.

8912	Ce ₂ Ni ₁₅ Si ₂ *	hP38	<i>a</i> = 8.289	GlKB, 67	
and 89(–)	or $Ce_2Ni_9Ni_6^{[+6p]}$ [Si ₂]	P6 ₃ /mmc	c = 8.085		

Th₂Ni₁₇-type (FlBR, 56) derivative*

*Ordering of T and M atoms was difficult to determine because only powder diffraction data were available. It is assumed here that the order in the slabs is identical to that found in 8912: Ce₂Co₁₅Al₂.

Isotypic compounds:

The following list includes all ternary Th_2Ni_{17} -type derivative phases regardless of the M/T ratio. Ordering of T and M atoms is possible for the compositions $8912: R_2T_{15}M_2$, $8947: R_2T_9M_8$ and $8965: R_2T_6M_{11}$ but has not been experimentally verified.

 $\mathbf{R} = \mathbf{Tb}^{a}$ ($\mathbf{Tb}_{2}\mathbf{Fe}_{17-13,2}\mathbf{Al}_{0-3,8}$), \mathbf{Dy}^{b} * ($\mathbf{Dy}_{2}\mathbf{Fe}_{17-12}\mathbf{Al}_{0-5}$) R–Fe–Al: $\mathbf{R} = \mathbf{Y}^{c} (\mathbf{Y}_{2} \mathbf{C} \mathbf{o}_{17-15} \mathbf{A} \mathbf{l}_{0-2})$ R–Co–Al: $R = Gd^{d}$ (Gd₂Ni₁₇₋₀Al₀₋₁₇) R-Ni-Al: $R = Ce^{e, f, g, h}$ (Ce₂Ni₁₅₁₋₁₄₅Si₁₉₋₂₅), Nd^{e, h}**, Pr^{e, h}** R–Ni–Si: * $Dy_2Fe_{9-11}Al_{8-6}$ phases crystallize with the Th_2Zn_{17} -type (see 8912:Ce₂Co₁₅Al₂). **R2(Ni, Si)17. ^{a)}Oe, 75 ^{b)}ViZR, 73 ^{c)}RyZ, 71 ^{*d*})**PoDCH**, 79 ^{e)}GlKB, 66a ¹⁾BoG, 69 ^{g)}BoMTKG, 73 ^{h)}GIKB. 67

The Ce₂Ni₁₅Si₂ structure with hexagonal Th₂Ni₁₇-type derivative and the 8912: Ce₂Co₁₅Al₂ structure with rhombohedral Th₂Zn₁₇-type derivative are closely related. Both can be considered as intergrowth variants of a common structural slab of composition $R_2T_{15}M_2$, which is shown in the upper part of fig. 68.* This slab itself can be described as an intergrowth of two different kinds of structure blocks, the outlines of which are indicated in fig. 68 by thin lines. The intergrown structure block containing the rare earth element has the composition RT_5 . It occurs twice as often as the other block and corresponds to a segment of the hexagonal CaCu₅-type structure (compare with the upper left drawing in fig. 35). The second block with the same size has the composition T_5M_2 . It may be described as a CaCu₅-type block where the rare earth atom has been replaced by a pair of M atoms (dumbbell axis perpendicular to the plane of projection). The structure sites in this block correspond to the structure sites in the hexagonal Zr_4Al_3 -type (WiTS, 60) (compare with the left-hand side drawing in fig. 80). The composition of the slab can thus be derived from

$$2 RT_5 + (M_2)T_5 = R_2T_{15}M_2$$
.

The intergrown blocks are arranged in such a manner that the slab has hexagonal symmetry with a translation period corresponding to $\sqrt{3} a(\text{CaCu}_5)$. The height of the slab is $c(\text{CaCu}_5)$. In the Th₂Ni₁₇- and Th₂Zn₁₇-type derivative structures the slabs are intergrown with each other. Referring to the slab translation period in the plane and denoting the positions $00, \frac{12}{33}$ and $\frac{21}{33}$ by A, B and C, respectively, the intergrown slabs are stacked one above the next such that the M atom pairs of successive slabs assume positions

^{*}In this discussion the compositions of the slabs and blocks always refer to intergrown slabs and blocks. For example, the drawing of the $R_2T_{15}M_2$ slab actually shows a $R_2T_{24}M_2$ slab; however, since per slab unit cell 18 T atoms at the interface are shared with intergrown slabs (9 with the slab above and 9 with the slab below), the composition given is $R_2T_6T_{18/2}M_2 = R_2T_{15}M_2$.



Fig. 68. Three different ordering variants of the structural slab which, when stacked in the sequence AB or ABC, result in a Th_2Ni_{17} - or Th_2Zn_{17} -type derivative structure, respectively. The slabs are intergrown of differently ordered CaCu₅-type and Zr₄Al₃-type blocks in the ratio 2:1. The contour lines of the structure blocks are indicated with thin lines. The values for the height of the atoms are normalized to the thickness of one slab. The middle of the slab is at height $\frac{1}{2}$. The atoms at height 0 and 1 are shared in the structures when the slabs are stacked.

A B A B	in the	hexagonal	Th ₂ Ni ₁₇ -type	derivative,
		0	2 I/ PI	,

A B C A B C . . . in the rhombohedral Th_2Zn_{17} -type derivative.

The hexagonal axial ratios of the Th_2Ni_{17} - and Th_2Zn_{17} -type phases are thus related according to

Th₂Ni₁₇:
$$\frac{c}{a} = \frac{2c(\text{CaCu}_5)}{\sqrt{3} a(\text{CaCu}_5)} \approx 0.975,$$

Th₂Zn₁₇: $\frac{c}{a} = \frac{3c(\text{CaCu}_5)}{\sqrt{3} a(\text{CaCu}_5)} \approx 1.460.$

The extreme constancy of the axial ratios for various Th_2Zn_{17} -type structures has been the subject of intensive study (Pearson, 1979).

Some of the phases with hexagonal Th₂Ni₁₇-type derivative structure and particularly the more numerous phases with rhombohedral Th₂Zn₁₇-type derivative phases have more M-rich compositions, which deviate considerably from $R_2T_{15}M_2$. One can mention here, for example, the Th₂Zn₁₇-type derivative phases 8947:Y₂Mn₉Al₈ (RyZG, 71) without a homogeneity range and 8965:La₂Fe₆Al₁₁ (ZaERD, 68). The compositions $R_2T_9M_8$ and $R_2T_6M_{11}$ can be derived theoretically if one assumes that the RT₅ blocks with CaCu₅-type and the T₅M₂ blocks with Zr₄Al₃-type are replaced by blocks where the sites are occupied by the atoms in a different order.

Assuming that in the slabs described above all RT₅ blocks are replaced by RT₃M₂^[6p] blocks as in 8340: CeCo₃B₂ (see fig. 58) and the intergrown T₅2[M₂] blocks correspondingly by T₃M₂^[6p][M₂], the slab changes its composition to

 $R_2 T_9 M_6^{[,6p]} \hat{2}[M_2] \equiv R_2 T_9 M_8$.

The atom ordering in the slab is shown in the middle part of fig. 68.

If, however, the RT_5 blocks are replaced by $RT_2^{[,6p]}M_3$ blocks as found in 8360: $PrNi_2Al_3$ and correspondingly the $T_5^{2}[M_2]$ blocks by $T_2^{[6p]}M_3^{2}[M_2]$, the slab looks as shown in the lower part of fig. 68. The composition of the slab is then

 $R_2 T_2^{[,6p]} M_9 \hat{2}[M_2] \equiv R_2 T_6 M_{11}.$

Unfortunately the structures of $8947: Y_2Mn_9Al_8$ and $8965: La_2Fe_6Al_{11}$ have not been investigated for the order of the T and M atoms. Even in the case of $Y_2Mn_9Al_8$ no lattice constants have been published. The only thoroughly studied structure of a Th_2Zn_{17} -type derivative with a M-rich composition is the one of $8959: Ce_2Mn_7Al_{10}$ (ZaK, 63). Here one finds essentially $R_2T_9M_8$ slabs, where, however, on some of the T sites the Mn atoms are partially replaced by Al atoms. The formation of a $R_2T_9M_8$ slab with an aluminide is somewhat surprising. Previous results on $CeCo_3B_2$ -type aluminides have shown, that the Al atoms do not prefer to be in the centres of trigonal prisms. For example, the $CeCo_3B_2$ -type aluminides differ from other compounds in having the composition RT_2M_3 and the corresponding crystal chemical formula $RT_2^{[6p]}Al_3$. For the ternary Th_2Zn_{17} -type derivative structures one might thus have predicted the formation of a $R_2T_6Al_{11}$ slab where the transition element is in the centre of the trigonal Al prisms. Up to now we considered structures formed by the intergrowth of identical slabs, each slab being built up of two kinds of structure blocks. Now we want to consider structures formed by intergrowth of different slabs, each slab formed by one kind of structure block only. If one uses, for example, the $RT_3M_2^{[.6p]}$ and $T_3M_2^{[6p]_2}[M_2]$ blocks (which were used in the construction of the $R_2T_9M_8$ slab shown in the middle part of fig. 68) and constructs one kind of slab from the RT_3M_2 blocks and the other from the other block, which are then intergrown (with T atoms at the interface shared) one obtains:

$$\mathbf{R}\mathbf{T}_{3}\mathbf{M}_{2}^{[,6p]} + \mathbf{T}_{3}\mathbf{M}_{2}^{[6p]} \,\hat{\mathbf{z}} \left[\mathbf{M}_{2}\right] = \mathbf{R}\mathbf{T}_{6}\mathbf{M}_{4}^{[,6p]} \,\hat{\mathbf{z}} \left[\mathbf{M}_{2}\right]$$

The structure with these features is found with 9250: ScFe₆Ge₆ having the HfFe₆Ge₆-type (see fig. 78).

8912 and 89(-)	$\begin{array}{c} Ce_{2}Co_{15}Al_{2} \\ or \\ Ce_{2}Co_{9}Co_{6}^{[+6p]} \hat{2} \left[Al_{2}\right] \end{array}$	hR57 R3m	a = 8.44 c = 12.30	ZaK, 63	
	Th_2Zn_{17} -type (MaV, 56;	JoSW, 69) d	erivative		

Isotypic compounds:

The following list includes all ternary Th_2Zn_{17} -type derivative phases regardless of the M/T ratio. Ordering of T and M atoms is possible for the compositions $8912:R_2T_{15}M_2$, $8947:R_2T_9M_8$ and $8965:R_2T_6M_{11}$ and was experimentally verified with $Ce_2Co_{15}Al_2$.

 $\begin{array}{ll} \mbox{R-Cr-Al:} & \mbox{R} = \mbox{Ce}^{a)*} \\ \mbox{R-Mn-Al:} & \mbox{R} = \mbox{La}^{b)**}, \mbox{Ce}^{b)**, c)*, d} ***, \mbox{Pr}^{b)**}, \mbox{Nd}^{b)**}, \mbox{Sm}^{b)**}, \mbox{Eu}^{m)**}, \mbox{Y}^{c)\dagger} \\ \mbox{R-Fe-Al:} & \mbox{R} = \mbox{La}^{f)} \mbox{(La}_2 \mbox{Fe}_{6-7} \mbox{Al}_{11-10}), \mbox{Ce}^{g)} \mbox{(Ce}_2 \mbox{Fe}_{17-5.6} \mbox{Al}_{0-11.4}), \\ & \mbox{Nd}^{h} \mbox{(Nd}_2 \mbox{Fe}_{17-8.5} \mbox{Al}_{0-8.5}), \mbox{Tb}^{i)} \mbox{(Tb}_2 \mbox{Fe}_{12.2-9.4} \mbox{Al}_{4.8-7.6}), \\ & \mbox{Dy}^{f)} \mbox{(Dy}_2 \mbox{Fe}_{9-11} \mbox{Al}_{8-6}), \mbox{Er}^{k)} \mbox{(Er}_2 \mbox{Fe}_{11} \mbox{Al}_{6}) \\ \mbox{R-Co-Al:} & \mbox{R} = \mbox{Ce}^{c)\dagger\dagger} \\ \mbox{R-Fe-Ga:} & \mbox{R} = \mbox{Sc}^{\ell} \mbox{(Sc}_2 \mbox{Fe}_{8.83} \mbox{Ga}_{8.17}) \\ \mbox{R-Co-Ga:} & \mbox{R} = \mbox{Sc}^{\ell} \mbox{(Sc}_2 \mbox{Ce}_{8.83} \mbox{Ga}_{8.17}) \\ \mbox{R-Co-Ga:} & \mbox{R} = \mbox{Sc}^{\ell} \mbox{(Sc}_2 \mbox{Ce}_{8.83} \mbox{Ga}_{8.17}) \\ \end{array}$

* $R_2T_7Al_{10}$ partially ordered [see 89(59): $Ce_2Mn_7Al_{10}$].

Composition is given as RMn_6Al_6 . Result is unexpected. A reinvestigation might be appropriate. *Composition not specified.

 $^{\dagger}\mathbf{R}_{2}\mathbf{T}_{9}\mathbf{Al}_{8}$.

^{$\dagger T$} R₂T₁₅Al₂, order verified experimentally.

^{a)} ZaR, 74	^{b)} Fe, 80	^{c)} ZaK, 63	^{d)} ZaKT, 63	^{e)} RyZG, 71	¹⁾ ZaERD, 68	
^{g)} ZaMR, 69	^{h)} ViZR, 70	ⁱ⁾ Oe, 75	^{<i>j</i>)} ViZR, 73	^{k)} ZaVR, 72	¹⁾ BeM, 82a	^{m)} FeN, 82

The Ce₂Co₁₅Al₂ structure, a Th₂Zn₁₇-type derivative, is discussed with the 8912: Ce₂Ni₁₅Si₂ structure, a Th₂Ni₁₇-type derivative. There also the other possibilities for ordering the T and M atoms are treated. Beside Ce₂Co₁₅Al₂ the only other exact structure determination of a (partially) ordered ternary Th₂Zn₁₇-type derivative was made on 89(59): Ce₂Mn₇Al₁₀.

8938	YNi ₅ Si ₃	oP36	<i>a</i> = 18.787 *	BoYG, 74	
	or	Pnma	b = 3.795		
	YNi ₅ Si ^[(2,4)p]		c = 6.587		

*Cell parameters from AkYBYG, 76.

Isotypic compounds:

RNi₅Si₃: $R = Tb^{b}$, Ho^{b} , Er^{b} , Yb^{b} , $Y^{a,b}$

^{a)}BoYG, 74 ^{b)}AkYBYG, 76

The YNi₅Si₃ structure is shown on the left-hand side of fig. 69. The characteristic construction elements are columns of (trigonal-face-joined) M-centred trigonal prisms, each formed of two R and four T elements. Other structures with such columns are listed in table 17 and discussed with 8633: YRe₄Si₂. A particular feature of the YNi₅Si₃ structure is the linkage of the trigonal prism columns. Some column edges are shared between three, some between two columns and some are not shared at all. The rare earth atoms are always and only found on the edges common to three columns, all other edges being occupied by T atoms. Thus all \mathbf{R} atoms participate in the formation of six centred trigonal prisms, but T atoms only in the formation of four or two centred trigonal prisms. If one denotes pictorially the three joined centred prisms with the common edge as a prism propeller, the YNi₅Si₃ structure can now be described as an infinite planar sheet of joined prism propeller columns. Each prism propeller column is joined to two neighbouring propeller columns by a shared outer prism edge occupied by T atoms. Two kinds of equivalent sheets are stacked along the [100] direction, the two sheets being displaced with respect to each other by half a translation period perpendicular to the plane of projection.

A number of different structures are known, all of or close to composition 1:5:3, which are characterized by joined prism propeller columns. In all cases the rare earth or uranium atoms are exclusively on the propeller axes and the R_2T_4 prisms are always centred by M or phosphorus atoms.

The structure of $LaCo_5P_3$ (DaK, 81), which is shown on the right-hand side of fig. 69* is closely related to YNi₅Si₃. Here we find the same kind of sheets of joined prism

^{*}The interatomic distances for $LaCo_5P_3$ listed do not agree with the distances calculated from the given atomic coordinates.





propeller columns; however, in YNi_5Si_3 neighbouring prism propellers are in the *cis* position but in LaCo₅P₃ in the *trans* position.

The structure of UCo_5Si_3 (YaAG, 78) has not yet been found with rare earth compounds; however, its occurrence is probable, just as UNi_5Si_3 was found to adopt the YNi_5Si_3 -type. As can be seen on the left-hand side of fig. 70, the same prism propeller columns are found but instead of an infinite sheet they close on themselves and form a triple propeller column. There are two kinds of equivalent triple propeller columns in the structure, which are displaced with respect to each other by half a translation unit perpendicular to the plane of projection.

The triple propeller column can be joined with three more propeller columns to form the more complicated triangular propeller column arrangement found in $U_6Co_{30}Si_{19}$ (YaAFG, 80) and shown in the middle part of fig. 70. Finally, if ten propeller columns are joined to form a super column also with triangular cross section, one obtains the column arrangement observed in the structure of $U_{10}Co_{51}Si_{33}$ (AkYG, 80), which is presented on the right-hand side of fig. 70. In the last two structures, by joining three triple propeller columns, a space is generated between them which is occupied by simple columns of face-joined Si-centred trigonal prisms formed by T atoms only.

The three structures with (simple or joined) triple propeller columns can be grouped into a structural series. We denote by n the number of prism propeller columns at the edge of the triangular cross section of the super columns shown in fig. 70. The formula of the joined prism propeller arrangement is then

$$R_{(n/2)(n+1)}T_{3(n^2+1)}M_{2n^2+1}$$

The $\frac{1}{2}(n-2)(n-1)$ interstices of this prism propeller arrangement are occupied by simple prism columns of composition T₃M. The sum gives the final formula of this structural series:

 $R_{(n/2)(n+1)}T_{3(n^2+1)}M_{2n^2+1}$.

The structural data for members of this series are listed in table 19. We note that the compositions of the members of this series are all very close to RT_5M_3 . For phase diagram studies it is therefore particularly important to investigate this region with a very fine composition mesh.

n	Code	Calculated composition	Structure type	Pearson's classif. symbol	Space group	Number of joined propeller columns	Number of inserted simple prism columns
2	8938	RT ₅ M ₃	UCo ₅ Si ₃	hP54	P6 ₃ /m	3	0
3	8938	$R_6 T_{10} M_{19}$	U6C030Si19	hP110	$P6_3/m$	6	1.
4	8939	$R_{10}T_{51}M_{33}$	U10C051Si33	hP188	$P6_3/m$	10	3
5	9040	$R_5T_{26}M_{17}$		hP288	P6 ₃ /m	15	6
		-5 2017			51		

TABLE 19 The structural data for the $R_{(n/2)(n+1)}T_{3(n^2+1)}M_{2n^2+1}$ structural series







Four structure types occur with composition 8950: NdCo₄B₄, tP18; CeCo₄B₄, tP18; LuRu₄B₄, tI72, and LuRh₄B₄, oC108. A very similar composition is found in the $R_{1+\epsilon}T_4B_4$ phases discussed with 8850: Sm₁₇(Fe₄B₄)₁₅.

8950	NdCo ₄ B ₄	tP18	a = 7.07	KuB, 78
	or $NdCo_4[B_2]_2$	P4 ₂ /n	c = 3.822	

Isotypic compounds:

 $\begin{array}{ll} RCo_4B_4: & R = La^{a}, \ Pr^{a}, \ Nd^{a}, \ Sm^{a} \\ RRu_4B_4: & R = La^{b)} \\ ROs_4B_4: & R = La^{c}, \ Ce^{d}, \ Pr^{c}, \ Nd^{c}, \ Sm^{c,d}, \ Eu^{d}, \ Gd^{g}, \ Tb^{g}, \ Dy^{g}, \ Nd^{g}, \ Ho^{g}, \ Fr^{g}, \ Tm^{g}, \ Yb^{g}, \ Yg^{g}, \ Ho^{g}, \ Tb^{c}, \ Dy^{f}, \ Yc \\ RIr_4B_4: & R = La^{c,e}, \ Ce^{c}, \ Pr^{c}, \ Nd^{c}, \ Sm^{c}, \ Eu^{d}, \ Gd^{c}, \ Tb^{c}, \ Dy^{f}, \ Y^{c} \\ \end{array}$

*For pseudo-ternary systems $R(Os_{1-x}Ir_x)_4B_4$ with R = La, Ce, Pr and Sm, see HiRS, 82.

**Superstructure of NdCo₄B₄ (YOs₄B₄-type). According to Yvon (private communication, 1982) the compounds with R = Gd and Y belong to the $R_{1+\epsilon}T_4B_4$ structures described under the heading 8850:Sm₁₇(Fe₄B₄)₁₅.

^{*a*})KuB, 78 ^{*b*})GrY, 79 ^{*c*})Ro, 79 ^{*d*})HiRS, 82 ^{*e*})Ro, 80 ^{*f*})JoB, 82 ^{*g*})RoN, 80

The NdCo₄B₄ structure, shown in fig. 71, as well as the three other boride structures with the same composition CeCo₄B₄, LuRu₄B₄ and LuRh₄B₄ (fig. 73), are all characterized by B₂ dumbbells and T₄ tetrahedra. The characteristic difference between the four structure types is the different mode of linkage of the T₄ tetrahedra.



Fig. 71. The crystal structure of $NdCo_4B_4$. The heights are rounded values.

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In NdCo₄B₄ the tetrahedra share two of their edges with neighbouring tetrahedra forming tetrahedral chains parallel to the *c* axis. The tetrahedral chains are sufficiently close to each other that one must assume bonds between T atoms of one chain with T atoms of a neighbouring chain. Thus one actually has a T metal framework which, together with the imbedded boron dumbbells, leaves free octagonal tubes which are occupied by infinite linear R–R chains parallel to [001]. The $R_{1-c}T_4B_4$ structures discussed with 8850:Sm₁₇(Fe₄B₄)₁₅ present a modification of the NdCo₄B₄-type where the translation period in the *c* direction of the R–R chain does not fully agree with the translation period of the transition metal framework (see fig. 65).

In the three other boride structures the T tetrahedra share no edges with other tetrahedra. There are no tetrahedral chains and no rare earth chains. These structures are discussed in detail with $8950:CeCo_4B_4$.

8950	CeCo ₄ B ₄	tP18	a = 5.059	KuB, 72	
	or CoCo [P]	P4 ₂ /nmc	c = 7.063		

Isotypic compounds:

 $\begin{array}{ll} & \text{RCo}_4\text{B}_4: \quad \text{R} = \text{Ce}^a, \ \text{Gd}^a, \ \text{Tb}^a, \ \text{Dy}^a, \ \text{Ho}^a, \ \text{Er}^a, \ \text{Tm}^a, \ \text{Yb}^{b, c, i}, \ \text{Lu}^a, \ \text{Ya}, \ \text{Sc}^{c, h}) \\ & \text{RRh}_4\text{B}_4: \quad \text{R} = \text{Nd}^{dj \star \star \star}, \ \text{Sm}^{d, g) \star \star}, \ \text{Gd}^{dj \star \star}, \ \text{Tb}^{dj \star \star}, \ \text{Dy}^{dj \star \star, \dagger}, \ \text{Ho}^{dj \dagger, \dagger \dagger}, \ \text{Er}^{dj \dagger, \dagger \dagger}, \ \text{Tm}^{dj \dagger}, \\ & \quad \text{Lu}^{dj \dagger \dagger}, \ \text{Y}^{d, g) \star \star} \\ & \text{RIr}_4\text{B}_4: \quad \text{R} = \text{Ho}^{fj \star, \dagger}, \ \text{Er}^{fj \star, \dagger}, \ \text{Tm}^{fj \star} \end{array}$

*Metastable.

**Exists also with LuRu₄B₄-type.
*For studies on R(Ir_xRh_{1-x})₄B₄ compounds with R = Dy, Ho, Er having the CeCo₄B₄-type, see for example KuMB, 79 and KuA, 80. More references are found in JoB, 82.
**Exists also with LuRu₄B₄- and LuRh₄B₄-type.

^{*a*})KuB 72 ^{*b*})KuBCC, 81 ^{*c*})KuBMSC, 79 ^{*d*})VaM, 77 ^{*e*})MyCK, 81 ^{*f*})KuMB, 79 ^{*g*})YvG, 80 ^{*k*})St, 79 ^{*i*})Ch, 81

The CeCo₄B₄ structure, shown in fig. 73, and all other boride structure types of the same composition: LuRu₄B₄, LuRh₄B₄ and NdCo₄B₄, are characterized by B₂ dumbbells and transition metal tetrahedra. The NdCo₄B₄ structure is the only structure where the tetrahedra, by sharing edges, form infinite tetrahedron chains, and this structure is discussed separately under its own heading. In the three structure types mentioned first the tetrahedra do not share edges or corners with other tetrahedra; however, the tetrahedra are so close together that bonding between T atoms of different tetrahedra must be assumed. Thus we find here a transition metal tetrahedral framework in the holes of which the B₂ pairs and the R atoms are located. The three RT_4B_4 structure types described as stacking variants

The CeCo₄B₄, LuRu₄B₄ and LuRh₄B₄ structures can be described from a geometrical point of view as stacking variants of a common structural slab, shown in fig. 72 in two different projections. The slab consists of T₄ tetrahedra, R atoms and has near the interface "isolated" B atoms which, by stacking of the slabs, form dumbbells with "isolated" B atoms from the next slab. The slab has a thickness w and a two-dimensional translation period denoted in fig. 72 by u and v. The values of u, v and w are related to the translation periods of the three structures as follows:

$$u = a'_1(\operatorname{CeCo}_4B_4) = c(\operatorname{LuRh}_4B_4) = a_2(\operatorname{LuRu}_4B_4),$$

$$v = c(\operatorname{CeCo}_4 \mathbf{B}_4) = d(\operatorname{LuRn}_4 \mathbf{B}_4) = d_1(\operatorname{LuRu}_4 \mathbf{B}_4),$$

$$w = \frac{1}{2}a'_{2}(\text{CeCo}_{4}B_{4}) = \frac{1}{6}b(\text{LuRh}_{4}B_{4}) = \frac{1}{4}c(\text{LuRu}_{4}B_{4}).$$

Note that in order to compare the tetragonal primitive $CeCo_4B_4$ structure with the two other structures and in order to define the slab, a non-conventional unit cell has



Fig. 72. Atom arrangement in the slab, common to the CeCo₄B₄, LuRh₄B₄ and LuRu₄B₄ structures. Lower drawing: One repeat unit of the infinite slab, parallel to the plane of projection, with an indication of the four possible stacking positions. The values for the height of the atoms are normalized to the thickness of one slab. The middle of the slab is at height $\frac{1}{2}$. The B atoms at height $\frac{1}{2} \pm \approx 0.4$ form dumbbells with boron atoms of slabs stacked above or below. Upper drawing: Projection of the same slab segment but perpendicular to the plane of projection. The height of the atoms refers to one slab repeat unit indicated in the drawing below.

to be used, which is a base-centred tetragonal cell with $a' \approx \sqrt{2} a$. The (010) plane of this cell is parallel with the slab.

The slab has four stacking positions denoted by A, α , B and β (see fig. 72). Slabs can be stacked only in such a way that a Roman letter slab is followed by a Greek letter slab and vice versa. For the three structures, shown in fig. 73, the stacking sequence of the slabs is as follows:

CeCo₄B₄: A α , LuRh₄B₄: A α A β B β , LuRu₄B₄: A α B β .

The LuRh₄B₄ structure thus has a stacking which is intermediate between the $CeCo_4B_4$ - and LuRu₄B₄-type.



Fig. 73. Idealized versions of the crystal structures of $CeCo_4B_4$, $LuRh_4B_4$ and $LuRu_4B_4$, which can be interpreted as stacking variations of a common structural slab. In the case of $CeCo_4B_4$, both the conventional primitive tetragonal unit cell (a_1, a_2) and the base-centred tetragonal unit cell (a_1', a_2') are indicated.

The boron-boron linkage in ternary boride structures as a function of the metal : boron ratio

Rogl and Nowotny (1978) have observed that the type of homonuclear linkage in borides can be correlated in simple form with the metal: boron ratio of the compound. All ternary rare earth-transition metal borides are listed in table 20, arranged according to decreasing metal: boron ratio, and the observed homonuclear linkage of the B atoms. One notes that if the ratio is larger than 1.75 only isolated B atoms occur. Boron dumbbells are found with values between 1.3 and 1.0. Two homonuclear bonds occur first with a metal to boron ratio of 1 and three

		decrea	asing metal: bo			
Metal: boron ratio	Code	Boride	Pearson's classif. symbol	Space group	Type of boron linkage	Fig.
8.0	8313	$Nd_3Ni_{13}B_2$	hP18	P6/mmm	$B^{[+0]}$	37
5.0	7522 8320	$Dy_3Ni_7B_2$ CeCo ₄ B	hP24 hP12	P6 ₃ /mmc P6/mmm	$f{B}^{[+0]} \ f{B}^{[+0]}$	38 37
4.0	8025	LaPd ₃ B	cP5	Pm3m	$B^{[+0]}$	45
3.8	9322	$Sc_2Co_{21}B_6$	cF116	Fm3m	$B^{[+0]}$	_
3.5	7829 8327	$\begin{array}{c} \mathrm{Ce}_{2}\mathrm{Co}_{5}\mathrm{B}_{2}\\ \mathrm{Ce}_{3}\mathrm{Co}_{11}\mathrm{B}_{4} \end{array}$	hP36 hP18	P6 ₃ /mmc P6/mmm	${f B}^{[+0]} {f B}^{[+0]}$	38 37
3.0	8330	$Ce_2Co_7B_3$	hP24	P6/mmm	$B^{[+0]}$	37
2.2	9533	EuNi ₁₂ B ₆	hR57	R 3m	$B^{[+0]}$	82
2.0	8340	$CeCo_3B_2$ ErIr ₃ B ₂	hP6 mC12	P6/mmm C2/m	B ^[+0]	37, 58 58
1.75	8244	$Sc_2Ru_5B_4$	mP22	P2/m	$\mathbf{B}^{[+0]}, [\mathbf{B}_2^{[+1]}]$	75
1.5	8050	LaCo ₂ B ₂	tI10	I4/mmm	$\mathbf{B}^{[+0]}$	50
1.28	8850	$Sm_{17}(Fe_4B_4)_{15}$	tP274	$P4_2/n$	$[\mathbf{B}_{2}^{[+1]}]$	65
1.25	8950	NdCo₄B₄ CeCo₄B₄ LuRu₄B₄ LuRh₄B₄	tP18 tP18 tI72 oC108	P4 ₂ /n P4 ₂ /nmc I4 ₁ /acd Ccca	$\begin{array}{c} [\mathbf{B}_{2}^{l+1}] \\ [\mathbf{B}_{2}^{l+1}] \\ [\mathbf{B}_{2}^{l+1}] \\ [\mathbf{B}_{2}^{l+1}] \\ [\mathbf{B}_{2}^{l+1}] \end{array}$	65, 71 73 73 73
1.0	7567 8857	LuRuB ₂ ScIr ₃ B ₄	oP16 hP16	Pnma P6 ₃ /m	$[\mathbf{B}_{2}^{[+1]}]$ $\Rightarrow \mathbf{B}^{[+2]}, \mathbf{B}^{[+0]}$	43 66
0.71	8370	$La_2Re_3B_7$	oP48	Pcca	d_{∞}^{1} (2B ^[+1] , 1B ^[+2] , 4B ^[+3]	¹) 84
0.57	7388	Y ₃ ReB ₇	oC44	Cmcm	$\stackrel{1}{\infty}(3B^{[+2]}, 4B^{[+4]})$	33
0.50	7886 8380 8975	$Y_2 ReB_6$ $YCrB_4$ $CeCr_2B_6$	oP36 oP24 oI18	Pbam Pbam Immm	$\hat{\mathcal{Z}} \mathbf{B}^{[+3]}$ $\hat{\mathcal{Z}} \mathbf{B}^{[+3]}$ $2\mathbf{B}^{[+3]}$, $4\mathbf{B}^{[+1(+2)]}$	47 48 75

					TABLE 20					
The	boron-boron	linkage	in	rare	earth-transition	metal	borides,	arranged	acording	to
				decre	easing metal:bord	on ratio	э.			

homonuclear bonds with a value of 0.71. It should be noted, that in contrast to the silicides and aluminides the ternary borides are always fully ordered, and a random occupation of structure sites by T and B atoms is unknown.

8950	LuRu ₄ B ₄	tI72	<i>a</i> = 7.419	Jo, 77
	or LuRu4[B2]2	I4 ₁ /acd	<i>c</i> = 14.955	

Isotypic compounds:

- *RRh₄B₄ compounds with LuRu₄B₄-type are stable at high temperatures only and in most cases change to the CeCo₄B₄-type at lower temperatures. In the case of YbRh₄B₄ (see YvJ, 82) and YRh₄B₄ (Jo, 77) it is possible to quench the LuRu₄B₄-type (but not as a single phase). In the other cases this type can be stabilized if Rh is replaced in small amounts by Ru (Jo, 77; YvG, 80).
- **Exists also with CeCo₄B₄-type.
- ***Exists also with $CeCo_4B_4$ and $LuRh_4B_4$ -type. [†]Exists also with $LuRh_4B_4$ -type. ^{††}Metastable.

^{*a*)}Jo, 77 ^{*b*)}KuJMBBR, 79 ^{*c*)}YvG, 80

The LuRu₄ B_4 structure, shown in fig. 73, can be related to the 8950:CeCo₄ B_4 and 8950:LuRh₄ B_4 structures. All three structures can be built up by stacking of a common slab in different ways. For a discussion see CeCo₄ B_4 .

8950	LuRh ₄ B ₄	oC108	a = 7.410	YvJ, 82	
	or	Ccca	b = 22.26		
	$LuRh_4[B_2]_2$		c = 7.440		

Isotypic compounds:

*Exists also with $CeCo_4B_4$ - and $LuRu_4B_4$ -type. The $LuRh_4B_4$ -type corresponds to the low temperature modification.

**Exists also with LuRu₄B₄-type.

^{a)}YvJ, 82 ^{b)}JoM, 79

The LuRh₄B₄ structure, shown in fig. 73, is a stacking variant of the 8950: CeCo₄B₄ and the 8950: LuRu₄B₄ structures. It is discussed with CeCo₄B₄.

89(59)	$Ce_2Mn_7Al_{10}$	hR57	a = 9.04	ZaK, 63
	or $Ce_2Mn_3(Mn_{.67}Al_{.33})_6Al_6^{[6p]_2}[Al_2]$	R3m	c = 13.17	

 Th_2Zn_{17} -type (MaV, 56; JoSW, 69) derivative with partial disorder of the Mn and Al atoms on one of the Zn sites

For isotypic compounds, see 8912: Ce₂Co₁₅Al₂.

Besides $8912:Ce_2Co_{15}Al_2$ the only other exact structure determination of a ternary Th_2Zn_{17} -type derivative was made on this compound. For a discussion of the structural features see $8912:Ce_2Ni_{15}Si_2$ and fig. 68.

8968	$Ho_4Ni_{10}Ga_{21}^*$	mC70 C2/m	a = 20.802 b = 4.0736	GrYG, 79b
	$Ho_4Ni_8^{[(2,4)p]}Ni_2^{[,6p]}Ga_{21}$,	c = 15.346 $\beta = 125.80^{\circ}$	

*The x parameter for Ho(1) is misprinted. It should probably be 0.2376 instead of 0.2776.

Isotypic compounds: All references GrYG, 79b

 $R_4Ni_{10}Ga_{21}$: R = Tb, Dy, Ho, Er, Tm, Yb, Lu, Y

In the Ho₄Ni₁₀Ga₂₁ structure, shown in fig. 74, all Ni atoms are in the centres of (deformed) trigonal prisms, formed either of two Ho and four Ga atoms or of six Ga atoms alone. The prisms are joined with neighbouring prisms by their triangular faces. The formation of columns of $(R_2M_4)T$ prisms is common with aluminides and gallides with only small rare earth content. They occur for example in 7567: YNiAl₂ (fig. 59) and 8380: YNiAl₄ (fig. 59). For a more detailed discussion on the different kinds of prism columns see 8633: YRe₄Si₂. In Ho₄Ni₁₀Ga₂₁ every four (Ho_{2/2}Ga_{4/2})Ni columns share one or two of their column edges and thus create a column ribbon. The (Ga_{6/2})Ni columns form part of an atom arrangement found in 8360: PrNi₂Al₃ except that the rare earth atoms are substituted by Ga atoms. PrNi₂Al₃ crystallizes in the 8340: CeCo₃B₂ structure (fig. 58), a CaCu₅-type derivative, but with T and M atoms interchanged. In this case the T, and not the M atoms, are positioned at the centres of the trigonal prisms.

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Fig. 74. The crystal structure of Ho₄Ni₁₀Ga₂₁.

8975	CeCr ₂ B ₆	oI18	a = 3.102	KuS, 73	
	or	Immm	b = 6.560		
	$\operatorname{CeCr}_{2}B_{2}^{[(2,4)p+3]}B_{4}^{[+1(+2)]}$		c = 8.318		

Isotypic compounds:

 $RCr_2B_6: \quad R = Ce^{a)}, \ Pr^{b)}, \ Nd^{b)}, \ Sm^{b)}$

^a)KuS, 73 ^b)MiK, 75

The CeCr₂B₆ structure, shown on the top left of fig. 75, can be considered as a filled-up version of the W₂CoB₂-type (RiNB, 66) or Mo₂NiB₂-type (KuKS, 66), presented on the top right of fig. 75. The rare earth atom sites correspond to the Co sites and the Cr sites to the W atom sites. Every six boron atoms are linked in a planar group parallel to the (100) plane. Each planar group is connected by longer B-B bonds to eight other planar groups, displaced by a/2. Thus every boron atom has in first approximation three homonuclear bonds.



Fig.	75.	The	crystal	structures	of	$\operatorname{CeCr}_{2}\mathbf{B}_{6},$	W ₂ CoB ₂	and	$Sc_2Ru_5B_4$.
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9170	ScRh ₃ Si ₇	hR66	a = 7.5056	ChEP, 81	
	or $Sc^{[6,0]}Rh_3Si^{[3p]}_7$	R3c	c = 19.691		

Isotypic compounds: All references ChEP, 81

 $\begin{array}{ll} R\,Rh_{3}Si_{7}\!\!:& R=Sc\\ R\,Ir_{3}Si_{7}\!\!:& R=Sc \end{array}$



Fig. 76. A segment of the ScRh₃Si₇ structure showing the arrangement of (Rh₆)Sc octahedra and (Si₇) double tetrahedra which are centred on the (1120) plane. Sc: large circles, Rh: medium circles, Si: small circles.

The rhombohedral ScRh₃Si₇ structure is characterized by Sc-centred Rh octahedra and Si double tetrahedra. The arrangement of these polyhedra, centred on the (11 $\overline{2}0$) plane, is shown in fig. 76. Every Si atom is in the centre of a Rh triangle. The structure is stabilized by strong T–M interactions. The contractions in the Rh–Si distances amount to 0.25 Å with respect to the sum of the metallic radii.

92(17) $YNi_{10}Si_2$ tI26 a = 8.207 Ya, 78 or I4/mmm c = 4.677CeMn₄Al₈-type (ZaK, 63) with different atom occupation and partial

disorder \equiv ThMn₁₂-type (FeRS, 52) derivative

Isotypic compounds: All references Ya, 78

 $RNi_{10}Si_2$: R = Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Y

The $YNi_{10}Si_2$ structure with a $ThMn_{12}$ -type derivative is discussed with 9267: CeMn₄Al₈.

92(23)	Ce ₂ Ni ₁₇ Si ₅ *	tI48	<i>a</i> = 9.799**	BoG, 69a
		I4 ₁ /amd	c = 6.249	
	$Ce^{[22]}N_{18}(N_{1.5}S_{1.5})S_{12}$			

 $BaCd_{11}$ -type (SaB, 53) derivative with partial disorder of the Ni and Si atoms on one of the Cd sites

*Depending on the occupation of the mixed site by T or M atoms there are two hypothetical compositions for full order: $9218: RT_9M_2$ and $9227: RT_8M_3$. However, ordering has not been verified experimentally.

**Unit cell data for CeNi_{8.6}Si_{2.4}.



Fig. 77. A crystal structure segment $(0.20 \le x \le 0.80)$ of the Ce₂Ni₁₇Si₅ structure with BaCd₁₁-type derivative.

Isotypic compounds: All references BoG, 69a

RCo₉Si₂: R = Nd, Sm, Eu, Gd, Tb, Dy*, Ho*, Y** RNi₉Si₂: R = La, Ce**, Pr**, Nd**, Sm**, Eu** *R(Co, Si)₁₁ **RT₈₆Si₂₄

In the Ce₂Ni₁₇Si₅ structure with BaCd₁₁-type derivative the Ce atoms are arranged as the atoms in β -tin. Each Ce atom is surrounded by a polyhedron of 22 atoms, i.e. 16 Ni, 4 Si and 2 atoms which may be Ni or Si. The arrangement of the Ce-centred 22-atom polyhedra with their centres on the (200) plane is shown in fig. 77. An even larger rare-earth-centred coordination polyhedron with 24 atoms is found in 93(35):Ce₂Ni₁₇Si₉, having a NaZn₁₃-type derivative structure.

Another possible $R(T, M)_{11}$ structure, not yet found with R-T-M compounds, is the tetragonal U(Ni₆₈Si₃₂)₁₁ structure discussed with 9267: CeMn₄Al₈.

With composition 9250 need to be considered the HfFe₆Ge₆-type, hP13 (see ScFe₆Ge₆) with its two variants: YCo₆Ge₆, hP6 $\frac{1}{2}$ and ScNi₆Ge₆, hP52, and further the two types related to ThMn₁₂: ScFe₆Ga₆, oI26 and partially disordered DyFe₆Al₆, tI26.

9250	$\mathbf{ScFe}_{6}\mathbf{Ge}_{6}$ or $\mathbf{ScFe}_{6}^{[.60]}\mathbf{Ge}_{4}^{[.6p]}$ [\mathbf{Ge}_{2}]	hP13 P6/mmm	a = 5.069 c = 8.077	OlAY, 81	
	HfFe ₆ Ge ₆ -type (OlAY,	81) or ZrCo ₆ Ge	e ₆ -type (BuS, 8	1)	

Isotypic compounds:

RFe₆Ge₆: R = Yb^c, Lu^a, Sc^{b, c} RCo₆Ge₆: R = Sc^c ^{a)}ChP, 83 ^{b)}OlAY, 81 ^{c)}BuS, 81

The ScFe₆Ge₆ structure with HfFe₆Ge₆-type is shown in fig. 78a. It can be considered as an intergrowth of two slabs. One has the atom arrangement of the 8340: CeCo₃B₂ structure, a CaCu₅-type derivative. A corresponding projection of the CeCo₃B₂ structure along the [1120] direction is shown in fig. 37. The second slab has the composition $T_{6/2}M_4 = T_3M_4$ and has atom sites as found in the Zr₄Al₃-type (see fig. 80). Segments with Zr₄Al₃-type and segments with CoCo₃B₂- or CaCu₅-type intergrown in a different way lead to the Th₂Ni₁₇ and Th₂Zn₁₇ structures and their derivative structures. For a detailed discussion see 8912: Ce₂Ni₁₅Si₂.

One should note that all Fe atoms are in the centres of Ge octahedra, which form a framework. This framework can be obtained from the structure of $ZrMnSi_2$ (fig. 32) by the condensation of the octahedron slabs.



Fig. 78a. Structure of ScFe₆Ge₆ with HfFe₆Ge₆-type (projection along [1120]).



Fig. 78b. R(Hf or Li) atom arrangement in the HfFe₆Ge₆-type and its variants in a projection along [0001] (after Buchholz and Schuster, 1981). LiFe₆Ge₆ and ScNi₆Ge₆ have the same c translation as HfFe₆Ge₆. However, in YCo₆Ge₆ the random distribution of the R atoms on the available sites leads to a unit cell of half the height with only $6\frac{1}{2}$ atoms per unit cell.

Variants of the HfFe₆Ge₆-type

The two intergrown slabs which build up the HfFe₆Ge₆-type are not too different. All T sites and the larger part of the M sites are identical. However, the R atoms in the CeCo₃B₂-type slabs are replaced by M_2 dumbbells in the Zr₄Al₃-type slabs. Variants of the HfFe₆Ge₆-type are obtained if the R atoms and M₂ dumbbells are partially interchanged. Two ordered variants are known: the LiFe₆Ge₆-type [hP39, P6/mmm, $a = \sqrt{3} a$ (HfFe₆Ge₆), c = c (HfFe₆Ge₆), determined by Welk and Schuster (1976) (not yet found with R-T-M compounds), and the $ScNi_6Ge_6$ -type [hP52, P6/mmm, $a = 2a(HfFe_6Ge_6)$, $c = c(HfFe_6Ge_6)$], reported by Buchholz and Schuster (1981). These variants can be compared with the $HfFe_6Ge_6$ -type in a simplified way (as shown in fig. 78b) by indicating only the positions and the height of the R atoms in a projection along [0001]. Half a translation unit above the R atom the M_2 dumbbell is always found, all other atoms being identical to the atoms in the $HfFe_{a}Ge_{4}$ type. The fourth drawing in fig. 78b corresponds to the so-called YCo₆Ge₆-type [hP6¹/₂, P6/mmm, $a = a(HfFe_6Ge_6)$ but $c = \frac{1}{2}c(HfFe_6Ge_6)$], HfFe₆Ge₆-type variant with R atoms and M₂ dumbbells arranged at random on the possible structure sites.

9250	YCo ₆ Ge ₆	$hP6\frac{1}{2}$ P6/mmm	a = 5.074 c = 3.908	BuS, 81	
	YCo ₆ Ge ₆ -type				

Isotypic compounds: All determined by BuS, 81

 RCo_6Ge_6 : R = Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Y

The YCo₆Ge₆ structure, which is a partially disordered HfFe₆Ge₆-type structure, is discussed with 9250:ScFe₆Ge₆.

9250	ScNi ₆ Ge ₆	hP52 P6/mmm	a = 10.152 c = 7.813	BuS, 81	
	ScNi ₆ Ge ₆ -type				

No isotypic RT_6M_6 compounds are known.

The ScNi₆Ge₆ structure, for which the Sc atom arrangement is shown in fig. 78b, is a HfFe₆Ge₆-type variant, which is discussed with 9250:ScFe₆Ge₆.

9250	ScFe ₆ Ga ₆	oI26 Immm	a = 5.009 b = 8.431 c = 8.613	BeM, 82a
	ThMn ₁₂ -type (FIR	S, 52) derivative		

 $ScFe_6Ga_6$ is the only representative known; however, it is probable that some of the compounds listed under 92(50): $DyFe_6Al_6$ actually crystallize with this ordered structure type.

The orthorhombic pseudotetragonal $ScFe_6Ga_6$ structure, a fully ordered ternary ThMn₁₂-type derivative, has an atom arrangement similar to the tetragonal 92(50): DyFe₆Al₆ structure shown on the left-hand side of fig. 79. However, all former mixed sites at x = 0 and $x = \frac{1}{2}$ are occupied by Fe atoms only and the remaining mixed sites by Ga atoms only. For a more detailed discussion see 9267: CeMn₄Al₈.



Fig. 79. The DyFe₆Al₆ structure with partially disordered CeMn₄Al₈-type and the U(Ni_{.68}Si_{.32})₁₁ structure, both constructed from segments of the Zr_4Al_{3} - and the CeMg₂Si₂-type.

92(50)	DyFe ₆ Al ₆	tI26	a = 8.650	Fe, 80
	or	I4/mmm	c = 5.001	
	$Dy^{[20]}Fe_4(Fe_5Al_5)_4Al_4$			

CeMn₄Al₈-type (ZaK, 63) with partial disorder of Fe and Al atoms on one Al site = ThMn₁₂-type (FlRS, 52) derivative

Isotypic compounds:

RCr_6Al_6 :	$\mathbf{R} = \mathbf{Gd}^{a}, \ \mathbf{Dy}^{a}, \ \mathbf{Er}^{a}, \ \mathbf{Tm}^{a}, \ Lu^{a}$
RMn ₆ Al ₆ :	$R = Gd^{a}$, Tb^{a} , Dy^{a} , Ho^{a} , Er^{a} , Tm^{a} , Yb^{a} , Lu^{a} , Y^{a}
RFe ₆ Al ₆ :	$R = Pr^{a}$, Eu^{a} , Gd^{a} , Tb^{a} , Dy^{a} , Ho^{a} , Er^{a} , Tm^{a} , Yb^{a} , Y^{a} , $Sc^{b}*$
RRh_6Al_6 :	$\mathbf{R} = \mathbf{G}\mathbf{d}^{(c)}$
$\mathbf{R}(\mathbf{Fe}, \mathbf{Ga})_{12}:$	$ R = Ce^{e}, Pr^{e}, Nd^{e}, Sm^{e}, Gd^{e}, Tb^{e}, Dy^{e}, Ho^{e}, Er^{e}, Tm^{e}, Yb^{e}, Y^{e}, Sc^{d,f)**} $
$R(Co, Ga)_{12}$:	$\mathbf{R} = \mathbf{S}\mathbf{c}^{\prime)}$

*No indications on the atom site occupation are given.

**According to BeM, 82a ScFe₆Ga₆ crystallizes with an orthorhombic fully ordered variant of the ThMn₁₂ structure (see 9250:ScFe₆Ga₆).

^{a)}Fe, 80 ^{b)}MaB. 69 ^{c)}FeSN, 81 ^d)GrM, 78 ^{e)}GrGLGY, 83 ^fBeM, 82a

The DyFe₆Al₆ structure, shown on the left-hand side of fig. 79, crystallizes in the CeMn₄Al₈-type with partial disorder of Fe and Al atoms on certain structure sites common to the Zr₄Al₃- and the CeMg₂Si₂-type columns. It is probable that some of the compounds listed as isotypic have only pseudotetragonal symmetry and crystallize with the ordered 9250:ScFe₆Ga₆-type. For a more detailed discussion see $9267: CeMn_4Al_8.$

9267	CeMn ₄ Al ₈	tI26	<i>a</i> = 8.89	ZaK, 63
	or $Ce^{[20]}Mn_4Al_8$	I4/mmm	c = 5.17	

Th Mn_{12} -type (FIRS, 52) derivative

Isotypic compounds:

RCr_4Al_8 :	$R = La^{a,b}, Ce^{a,b,c}, Pr^{a,b}, Nd^{b}, Sm^{b}, Gd^{a,b}, Tb^{b}, Dy^{b}, Ho^{b}, Er^{a,b},$
	Tm^{b} , $Yb^{a,b}$, Lu^{b} , $Y^{a,b,d}$
RMn ₄ Al ₈	$R = La^{a,b}, Ce^{a,b}, Pr^{a,b}, Nd^{b}, Sm^{b}, Eu^{b}, Gd^{a,b}, Tb^{b}, Dy^{b}, Ho^{b},$
	$Er^{a, b)}, Tm^{b)}, Yb^{a, b)}, Lu^{b)}, Y^{a, b, d)}$
RFe ₄ Al ₈ :	$\mathbf{R} = La^{(a,h)}, Ce^{(a,e,h)}, Pr^{(a,h)}, Nd^{(a,g,h)}, Sm^{(a,h)}, Eu^{(h)}, Gd^{(a,h)}, Tb^{(a,h)}, Dy^{(a,h)},$
	$Ho^{a,h}$, $Er^{e,h}$, $Tm^{a,h}$, Yb^{h} , $Lu^{a,h}$, $Y^{a,d,h}$, Sc^{f}
a) Bu WW 76	b FeN 70 c 72 P 74 d 72 66 c 72 K 63 f 70 VP 70 g Vi7P 70 h FeN 78

Buvv, 76'FeN, 79 'Za**K**, /4 'Za, 66 'ZaK, 63 Zav R, 70 V1ZR, 70 'Fein, 78 The CeMn₄Al₈ structure is one of the two fully ordered ThMn₁₂-type derivatives. ThMn₁₂-type derivative structures are found with aluminides, gallides and silicides, which, however, have different site occupations and different compositions. There are four structure sites in the ThMn₁₂ structure which are occupied in the three tetragonal and the one pseudotetragonal orthorhombic ThMn₁₂-type derivative structures as follows:

	E	Equipoints o	f space group I4	l/mmm
	2(a) 000	$8(f)\frac{1}{4}\frac{1}{4}\frac{1}{4}\frac{1}{4}$	$8(j) x_{2}^{1}0$	8(i) x00
92(17):YNi ₁₀ Si ₂	2 Y	8 Ni	8 Ni	8(Ni _{.5} Si _{.5})
92(50):DyFe ₆ Al ₆	2 Dy	8 Fe	$8(Fe_{.5}Al_{.5})$	8 A1
9267:CeMn ₄ Al ₈	2 Ce	8 Mn	8 Al	8 Al
9250:ScFe ₆ Ga ₆	2 Sc	8 Fe	4 Fe + 4 Ga	4 Ga + 4 Ga

The DyFe₆Al₆ structure is shown on the left-hand side of fig. 79. In the CeMn₄Al₈ structure the mixed sites are occupied by Al atoms only. In the silicide, however, all mixed sites in DyFe₆Al₆ are occupied by Ni atoms and the Al sites by a mixture of Ni and Si atoms. In the ordered orthorhombic ScFe₆Ga₆ structure, the former Wyckoff sets 8(j) and 8(i) are both split into two independent Wyckoff sets of multiplicity 4, which permits an ordered arrangement of Fe and Ga atoms on sites which are mixed in tetragonal structures.

The CeMn₄Al₈ structure can be interpreted as an intergrowth of two columns, one with CeMg₂Si₂-type and the other with Zr_4Al_3 -type.

The CeMg₂Si₂ structure (ZmG, 71), shown on the right-hand side of fig. 80, can be regarded as intergrown slabs of silicon-centred tetragonal antiprisms (Ce₄Mg₄)Si with the slab normal parallel to c. A comparison of fig. 80 with fig. 50 makes it evident that the CeMg₂Si₂ structure can be considered as a stacking variant of the ThCr₂Si₂-type (see 8050:CeNi₂Si₂). The intergrown CeMg₂Si₂-type segments in the R-T-M structures always have an R atom on the Ce sites. In ordered ternary aluminides the Si sites are occupied by T atoms and the Mg sites by Al atoms.

The Zr_4Al_3 structure (WiTS, 60), shown on the left-hand side of fig. 80, has been postulated by Frank and Kasper (1958, 1959) on the basis of sphere-packing considerations. It represents a modification of the CaCu₅ structure (see fig. 35) where the Ca atom has been replaced by a pair of atoms. In the ternary R-T-M structures the intergrown Zr_4Al_3 segment never has a rare earth element. It occurs with T atoms on Al and M atoms on Zr sites in 9250: ScFe₆Ge₆. In CeMn₄Al₈ the corners of the Zr₄Al₃-type columns are occupied by T elements and all other sites by Al atoms.

There are two structures which can be considered as an intergrowth of CeMg₂Si₂-type and Zr₄Al₃-type columns: the CeMn₄Al₈ structure (type shown on the left-hand side of fig. 79) and the tetragonal U(Ni_{.68}Si_{.32})₁₁ structure (KaAYBG, 76), shown on the right-hand side of fig. 79. The column axis of the CeMg₂Si₂-type column always corresponds to the [001] direction of the CeMg₂Si₂ cell. The column axis of the Zr₄Al₃-type column is, however, the [1120] direction of the Zr₄Al₃ cell in the CeMn₄Al₈ structure but the [0001] direction in U(Ni_{.68}Si_{.32})₁₁. Zr₄Al₃ type segments

Code	Compound	Ternary	Related	Pearson's	Space	Orientatio	n of intergrown structure	e segments*	Fig.
		structure type	binary structure	classif. symbol	group	Zr ₄ Al ₃	CaCu ₅ (or CeCo ₃ B ₂)	CeMg ₂ Si ₂	
			type			segment	segment	segment	
			4			(fig. 80)	(figs. 35, 37, 58)	(fig. 80)	
Structur	es of intergrown	columns							
8667	YbMo,Al	YbMo,Al4	1	tI 14	I4/mmm	ł	1	[100]	63
(92(32))	U(NiSi)	U(Ni "Si "),		tP24	P4/mbm	[0001]		[001]	79
9250	ScFe,Ga,	ScFe,Ga,	$ThMn_{12}$	oI26	Immm	[1120]	I	[100]	(62)
9267	CeMn ₄ Al ₈	$CeMn_4AI_8$	$ThMn_{12}$	tI26	I4/mmm	[1120]		[100]	(62)
Structur	es of intergrown	slabs							
8912	Ce,Ni,,Si,	Ce,Ni,Si,	Th ₃ Ni ₁₇	hP38	P6 ₁ /mmc	** [1000]	** [1000]		68
8912	Ce,Co,Al,	Ce,Co,Al,	$Th_{2}Zn_{17}$	hR57	R3m	** [1000]	[0001]**		68
9250	ScFeeGee	Hf ^F e ₆ Ge ₆	: •	hP13	P6/mmm	[0001]	[1000]		78

	CeMg ₂ Si ₂ -ty ₁	
	Al ₃ -type and/or	
TABLE 21	containing Zr4	
	wth structures	
	ferent intergrov	

**One kind of slab only, which is built up of intergrown Zr₄Al₃- and CaCu₅- (or CeCo₃B₃)-type blocks in the ratio 1:2.

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Fig. 80. The Zr_4Al_3 and $CeMg_2Si_2$ structures. Segments of these two structures (with different atom occupations on the given sites) occur as intergrowth blocks in different ternary R–T–M structures. The upper part shows the Zr_4Al_3 structure in a projection along [0001], the lower along [1120]. The CeMg_2Si_2 structure is presented in projection along [010] in the upper part and along [001] in the lower part. Note that in CeMg_2Si_2 the z parameter of the Si atoms is ± 0.226 .

can also be intergrown with $CaCu_5$ (or $CeCo_3B_2$)-type segments. The different kinds of intergrowth structures containing Zr_4Al_3 -type segments and/or $CeMg_2Si_2$ -type segments are listed in table 21.

9322	$Sc_2Co_{21}B_6$	cF116 Fm3m	<i>a</i> = 10.54	GaNB, 66 KuV, 67
	$W_2Cr_{21}C_6$ -type (We	$\mathbf{P}, 25) \equiv \mathbf{Cr}_{23}\mathbf{C}_6 \text{-typ}$	e (BoASN, 72) a	lerivative

Isotypic compounds:

 $\begin{array}{lll} R_{2}Co_{21}B_{6}: & R = Sc^{a,b} \\ R_{2}Ni_{21}B_{6}: & R = Ce^{c,e}, \ Er^{d}, \ Tm^{d}, \ Yb^{d}, \ Lu^{d}, \ Sc^{a,b} \end{array}$

The $Sc_2Co_{21}B_6$ structure with $Cr_{23}C_6$ -type derivative belongs to the cubic structures with large unit cells, which are conveniently described with nested polyhedral units and which are treated here with 7325: $Ce_3Ni_6Si_2$.

93(35)	$Ce_2Ni_{17}Si_9$ or $Ce_2^{[24]}Ni_{16}(Ni_{.5}Si_{.5})_2Si_8$	tI56 14/mcm	a = 7.857 c = 11.503	Bo, 79		
	NaZn ₁₃ -type (ZiH, 38) derivative					

Isotypic compounds:

The only complete structure determination was made on $Ce_2Ni_{17}Si_9$. For all others the order of the T and M atoms needs to be investigated. For studies of the large homogeneity ranges, see BoG, 69b.

$$\begin{array}{ll} R(Fe, Al)_{13}: & R = La^{a)*} \\ R(Fe, Si)_{13}: & R = La^{b)*} \\ R(Co, Si)_{13}: & R = La^{b)**}, \ Ce^{b)**} \\ R(Ni, Si)_{13}: & R = La^{b)***}, \ Ce^{b, c)***}, \ Pr^{b)***}, \ Nd^{b)***}, \ Sm^{b)***}, \ Eu^{b)***}, \ Gd^{b)*}, \\ Y^{d)} \end{array}$$

*Cubic NaZn₁₃-type [cF112, Fm3c with $a_{cubic} \approx c(Ce_2Ni_{17}Si_2$ -type)]. **Tetragonal Ce₂Ni₁₇Si₉-type, $c/a \approx \sqrt{2}$. ***NaZn₁₃- and Ce₂Ni₁₇Si₉-type.

^{a)}ZaERD, 68 ^{b)}BoG, 69b ^{c)}BoG, 69 ^{d)}BoYG, 74

The body-centred tetragonal Ce₂Ni₁₇Si₉ structure, for which a segment with $-\frac{1}{4} \le z \le \frac{1}{4}$ is shown in fig. 81, is a ternary derivative of the face-centred cubic NaZn₁₃-type (cF112, Fm3c) with $a(\text{Ce}_2\text{Ni}_{17}\text{Si}_9) \approx \frac{1}{2}\sqrt{2} a(\text{NaZn}_{13})$, $c(\text{Ce}_2\text{Ni}_{17}\text{Si}_9) \approx a(\text{NaZn}_{13})$, $c/a \approx \sqrt{2}$ and $V(\text{Ce}_2\text{Ni}_{17}\text{Si}_9) \approx \frac{1}{2}V(\text{NaZn}_{13})$. Some of the R(T, M)₁₃ phases have been given in the literature with the small tetragonal cell, some with the larger cubic NaZn₁₃ cell, some have been listed as a tetragonal deformation of the cubic NaZn₁₃ cell ($c/a \approx 1$). This is crystallographically incorrect, since a face-centred tetragonal cell must be transformed into the smaller body-centred tetragonal cell with $c/a \approx \sqrt{2}$. Referring to the correct description with the body-centred tetragonal unit



Fig. 81. A crystal structure segment with $-\frac{1}{4} \le z \le +\frac{1}{4}$ of the tetragonal body-centred Ce₂Ni₁₇Si₉ structure, a NaZn₁₃-type derivative. The base of the face-centred cubic NaZn₁₃ cell has an area twice as large and is rotated with respect to the base of the Ce₂Ni₁₇Si₉ cell by 45°.

cell, it appears that some $R(T, M)_{13}$ phases, depending on the T/M ratio, have domains where $c/a \le \sqrt{2}$ (Ω_1 phases) and other domains where $c/a > \sqrt{2}$ (Ω_2 phases). The ordered Ce₂Ni₁₇Si₉-type is found with c/a = 1.466 (Ω' phases). For details see Bodak and Gladyshevskii (1969b).

A characteristic feature of the $Ce_2Ni_{17}Si_9$ (or $NaZn_{13}$) structure is the large coordination polyhedron of 24 atoms around the R atom. In fig. 81, however, thin lines have been used to emphasize instead the icosahedra of eight Ni and four Si atoms, in the centre of which is found the site on which Ni and Si atoms are randomly distributed. The projection of the $Ce_2Ni_{17}Si_9$ structure segment shown in fig. 81 can be compared with the projection along [001] of the $U(Ni_{.68}Si_{.32})_{11}$ structure shown in fig. 79. The drawings, except for the thin lines connecting atoms, appear identical, both structures having R atoms and centred icosahedra aligned in an identical way on a (001) plane. The difference is found in the way the icosahedra are connected in the [001] direction. In NaZn₁₃ (or $Ce_2Ni_{17}Si_9$) they are isolated, but in $U(Ni_{.68}Si_{.32})_{11}$ they share edges and thus form chains of centred icosahedra parallel to [001]. This condensation of the centred icosahedra $(T/M)_{12}(T/M)$ leads to a change of the composition according to

 $R(T, M)_{13} = R(T, M)_{12}(T, M) \rightarrow R(T, M)_8(T, M)_{4/2}(T, M) = R(T, M)_{11}$

The three binary structure types $Na^{[24]}Zn_{13}$, $Ba^{[22]}Cd_{11}$ and $Th^{[20]}Mn_{12}$ differ in the number of atoms in the coordination polyhedron around the minority component.

around the R atoms, Binary Code of Compound Pearson's Space R-Fe-Al R-Co-Si structure classif. group ternary compound symbol type Na^[24]Zn₁₃ Ce224]Ni17Si9 93(35) tI56 I4/mcm La La, Ce Ba^[22]Cd₁₁ Ce222]Ni17Si5 92(23) tI48 I4₁/amd Nd, Sm, Eu, Gd, Tb, Dy, Ho, Y Th^[20]Mn₁₂ 92(50) Dy^[20]Fe₆Al₆ tI26 I4/mmm Pr, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Y, Sc Ce^[20]Mn₄Al₈ Th^[20]Mn₁₂ La, Ce, Pr, Nd, Sm, 9267 tI26 I4/mmm Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Y, Sc

TABLE 22 The R-Fe-Al and R-Co-Si compounds formed with structures having large coordination polyhedra around the R atoms,

It is to be expected that structures with very large coordination polyhedra are formed only with the very large rare earth elements. In table 22 are listed the R–Fe–Al and R–Co–Si compounds which are formed with $Na^{[24]}Zn_{13}$, $Ba^{[22]}Cd_{11}$ and $Th^{[20]}Mn_{12}$ -type derivative structures. Not every type is formed with aluminides and silicides for reasons which are not geometrical in origin. However, the $NaZn_{13}$ -type occurs only with La (and Ce) while types with smaller polyhedra may also accommodate smaller rare earth elements.

9533	EuNi ₁₂ B ₆	hR57 R∃m	a = 9.551 c = 7.408	KuCC, 81

 $SrNi_{12}B_6$ -type (JuQ, 80)

Isotypic compounds*:

- $\begin{aligned} & \text{RCo}_{12}\text{B}_6: \quad \text{R} = \text{La}^{a)}, \ \text{Ce}^{a, b)}, \ \text{Pr}^{a)}, \ \text{Nd}^{a)}, \ \text{Sm}^{a)}, \ \text{Eu}^{a)}, \ \text{Gd}^{a, b)}, \ \text{Tb}^{a)}, \ \text{Dy}^{a)}, \ \text{Ho}^{a)}, \ \text{Er}^{a)}, \\ & \text{Y}^{a, b)} \end{aligned}$ $\begin{aligned} & \text{RNi}_{12}\text{B}_6: \quad \text{R} = \text{La}^{c)**}, \ \text{Eu}^{a)}, \ \text{Gd}^{a)}, \ \text{Tb}^{a)}, \ \text{Dy}^{a)}, \ \text{Y}^{a)} \end{aligned}$
- *KuCC, 81 state that the compounds $CeCo_8B_3$ (BiK, 74), YNi_8B_3 (KuK, 75), $LaCo_{12}B_6$ (StK, 76) and YCo_8B_3 (KuS, 74), previously given as monoclinic, belong in fact to the $SrNi_{12}B_6$ -type. Further, the compounds $GdCo_{12}B_6$ (ChK, 77) and $YNi_{12}B_6$ (KuK, 75), previously reported with an orthorhombic cell, and the compounds $YCo_{12}B_6$ and $CeCo_{12}B_6$ (NiY, 72) with R3m symmetry, all crystallize in the rhombohedral $SrNi_{12}B_6$ -type.

**Indicated as orthorhombic but probably also belongs to the SrNi₁₂B₆-type structure family.

^{*a*})KuCG, 81 ^{*b*})NiY, 72 ^{*c*})KuBN, 73



Fig. 82. A crystal structure segment $(-\frac{1}{6} \le z \le +\frac{1}{6})$ of the rhombohedral EuNi₁₂B₆ structure with SrNi₁₂B₆-type.

A segment of the EuNi₁₂B₆ structure with SrNi₁₂B₆-type with $-\frac{1}{6} \le z \le +\frac{1}{6}$ is shown in fig. 82. All B atoms are in the centres of deformed trigonal prisms of Ni atoms. The prisms share two edges of a rectangular prism face with two neighbouring prisms and form a six-membered prism ring around every R atom. Ni atoms form prism rings above and below the R atom and surround it in the form of an octahedron. The structure is characterized by T-B and R-T interactions and the absence of R-B interactions.

9691	CeCr ₂ Al ₂₀	cF184 Fd3m	<i>a</i> = 14.44	KrZ, 68			
	$Mg_3Cr_2Al_{18}$ -related-type (Sa, 58) = $ZrZn_{22}$ -type derivative						

Isotypic compounds:
*These compounds may represent true ternary compounds or solid solutions of the binary compound VAJ_{10} , which has the same structure as $CeCr_2AI_{20}$ but with the Ce sites unoccupied (Br, 57).

^{*a*)}KrZ, 68 ^{*b*)}RyZM, 79

The CeCr₂Al₂₀ structure, a ZrZn₂₂-type derivative, has a very large cubic unit cell. The structure is conveniently described with nested polyhedral units which are treated here with 7325:Ce₃Ni₆Si₂.

5. Recent structure determinations

As far as possible data on recently determined isotypic phases have been inserted into the main text and table 23. For new structure types at least the heading can be found in section 4. Here are given only a few complementary drawings and structure comments which for editorial reasons could not be incorporated in the main text. For all three structures listed below the corresponding entry in section 4 should be consulted first.



Fig. 83. Projection of the Ho₆Co₂Ga structure along c. The Ho atom polyhedra formed around a Co atom at $z = \frac{1}{2}$ (deformed Archimedean antiprism) and two crystallographically different Ga atoms, both at $z = \frac{1}{2}$ (icosahedron and cube), are indicated (only the lower halves of the polyhedra are shown).

3333: The Ho₆Co₂Ga structure has been found with seven R₆Co₂Ga compounds, where R = Tb, Dy, Ho, Er, Tm, Lu and Y (GlGY, 83). The Ho₆Co₂Ga structure is shown in fig. 83 in a projection along *c*. The Co atoms are in the centres of deformed Archimedean antiprisms of Ho atoms, the Ga atoms occupy the icosahedral and the cubical voids in the Ho atom framework. Transition-metal centred Archimedean



Fig. 84. The infinite boron chains in $La_2Re_3B_7$.

antiprisms of rare earth atoms occur also in 4029: $Er_{21}Ni_{10}Ga_4$ and 4035: $Sm_{26}Co_{11}Ga_6$; however, Ga-centred icosahedra and cubes have not yet been found with the other ternary gallides.

8370: The infinite boron atom chains formed in $La_2Re_3B_7$ are shown in fig. 84. From the relation between the metal:boron ratio and the type of boron-boron linkage established with other boride structures (table 20), the formation of boron-boron chains in $La_2Re_3B_7$ with metal:boron ratio of 0.71 is not unexpected. The boron chain has branches and the average number of boron-boron bonds is 2.28. Infinite boron-boron chains are also formed in 7388:Y₃ReB₇ (see fig. 33). However, with a metal:boron ratio of 0.57 the average number of boron-boron bonds should be



Fig. 85. The LaNi_{0.6}Ga₆ structure with intergrown BaAl₄- and CaF₂-type slabs.

higher than in $La_2Re_3B_7$. This is actually the case. In Y_3ReB_7 there are on the average 3.14 homonuclear boron-boron bonds per boron atom.

8791: The LaNi_{0.6}Ga₆ structure is shown in fig. 85. If the defect sites in the CaF₂-type slabs would be fully occupied by Ni atoms the composition would be 8886: LaNiGa₆ and a smaller unit cell with half the *c* axis could be used.

6. Survey of structures found with R-T-M compounds and concluding remarks

By the end of 1982 we know more than 1650 R–T–M compounds, which crystallize with more than 120 structure types. Less than half of these types can be described as ternary derivatives of binary structure types. The number of R–T–M compounds known for each structure type and a simple classification of the elements present in these compounds is given in condensed form in table 23.

With few exceptions boride structures are different from the structures of aluminides, silicides, and germanides. Aluminides often have the same structures as the silicides and germanides, but with T and M elements interchanged on their crystallographic sites. Ternary phases containing Sc generally crystallize in structure types which differ from those found with the other rare earths. Due to its relatively small size the element Sc behaves rather more similar to Zr and Hf in its ternary structures.

This study shows that a great effort has already been made, since the seventies, in the exploration of the R–T–M phases, in particular by the Russian scientists. Nevertheless, a lot of work needs to be done to study the still unknown ternary phases and to further characterize those already known. In the course of this study, we have been hampered by the lack of accurate structural data. As an example we may mention the case of the ThCr₂Si₂-type, which was mostly presumed a priori without testing for the CaBe₂Ge₂-type, or the similar case of the CeNiSi₂-type and its site exchange variant, the TbFeSi₂-type. Structures refined from single crystal data are a minority, most of them having been refined, if at all, from powder diffraction data with frequently no information about the relative errors on the structural parameters. Furthermore, in many cases structure refinements from powder data are not appropriate to analyze the atom ordering on the crystallographic sites of a given structure. Thus the affirmative way in which the atom ordering has been stated in certain papers does not necessarily appear justified.

We have presented here the structural relationships between the R-T-M compounds without giving particular attention to such problems as the link between structures and physical properties. This we had to do in part because of the limited space available for this chapter, in part because the uncertainty and lack of precision of the structural data makes any effort to correlate properties with structures of doubtful value.

The reader should note that the majority of the structures have been described, for simplicity and in order to facilitate the structural comparison, with the help of

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							R ele	ements	
Code	R-T-M compound discussed in the text	Ternary structure type	Related binary structure type	Pearson's† classif. symbol	Space group	early rare earth	late rare carth	Y	Sc
3333	Ho ₆ Co ₂ Ga	Ho _c Co ₂ Ga	_	oI36	Immm		*	*	
33(50)	Sc ₂ (Co, Si)	_ 1	Ti₂Ni	cF96	Fd3m	•	•		*
4029	Er ₂₁ Ni ₁₀ Ga ₄	Er21Ni10Ga	Y ₃ Rh ₂	tI140	I4/mcm		*		•
4035	Sm ₂₆ Co ₁₁ Ga ₆	Sm ₂₆ Co ₁₁ Ga ₆	_ 1	tP86	P4/mbm	*	•		
45(60)	Ce6Ni2Si3	Ce ₆ Ni ₂ Si ₃		hP22	P6 ₃ /m	*	•	•	•
50(25)	Er(Ni, Si)		CrB	oC8	Cmcm		*		
50(30)	Y ₁₀ Co ₇ Ga ₃	Y ₁₀ Co ₇ Ga ₃		oP40	Pnma	*		*	
50(60)	Ce ₅ Ni ₂ Si ₂	Ce ₅ Ni ₂ Si ₂		h P4 0	P6 ₂ /m	*			•
5067	Gd ₁ NiSi ₁	Gd ₁ NiSi ₂	_	oP24	Pnma	*	*	*	•
5071	Ce ₇ Ni ₂ Si	Ce ₂ Ni ₂ Si ₅		oP56	Pnma	*			
53(76)	Ce15Ni4Si13	Ce ₁₅ Ni ₄ Si ₁₃	_	hP64	P63/m	*	•	•	•
55(53)	Ce ₁₄ Ni ₈ Si ₉	Ce14NisSis		mP62	$P2_1/m$	*			
5565	Pr ₁₄ Ni ₆ Si ₁₁	Pr ₁₄ Ni ₆ Si ₁₁		mC124	C2/m	*	•	•	•
5725	Y ₃ Co ₃ Ga	"W ₃ CoB ₃ "		oC28	Cmcm	*	*	*	•
57(75)	Y ₃ NiSi ₃	Ba ₃ Al ₂ Ge ₂	Ta ₃ B₄	oI14	Immm	*		*	•
6033	Pr ₂ Ni ₂ Al	"W,CoB,"		oI10	Immm	*	*	*	•
()	Er ₂ Pd ₂ Si	Er,Pd,Si		oP20	Pnnm	•	*	•	
6067	Sc ₂ CoSi ₂	Sc,CoSi,		mC20	C2/m	•	•		
6360	Sc ₃ Co ₂ Si ₃	Hf ₃ Ni ₂ Si ₃		oC32	Cmcm		•	*	*
	Sc ₃ Re ₂ Si ₃	Sc ₃ Re ₂ Si ₁	_	mC64	C2		•		*
6725	Sc ₂ Co ₂ Si	Mg ₂ Cu ₂ Si	MgZn ₂	hP12	P6 ₁ /mmc	• `		•	*
6733	La Ni Ga	La ₂ Ni.Ga ₂	· 2	mC18	C2/m	*	•		•
6750	CeFeSi	PhFC1	Fe-As	tP6	P4/nmm	*		*	
0,20	ScRuGe	ZrNiA1	Fe ₂ P	հP9	P62m	*/	*	*	
	ScRhSi	TiNiSi	PbCl ₂	oP12	Pnma	*	*	*	*
	LaPtSi	LaPtSi	ThSi	tI12	I4.md	*	•		
	LaIrSi	ZrOS	SrSi ₂	cP12	P2.3	*	•		•
()	Pr(Pt Ge a)		CeCu ₂	oI12	Imma	*	*	*	
$\frac{()}{()}$	Sc(Ni Al c)		MgZn ₂	hP12	P6 ₂ /mmc	*	*	*	*
()	$Y(Mn_sGa_s)_2$	TiFeSi	Fe ₂ P	oI36	Ima2		*	*	*
6775	Sc ₂ RuAl ₂	Mg ₂ Cu ₂ Si	MgZn ₁	hP12	P6 ₃ /mmc		*		*
()	Ce(Ni, Si)			hP3	P6/mmm	*	*	*	
67(83)	Sm(Mn 17Ga 83)2		CaIn,	hP6	P6 ₃ /mmc	•	*	•	•
67(88)	Sc ₄ CoSi ₇	Sc4CoSi7	ZrSi ₂	oC12	Cmcm	•			*
7325	Ce ₃ Ni ₆ Si ₂	Ce ₃ Ni ₆ Si ₂	Ca ₃ Åg _e	cI44	Im3m	*	*	*	
7350	Sc₃Ni₄Ge₄	Gd ₃ Cu₄Ge₄		oI22	Immm	•	•	•	*
	La ₁ Rh ₄ Ge ₄	U ₃ Ni ₄ Si ₄		oI22	Immm	*	•	•	•
7364	Sc.Mn.Si-	Zr,Co,Ge,	_	tI60	I4/mmm	•		•	

 TABLE 23

 Survey of structures found with R-T-M compounds.

†In this chapter, in the case of rhombohedral structures the number of atoms/cell always refers to the triple hexagonal unit cell.

		Т	elemen	ts			M elements							f-M compounds	
Ti group	V Group	Cr group	Mn group	Fe group	Co group	Ni group	В	AI	Ga	IJ	Si	Ge	Sn	Number of R-1	Code
	•			,	*		,	•	*	•				7	3333
•	•	*	•	•	*	•	*	·	•	•	*	•	·	2	33(50)
	•	•	·	•	•	*	•	•	*	•	٠	•	٠	5	4029
·	•	•	•	•	*	•	<u>·</u>	•	*	•	•	•	•	9	4035
•	•	•	•	•	•	*	•	•	•	•	*	·	•	4	45(60)
•	•	•	•	•	•	*	•		*	•	*	•	•	7	50(25)
•	•	•	•	•	*	•	•	•	*	•	•	•		2	50(30)
·			•		•	*		· ·	•	•	*	•	·	3	50(60)
•	•	•	•	•	•	*	•	•	•	•	*	*	•	15	5067
	•	•		•	÷	*	•				*	•	•	2	52(76)
											*			2	55(53)
	•				•				- <u>.</u>			- <u>-</u> -		1	5565
				•							÷			6	5725
	• .				•	*								2	57(75)
					*									37	6033
		· ·	•							•	*	•	•	4	()
				*							*			2	6067
				*	*	*					*	•		4	6360
	•	•	*								*	•		1	
	•	•	•	*	*	*	•	•	•	•	*	•	•	3	6725
•	•	•	•	•	•	*	•	•	*	•	•	•	•	2	6733
•	•	•	· *	*	*	•	•	•	•	•	*	•	•	24	6750
•	•	•	*	*	*	*	•	*	*	*	*	*	*	107	
•	•	•	*	*	*	*	•	•		•	*	*	*	141	
·	•	•	•	•	*	*	•	•	•	•	*	*	·	11	
•	·	•	·	•	*	•	•	•	•	•	*	•	•	3	
•	•	•	*	•	•	*	•	·	*	<u> </u>	•	*	•	25	()
•	•	•	*	*	*	*	٠	*	*		*	•	•	25	()
•	•	•	*	•	*	*	•	•	*	•	•	•	•	10	()
•	·	•	•	*	*	•	•	*	•	•	•	•	•	3	6775
·	•	•	•	*	*	*	•	•	<u>·</u>	<u> </u>	*	*	•	48	
•	•	·	*	•	•	·	•	•	*	•	•	•	•	6	67(83)
•	•	•	*	*	*	*	•	•	•	•	*	·	•	4	67(88)
•	•	•	•	•	·	*	•	*	*	•	*	•	•	30	7325
	<u> </u>	·		· · ·		*	· · · ·	• 	·		*	*	<u>·</u>	2	/350
		•			*	*					*			2	7364
			*	*											1504

Code	R-T-M	Ternary	Related	Pearson's	Space				
	compound	structure	binary	classif.	group		Re	lement	e
	in the text	type	structure type	symbol		RE _e	RE _l	Y	Sc Sc
7388	Y ₃ ReB ₇	Y ₃ ReB ₇		oC44	Cmcm		*	*	•
7471	Sc ₅ Co ₄ Si ₁₀	Sc ₅ Co ₄ Si ₁₀		tP38	P4/mbm		*	*	*
7511	Ce ₃ Co ₈ Si	Ce ₃ Co ₈ Si	CeNi ₃	hP24	P6 ₃ /mmc	*	*	*	•
7522	Dy ₃ Ni ₇ B ₂	Dy ₃ Ni ₇ B ₂	CeNi ₃	hP24	P6 ₁ /mmc	*	*	*	•
7533	PrCo ₂ Ga	PrCo ₂ Ga		o P 8	Pmma	*	•	•	•
	YPd ₂ Si	YPd ₂ Si	Fe ₃ C	oP16	Pnma	*	*	*	•
	YPd ₂ Sn	MnCu ₂ Al	CsCl	cF16	Fm3m	•	*	*	*
7567	ScRhSi,	ScRhSi ₂	YZn ₃	o P 16	Pnma				*
	LuRuB	LuRuB		o P 16	Pnma	•	*	*	*
	CeNiSi ₁	CeNiSi		oC16	Cmcm	*	*	*	•
	TbFeSi ₂	TbFeSi ₂	_	oC16	Cmcm	•	*		•
	NdNiGa	NdNiGa,	_	oC16	Cmmm	*		•	
	YNiAl	MgCuAl	Re ₃ B	oC16	Cmcm	•	*	*	•
	ScMnSi	TiMnSi		o P 48	Pbam		•		*
	ScFeSi ₂	ZrFeSi		oC96	Cmca	•	•		*
7578	La ₂ Co ₂ Sn ₂	La ₂ Co ₂ Sn ₇	_	oC24	Cmmm	*			
75(83)	Y ₂ MnGa.		Cu ₂ Au	cP4	Pm3m	•	•	*	•
7646	Sc_Rh ₂ Ge	U ₄ Re ₇ Si ₄		cI34	Im3m	•	•		*
7780	Ce ₂ Ni ₂ Si ₂	Ce ₂ Ni ₂ Si ₂	_	oC26	Cmmm	*			
7829	Ce ₂ Co ₂ B ₂	Ce ₂ Co ₅ B ₂	Ce ₂ Ni ₇	hP36	P6 ₁ /mmc	*			•
7857	Sc ₂ Re ₂ Si	Sc ₂ Re ₃ Si ₄	Zr.Si	tP36	P4,2,2	•	•	•	*
7886	Y ₂ ReB ₆	Y ₂ ReB ₆		oP36	Pbam	•	*	*	
7930	Sc. Ni Si7	Mg ₆ Cu ₁₆ Si ₇	Th ₆ Mn ₂₃	cF116	Fm3m	•	*	•	*
7970	Sc ₆ Ni ₇ Al ₁₆	"Mg _c Cu ₁₆ Si ₇ "	Th ₆ Mn ₂₃	cF116	Fm3m		*	•	*
79(82)	Ho ₂ Ni ₂ Ga	Ho ₁ Ni ₂ Ga ₂	La ₃ Al ₁₁	oI28	Immm	•	*	*	•
8025	LaPd ₃ B	CaTiO ₇	Fe₄N	cP5	Pm3m	*	*	*	*
8050	CeNi ₂ Si ₂	ThCr ₂ Si	BaAL	tI10	I4/mmm	*	*	*	*
	LaIr	CaBe ₂ Ge ₂	BaAl	tP10	P4/nmm	*		•	
	ScFe ₂ Si ₂	HfFe ₂ Si ₂		oP20	Pbcm	•	•	•	*
	LaRe ₂ Si	LaRe,Si,	_	oI20	Imma	*		•	•
8063	Sc ₂ Fe ₂ Si	Sc ₁ Fe ₂ Si	_	tP40	P4/mnc	*	*	*	*
	Sc ₂ Co ₃ Si ₅	U ₂ Co ₃ Si ₅	BaAl₄	o140	Ibam	*	*	*	*
8075	ScNiSi ₃	ScNiSi,		oC20	Amm2	•	*	*	*
	LaIrSi ₃	BaNiSn ₃	BaAl₄	tI10	I4mm	*	•	•	•
()	PrNiGa,	PrNiGa ₃	BaAl₄	tI10	I4/mmm	*	*	•	•
8244	Sc ₂ Ru ₅ B	Sc ₂ Ru ₅ B ₄		mP22	P2/m		•	•	*
8256	Sc ₂ Cr ₄ Si ₅	Nb ₂ Cr ₄ Si ₅	V ₆ Si ₅	oI44	Ibam	•	•	•	*
8275	Ho6Co7Ga21	Ho6Co7Ga21	_	tP68	P4/mbm	•	*	*	•
82(78)	U ₂ Ni ₂ Si ₂	U ₂ Ni ₂ Si ₇		oC22	Cmmm	•	•	•	•
8289	Ho ₂ CoGa ₈	Ho ₂ CoGa ₈		tP11	P4/mmm	•	*	*	•
8313	Nd ₃ Ni ₁₃ B ₂	Nd ₃ Ni ₁₃ B ₂	CaCu ₅	hP18	P6/mmm	*	*	*	•
8320	CeCo₄B	CeCo₄B	CaCu,	hP12	P6/mmm	*		*	•
8327	$Ce_3Co_1B_4$	$Ce_3Co_{11}B_4$	CaCu ₅	hP18	P6/mmm	*	*	*	•
8330	Ce ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃	CaCu ₅	hP24	P6/mmm	*	*	*	•
8340	CeCo ₃ B ₂	CeCo ₃ B ₂	CaCu ₅	hP6	P6/mmm	*	*	*	*
	E-I-D	E-I- D	C-C-	C12	001				

TABLE 23 (cont'd)

		Т	element	s				M elements							
Ti	v	Cr	Mn	Fe	Co	Ni	В	Al	Ga	In	Si	Ge	Sn	No.	Code
•	•		*		•	•	*	•	•	•	•	•	•	7	7388
•	•			*	*		•	•	•	•	*	*		13	7471
•		•	•	*	*	*		*	•	•		•		13	7511
•	•	•	•	•	•	*	*	•	•	•	•	•	٠	10	7522
•	•	•	•	•	*	•	•	•	*	•	•	•	•	2	7533
•	•	•	•	•	•	*	•	•	*	•	*	*	•	35	
• .	•	•	•	•	•	*	•	*	•	*	•	•	*	12	
•	•	•	•	•	*	•	•	•	•	•	٠	•	•	1	7567
•	•	•	•	*	•	•	*	•	•	•	•	•	•	15	
•	•	•	•	*	*	•	•	•	•	•	*	, •	*	39	
·	•	•	•	*	•	•	•	•	•	٠	*	•	•	1	
•	•	•	•	•	•	*	•	•	*	•	•	•	•	6	
·	·	•	•	•	*	•	•	*	*	•	•	•	٠	18	
·	•	•	*	*	*	•	·	•	•	•	*	*	٠	3	
•	·	·	•	*	•	·	•	•	•	•	*	·	•	1	
·	•	•	•	•	*	•	•	· ·	· ·	•	•	· ·	*	1	7578
·	•	•	*	•	•	•	·	•	•	·	•	•	•	1	75(83)
·	•	•	•	*	*	•	·	•	•	•	*	*	•	5	7646
•	•	·	•	•	•	*	•	•	•	•	*	•	•	1	7780
•	•	•	· ·	•		•	*	·	•	•	•	•		4	7829
·	·	•	*	•	•	•	•	•	•	•	*	•	•	1	7857
•	·	•	*	*	•	•	*	•	•	•	•	•	•	24	7886
•	•	•	•	•	*	*	•	•	•	•	*	*	•	4	/930
·	•	•	•	*	*	*	•	*	*	•	•	• .	· · ·		/9/0
•	•	•	•	•	•	*	•	•	*		•	•	·	22	19(82)
•	•	•	•	•	*	*	*	•	•		•		•	32	8023
•	·	*	*	*	*	*			*		*	*	*	219	903Ų
		<u> </u>	•		*	•				·	*			1	· · · · · · · · · · · · · · · · ·
	·										*			1	
			*											. 1	8063
			*			-					*			14	8005
	•					*	•		•	•	-	•		10	8075
									•		*			3	0075
			•			*								10	()
							*							2	8244
	•	*	•	•	•	•	•	•		•	*	•	•	1	8256
				•	*	•			*					9	8275
				•		*			•		*	•		1	82(78)
		•		•	*	•	•		*	•	•	•	•	9	8289
•	•	•	•	•	•	*	*	•	•	•	•	•	•	13	8313
•	•	•	•	*	*	*	*	•	•	•	•	•	•	32	8320
•	•	•	•	•	*	•	*	•	•	•	•	•	•	12	8327
•	•	•	•	•	*	•	*		•	•	•	•	•	11	8330
•	•	•		*	*	•	*	•	•	•	*	•	•	67	8340
·	·	•	·	•	*	•	*	·	•	•	·	•	•	21	

Code	R-T-M	Ternary	Related	Pearson's	Space				
	discussed	type	structure	symbol	group		R	elemen	ts
	in the text	type	type	symbol		RE _e	RE,	Y	Sc
8360	PrNi ₂ Al ₃	CeCo ₃ B ₂	CaCu5	hP6	P6/mmm	*	•		•
	YNi ₂ Al ₃	YNi ₂ Al ₃	 ,	hP18	P6/mmm	*	*	*	•
	ScNi ₂ Si ₃	ScNi ₂ Si ₃	—	tI24	I4/mmm	•	•	•	*
	ScRe ₂ Si ₃	ScRe ₂ Si ₃	—	oC96	Amm2	•	•	•	*
8370	$La_2Re_3B_7$	$La_2Re_3B_7$	_	oP48	Pcca	*	•	•	•
8380	LaCoAl₄	LaCoAl ₄	—	oP12	Pmma	*	·	·	•
	YCrB ₄	YCrB ₄	_	oP24	Pbam	*	*	٠	•
	YNiAl ₄	YNiAl ₄		oC24	Cmcm	*	*	*	•
8576	Yb ₃ Rh ₄ Sn ₁₃	Yb ₃ Rh ₄ Sn ₁₃	-	cP40	Pm3n	*	*	*	*
8591	Ce ₂ NiGa ₁₀	Ce ₂ NiGa ₁₀		tI26	I4/mmm	*	·	•	•
8617	CeNi₅Sn	CeNi₅Sn	_	hP28	P6 ₃ /mmc	*	·	•	•
8633	CeRe ₄ Si ₂	CeRe ₄ Si ₂		oC14	Cmmm	*	•	•	•
	YRe₄Si ₂	ZrFe ₄ Si ₂		tP14	P4 ₂ /mnm	•	*	*	*
	NdRe ₄ Si ₂	NdRe ₄ Si ₂		oP28	Pnnm	*	•	•	•
8667	YbMo ₂ Al ₄	YbMo ₂ Al ₄	—	tI14	I4/mmm	·	*	·	*
8683	HoCoGa ₅	HoCoGa ₅		tP7	P4/mmm	•	*	*	*
8769	$Y_2Fe_4Si_9$	$Y_2Fe_4Si_9$		hP16(- 1)	P6 ₃ /mmc	·	*	*	•
8791	LaNi _{0.6} Ga ₆	LaNi _{0.6} Ga ₆	_	tP16(-0.8)	P4/mmm	*	·	·	•
8850	$Sm_{17}(Fe_4B_4)_{15}$	$Sm_{17}(Fe_4B_4)_{15}$		tP274	P4 ₂ /n	*	*	*	•
8857	ScIr ₃ B ₄	ZrIr ₃ B ₄		hP16	P63/m	•	•	•	*
8871	PrNi ₂ Al ₅	PrNi ₂ Al ₅	— ·	oI16	Immm	*	·	•	•
8912	$Ce_2Ni_{15}Si_2$	$Ce_2Ni_{15}Si_2$	Th ₂ Ni ₁₇	hP38	P6 ₃ /mmc	*	*	*	•
	$Ce_2Co_{15}Al_2$	$Ce_2Co_{15}Al_2$	Th_2Zn_{17}	hR57	R3m	*	*	*	*
8938	YNi ₅ Si ₃	YNi ₅ Si ₃		oP36	Pnma	•	*	*	•
8950	NdCo ₄ B ₄	NdCo ₄ B ₄	—	tP18	P4 ₂ /n	*	*	*	•
	CeCo ₄ B ₄	CeCo ₄ B ₄		tP18	P4 ₂ /nmc	*	*	*	*
	LuRu ₄ B ₄	LuRu ₄ B ₄	<u> </u>	tI72	I4 ₁ /acd	*	*	*	*
	LuRh ₄ B ₄	LuRh ₄ B ₄		oC108	Ccca	•	*	•	•
8968	Ho ₄ Ni ₁₀ Ga ₂₁	Ho₄Ni ₁₀ Ga ₂₁	—	mC70	C2/m	•	*	*	•
8975	$CeCr_2B_6$	$CeCr_2B_6$	_	oI18	Immm	*	•	•	•
9170	ScRh ₃ Si ₇	ScRh ₃ Si ₇	_	hR66	R3c	•	•	•	*
92(17)	YNi ₁₀ Si ₂	CeMn ₄ Al ₈	ThMn ₁₂	tI26	I4/mmm	•	*	*	•
92(23)	$Ce_2Ni_{17}Si_5$	$Ce_2Ni_{17}Si_5$	$BaCd_{11}$	tI48	I4 ₁ /amd	*	*	*	•
9250	ScFe ₆ Ge ₆	HfFe ₆ Ge ₆		hP13	P6/mmm	•	*	•	*
	YCo ₆ Ge ₆	YCo ₆ Ge ₆		$hP6\frac{1}{2}$	P6/mmm	•	*	*	•
	ScNi ₆ Ge ₆	ScNi ₆ Ge ₆		hP52	P6/mmm	•	•		*
, .	ScFe ₆ Ga ₆	ScFe ₆ Ga ₆	ThMn ₁₂	0126	Immm Id (m	•	•	•	*
()	DyFe ₆ Al ₆	CeMn ₄ Al ₈	ThMn ₁₂	1126	14/mmm	*	*	*	*
9267	CeMn ₄ Al ₈	CeMn ₄ Al ₈	ThMn ₁₂	t126 - F116	14/mmm E-m 2-m	*	*	*	*
9322	Sc ₂ Co ₂₁ B ₆	$W_2Cr_{21}C_6$	Cr ₂₃ C ₆	cF116	Fm3m	*	*	<u> </u>	*
93(35)	$Ce_2Ni_{17}Si_9$	$Ce_2N1_{17}S1_9$	NaZn ₁₃	[130 h D 57	14/mcm D3	*	•	*	
9533	$EuN_{12}B_6$	$SrN_{12}B_6$	— 7.7-	nK)/	K3M Ed2	*	*	*	
9691	CeCr ₂ Al ₂₀	Mg ₃ Cr ₂ Al ₁₈	ZrZn ₂₂	CF184	men	*	*	*	•

TABLE 23 (cont'd)

			M elements							T elements						
Code	No.	Sn	Ge	Si	In	Ga	Al	В	Ni	Со	Fe	Mn	Cr	v	Ti	
8360	2		•				*		*							
	22	•			•	*	*		*	•						
	1	•	•	*	•	•	•	•	*	•	•		•			
	1	•	•	*	•	•	•	•	•	•	•	*	•		•	
8370	1	•	•	•	•	•	•	*	•	•	•	*	•	•		
8380	3	•	•	•	•	•	*	•	•	*	•	•	•	•	•	
	84	·	•	•	•	•	•	*	*	*	*	*	*	*	•	
	19	·	•	•	•	*	*	•	*	•	•	•	•	•	•	
8576	66	*	*	•	•	•	•	•	•	*	*	•	•	•	•	
8591	2	•	•	•	•	*	•	•	*	•	•	•	•	•	•	
8617	1	*	•	•	•	•	•	•	*	•	·	•	•	•	•	
8633	2	•	•	*	•	•	•	•	•	•	•	*	•	•	·	
	5	•	•	*	•	•	•	•	•	•	*	*	•	•	•	
	1	•	•	*	•	•	•	•	•	•	•	*	•	•	•	
8667	12	•	•	•	•	*	* 1	•	•	•	•	•	*	*	*	
8683	12	•	•	•	•	*	•	•	*	*	*	•	•	•	•	
8769	9	•	•	*	·	•	•	•	•	•	*	•	•	•	•	
8791	2	•	•	•	•	*	•	•	*	•	٠	•	•	·	•	
8850	8	•	•	•	•	•	•	*	•	•	*	•	•	•	•	
8857	1	•	•	•	•	•	•	*	•	*	•.	•	•	•	•	
8871	3	•	•	•	•	•	*	•	*	·	•	•	•	•	·	
8912	7	•	·	*	٠	•	*	•	*	*	*	•	•	•	·	
	17	·	·	•	•	*	*	•	•	*	*	*	*	•	•	
8938	5	•	•	*	•	•	•	•	*	•	•	•	•	•	•	
8950	29	•	•	•	•	•	•	*	·	*	*	•	•	•	•	
	24	•	•	•	•	·	•	*	•	*	•	• ,	•	•	·	
	28	·	·	•	·	·	•	*	·	*	*	·	•	•	·	
	5	•	•	•	•	•	•	*	•	*	•	•	•	•	•	
8968	8	•	•	•	•	*	•	•	*	•	•	•	•	•	·	
8975	4	•	·	•	•	•	•	*	•	•	•	•	*	•	•	
9170	2	•	•	*	•	•	•	•	·	*	•	•	•	•	•	
92(17	9	•	•	*	•	•	•	•	*	•	•	•	•	•	•	
92(23)	14	•	•	*	•	•	•	•	*	*	•	•	•	·	·	
9250	4	•	*	•	•	·	•	•	•	*	*	•	•	•	·	
	9	•	*	•	•	•	•	•	•	*	•	•	•	•	٠	
	1		*	•	•	•	•	•	*	•	•	•	•	•	•	
	1	•	·	•	•	*	•	•	•	•	*	•	•	·	٠	
()	40	٩	•	•	•	*	*	•	·	*	*	*	*	•	•	
9267	45	9	·	•	•	•	*	•	•	•	*	٠	*	•	•	
9322	7	•	· .	•	•		•	*	*	*	•	•	•	•	•	
93(35)	12	•	•	*	·	•	*	•	*	*	*	•	•	•	·	
9533	18	•	•	•	•	•	•	*	*	*	•	•	•	•	•	
9691	16	•	•	•	•	•		•	•	•	•	•	*	*	•	

E. PARTHÉ and B. CHABOT

simple polyhedra (trigonal prisms, tetragonal antiprisms etc.) surrounding the T and/or M elements. Coordination polyhedra so defined are only a crude approximation of the true coordination polyhedra found in a structure. For example, atoms in the centres of the trigonal prisms mostly have more than six close neighbours, the other neighbours capping the rectangular prism faces. For the tricapped trigonal prism the coordination number of the prism centre atom is nine instead of six.

In this study we have frequently given a personal point of view on the crystal chemistry of the R-T-M compounds. Deliberately, we have not examined in detail the coordination of the atoms; instead we have attempted, in an as systematic way as possible, to correlate structures by emphasizing simple structural slabs and columns which are common to a number of different structures. The intergrowth concept, i.e., the interpretation of structures as an intergrowth of different simple structural segments, we found to be the most successful crystal-chemical concept for the understanding of the ternary crystal structures and their compositions.

Acknowledgement

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Appendix: Atom coordinates for the structure types found in ternary R-T-M compounds

In the following list the atom coordinates of the structure types apply to the R-T-M compounds found in the headings of the test. The types are ordered according to the composition code of the R-T-M compounds (see also table 23).

One should take note that the structural data given here have been standardized (Parthé, E. and L. Gelato, 1983, Acta Crystallogr., in print) and that the unit cell setting, the unit cell origin and/or the numbering of the atoms do not necessarily correspond to the data given in the original papers. However, unit cell axes given in the structure type headings in the text always correspond to the structure description used in this appendix. Footnotes indicate how the original axes and/or atom coordinates have been interchanged and by what amount, if any, the origin has been shifted. For certain structures, to the right of the atom coordinates are given, the numbering of the atoms in the original publication and/or the site occupation in the prototype. To obtain the literature references one is referred to the corresponding pages in the text.

Ho6Co2	Ga				
Ho l Ho 2 Ho 3 Co 1 Co 2 Ga 1 Ga 2 n shift	in 8(n) in 8(m) in 8(1) in 4(j) in 4(g) in 2(c) in 2(a) ed by 0 1,	0.2806 0.3032 0 1/2 0 1/2 0 1/2 0 /2 1/2	0.1836 0 0.1971 0 0.3660 1/2 0	0 0.3210 0.2332 0.1160 0 0	Hol Ho3 Ho2 Co2 Co1 Ga1 Ga2
Sc4Co5	Si (Ty	pe Ti2Ni)			
	. ,	•			,
Sc 1 X Sc 2 X = 1/	in 48(f) in 32(e) in 16(c) /2Co + 1/2	0.436 0.213 0 Si	1/8 0.213 0	1/8 0.213 0	Ti 2 Ni Ti 1
ed the	atom posi	tions of	Ti2Ni.		
Er21Ni	10Ga4				
Er 1 Er 2 Ga X 1 B X 2 B Er 3 B Er 4 B X 3 4 X 4 4 Er 5 4 X 5	in 32(m) in 32(m) in 16(1) in 16(1) in 8(h) in 8(h) in 8(f) in 8(f) in 4(c) in 4(b) in 4(a)	0.081 0.210 0.166 0.653 0.120 0.652 0 0 0 0 0 0	0.211 0.089 0.666 0.153 0.620 0.152 1/2 0 0 1/2 0	0.188 0.080 0.197 0.098 0 0.118 0.130 0 1/4 1/4	Er 2 Er 1 Ga X 1 X 2 Er 3 Er 4 X 3 X 5 Er 5 X 4
idealiz	ed formula	a qiven X	= 1Ni.		
Sm26C bm	collGa6	-			
6 Sm 1 6 Sm 2 8 Co 1 8 Ga 1 8 Sm 3 4 Ga 2 4 Sm 4 4 Co 2 4 Sm 5 4 Co 3 4 Co 3 4 Co 4 2 Co 5 in shif	in 16(1) in 16(1) in 8(k) in 8(k) in 4(h) in 4(g) in 4(g) in 4(g) in 4(f) in 4(f) in 4(e) in 4(e) in 2(a)	0.0731 0.2083 0.192 0.662 0.0864 0.151 0.160 0.592 0 0 0 0 0 2 1/2 0	0.2070 0.0806 0.692 0.162 0.2121 0.651 0.660 0.092 1/2 1/2 0 0	0.1192 0.3147 0.180 0.292 1/2 1/2 0 0.1635 0.3855 0.226 0.411 0	Sm 1 Sm 2 Co 1 Ga 1 Sm 3 Ga 2 Sm 4 Co 2 Sm 6 Sm 5 Co 4 Co 3 Co 5
	Ho6Co2 Ho 1 Ho 2 Ho 3 Co 1 Co 2 Ga 1 Ga 2 Ga 2 Sc 1 X 5 Sc 2 X = 1/ Fed the Er21Ni Er 1 Ga 2 Sc 2 X = 1/ Fer 2 Ga 1 Sc 2 X = 1/ Fer 2 Ga 3 Er 2 Sc 3 Er 2 Sc 3 Er 2 Sc 4 Co 5 Sc 1 X = 0 Sc 4 Co 5 Sc 1 Sc 2 Sc	Ho6Co2Ga Ho l in 8(n) Ho 2 in 8(m) Ho 3 in 8(1) Co 1 in 4(j) Co 2 in 4(g) Ga 1 in 2(c) Ga 2 in 2(a) n shifted by 0 1, Sc4CoSi (Ty Sc4CoSi (Ty Sc 1 in 48(f) X in 32(e) Sc 2 in 16(c) X = $1/2Co + 1/2$ red the atom posi Er21Ni10Ga4 m Er 1 in 32(m) Er 2 in 32(m) Sc 2 in 16(1) SX 2 in 8(h) B Er 3 in 8(h) B Er 4 in 8(g) B X 3 in 8(f) 4 X 4 in 4(c) 4 Er 5 in 4(b) 4 X 5 in 4(a) X = 0.1Ga + 0.9 idealized formula Sm26CollGa6 bm 6 Sm 1 in 16(1) 8 Co 1 in 8(k) 8 Ga 1 in 8(k) 8 Ga 2 in 4(h) 4 Ga 2 in 4(f) 4 Co 2 in 4(c) 4 Co 3 in 4(c) 4 Co 3 in 4(c) 4 Co 3 in 4(c) 5 In 5 in 4(c) 5 In 4(c)	Ho6Co2Ga Ho l in 8(n) 0.2806 Ho 2 in 8(m) 0.3032 Ho 3 in 8(1) 0 Co l in 4(j) 1/2 Co 2 in 4(g) 0 Ga l in 2(c) 1/2 Ga 2 in 2(a) 0 h shifted by 0 1/2 1/2 Sc4CoSi (Type Ti2Ni) Sc l in 48(f) 0.436 X in 32(e) 0.213 Sc 2 in 16(c) 0 X = 1/2Co + 1/2Si red the atom positions of Er21Ni10Ga4 Er 1 in 32(m) 0.081 Er 2 in 32(m) 0.210 Ga in 16(1) 0.166 GX 1 in 16(1) 0.653 BX 2 in 8(h) 0.652 BEr 4 in 8(g) 0 BX 3 in 8(f) 0 4 X 4 in 4(c) 0 4 X 5 in 4(a) 0 X = 0.1Ga + 0.9Ni idealized formula given X Sm26CollGa6 bm 6 Sm 1 in 16(1) 0.0731 6 Sm 2 in 8(k) 0.192 B Ga 1 in 8(k) 0.662 B Sm 3 in 8(j) 0.0864 4 Ga 2 in 4(h) 0.151 4 Sm 4 in 4(g) 0.160 4 Co 2 in 4(g) 0.592 4 Sm 5 in 4(f) 0 4 Co 3 in 4(e) 0 4 Co 3 in 4(e) 0 2 Co 5 in 2(a) 0 in shifted by 1/2 1/2 0	Ho6Co2Ga Ho 1 in 8(n) 0.2806 0.1836 Ho 2 in 8(m) 0.3032 0 Ho 3 in 8(1) 0 0.1971 Co 1 in 4(j) 1/2 0 Co 2 in 4(g) 0 0.3660 Ga 1 in 2(c) 1/2 1/2 Ga 2 in 2(a) 0 0 o shifted by 0 1/2 1/2 Sc4CoSi (Type Ti2Ni) Sc 1 in 48(f) 0.436 1/8 X in 32(e) 0.213 0.213 Sc 2 in 16(c) 0 0 X = 1/2Co + 1/2Si ed the atom positions of Ti2Ni. Er21Ni10Ga4 m Er 1 in 32(m) 0.081 0.211 Er 2 in 32(m) 0.210 0.089 Ga in 16(1) 0.166 0.666 SX 1 in 16(1) 0.653 0.153 SX 2 in 8(h) 0.120 0.620 B Er 3 in 8(h) 0.652 0.152 B Er 4 in 8(g) 0 1/2 S X 3 in 8(f) 0 0 X = 0.1Ga + 0.9Ni idealized formula given X = 1Ni. Sm26CollGa6 bm 6 Sm 1 in 16(1) 0.0731 0.2070 6 Sm 2 in 16(1) 0.084 0.2121 4 Ca 2 in 4(g) 0.0864 0.2121 4 Ga 2 in 4(h) 0.151 0.651 4 Sm 4 in 4(c) 0 0 X = 0.1Ga + 0.9Ni idealized formula given X = 1Ni. Sm26CollGa6	Ho6Co2Ga Ho 1 in $8(n)$ 0.2806 0.1836 0 Ho 2 in $8(m)$ 0.3032 0 0.3210 Ho 3 in $8(1)$ 0 0.1971 0.2332 Co 1 in $4(j)$ 1/2 0 0.1160 Co 2 in $4(g)$ 0 0.3660 0 Ga 1 in $2(c)$ 1/2 1/2 0 Ga 2 in $2(a)$ 0 0 0 shifted by 0 1/2 1/2 Sc4CoSi (Type Ti2Ni) Sc 1 in $48(f)$ 0.436 1/8 1/8 1/8 X in 32(e) 0.213 0.213 0.213 Sc 2 in 16(c) 0 0 0 X = 1/2Co + 1/2Si ed the atom positions of Ti2Ni. Er 21Ni10Ga4 Er 1 in 32(m) 0.081 0.211 0.188 Er 2 in 32(m) 0.210 0.089 0.080 Ga in 16(1) 0.166 0.666 0.197 SX 1 in 16(1) 0.653 0.153 0.098 St 2 in 8(h) 0.652 0.152 0 St 7 in 8(h) 0.120 0.020 0 St 7 in 8(h) 0.120 0.020 0 St 7 in 8(h) 0.120 0.020 0 St 7 in 8(h) 0.652 0.154 0 St 7 in 16(1) 0.0731 0.2070 0.1192 At 4 in 4(c) 0 0 0 1/2 1/4 X = 0.1Ga + 0.9Ni idealized formula given X = 1Ni. Sm26CollGe6

45(60) hP): 222	Ce6Ni2Si3										
ΓC	6 6 2 2	X Ce 1 Ce 2 Si Ni	in in in in	6(h) 6(h) 6(h) 2(c) 2(b)	.165 .236 .521 1/3 0	.456 .231 .142 2/3 0	1/4 1/4 1/4 1/4 0	X Ce 2 Ce 1 Si Ni				
×,	,y,z	X = 1/ change	/3Ni ed to	+ 2/3 b y,x,	Si -z							
50 (25 ol) : C8	Er4Ni	3Si	(Т	y pe CrB)							
Ci	4 4	X Er	in in	4(c) 4(c)	0 0	0.06 0.354	1/4 1/4	B Cr				
0: W	ri gi e us	X = 3, n shif ed ato	/4Ni ted m po	+ 1/4 by 1/2 sition	Si 1/2 1/2 s of CrB.							
50 (30 ol Pi) : P40 nma	Y10Co	7Ga3									
	4 4 4 4 4 4 4	Y 1 Y 2 Co 1 Y 3 Y 4 X 1 Y 5 Co 2	in in in in in in	4(c) 4(c) 4(c) 4(c) 4(c) 4(c) 4(c) 4(c)	0.0195 0.0549 0.0775 0.1834 0.1923 0.2459 0.3546 0.3549 0.4000	1/4 1/4 1/4 1/4 1/4 1/4 1/4	0.6499 0.0888 0.3901 0.8764 0.2588 0.5642 0.0584 0.5654 0.7866	Y 1 Y 4 Co 3 Y 3 Y 5 X 1 Y 2 Co 1 Co 2				
	4	X 2	in in	4(c) 4(c)	0.4000	1/4 1/4	0.3477	X 2				
0	rigi	X = 1 n shif	/4Co ted	+ 3/4 by 0 0	Ga 1/ 2							
50(60 h P) : P40 63/m	Ce5Ni	25i3	i								
	6 6 6 6 6 2 2	Ce 1 Si 1 X 1 X 2 Ce 2 Ce 3 Ce 4 Ni	in in in in in in	6(h) 6(h) 6(h) 6(h) 6(h) 6(h) 6(d) 2(b)	0.0117 0.1672 0.2416 0.2834 0.3978 0.4542 2/3 0	0.1795 0.5472 0.3333 0.5021 0.2618 0.0671 1/3 0	1/4 1/4 1/4 1/4 1/4 1/4 1/4 0	Ce 1 Si 1 X 1 X 2 Ce 2 Ce 3 Ce 4 Ni				
		X1 =	0.3N	i + 0.	75i	X2 = 0.7Ni	+ 0.35i					

x,y,z changed to y,x,-z and origin shifted by 0 0 1/2

5067 : oP24	Gd3NiS	5i2					
Prima							
4	Gd l	in	4(c)	0.0576	1/4	0.3750	Gd 2
4	Ni	in	4(c)	0.1285	1/4	0.1334	Ni
4	Gd 2	in	4(c)	0.2137	1/4	0.6976	Gd 3
4	Si l	in	4(c)	0.303	1/4	0.005	Si 2
4	Gd 3	in	4(c)	0.3814	1/4	0.4403	Gd 1
4	Si 2	in	4(c)	0.473	1/4	0.685	Si l

5071 : oP 56	Ce7Ni	2Si5					
Pnma							
4	Ni l	in	4(c)	0.018	1/4	0.248	Ni l
4	Ce l	in	4(c)	0.021	1/4	0.614	Ce l
4	Ce 2	in	4(c)	0.067	1/4	0.043	Ce 5
4	Si l	in	4(c)	0.069	1/4	0.385	Si 2
4	Si 2	in	4(c)	0.159	1/4	0.685	Si 5
4	Si 3	in	4(c)	0.187	1/4	0.383	Si 3
4	Ce 3	in	4(c)	0.227	1/4	0.899	Ce 4
4	Ni 2	in	4(c)	0.230	1/4	0.530	Ni 2
4	Ce 4	in	4(c)	0.234	1/4	0.168	Ce 7
4	Si 4	in	4(c)	0.334	1/4	0,532	Si 4
4	Ce 5	in	4(c)	0.366	1/4	0.028	Ce 2
4	Ce 6	in	4(c)	0.384	1/4	0.750	. Ce 3
4	Ce 7	in	4(c)	0.396	1/4	0.313	Ce 6
4	Si 5	in	4(c)	0.499	1/4	0.658	Si 1

Origin shifted by 0 1/2 1/2

53(76) :	Cel5	Vi4Si	13				
hP64							
P63/m							
6	Si l	in	6(h)	0.079	0.285	1/4	Si l
6	X 1	in	6(h)	0.103	0.477	1/4	X 1
6	Ce l	in	6(h)	0.143	0.144	1/4	Ce l
6	X 2	in	6(h)	0.172	0.417	1/4	X 2
6	Si 4	in	6(h)	0.203	0.611	1/4	Si 3
6	Si 5	in	6(h)	0.302	0.422	1/4	Si 2
6	Ce 2	in	6(h)	0.317	0.112	1/4	Ce 2
6	Ce 3	in	6(h)	0.355	0.325	1/4	Ce 4
6	Ce 4	in	6(h)	0.496	0.074	1/4	Ce 3
6	Ce 5	in	6(h)	0.537	0.290	1/4	Ce 5
2	Si 4	in	2(c)	1/3	2/3	1/4	Si 4
2	Ni	in	2(b)	0	0	0	Ni

55(53) :	Cel4Ni	85i9	7				
mP62							
P21/m							
2	X 1	in	2(e)	0.0	1/4	0.212	X 2
2	X 2	in	2(e)	0.012	1/4	0.360	X 4
2	Ce l	in	2(e)	0.041	1/4	0.928	Cel4
2	X 3	in	2(e)	0.076	1/4	0.125	X 3
2	Ce 2	in	2(e)	0.077	1/4	0.712	Cel3
2	X 4	in	2(e)	0.139	1/4	0.430	X 8
2	X 5	in	2(e)	0.170	1/4	0.565	X 9
2	Χ6	in	2(e)	0.183	1/4	0.203	X 6
2	X 7	in	2(e)	0.222	1/4	0.360	X 7
2	Ce 3	in	2(e)	0.236	1/4	0.931	Cel2
2	X 8	in	2(e)	0.270	1/4	0.134	X 5
2	X 9	in	2(e)	0.278	1/4	0.645	X 15
2	X 10	in	2(e)	0.316	1/4	0.780	X 16
2	X 11	in	2(e)	0.323	1/4	0.430	X 13
2	X 12	in	2(e)	0.362	1/4	0.569	X 14
2	Ce 4	in	2(e)	0.424	1/4	0.289	Ce 8
2	Ce 5	in	2(e)	0.443	1/4	0.925	Cell
2	X 13	in	2(e)	0.470	1/4	0.639	X 12
2	X 14	in	2(e)	0.477	1/4	0.124	X 10
2	X 15	in	2(e)	0.508	1/4	0.780	X 11
2	Ce 6	in	2(e)	0.572	1/4	0.509	Ce 9
2	Ce 7	in	2(e)	0.602	1/4	0.281	CelO
2	Ce 8	in	2(e)	0.639	1/4	0.926	Ce 4
2	X 16	in	2(e)	0.675	1/4	0.123	X 17
2	Ce 9	in	2(e)	0.717	1/4	0.724	Ce 5
2	Cel0	in	2(e)	0.750	1/4	0.501	Ce 6
2	Cell	in	2(e)	0.781	1/4	0.273	Ce 7
2	Cel2	in	2(e)	0.844	1/4	0.926	Ce l
2	X 17	in	2(e)	0.863	1/4	0.137	X 1
2	Cel3	in	2(e)	0.899	1/4	0.717	Ce 2
2	Cel4	in	2(e)	0.929	1/4	0.495	Ce 3

X = 1/2Ni + 1/2Si Axes changed to a-cb . Rounded values for atom positions.

5565 : Pr14Ni6Sill

		1 1 1 1	.1001					
m	C124							
U:	2/m		•	. (.)	0.0050	0	0 1007	
	4	Pri	1n	4(1)	0.0050	0	0.1827	
	4	NII	1n	4(1)	0.0525	0	0.4209	
	4	51 1	10	4(1)	0.0440	0	0.745	
	4	51 Z	10	4(1)	0.0585	0	0.545	
	4	51 2	in	4(1)	0.0741	0	0.554	
	4	Pr 2	in	4(1)	0.1059	U	0.7851	
	4	Pr 3	in	4(1)	0.1135	U	0.1461	
	4	N1 2	1n	4(1)	0.1449	U	0.3856	
	4	N1 3	1n	4(1)	0.1501	U	0.5852	
	4	51 4	1n	4(1)	0.1812	0	0.3050	
	4	51 2	1N	4(1)	0.1850	0	0.707	
	4	51 6	1N	4(1)	0.10/9	0	0.111	
	4	51 / D- 4	1N :-	4(1)	0.1917	0	0.111	
	4		10	4(1)	0.2027	0	0.5750	
	4		10	4(1)	0.2007	0	0.1745	
	4	PP 0	in	4(1)	0.2502	0	0.1152	
	4		10	4(1)	0.3057	0	0.3537	
	4		in	4(1)		0	0.5375	
	4		10	4(1)	0.7710	0	0.155	
	4	SI O	10	4(1)	0.4220	0	0.177	
	4		in	4(1)	0.4075	0	0.0795	
	4	τι <i>τ</i>	111	4(1)	0.5457	0	0.125	
	4	51 7	in	4(1)	0.5737	0	0.034	
	4	D _n 10	in	4(1)	0.2727	0	0.004	
	4		in	4(1)	0.6062	0	0.0055	
	4		in	4(1)	0.8202	0	0,0000	
	4		in	4(1)	0.7107	0 .	0.0233	
	4	C;11	in	4(1)	0.8142	0	0.0299	
	4		in	4(1) 4(i)	0.0142	0	0.0377	
	2		in	2(d)	0.0714	1/2	1/2	
	2	Dn15	in	2(0)	0	1/2	1/2	
	2	LLTA	111	2(a)	U	0	0	
5725 ol	: C28	Y3Co3	3Ga	(ге	lated to	W3CoB3 typ	pe)	
U	шош Д	Y 1	in	8(f)	Ω	0 2890	0 10/1	ы
	В		in	8(f)	0	0.2070	0.1041	n D
	6	V 2	in	4(0)	0	0.0017	1/4	D
	4	$\int \frac{1}{2}$	in	4(c)	n	0.6912	1/4	n B
	4	Ga 2	in	4(a)	n	0.0712	1/4	о Со
	-	uu	T 11	4(u)	0	0	0	0
57 (75 o) : I14	Y3Ni9	5 i 3					
L	<u></u> д	Y 1	in	4(i)	1/2	Ω	0,18307	V 2
	4	Si	in	4(i)	$\frac{1}{1}/2$	n	0.35990	י 4 קי
	4	X	in	4(i)	1/2 N	n	n. 4349	X
	2	Y 2	jn	2(a)	õ	ñ	0	Ý 1
	-		_···	/	-		-	, ,

X = 1/2Ni + 1/2Si

603)	3 : oIlC Immm))	Pr2	2Ni2	2A1	(ŗ	elated to	W2CoB2 type)		
	1,000	4 4 2	Pr Ni Al		in in in	4(j) 4(h) 2(a)	1/2 0 0	0 0.224 0	0.300 1/2 0	W B Co
	Axes	6 (char	ngeo	l to	cap				
60(:	33) : oP20	:)	Er2	2Pd2	2Si					
		4 4 4 4	X X Pd Er Er	1 2 1 2	in in in in in	4(g) 4(g) 4(g) 4(g) 4(g)	0.164 0.167 0.172 0.4590 0.5462	0.5325 0.0168 0.2262 0.3723 0.1264	0 0 0 0 0	
			X1	= 0).58F	°d + 0	.42Si	X2 = 0.5	7Pd + 0.43Si	
606	7 ; mC2(:	Sc	2CoS	5 i2					
	C2/n	n 4 4 4 4 3 0	Sc Sc Co Si Si	1 2 1 2	in in in in I to	4(i) 4(i) 4(i) 4(i) 4(i) -ac(a	0.0016 0.1869 0.2752 0.3560 0.4868 +b) and or	0 0 0 0 0 iqin shift	0.3266 0.1030 0.6278 0.4316 0.1259 ed by 0 1/2 0	
				1						
636() : oC32	2	Se3	3Co2	Si3	(Type Hf3Ni	25i3)		
	CIICI	8 8 8 4 4	Sc Co Si Sc Si	1 1 1 2 2	in in in in	8(f) 8(f) 8(f) 4(c) 4(c)	0 0 0 0	0.0781 0.2119 0.3860 0.3589 0.6618	0.1149 0.5845 0.0384 1/4 1/4	
	Oric	gir	n st	nift	ed t	by 0 1,	/2 1/2			

6360 :	Sc3Re	25i3					
mC64							
U2 /	Ro 1	in	4(0)	0 0238	0 017	0 1654	Ro 1
4	Re 2	in	4(c)	0.0257	0.250	0.6752	Re 2
4	Si l	in	4(c)	0.119	0.253	0.374	Si l
4	Sc 1	in	4(c)	0.1219	0.512	0.2092	Sc 1
4	Sc 2	in	4(c)	0.1587	0.285	0.6019	Sc 3
4	5C 2	in in	4(c) 4(c)	U.1/U>	0.029	0.131	5C 2 Si 4
4	Re 3	in	4(c)	0.2631	0.060	0.5322	Re 4
4	Re 4	in	4(c)	0.2634	0.243	0.0320	Re 3
4	Si 3	in	4(c)	0.268	0.284	0.347	Si 2
4	Sc 4	in	4(c)	0.3812	0.266	0.3113	Sc 2
4	51 4	in in	4(c) 4(c)	U.296 D 4215	0.208	0.0916	51 <i>5</i> 50 6
4	Sc 6	in	4(c)	0.5807	0.247	0.3987	Sc 4
2	Si 5	in	2(Ь)	0	0.001	1/2	Si 8
2	Si 6	in	2(b)	0	0.500	1/2	Si 7
2	Si 7	in	2(a)	0	0.242	0.0	Si 6
2	51 8	ın	2(a)	U	0.781	0.0	51 2
Axes	change	d to	a-cb	and origin	shifted b	v 0 0.255 0	
						,	
6725 :	Sc2Co	3Si	(T <u>y</u>	ype Mg2Cu39	Si ; ternam	y Laves phase)	
hP12			-				
P63/m	mc			- 14	· /-		
6 /	Co	in in	6(h) 4(f)	1/6	1/3	1/4 9/16	
4	Si	in	2(a)	1/J N	0	0	
			_ \ _ /				
Ideali	zed po:	int p	positio	ons.			
6733 :	La3Ni	4Ga2					
mt⊥8 €2/m							
4	Ni l	in	4(i)	0.0856	0.	0.1401	Ni 2
4	Ni 2	in	4(i)	0.2605	0	0.4157	Ni l
4	La l	in	4(i)	0.3761	0	0.121	La 2
4	Ga	in	4(i)	0.6787	0	0.286	Ga
Z	La Z	111	2(0)	U	0	1/2	га т
Axes	change	d to	a-cb a	and origin	shifted by	001/2	
	1			2	-		
6750 :	CeFeS	i	(Тур	e PbFCl)			
tP6							
P4/nm	m ci	in	2(0)	1 //	1/4	0 175	₽Ь
2	Ce	in	2(c)	1/4	1/4	0.672	C1
2	Fe	in	2(a)	3/4	1/4	0	F

6750 : ScRuGe (Type ZrNiAl) hP9 P-62m 3 Ru in 3(g) 0.2535 0 1/2A1 3 Sc in 3(f) 0.599 0 0 Ζr 2 Ge l in 2(d) 1/3 2/31/2Ni 1 Ge 2 in 1(a) 0 0 О Ni 6750 : ScRhSi (Type TiNiSi) oP12 Pnma 4 Sc in 4(c) 0.0094 1/4 0.6893 Τi 4 Rh in 4(c) 0.1568 1/4 0.0620 Ni 4 Si in 4(c) 0.2857 1/4 0.3851 Si 6750 : LaPtSi t112 I41md 4 Si in 4(a) O 0 0.0 4 Pt in 4(a) O 0 0.1660 4 La in 4(a) 0 Ω 0.581 Origin shifted by 0 0 0.419 6750 : LaIrSi (ZrOS-type) cP12 P213 4 Ir in 4(a) 0.0770 0.0770 0.0770 0 in 4(a) 0.3675 **4** La 0.3675 0.3675 7г 4 Si in 4(a) 0.661 0.661 0.661 S x,y,z changed to -x,-y,-z and origin shifted by 1/2 1/2 1/267(50) : Pr(Pt0.5Ge0.5)2 (Type CeCu2) oI12 Imma 8 X in 8(h) O 0.0449 0.1666 4 Pr in 4(e) O 1/4 0.5417 X = 1/2Pt + 1/2Ge67(50) : Sc(NiO.5A10.5)2 (Type MgZn2 ; Laves phase) hP12 P63/mmc 6 X l in 6(h) 1/6 1/31/4X 2 4 Sc in 4(f) 1/3 2/3 9/16 Sc 2 X 2 in 2(a) 0 0 0 X 1 X = 1/2Ni + 1/2A1

Origin shifted by 0 0 1/2

8 X1in8(c)0.0030.3260.020X8 X2in8(c)0.0060.6200.342X4 X3in4(b)1/40.0010.000X4 Y1in4(b)1/40.2000.245Y4 Y2in4(b)1/40.5010.045Y4 Y3in4(b)1/40.8100.196Y4 X4in4(a)000.223XX=1/2Mn + 1/2Gax,y,zchanged to -x,y,-zand origin shifted by 000.477	3 1 4 2 3 1 2
X = 1/2Mn + 1/2Ga x,y,z changed to -x,y,-z and origin shifted by 0 0 0.477	
6775 : Sc2RuAl3 (Type Mg2Cu3Si ; ternary Laves phase) hPl2 P63/mmc	
$6 \text{ Al} \text{ in } 6(h) \frac{1}{6} \frac{1}{3} \frac{1}{4}$	
4 Sc in $4(f) 1/3$ $2/3$ $9/16$ Ma	
2 Ru in 2(a) 0 0 0 Si	
Origin shifted by 0 0 1/2 . Idealized point positions	
67(75): Ce(Ni,Si)2 (Type A1B2) hP3	
P6/mmm 2 X in 2(d) 1/3 2/3 1/2 1 Ce in 1(a) 0 0 0	
X = 1/4Ni + 3/4Si	
67(83) : Sm(Mn0.17Ga0.83)2 (Type CaIn2) hP6 P63/mmc	
4 X in 4(f) 1/3 2/3 0.205 2 Sm in 2(b) 0 0 1/4	
X = 0.17Mn + 0.83Ga Atom positions of CaIn2 .	
67(88) : Sc4CoSi7 (Type ZrSi2 but with partial disorder) oCl2 Cmcm	
4 X in 4(c) 0 0.055 1/4	
4 Sc in 4(c) 0 0.396 1/4 4 Si in 4(c) 0 0.755 1/4	
X = 1/4Co + 3/4Si Origin shifted by O 1/2 1/2	

7325 : Ce3Ni6Si2 cI44 Im3m 24 Ni in 24(h) 0 0.330 0.330 12 Ce in 12(e) 0.280 0 0 8 Si in 8(c) 1/4 1/4 1/4

7350	:	Sc3Ni	4Ge4	(Gd3Cu4Ge4-	- or Sr3Li	4Sb4-type)		
	oI22								
	Immm								
	8	Ni	in	8(1)	0	0,3040	0.3231	Ni	Cu
	4	Sc 1	in	4(j)	1/2	0	0.3734	Sc 2	Gd
	4	Ge l	in	4(i)	0	0	0.2189	Ge 1	Ge
	4	Ge 2	in	4(h)	0	0.1941	1/2	Ge 2	Ge
	2	Sc 2	in	2(a)	0	0	0	Sc 1	Gđ

Axes changed to -cba and origin shifted by 0 1/2 0

7350 : oI22 Immm	La	3Rh	4Ge4	(Туре	U3Ni4Si4)	
4	Rh	1	in	4(.j)	1/2	0	0.10010
4	Ge	1	in	4(j)	1/2	0	0.1984
4	La	1	in	4(j)	1/2	0	0.35455
4	Rh	2	in	4(i)	0	0	0.24976
4	Ge	2	in	4(i)	0	0	0.4502
2	La	2	in	2(a)	0	0	0

7364	: Sc4M	n4Si7	' (Type Zr	4 Co4Ge7)		
t16	0						
I4/	mmm .						
	16 Mn	in	16(k)	0.150	0.650	1/4	Mn
	8 Si 1	in	8(j)	0.215	1/2	0	Si 2
	8 Sc 1	in	8(i)	0.194	0	0	Sc 1
	8 Si 2	in	8(i)	0.408	0	0	Si 1
	8 Si 3	in	8(h)	0.204	0.204	0	Si 3
	8 Sc 2	in	8(h)	0.363	0.363	0	Sc 1
	4 Si 4	in	4(e)	0	0	0.250	Si 4

Error in published position of Si(2) Origin shifted by 0 0 1/2

7388 :	Y3ReB	7					
Cmcm							
1		in	8(f)	0	0.025	0.075	B 2
	882 383	in in	8(f) 8(f)	0	0.085	0.110	B J
1	3Y 1	in	8(f)	0	0.300	0.061	Y 1
	4 Y 2	in in	4(c)	0	0.460 0.648	1/4	Y 2 Ro
	4 B 4	in	4(c)	0	0.850	1/4	B 4
Orig	in shif	ted	by O 1,	/2 0			
7471 :	Sc5Cc	45il	0				
P4/m	bm						
	8 Si 1	in	8(j)	0.1638	0.0031	1/2	Si 3
	8 51 Z 8 Co	in in	8(1) 8(i)	0.1373	0.0240	0	51 Z Co
	4 Sc 1	in	4(h)	0.1756	0.6756	1/2	Sc 2
	4 Sc 2 4 Si 3	in in	4(h) 4(n)	0.6118 0.0679	0.1118 0.5679	1/2 0	5c 3 Si 1
	2 Sc 3	in	2(a)	0	0	0	Sc 1
7511 : hP24	Ce3Co	851					
P63/	nmc						
1		in in	12(k) 4(f)	0.167 1/3	0.334 2/3	0.127	Col
	2 Co 2	in	2(d)	1/3	2/3	3/4	Co 3
	2 Ce 2	in	2(c)	1/3	2/3	1/4	Ce 1
	2 LO) 2 Si	in in	2(b) 2(a)	0	0	1/4 0	to ∠ Si
Atom	positi	ons	of CeN;	i3: the ord	dering has	been tested.	
Orig	in shif	ted	by 0 0	1/2			
7522 :	Dy3Ni	.7B2					
hP24	~~						
1	mmc 2 Ni l	in	12(k)	0.161	0.322	0.149	Ni 2
	4 Dy 1	in	4(f)	1/3	2/3	0.529	Dy 2
	2 Dy 2 2 B 1	in in	2(d) 2(c)	1/3	2/3	3/4 1/4	B 2
	2 B 2	in	2(b)	0	0	1/4	B 1
	2 Ni 2	in	2(a)	0	0	U	Ni l
Orig	in shif	ted	by 0 0	1/2			

753	3 oP8	:	PrCo20	Ga				
	Pmma	a 2 2 2 2	Ga Pr Co l Co 2	in in in in	2(f) 2(f) 2(e) 2(a)	1/4 1/4 1/4 0	1/2 1/2 0 0	0.108 0.683 0.315 0
	Oriç	gir	n shif	ted	by 1/2	1/2 0		
7533	δ : οΡ16	5	YPd2Si	Ĺ				
	Pnma	8 4 4	Pd Y Si	in in in	8(d) 4(e) 4(e)	0.1767 0.0303 0.362	0.0517 1/4 1/4	0.0928 0.644 0.353
	Oriç	gir	n shift	ted l	oy 0 0	1/2		
7533	5 : cF16		YPd2Sr	ı	(Туре	e MnCu2Al)		
	Fm3m	8 4 4	Pd Sn Y	in in in	8(c) 4(b) 4(a)	1/4 1/2 0	1/4 1/2 0	1/4 1/2 0
756	7 oPle	:	ScRhS	i2				
	Pnma	∃ 4 4 4	Rh Si 1 Sc Si 2	in in in	4(c) 4(c) 4(c) 4(c)	0.0832 0.2318 0.2385 0.4573	1/4 1/4 1/4 1/4	0.5992 0.0282 0.3181 0.6587
7567	7 ; oP16	:	LuRuB2	2				
	Pnma	8 4 4	B Lu Ru	in in in	8(d) 4(c) 4(c)	0.358 0.0105 0.1816	0.084 1/4 1/4	0.464 0.6648 0.1824
	Oric	jir	n shift	ted I	oy 0 0	1/2		

Cu Mn Al

7567 : CeNiSi2 oCl6				
4 Si l in 4 Ni in 4 Ce in 4 Si 2 in	4(c) 0 4(c) 0 4(c) 0 4(c) 0	0.043 0.1842 0.3930 0.7508	1/4 1/4 1/4 1/4	
Origin shifted	by 0 1/2 1/2			
7567 : TbFeSi2 oCl6 Cmcm	(Site exchar	nge variant	of the CeNiSi2 T	ype)
4 Si l in 4 Si 2 in 4 Tb in 4 Fe in	4(c) 0 4(c) 0 4(c) 0 4(c) 0	0.0459 0.1872 0.3955 0.7514	1/4 1/4 1/4 1/4	
Origin shifted	by 0 1/2 1/2			
7567 • NdNiGa2				
oCl6 Cmmm	4(i) 0	0 364	1 /2	
4 Nu in 4 Ni in 4 Ga l in 2 Ga 2 in 2 Ga 3 in	4(j) 0 4(i) 0 2(d) 0 2(b) 1/2	0.084 0.212 0 0	1/2 0 1/2 0	
Origin shifted	by 0 1/2 1/2			
7567 : YNiAl2 oCl6	(Type MgCuAl:	2)		
Cmcm 8 Al in 4 Y in 4 Ni in	8(f) 0 4(c) 0 4(c) 0	0.152 0.439 0.713	0.044 1/4 1/4	Al Mg Cu

Origin shifted by 0 1/2 1/2

7567 : oP48 Pbam	ScMnS	i2	(Ту	pe TiMnSi2)			
8	Mn	in	8(i)	0.0849	0.2536	0.2476	Mn 3	1
8	Sc	in	8(i)	0.3289	0.0468	0.2404	Ti J	L
8	Si	in	8(i)	0.3325	0.3177	0.3479	Si J	L
4	Si	in	4(h)	0.0371	0.3773	1/2	Si 2	2
4	Si	in	4(h)	0.1270	0.0967	1/2	Si 3	3
4	Si	in	4(g)	0.0379	0.3803	0	Si 4	ł
4	Si	in	4(g)	0.1307	0.1040	0	Si 5	5
4	Sc	in	4(g)	0.3320	0.3204	0	Ti 2	2
4	Mn	in	4(e)	0	0	0.2425	Mn 2	2

We used the atom positions of TiMnSi2.

7567 :	ScFeSi	2	(ZrF	eSi2-type)		
oC96							
Cmca							
8	Fe l	in	8(f)	0	0.0411	0.1230	Fe 2
8	Sc l	in	8(f)	0	0.1231	0.4152	Sc 3
8	Si l	in	8(f)	0	0.1397	0.0068	Si 5
8	Sc 2	in	8(f)	0	0.2042	0.1802	Sc l
8	Si 2	in	8(f)	0	0.2635	0.3567	Si 4
8	Si 3	in	8(f)	0	0.3338	0.0998	Si l
8	5i 4	in	8(f)	0	0.4127	0.3568	Si 2
8	Sc 3	in	8(f)	0	0.4677	0.1777	Sc 2
8	Si 5	in	8(e)	1/4	0.0866	1/4	Si 6
8	Fe 2	in	8(e)	1/4	0.3383	1/4	Fe l
8	Si 6	in	8(d)	0.256	0	0	Si 3
8	Fe_3	in	8(c)	1/4	1/4	0	Fe 3

Origin shifted by $0 \ 1/2 \ 1/2$

7578	:	La3C	o2Sn7					
oC	224							
Cr	nmm							
	4	Sn 1	in	4(j)	0	0.0905	1/2	Sn 2
	4	La l	in	4(j)	0	0.3155	1/2	La 2
	4	Co.	in	4(i)	0	0.1283	0 .	Со
	4	Sn 2	in	4(i)	0	0.2178	0	Sn 4
	4	Sn 3	in	4(i)	0	0.4093	0	Śn 3
	2	Sn 4	· in	2(c)	1/2	0	1/2	Sn 1
	2	La 2	in	2(a)	0	0	0	La l

Origin shifted by O 1/2 1/2 Error in published position of La 1

75(83) : cP4 Pm3m		Y2M	InGa	15	(Тур	be Cu3Au)			
	3	х		in	3(c)	0	1/2	1/2	Cu
	1	Y		in	1(a)	0	0	0	Au
		X =	: 1/	′6Mn	1 + 5/60	Ga			
7646 : cI34		Sc4	⊧Rh7	7Ge6	5 (Type U4Re ⁻	7516)		
1 m 2 m 1	2	Co		in	12(a)	0 3128	0	n	
1	2	Rh	1	in	12(d)	1/4	n	1/2	
1	8	Sc	-	in	8(c)	1/4	1/4	1/4	
	2	Rh	2	in	2(a)	0	0	0	
7780 :		Cel	3Ni2	25i8	}				
oU26 Cmmm	,								
China	4	Si	1	in	4(j)	n	0.0941	1/2	Si 3
	4	Ce	1	in	4(j)	Õ	0.3162	1/2	Ce 2
	4	Si	2	in	4(j)	0	0.4534	1/2	Si 4
	4	Ni		in	4(i)	0	0.1335	0	Ni
	4	Si	3	in	4(i)	0	0.2240	0	Si 2
	4	Si	4	in	4(1)	0	0.4077	U	
	Ζ	ιe	Ζ	TH	Z(8)	U	U	U	Le I
7829 :		Ce2	2Co!	5B2					
hP36	5								
P63/	/mr	nc							
]	2	Со	1	in	12(k)	0.176	0.352	0.103	Co 3
	6	Co	2	in	6(h)	0.189	0.378	1/4	
	4	B	1	in	4(f) 4(f)	1/3	2/3	0.1//	
	4	Ce	2	in	4(f)	1/3	$\frac{2}{3}$	0.522	
	4	В	2	in	4(e)	0	0	0.177	B 1
	2	Co	3	in	2(a)	0	0	0	Co l
Orig	ji	n sl	nif	ted	by 0 0	1/2			
7857 ±	:	Sc	2Re:	35i4	4				
P412	21:	2							
	8	Sc	_	in	8(b)	0.003	0.350	0.2230	Sc
	8	Re	1	in	8(b)	0.186	0.019	0.3851	Re 1
	8	51	1	in	8(b) 8(b)	0.290	0,008	U+199 0 301	51 Z
	٥ ۵	Re	∠ 2	in	4(a)	0.168	0.168	0.701	Re 2
	т		-	±	τιuj	3.100	0.100	0	no 2

Origin shifted by 1/2 1/2 1/2

7886	- 176	Y2F	ReBé	5						
	OP 26 Pham									
	4	Re		in	4(h)	0.138	0.178	1/2	Re	
	4	Y	1	in	4(h)	0.323	0.413	1/2	Y	1
	4	Ϋ́	2	in :-	4(h)	0.445	0.131	1/2	Y	2
	4	B	1 2	in	4(g) 4(g)	0.020	0.080 0.470	0	D B	1 6
	. 4	В	3	in	4(q)	0.140	0.310	0	В	4
	4	В	4	in	4(g)	1/4	0.075	0	В	2
	4	В	5	in	4(g)	0.300	0.240	0	В	3
	4	В	6	ın	4(g)	0,480	0.290	U	в	2
	Origi	n sł	nift	ed	by O O	1/2	•			
7930) <u>:</u>	Scé	5Ni]	L65i	.7 (Туре Мд6Си	u165i7)			
	CF 116 Fm 3m									
	32	Ni	1	in	32(f)	0.1230	0.1230	0.1230	Cu	2
	32	Ni	2	in	32(f)	0.3316	0.3316	0.3316	Cu	1
	24	Sc	r	in	24(e)	0.3176	0 1 / 4	0	Mg	2
	4	Si	2	in	4(b)	0	0	0	Si	1
	Oriai	n el	-iff	- od	by 1/2	1/2 1/2				
	We us	ed f	the	ato	om posi	tions of M	g6Cu16Si7			
7970) :	Sce	5Ni7	7A1)	.6 (Туре Мд6С	ul65i7)			
	cF116									
	rm.2m 32	Al		in	32(f)	0.1230	0.1230	0.1230	Сu	2
	32	Al		in	32(f)	0.3316	0.3316	0.3316	Cu	1
	24	Sc		in	24(e)	0.3176	0	0	Mg	
	24	Ni		in	24(d)	0	1/4	1/4	Si	2
	4	NI		IU	4(0)	U	U	U	51	Т
	Origi	n sl	hift	ted	by 1/2	1/2 1/2	(0.) (0.) 7			
	We us	ed	the	ato	om posi	tions of M	g6Cu16517			
79(8	32):	Ho	3Ni2	2Ga9	9					
	8	Ga	1	in	8(1)	0	0.271	0.169	Ga	2
	8	Х	_	in	8(1)	0	0.364	0.350	X	_
	4	Ho	1	in	4(i)	0	0	0.315	Ho	2
	4	Ga Ga	23	in	2(d)	ט 1/2	0.220 N	1/2	Ga	í
	2	Ho	2	in	2(a)	0	0	0	Но	1
		x	= 0	. 54(Ga + 0.4	46Ni				
	Axes	cha	nge	dito	o a-cb					
	For i	dea.	lize	ed f	formula	given X	= 1/2Ga + .	1/2Ni		

8025	8025 : LaPd3B cP5 Pm3m				3	(Тур	e CaTiO3)				
	3	;	Pd		in	3(c)	1/2	0	0	0	
	1	.	La		in	1(b)	1/2	1/2	1/2	Ca	a
	1	. 1	В		in	l(a)	0	0	U	1:	Ĺ
	Origi	n	st	hift	ced	by 1/2	1/2 1/2				
8050) : t110		CeN	i 29	5i2	(т	ype ThCr2S	i2)			
	I4/mn	IM									
	4		Si		in	4(e)	0	0	0.350		
	4	, , ,	Ni Co		in	4(d)	0	1/2 0	1/4 0		
	2	•	Le		TU	2(a)	U	0	U		
8050) : tP10	I	LaI	r29	5i2	h.t.	(CaBe2Ge2	-type)			
	P4/nm	m		_		- ()	• /.				
	2	-	Si In	1	in	2(c)	1/4	1/4	0.1262		
	2		ır la	T	in in	2(c)	1/4	1/4	0.7447		
	2		Si	2	in	2(b)	3/4	1/4	1/2		
	2		Ir	2	in	2(a)	3/4	1/4	0		
8050	oP20		ScF	e2	5i2	(т	ype HfFe2S	i2)			
	PDCm	ì	Si	1	in	4(d)	0.0830	0.0510	1/4		
	l	Ļ	Sc	-	in	4(d)	0.2518	0.4019	1/4		
	1	ł	Fe	1	in	4(d)	0.3824	0.0105	1/4		
		ļ L	Si Fe	2	in in	4(c) 4(c)	0.5507	1/4 1/4	0 0		
	Orig	ίn	sł	- hif	ted	by 1/2	2 1/2 1/2	27 1	-		
805	0 : oI20		La	Re2	Si2						
	Tunid	4	Re	1	in	4(e)	0	1/4	0.0371	R	le 2
		4	Si	1	in	4(e)	0	1/4	0.284	S	5i 2
		4	Si	2	in	4(e)	0	1/4	0.394	5	i l
		4 4	ке Го	Z	in in	4(e) 4(e)	U N	1/4 1/4	U.2381 N.835	R I	e I a
		Ŧ	Ļа		111	7(6)	0	1/7	0.000		

Axes changed to ba-c and origin shifted by 3/4 1/4 3/4

8063	tP40 P4/mpc	Sc2	2Fe3	Si5						
	8	Śi	1	in	8(h)	0.0239	0.3201	0	Si	3
	8	Fe	1	in	8(h)	0.1399	0.1210	0 '	Fe	1
	8	Sc		in	8(h)	0.25	0.4299	0	Sc	
	8	Si	2	in	8(g)	0.1779	0.6779	1/4	Si	1
	4	Si	3	in	4(e)	0	0	0.2472	Si	2
	4	Fe	2	in	4(d)	0	1/2	1/4	Fe	2
	Origin	n st	nift	ted l	oy 0 0	1/2				
8063	5 : a 1 4 0	Sc2	2Co3	35i5	(Type U2Co3	Si5)			
	Tham									
	8	Со	1	in	8(i)	0,1150	0.1374	0	Со	2
	8	Sc	_	in	8(j)	0.2668	0.3672	0	U	
	8	Si	1	in	8(j)	0.3467	0.1073	0	Si	3
	8	Si	2	in	8(g)	0	0.2747	1/4	Si	2
	4	Co	2	in	4(b)	1/2	0	1/4	Со	1
	4	Sí	3	in	4(a)	0	0	1/4	Si	1
	Origin We use	n sl ed '	hif the	ted ato	by O 1 m posi	/2 1/2 tions of l	J2Co3Si5.			
8075	5 .	Se	Nis	i3						
0075	oC20 Amm2	00	110							
	2	Sc	1	in	2(b)	1/2	0	0.1129	Sc	2
	2	Si	1	in	2(b)	1/2	0	0.3856	Si	4
	2	51	2	1n	2(D) 2(b)	$\frac{1}{2}$	0	0.7750	51	1
	2	50	23	in in	2(0)	1/2	0	0.7720	Si	5 I 1 6
	2	Si	4	in	2(a)	0	n	0.2245	Si	i 2
	2	Ni	i	in	2(a)	ō	Ő	0.3273	Nj	1 2
	2	Ni	2	in	2(a)	0	0	0.5502	Nj	i 1
	2	Si	5	in	2(a)	0	0	0.6601	Si	i 1
	2	Si	6	in	2(a)	0	0	0.8862	Si	i 5
	x,y,z	ch	ang	ed t	.o -x,y	∕,−z and o	rigin shif	ted by 1/2 0 0.062		
007	-		T-C	• 7	(N#C-7 +	-)			
8075	, : tI10 I4mm	La	112	15	(68	мтэнэ-сур	8)			
	4	Si	1	in	4(b)	0	1/2	0.1088		
	2	Ιr		in	2(a)	0	0	0.0		
	2	La	_	in	2(a)	0	0	0.3455		
	2	Si	2	in	2(a)	0	0	U•7599		

80(75) : PrNiGa3 tI10

I4/mmn

/ 19911019					
4 X	in	4(e)	0	0	0.389
4 Ga	in	4(d)	0	1/2	1/4
2 Pr	in	2 (a)	0	0	0

Idealized formula for X = 1/2Ni + 1/2GaStructure refinement for X = 1/4Ni + 3/4Ga

8244 : mP22	2	Sc2	Ru5	B4						
r Z / 11	່າ	в	3	i.	2(-)	0 0340	1 /2	0 ADD7	n	٨
	2	D	T	TU	2(11)	0.0740	1/2	0.4077	D	4
	2	В	2	in	2(n)	0.1538	1/2	0.0989	В	5
	2	Sc	1	in	2(n)	0.1582	1/2	0.8187	Sc	1
	2	Sc	2	in	2(n)	0.3423	1/2	0.3186	Sc	2
	2	В	3	in	2(n)	0.3493	1/2	0.6030	В	1
	2	В	4	in	2(n)	0.5315	1/2	0.0893	В	2
	2	Ru	1	in	2(m)	0.0960	0	0.2614	Ru	4
	2	Ru	2	in	2(m)	0.1606	0	0.5477	Ru	1
	2	Ru	3	in	2(m)	0.3397	0	0.0474	Ru	2
	2	Ru	4	in	2(m)	0.5956	0	0.2381	Ru	3
	1	Ru	5	in	1(g)	1/2	0	1/2	Ru	5
	1	Ru	6	in	1(a)	0	0	0	Ru	6

Axes changed to bea and origin shifted by $0 \ 0 \ 1/2$

8256	:	Sc2	2Cr4	4Si5	(Type Nb2C	r45i5)		
0.	I 44								
I	bam								
	8	Si	1	in	8(j)	0.0777	0.4362	0	Si 2
	8	Si	2	in	8(j)	0.2053	0.2112	0	Si 1
	8	Сr	1	in	8(j)	0.2540	0.0620	0	Cr l
	8	Sc		in	8(j)	0.3819	0.3579	0	Sc
	8	Cr	2	in	8(q)	0	0.3093	1/4	Cr 2
	4	Si	3	in	4(a)	0	0	1/4	Si 3

Origin shifted by 0 0 1/2

8275	; +D69	Ho6Co	7Ga2	1					
	P4/mbr	n							
	8 8 8 8 8	Ga 1 Ga 2 Ga 3 Co 1 Ho 1	in in in in in	8(j) 8(j) 8(j) 8(i) 8(i)	0.0464 0.2072 0.3527 0.0388 0.0867	0.2738 0.1829 0.0376 0.3512 0.1565	1/2 1/2 1/2 0	Ga Ga Ga Co Ho	7 6 5 2 2
	8	Ga 4	in	8(i)	0.2557	0.0743	0	Ga 4	4
	4	Ho 2	in in	4(h)	0.1090	0.6090	1/2	Ho	1
	4	Co 2	in	4(n) 4(g)	0.2200	0.7200	0	Co .	í
	4	Ga 6	in	4(g)	0.6800	0.1800	0	Ga	2
	2	Ga / Co 3	in in	2(d) 2(a)	0	1/2 0	0	Ga. Co:	1 3
	Co 2 i	in pubi	lica	tion sl	hould be or	n equipoint	t 8(i) and not 8(g))	
82(7	78):	U2Ni2	Si7						
	oC22 Cmmm								
	4	Si l	in	4(j)	0	0.063	1/2	Si 🗧	2
	4	Si 2 v	in in	4(j)	0	0.278	1/2	Si 1 Y	3
	4	Û	in	4(j) 4(i)	0	0.170	0	Û	
	4	Si 4	in	4(i)	0	0.437	0	Si I	1
	2	NT	10	2(8)	U	U	0	NT	
		X = 1	/2Ni	+ 1/2	5i				
8289	9 : tP11	Ho2Co	Ga8						
	P4/mmr	n							_
	4	Gal Ga2	in in	4(i) 2(h)	0 1/2	1/2 1/2	0.1189	Ga 1 Ga 1	1 3
	2	Ho	in	2(g)	0	0	0.3093	Но	-
	2	Ga 3 Co	in in	2(e) 1(a)	0 0	1/2 N	1/2 0	Ga 2 Co	2
	1	00	211	1(0)	0	0	-		
8313	5 :	Nd3Ni	13B2						
	hP18 P6/mmr	n							
	6	Ni l	in	6(i)	1/2	0	0.134		
	4	Ni 2	in	4(h)	1/3	2/3	0.323		
	2	Nd 1	in	2(e)	1/2 0	0	0.328		
	2	B	in	2(c)	1/3	2/3	0		
	1	Na Z	10	T(8)	U	U	U		

8320 :	CeCo4	3					
	'n						
6	" Co 1	in	6(i)	1/2	0	0.213	Co 2
2	Co 2	in	2(d)	1/3	2/3	1/2	Co 1
2	В	in	2(c)	1/3	2/3	0	В
1	Ce l	in	1(b)	0	0	1/2	Ce l
1	Ce 2	in	l(a)	0	0	0	Ce 2
Origi	n shif	ted I	oy 0 0	1/2			
8327 :	Ce3Co	L1B4					
hP18							
P6/mmi	Π			- 1-	_		
6	Co 1	in	6(1)	1/2	0	0.200	Co 3
4 7	B	1N	4(n) 3(a)	$\frac{1}{2}$	2/3	U. 220 1 /2	B
2		in	2(a)	1/2	0	1/2	
2		in	2(e)	1/3	2/3	0.000	
1	Ce 2	in	1(a)	0	0	Ő	Ce l
			_ (_ ,				
8330 :	Ce2Co7	7B3					
hP24							
P6/mmr	n			1 /0	•	0.105	~ 7
6		1N	6(1)	1/2	<u>ບ</u> .	0.125	
0		in	0(1) 4(b)	1/2	0 2/3	0.238	B 2
2	Cel	in	2(e)	1/J N	2/J N	0.25	Ce 3
2	Co 3	in	2(d)	1/3	2/3	1/2	Co l
2	B 2	in	2(c)	1/3	2/3	0	B 1
1	Ce 2	in	1(Ь)	0	0	1/2	Ce l
1	Ce 3	in	l(a)	0	0	0	Ce 2
Origin	n shift	ed t	oy 0 0	1/2			
8340 :	CeCo3E	32					
hP6							
P6/mmr	n						
3	Со	in	3(g)	1/2	0	1/2	
2	В	in	2(c)	1/3	2/3	0	
1	Ce	in	1(a)	U	U	U	
8340 :	ErIr3F	32					
mC12		_					
C2/m							
4	В	in	4(h)	0	0.167	1/2	В
4	Ir 1	in	4(e)	1/4	1/4	0	Ir 2
2	Lr In O	1n	2(d) 2(a)	U ·	1/2	1/2	Lr In l
2	11° Z	τn	Z(a)	Ų	U	U	тт т

Origin shifted by 0 1/2 1/2

8360 : hP6 R6 (mm	Pri	Ni2A	13	(T	ype CeCo3	8 82)				
FO/141411 3	и Л		in	3(a)	1/2	n	1/2		Co	
2	Ni		in	2(c)	$\frac{1}{2}$	2/3	0		B	
1	Pr		in	l(a)	0	0	0		Ce	
Error	in	put	olis	hed po	sition of	Ni; Ni is	now on e	quipoint	2(c)	
8360 : hP18	YN:	i2A]	3							
P6/mmi	m									
6	Ni	-	in	6(1)	0.188	0.376	0		Ni	
6	AL	1	in	6(k)	0.287	0	1/2		A1	2
ر د	AL	2	1N	2(d)	1/2	$\frac{1}{2}$	U 1/2		A1	1
1	Y	2	in	1(a)	0	0	0		Y	1
8360 •	Sel	1120								
tI24 14/mm	m	1120	,1,2							
8	Si	1	in	8(g)	0	1/2	0.0488		Si	2
4	Ni	1	in	4(e)	0	0	0.0983		Ni	2
4	Si	2	in	4(e)	0	0	0.1935		Si	1
4 4	Sc Ni	2	in in	4(e) 4(d)	0 0	0 1/2	0.3512 1/4		Sc Ni	1
Origi	n si	hift	ed	by 0 0	1/2					
8360 :	Sci	Re29	513							
oC96										
8	Re	1	in	8(f)	0.1221	0.2992	0.008		Re	2
8	Si	î	in	8(f)	0.157	0.413	0.004		Si	2
8	Sc	ī	in	8(f)	0.171	0.1312	0.012		Sc	1
8	Si	2	in	8(f)	0.269	0.257	0.263		Si	3
8	Sc	2	in	8(f)	0.324	0.3575	0.003		Sc	2
8	Si	3	in	8(f)	0.373	0.075	0.000		Si	1
8	Re	2	in	8(f)	0.3877	0.2049	0.014		Re	1
4	Si	4	in	4(e)	1/2	0.1310			Si	5
4	51	ל ד	1N	4(e)	1/2	0.279	0.166		51	/
4 ^	Re	כ /	1n 1-	4(e) A(み)	1/2	U.2926 A ADAD	0.270		Re Re	4 7
4 /	rie Si	4	in	4(U) 4(d)	0	0.0040	0.135		ne Si	6
4	51	7	in	4(d)	0 0	0.3544	0.283		Si	4
4	Si	8	in	4(c)	0.112	0	0.161		Si	8
4	Re	5	in	4(c)	0.2165	0	0.782		Re	6
4	Re	6	in	4(c)	0.2653	0	0.289		Re	5
4	Si	9	in	4(c)	0.390	0	0.588		Si	9

x,y,z changed to -x,y,-z and origin shifted by 0 0 0.500

8370	:	L	.a2	Re3	B7						
1	oP48 Pcca										
	8	3 B	1	1	in	8(f)	0.034	0.102	0.454		
	2	3 E 3 R	le	2	in in	8(f) 8(f)	0.040 0.0912	0.125	0.186		
	ł	3 1	а	7	in	8(f)	0.3220	0.2883	0.3226		
	1	5 8 4 R	le	2 2	in in	8(f) 4(d)	1/4	0.299	0.0683		
	4	4 B	}	4	in	4(c)	0	0.370	1/4		
8380	:	L	aC	oA1	.4						
	oP12										
	rmma 4	4 A	1	1	in	4(j)	0.561	1/2	0.292		
	2	2 A	1	2	in	2(f)	1/4	1/2	0.022		
		2 L 2 C	a co		in in	2(e) 2(e)	1/4 1/4	U 0	0.388		
	:	2 A	1	3	in	2(a)	0	0	0		
8380	:	Y	'Cr	B4							
	oP24			- ·							
	Pbam	4 Y	,		in	4(h)	0.375	0.350	1/2	Y	
	4	4 C	r	_	in	4(h)	0.375	0.081	1/2	Ċr	
		4 E 4 P	} t	1 2	in in	4(g) 4(a)	0.015	0.320 0.450	0 0	B B	43
		4 E	3	3	in	4(g)	0.160	0.035	0	В	2
	1	4 B	•	4	in	4(g)	0.220	0.185	0	В	1
	Orig	in	sh	hift	ed	by 1/2	1/2 1/2				
8380	:	Y	Ni.	A14							
((
,	8	A	1	1	in	8(f)	0	0.186	0.054		
	4	. Y		2	in in	4(c)	0	0.379	1/4		
	4	- A - N	ı.	2	in	4(c) 4(c)	0	0.729	1/4		
	4	A	1	3	in	4(a)	0	0	0		
C	Origi	.n	sh	ift	ed I	oy O 1,	/2 1/2				
8576	:	Y	Ь3	Rh4	Sn1	3 (Previousl	v called Pi	r3Rh4Snl3-type)		
(cP40						· ·	,	, offer the second s		
ł	חכות- 24	S	n.	1	in :	24(k)	0	0.15333	0.30570	Sn	2
	8	R	h		in	8(e)	1/4	1/4	1/4	Rh	-
	6 2	Y S	D N 1	2	ın in	6(c) 2(a)	1/4 0	U 0	1/2 0	Yb Sn	1
C)riqi	n	shi	ift	ed 1	oy 1/2	1/2 1/2				•

8591 : Ce2Ni tI26 I4/mmm	lGalO				
8 Ga 1 4 Ce 4 Ga 2 4 Ga 3 4 Ga 4 2 Ni	in 8(g) in 4(e) in 4(e) in 4(e) in 4(d) in 2(a)	0 0 0 0 0 0	1/2 0 0 1/2 0	0.0491 0.1461 0.3032 0.3935 1/4 0	Ga 2 Ce Ga 4 Ga 3 Ga 1 Ni

Origin shifted by 0 0 1/2							
8617 : hP28	CeNi5	Sn					
P63/m	MC		10(1)	0.1/00			
12		in in	12(K) 4(F)	U.1690 1/3	0.3380	U.1458	
4	Sn	in	4(f)	1/3	2/3	0.0425	
2	Ce l	in	2(d)	1/3	2/3	3/4	
2	Ni 3	in	2(c)	1/3	2/3	1/4	
2	Ni 4	in	2(b)	0	0	1/4	
2	te z	10	2(a)	U	0	0	
Origi	n shif	ted	by O O	1/ 2			
8633 :	CeRe4	5i2					
oCl4							
Cmmm	• •				0.1055		
4	Ke I	in	4(j)	0	0.1855	1/2	
4	Re 2	in	4(j) 4(i)	0	0.405	1/2	
2	Ce	in	2(a)	Ő	0	0	
8633 :	YRe45	i2	(Ту	pe ZrFe4Si	2)		
tP14							
P42/mi	nm D		o(.)			_	
8	Ke Si	1n in	8(1) 4(f)	0.151	U.599	0	
2	Y	in	4(I) 2(a)	0.209	0.209	0	

Origin shifted by 0 0 1/2

8633	:	Ndl	Re4	Si2					
oP	28								
Ph	1000 4	Re	1	in	4(a)	0.0136	0,2959	0	Re 4
	4	Re	2	in	4(g)	0.1400	0.5519	0	Re 1
	4	Si	1	in	4(g)	0.172	0.025	0	Si l
	4	Ke	3	in	4(g)	0.4255	0.1788	0	Ke 2
	4	Re	4	in	4(g) 4(a)	0.4200	0.0807	0	Re 3
	4	Si	2	in	4(g)	0.719	0.227	Ō	Si 2
Or	igi	n sł	nif	ted	by 0 1	/2 0			
8667	:	۲Ы	102/	A14					
tI TA	14	_							
14	10000 / 1 8	n Al		in	8(h)	0.303	0.303	n	
	4	Mo		in	4(d)	0	1/2	1/4	
	2	Yb		in	2(a)	0	0	0	
8683	:	Ho	CoGa	e5					
сг Р4	/ /mmr	n							
	4	Ga	1	in	4(i)	0	1/2	0.3120	Ga 2
	1	Ga	2	in	1(c)	1/2	1/2	0	Ga l
	1	UO Ho		in in	1(b) 1(a)	U N	U N	1/2 0	Co Ho
	-	110		1.17	1(4)	0	0	0	110
8769	:	Y2F	-e49	519					
hP	(16-	1)	• • •						
P6	3/mn		-						
	4	Si	1	in	4(f) 4(f)	1/3	2/3	0.0596	
	4	Si	2	in	4(1) 4(e)	0	2/J 0	0.1598	
	2	Ŷ		in	2(c)	1/3	2/3	1/4	
	1	Si	3	in	2(a)	0	0	0	
Ро	siti	on	2(8	a) o	nly ha	lf occupie	d		
8701		LoN	10	60.04	e				
tP	(16-	0.8)	ouad	5				
P4,	/mmm	-	_						
	4 ^	Ga	1	in ir	4(i)	0	1/2	0.078	Ga 4
	2	Ga	3	in	4(1) 2(h)	1/2	1/2	0.41/9 0.161	G82
	2	Ga	4	in	2(h)	1/2	1/2	0.321	Ga 1
	2	La	•	in	2(g)	0	0	0.2534	Le
	1	Ni Ni	2	ín in	1(b)	0	0	1/2	Ni 1
	т	L N L	£.	T11	T(4)	U	U	U	NI Z

The Ni2 position is only 1/5 filled

8857 : hP16 P63/m			ScIr3B4			(Z:	rIr384-typ	e)		
		6	В	1	in	6(h)	0.054	0.460	1/4	
		6	Ιr		in	6(h)	0.2520	0.3273	1/4	
		2	Sc	•	in	2(d)	2/3	1/3	1/4	
		2	В	2	in	2(b)	U	U	0	
	x ,y	, Z	chi	ange	ed	to y,x	,-z			
8871	. : oIlé	:	Pr	Ni2A	15					
	Immn	, n								
		8	A1	1	in	8(1)	0	0.310	0.354	
		4	Ni		in	4(i)	0	0	0.242	
		2	Pr	~	in	2(d)	1/2	0	1/2	
		2	AI	2	ın	2(a)	U	U	U	
	Axes	6 C	char	ngeo	l to	o bca a	and origin	shifted by	y 0 1/2 0	
89(1	.2) : hP38	}	Ce2	2Ni]	.5Si	12				
	P63/	'nn	IC							
	1	.2	X	1	in	12(k)	0.166	0.332	0.0	X 4
	T	2	X	2	in	12(j)	0.3/1	0.038	1/4	X 3
		о 4	X Y	ر ۵	in in	4(f)	1/2	U 2/3	0 610	X Z X 1
		2	Ĉe	ī	in	2(c)	1/3	2/3	1/4	Ce 2
		2	Ce	2	in	2(b)	0	0	1/4	Ce 1
	Orig Atom A co	jin p mp	X = sh osi let	= 19 hift tio te o	ins	/Ni + 2 by O C of Th2 ering c	2/175i for 1/2 Nil7 could be po	r all X pssible wit	th the 2:15:2	composition
8912	:		Ce2	2Col	.5A]	2				
	hR57	,								
	R-3r	1	_			10/11	. (0	1 /0	1.14	
	1	8.0	Co	1	1n	18(h) 18(e)	1/2	1/2	1/6	
	1	9	ւս Րո	43	in	(T) OT	1/2	0 N	1/2	
		6	A1	1	in	6(c)	0	0	0.097	
		6	Ce		in	6(c)	0	0	0.333	

Atom positions of Th2Zn17; the ordering has been tested.

320
8938 :	YNi55	i3					
oP36							
Phma A	Ni 1	in	4(c)	0.0129	1/4	0.1124	Ni 2
4	Si 1	in	4(c)	0.0898	1/4	0.0694	Si 1
4	Ni 2	in	4(c)	0.1142	1/4	0.8602	Ni 5
4	Y	in	4(c)	0.1532	1/4	0.3696	Y
4	Si 2	in	4(c)	0.2364	1/4	0.8850	Si 2
4	Ni 3	in	4(c)	0.2939	1/4	0.5696	Ni 3
4	Ni 4	in	4(c)	0.2995	1/4	0.1899	N1 4
4	51 3	1n	4(c)	0.4295	1/4	0.0435	51) N; 1
4	NI 2	10	4(0)	0.4777	1/4	0.0077	NT T
Origi	n shif	ted I	by 1/2	1/2 0			
8950 :	NdCo4	34					
tP18							
P42/n							
8	8	in	8(g)	0.025	0.600	0.125	
8	Со	in	8(g)	0.625	0.107	0.362	
2	Nd	ín	2(a)	1/4	1/4	1/4	
x,y,z	chang	ed to	ру,х,-	-z and orig	gin shifted	d by 1/2 1/2 1/2	
8950 :	CeCo4	B4					
tP18 P42/n	mc						
8	В	in	8(g)	1/4	0.08	0.10	
8	Co	in	8(g)	1/4	0.503	0.384	
2	Ce	iń	2(b)	3/4	1/4	1/4	
8 95 0 :	LuRu4	B4					
t172							
141/a	cd		()				
32	В	in .	32(g)	0.139	0.068	0.289	
52	Ru	1n .	22(g)	0.350	U.138	3/16 1/0	
в	Lu	10	8(0)	U	1/4	1/8	
Origi	n shif	ted I	by 0 0	1/2			
8950 .	LuRbA	BV					
0000	CONTA						
Ccca							
16	Rh l	in .	16(i)	0.1180	0.0417	0.0955	
16	B 1	in	16(i)	0.13	0.147	0.07	
16	Rh 2	in	16(i)	0.1530	0.1245	0.3670	
16	B 2	in.	16(i)	0.19	0.023	0.40	
16	Rh 3	in .	16(i)	0.3531	0.2065	0.1272	
16	B 3	in	16(i)	0.36	0.318	0.09	
8		1N	8(1)	U O	U•2824	1/4	
4	LU Z	T11	44 (B)	U	1/4	1/4	

X
Al 2
Mn
Al 1
Ce
;;

X = 2/3Mn + 1/3A1

8968 : Ho4NilOGe21

Atom positions of Th2Zn17; the ordering has been tested.

mC70						
C2/m						
4 Ga	l in	4(i)	0.0059	n	0.0915	Ga 6
4 Ni	l in	4(i)	0.0250	0	0.6101	Ni 2
4 Ga	2 in	4(i)	0.0647	0	0.7951	Ga 4
4 Ga	3 in	4(i)	0.1125	0	0.5501	Ga 2
4 Ho	l in	4(i)	0.1195	0	0.3341	Ho 2
4 Ni	2 in	4(i)	0.1331	0	0.1050	Ni 4
4 Ga	4 in	4(i)	0.2004	0	0.0030	Ga10
4 Ni	3 in	4(i)	0.2447	0	0.6131	Ni l
4 Ga	5 in	4(i)	0.2487	0	0.2952	Ga 7
4 Ga	6 in	4(i)	0.2978	0	0.4974	Gall
4 Ni	4 in	4(i)	0.3477	0	0.1144	Ni 3
4 Ga	7 in	4(i)	0.3883	0	0.3052	Ga 8
4 Ga	8 in	4(i)	0.3968	0	0.0011	Ga 9
4 Ni	5 in	4(i)	0.5019	0	0.1867	Ni 5
4 Ga	9 in	4(i)	0.5401	0	0.3743	Ga 3
4 Ga	10 in	4(i)	0.6273	0	0.1963	Ga 5
4 Ho	2 in	4(i)	0.7224	0	0.1791	Ho l
2 Ga	ll in	2(d)	0	1/2	1/2	Ga l
					1	

Axes changed to a-cb and origin shifted by 0 0 1/2The x-parameter for Hol, in the publication, should probably be 0.2376 instead of 0.2776; value given here corresponds to 0.2376

8975	:	Ce	Cr2	B6					
oI	18								
Im	mm								
	8	B	1	in	8(1)	0	0.290	0.330	В 2
	4	Cr		in	4(j)	1/2	0	0.348	Cr
	4	В	2	in	4(ĥ)	0	0.135	1/2	B 1
	2	Ce		in	2(в)	0	0	0	Ce

Axes changed to cab and origin shifted by $0 \ 1/2 \ 0$

9170	: hR66	ScRh3S	517						
	R-3c 36 18 6 6	Si l Rh Sc Si 2	in 1 in 1 in in	36(f) 18(e) 6(b) 6(a)	0.0119 0.3223 0 0	0.2047 0 0 0	0.1365 1/4 0 1/4		
92(1	7): tI26	YNi105	5i2	(1)	/pe_CeMn4A]	l8 with par	rtial disorder)		
	I4/mm	n							
	8	Ni l	in	8(j)	0.2847	1/2	0	Ni 2	A1
	8	X	in	8(i)	0.3706	0 [°]	0	X	A1
	8	Ni 2	in	8(f)	1/4	1/4	1/4	Ni l	Mn
	2	Y	in	2(a)	0	0	0	Y	Ce
		X = 1/	2Ni	+ 1/29	Si				
92(2	23):	Ce2Ni	175i	5					
	t148								
	141/8	m d N 2	• -	70/21	0.000/	0.1077	0.0700		
	<i>ے د</i>	N1 Ci	in in	2(1) p(d)	0.2006	0.1266	U.U/ZZ		
	٥ ۵	Ce Ce	in	4(b)	n	1/4	3/8		
	4	x	in	4(B)	0	3/4	1/8		
	Origi	X = 0. n shift	.6Ni ted	+ 0.49 by 0 0	5i 1/2				
925 0) : hP13	ScFe60	Ge6	(T ₂	ype HfFe6G	e6)			
	F 07 IIIII 6	Fe	in	6(i)	1/2	Π	0 2531	Fa	
	2	Ge 1	in	2(e)	1/2 D	n	0.3438	Ge 3	
	2	Ge 2	in	2(d)	1/3	2/3	1/2	Ge l	
	2	Ge 3	in	2(c)	1/3	2/3	0	Ge 2	
	1	Sc	in	1(a)	0	0	0	Ηf	
	Origi We us	n shift ed the	ted ato	by 0 0 m posi	l/2 tions of H	fFe6Ge6.			
9250) : hP6 1 P6/mm	YCo6G /2 m	e6						
	3	Со	in	3(g)	1/2	0	1/2	Co	
	2	Ge l	in	2(e)	0	0	0.307	Ge 2	
	2	Ge 2	in	2(c)	1/3	2/3	0	Ge l	
	1	Y	in	1(a)	U	0	U	Y	

For the idealized formula the population is $1/2\ \text{for Ge}\ 1$ and Y

9250 I	: hP52	ScNie	6Ge6					
F	P6/mm 12 6 6 6 3 2 2 2 1	n Ni 1 Ge 1 Ge 2 Ge 3 Sc 1 Ge 4 Ge 5 Ge 6 Sc 2	in in in in in in	12(0) 12(n) 6(m) 6(1) 6(i) 3(g) 2(e) 2(d) 2(c) 1(a)	Q.246 0.238 0.162 0.160 1/2 1/2 0 1/3 1/3 0	0.493 0 0.324 0.320 0 0 0 2/3 2/3 0	1/4 0.258 1/2 0 0.158 1/2 0.340 1/2 0 0	Ni 2 Ni 1 Ge 2 Ge 1 Ge 6 Sc 2 Ge 5 Ge 4 Ge 3 Sc 1
9250 (: DI26	ScFee	6 Ga 6					
Ţ	Immm 8 4 4 4 4 2	Fe 1 Ga 1 Ga 2 Fe 2 Ga 3 Sc	in in in in in	8(k) 4(j) 4(i) 4(h) 4(g) 2(a)	1/4 1/2 0 0 0 0	1/4 0 0.257 0.336 0	1/4 0.165 0.345 1/2 0	Fe 1 Ga 3 Ga 2 Fe 2 Ga 1 Sc
,	Axes (change	ed to	cab.				
92 (50 1	D) : t126	DyFe	5A16	(т	ype CeMn4A	\18 with pa	rtial disorder)	
1	14/mmr 8 8 8 2	n X Al Fe Dy	in in in in	8(j) B(i) 8(f) 2(a)	0.282 0.343 1/4 0	1/2 0 1/4 0	0 0 1/4 0	Al Al Mn Ce
		X =]	l/2Fe	+ 1/2	A1			
9267 t	: t126	CeMn4	A18					
1	14/mmr 8 8 8 2	n Al 1 Al 2 Mn Ce	in in in in	8(j) 8(i) 8(f) 2(a)	0.275 0.365 1/4 0	1/2 0 1/4 0	0 0 1/4 0	A1 2 A1 1 Mn Ce

9322	:	Sc2Co2	2186	5 (1	ype W2Cr2	106)			
Cr Fm	110 3m								
• • •	48	Co	in	48(h)	0	0.1699	0.1699	Сг	3
	32	Co	in	32(f)	0.3809	0.3809	0.3809	Cr	4
	24	В	in	24(e)	0.2765	0	0	С	
	8	Sc	in	8(c)	1/4	1/4	1/4	Cr	2
	4	Co	in	4(a)	0	0	0	Сг	1
We	US	ed the	ato	om posit	t ions of C i	r23C6.			
93(35)		Ce2Ni	175 i	i 9					
tI	56	002011							
14	/mci	n							
	16	Si 1	in	16(1)	0.1700	0.6700	0.1180		
	16	Ni 1	in	16(1)	0.6294	0.1294	0.1832		
	10	NI Z	1n in	10(K)	0.0691	0.2024	U		
	4 4	Ce	in	4(U) 4(e)	0	1/2 N	υ 1/Δ		
		00		4(0)	0	0	1/4		
0-	• _ •	X = 1	/2N	i + 1/2	5i				
Ur	1 g 1	n snir	cea	буυυ	1/2				
								·	
9533	:	EuNil2	2B6	(ту	/pe SrNil2	36)			
hR	57								
R-	3m								
	18	N1 L	in	18(h)	0.426	0.574	0.047	Ni	2
	18	B Ni 2	1N in	18(n)	0.349	0.524	0.291	B	,
	3	Fu	in	то(у) З(а)	0, 280 N	0	1/2	N1 Fu	T
	2	20)(u)	0	0	0	ĽŪ	
0(0)		CoC-0	. 1	n (-olebod to	tuna Maza	-24110)		
7071 oF	184	CecrZi	41 Z I) (re18r60 (O	cype mysc	124110/		
Fd	13m								
	96	Al 1	in	96(g)	0.0584	0.0584	0.3252	A1	3 A1
	4.0	A1 C		40/c	0 4047	1 /0	1 /0		o 41

48 Al 2	in 48(f)	0.4843	1/8	1/8	Al 2	A1
16 Cr	in 16(d)	1/2	1/2	1/2	Cr	Cr
16 Al 3	in 16 (c)	0	0	0	Al 1	Mg
8 Ce	in 8(a)	1/8	1/8	1/8	Ce	Mg

Origin shifted by 5/8 5/8 5/8 Atom positions of Mg3Cr2All8; the ordering has been tested.

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Chapter 49

PHASE EQUILIBRIA IN TERNARY AND HIGHER ORDER SYSTEMS WITH RARE EARTH ELEMENTS AND BORON

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Symbols and abbreviations

a,b,c	unit cell dimensions in Å (for rhombohedral symmetry denoted as a_{R} ; for the equivalent
	triple-primitive hexagonal cell indicated as $a_{\rm H}$, $c_{\rm H}$)
a/o	composition in atomic percentage
AM(Zr)	A(arc) M(melting) under Zr-gettered argon atmosphere
CP	powder mixtures were cold pressed
HT(Ar)	heat treatment under argon atmosphere
HV	high vacuum, $\approx 10^{-4}$ Pa
ME	metallographic analysis
mol%	composition in molar percentage
PXD	powder X-ray diffraction analysis
QE	samples radiation quenched
Qu(Mo)	samples wrapped in Mo foil and sealed in evacuated silica (quartz) tubes for heat treatment
R	reliability factor of crystal structure determination, defined as $\Sigma \Delta F / \Sigma F_{obs} $
T _c	superconducting transition temperature, in K
T _m	magnetic ordering temperature, in K
T _N	Néel temperature, in K
T _n	sample remained normal (with respect to superconductivity) down to T, in K
w/o	composition in weight percentage
α, β, γ	unit cell angles in degrees
$ ho_{\rm E}$	measured density (kg/dm ³)
$\rho_{\rm x}$	calculated density (kg/dm ³); theoretical density, corresponding to the composition and para-
	meters obtained from X-ray data, atomic weight based on ${}^{12}C$, $N = 6.022 \times 10^{23}$ atoms/gmol

1. Introduction

The present status of information about phase equilibria and formation of ternary metal borides with R elements (R = Sc, Y, and the lanthanides) is summarized in fig. 1. Only a small number of the possible ternary combinations R-M-B have been investigated by now and for a larger number only a few compounds have been identified. Little information is available involving main group elements.

Most of the ternary phase diagram studies (isothermal sections) have been carried out by Kuz'ma and coworkers at Lvov University, USSR. Only recently the interesting interplay of superconducting and magnetic properties, first discovered by Matthias and coworkers (Bell Laboratories and University of California at San Diego), has stimulated a world-wide activity in low-temperature investigations of primarily R–Platinum metal–boron alloys. Comprehensive reviews on electrical and magnetic properties of these materials can be found in recent articles written by Maple (1981) and Johnston and Braun (1982). Whereas most binary boride phase diagrams are now well established, for a number of systems careful revisions seem to be necessary.

For binary R-B systems an excellent compilation has recently been presented by Spear (1976).

As far as the present compilation of phase diagram data of R-M-B systems is concerned, no efforts have been made to recompile data on the binary systems involved—and thus for details the reader is referred to the well-known handbooks on binary diagrams by Hansen (1958), Ageev (1959), Elliott (1965), Shunk (1969), Gschneidner and Verkade (1974), Spear (1976), Moffatt (1976), and Spear (1978). Therefore binary phase diagrams are rather briefly discussed, but it was the general



Fig. 1. Existence of ternary borides and phase equilibria in ternary boride systems of the type R-M-B. (R = rare earth element, M = element as indicated, B = boron). \blacksquare complete isothermal section has been established, \square partial isothermal section established. The numbers in the squares correspond to the number of ternary compounds observed for each particular elemental combination.

intention to incorporate the most recent results and to point out those problems where further investigations will have to clarify points still in question.

Hardly any phase diagram studies were found to concentrate on the boron-rich corner of multicomponent systems and many confusing results exist about boron-rich transition metal borides, which more recently turned out to merely represent a solid solution of metal atoms in β -rhombohedral boron. Only few reliable data exist on the solubility limits of metals in the different boron modifications as a function of temperature as well as on the (stabilizing) influence of T metals on the polymorphic transition itself. Thus metal solubilities in B indicated throughout this publication are the "ss of M in β -rh. B".

Furthermore, mutual solubilities of the binary phases—and the same holds for the homogeneity ranges of ternary compounds—have been determined in exceptionally few cases with a higher degree of reliability. Therefore the solubilities indicated ($\leq 0.5 \text{ a/o}$) are schematic in all cases not especially specified and should serve as a guideline only. From the various influences of the factors responsible for the stability of a crystal structure of a given composition (geometrical, electrochemical, and energy band factor), complete or extended solid solutions can be expected to form between isotypic binary borides of the same or neighboring group numbers. From the well-known similarity in the alloying behavior of the R members, in those cases where exact phase equilibria have not been determined the known phase equilibria of one of the neighboring R may serve as a first order approximation for the phase diagram. However, exchange of the non-R metal constituent by one of the homologous elements (or even changing to a neighboring group number) in general causes a considerable change in phase equilibria.

All data used in this chapter were obtained from a manual collection of the author compiled over the last 15 years as well as from a computerized literature search consulting CAC (Chemical Abstracts Condensates), and METADEX (Metals Abstracts—Alloys Index) services up to July 1982.

No attempt however has been made to include papers concerning numerous technical alloys (i.e., much has been said about physical properties of R hexaborides), unless they revealed valuable information on phase equilibria, solid solubilities, lattice parameters or crystal structure data.

The "short" Hermann Mauguin symbol (according to the International Tables for X-ray Crystallography, 1974) has been used to characterize the crystal structure of each ternary compound in combination with its formula and the name of the structure type (representive substance).

Whenever information on atomic parameters or metal ordering—deviating from the general description of the structure type concerned—was available it has been included; however, for a more detailed description of the crystallographic structure types, the reader is referred to Parthé and Chabot's contribution to this volume of the Handbook, ch. 48.

Rare earth-metal-boron ternary phase diagrams are listed in alphabetical order of the chemical symbol of the rare earth element (Sc, Y, La, Ce, \ldots , Lu). Under each rare earth the systems are listed alphabetically by the chemical symbol of the non-rare-earth element. After the ternary systems, higher order systems are presented following the same scheme.

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2. Ternary systems

R-Pd-B

Dhar et al. (1981) studied the stabilizing influence of boron fill-up in the binary phases RPd₃ with Cu₃Au-type, Pm3m. Samples were prepared by arc melting of the constituents under Ar. Alloys with intermediate compositions were arc melted from RPd₃ and RPd₃B master alloys. Samples obtained for YbPd₃B as well as CePd₃B_x (x > 1.5) were multiphase. Lattice parameters (X-ray powder diffraction of as-cast alloys) as a function of R in RPd₃ and RPd₃B, as well as the variation of lattice parameter with boron concentration x in RPd₃B_x are represented in fig. 2. Samples obtained were claimed to be single phase for $x \le 1$ from X-ray powder diffraction



Fig. 2. The variation of lattice parameters with boron concentration x in RPd_3B_x compounds (R = La, Ce, Pr, Gd and Dy); after Dhar et al. (1981).

analysis. However, no metallographic analysis or/and detailed determination of the final boron content has been carried out. As seen from the graph, the lattice parameter of LaPd₃B_x stays constant for $0 < x \le 1$ (boron fill-up ?). Similarly the constant lattice parameters for RPd₃B_x (R = Ce, Pr, Gd, Dy) with x > 0.5 possibly indicate a rather incomplete (50%) filling of the octahedral voids. The lattice parameter variation of (Ce, Eu)Pd₃B_x with increasing boron content was interpreted from susceptibility measurements as a valence change of the R-ion from a higher to a lower valence state.

Reference

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R-Rh-B

Pressure dependencies up to 21 kbar of the superconducting and magnetic transition temperatures of RRh_4B_4 borides were studied by Shelton and Johnston (1978), for R = Nd, Sm, Gd, Tb, Dy, Ho, Er, Tm, Lu, Y. No structural details were given, but from T_c values the CeCo₄B₄-type of structure, P4₂/nmc, can be inferred.

X-ray magnetization and Mössbauer studies were performed on hexagonal compounds RRh_6B_4 by Felner and Nowik (1980). Samples were prepared from elements (99.9% R, 99.999% Rh, B) by melting in an induction furnace. The new ternary compounds were reported to be "stable and well defined" for all the R elements, with a hexagonal unit cell $a \approx 5.65$, $c \approx 17.1$, $\rho_{exp} \approx 10.2 \text{ kg/dm}^3$. Relatively large single crystals were obtained from the melt and X-ray powder patterns of EuRh₆B₄ were said to be indexed completely with the hexagonal unit cell; the crystal structure is unsolved. Magnetic data were presented for R = Y, La, Ce, Eu³⁺, Lu.

Boron was found to stabilize ternary compounds RRh_3B_{1-x} with perovskite-type structure (Cu₃Au-type), Pm3m. Samples were prepared by arc melting and subsequent homogenization in a high vacuum at 1300°C and were investigated by chemical, X-ray and metallographic analysis. Lattice parameter ranges are shown in fig. 3. ScRh₃ and CeRh₃ are the only binary Cu₃Au-type phases reported (Iandelli and Palenzona, 1979).



Fig. 3. Lattice parameter ranges of perovskite borides RRh_3B_{1-x} as a function of the atomic number of R; after Holleck (1973).

An excellent review comprising superconductivity and magnetism of RRh_4B_4 borides can be found in the articles by Maple (1981) and Johnston and Braun (1982).

From ¹⁵⁵Gd Mössbauer experiments Shenoy et al. (1982) measured the quadrouple interaction in GdRh₄B₄ and from this they were able to deduce the crystalline electric field Hamiltonian terms for the RRh₄B₄ compounds with R = Gd, Tb, Dy, Ho, Er and Tm. For R = Pr, Nd, Tb, Dy, Ho, Er, Tm see also Dunlap and Niarchos (1982).

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Ce-Al-B

Chaban and Kuz'ma (1971) reported a partial isothermal section at 500°C (fig. 4). Phase equilibria within the region Ce–Al–CeB₆ were derived from X-ray and



Fig. 4. Ce-Al-B, isothermal section at 500°C; region CeB₆-B-Al is proposed.

metallographic analysis of arc melted and subsequently heat treated samples (500°C, 400 h in evacuated quartz capsules). Starting materials were: Ce ingot 99.56%, B powder 99.3% and Al powder 99.997%.

No ternary compounds were reported, mutual solid solubilities of Ce–B and Ce–Al alloys were negligible. Phase equilibria within the region B–Al–CeB₆ are proposed. The Ce–Al binary system [β -Ce₃Al (Cu₃Au-type), CeAl, CeAl₂ (MgCu₂-type), CeAl₃ (Ni₃Sn-type), Ce₃Al₁₁ (La₃Al₁₁-type)] has been revised according to a recent critical assessment by Gschneidner (1981).

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Ce-Co-B

Using X-ray and metallographic analysis, Bilonishko and Kuz'ma (1974) investigated the phase equilibria within the Ce–Co–B system in two isothermal sections at 800°C (region 0–33 a/o Ce) and at 400°C for the region 33.3–100 a/o Ce (fig. 5). 189 samples were prepared from elemental powder mixtures (Ce ingot 98.9%, Co 99.87% and B 99.3% powders) by arc melting and subsequent annealing in evacuated quartz capsules for 330 h at 800°C or 500 h at 400°C (quenched in water). According to a recent survey of Ce phase diagrams by Gschneidner and Verkade (1974) Ce₅Co₁₉ has been included among the binary Ce–Co compounds observed (fig. 5): Ce₂Co₁₇



Fig. 5. Ce–Co–B, partial isothermal sections at 800°C (0–33 a/o Ce), and at 400°C (33–100 a/o Ce). 1: CeCo₄B, 2: Ce₃Co₁₁B₄, 3: Ce₂Co₇B₃, 4: CeCo₃B₂, 5: Ce₂Co₄B, 6: Ce₂Co₃B, 7: Ce₂Co₅B₂ (earlier CeCo₂B), 8: CeCoB, 9: CeCo₁₂B₆ (earlier CeCo₈B₃), 10: CeCo₄B₄, 11: CeCoB₃, 12: CeCoB₄, 13: Ce₂CoB₂.

P. ROGL

Compound	Structure type Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
CeCoB ₄	YCrB₄ Pbam		AM, Qu 800°C, 330 h, PXD 400°C, 330 h, PXD	BiK 74 KuBCC, 81	Ce 98.9 Co 99.87 B 99.3
CeCoB ₃	unknown		AM, Qu 800°C, 330 h, PXD 400°C, 330 h, PXD	BiK, 74	Ce 98.9 Co 99.87 B 99.3
Ce ₂ CoB ₂	unknown		Am, Qu 400°C, 330 h, PXD	BiK, 74	Ce 98.9 Co 99.87 B 99.3
Ce ₂ Co ₃ B	unknown		AM, Qu 800°C, 400°C, 330 h, PXD	BiK, 74	Ce 98.9 Co 99.87 B 99.3
Ce ₂ Co₄B	unknown		AM, Qu 800°C, 330 h, PXD	BiK, 74	Ce 98.9 Co 99.87 B 99.3
CeCoB ^(†)	P31m, P312, P31m, P3m1, P321, P3m1	a = 8.61(5) c = 5.54(2)	AM, Qu 800°C, 330 h, PXD, ME	BiK, 74	Ce 98.9 Co 99.87 B 99.3
$CeCo_3B_2^{(\dagger\dagger)}$	CeCo ₃ B ₂ P6/mmm	$a = 5.057(3), \rho_{\rm E} = 8.24$ $c = 3.036(2), \rho_{\rm x} = 8.36$	AM, Qu 800°C, 50 h,	KuKB, 69	
		$a = 5.058(2), \rho_{\rm E} = 4.96$ $c = 3.040(2), \rho_{\rm x} = 8.34$	AM, Qu(Ta) 1150°C, 96 h, PXD	NiY, 73	Ce 99.8 Co 99.99 B 99.9
		a = 5.061(4) c = 3.038(2)	AM, Qu(Mo) 800°C, 50 h, PXD	R 0, 73	Ce 98.8 Co 99.5 B 99.0
CeCo ₄ B ^(*)	CeCo ₄ B P6/mmm	$a = 5.005(3), \rho_{\rm E} = 8.37$ $c = 6.932(4), \rho_{\rm x} = 8.49$	AM, Qu 800°C, 50 h	KuB, 73	Ce 99 Co 99.87 B 99.3
$Ce_{3}Co_{11}B_{4}^{(**)}$	Ce ₃ Co ₁₁ B ₄ P6/mmm	$a = 5.045(3), \rho_{\rm E} = 8.32$ $c = 9.925(6), \rho_{\rm x} = 8.39$	AM, Qu 800°C, 50 h	KuB, 73	Ce 99 Co 99.87 B 99.3
$Ce_2Co_7B_3^{(+)}$	Ce ₂ Co ₇ B ₃ P6/mmm	$a = 5.053(3), \rho_{\rm E} = 8.18$ $c = 12.97$ (2), $\rho_{\rm x} = 8.35$	obtained at 25 a/o B after prolonged heat treatment, PXD	KuB, 73	Ce 99 Co 99.87 B 99.3
$CeCo_4B_4^{(++)}$	CeCo ₄ B ₄ P4 ₂ /nmc	$a = 5.059(3), \rho_{\rm E} = 7.49$ $c = 7.063(5), \rho_{\rm x} = 7.65$	single crystals were obtained from slowly cooled melt CeCo ₄ B ₅	KuB, 72	
	-	a = 5.042(3) c = 7.081(5)	AM, Qu 800°C, 330 h, PXD	BiK, 74	Ce 98.9 Co 99.87 B 99 3

 TABLE 1

 Formation and structural data of ternary compounds Ce-Co-B.

Compound	Structure type Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
Ce ₂ Co ₅ B ₂	Ce ₂ Co ₅ B ₂	a = 5.060(3)	AM, Qu		Ce 98.9
denoted as	P6 ₃ /mmc	c = 20.43(2)	800°C, 330 h,	Ku, 78	Co 99.87
CeCo ₂ B by	الم		PXD refinement		B 99.3
BiK, 74		a = 5.08 c = 20.50	no details given	KuC, 78	
$CeCo_{12}B_6^{(\times)}$	SrNi ₁₂ B ₆	$a_{\rm H} = 9.511(6)$	AM, Qu		Ce 99.5
12 0	R3m	$c_{\rm H} = 7.486(6)$	800°C, 270 h, PXD	KuCC, 81	Co 99.9
					B 99.3
		$a_{\rm H} = 9.469(6), \rho_{\rm F} = 7.81$	$AM + M$ in $Al_2O_3(Ar)$		Ce 99.9
		$c_{\rm H} = 7.433(5), \rho_{\rm s} = 7.87$	PXD	NiY, 72	Co 99.99
		$a_{\rm R} = 6.002, \alpha = 104.16^{\circ}$	suscept. data, 5–8 kOe, 80–300 K		B 99.9

TABLE 1 (contd.)

 $(^{(t)}CeCoB$, stable at 800°C, decomposes at lower temperatures into Ce₂CoB₂ and Ce₂Co₅B₂ (formerly CeCo₅B).

^(††)The crystal structure has been refined from single crystal photographs, $R_{bk0} = 0.115$, $R_{0kl} = 0.173$. ^(*)The crystal structure has been refined from single crystal X-ray photographs, $R_{b0l} = 0.136$, $R_{hlt} = 0.114$.

(**)The crystal structure has been refined from single crystal X-ray photographs, $R_{h0l} = 0.138$, $R_{h1l} = 0.141$.

⁽⁺⁾No single crystals were available, thus the structure was refined from X-ray powder photographs on the assumption of a CaCu₅-CeCo₃B₂ intermediate; R = 0.159 for all 68 reflections (CrK₂).

 $^{(++)}$ The structure was refined from single crystal X-ray photographs, $R_{h0l} = 0.088$, $R_{h1l} = 0.126$.

^(x)CeCo₁₂B₆ was earlier formulated as CeCo₈B₃ by Bilonishko et al. (1974), and from rotating crystal photographs a monoclinic symmetry was assigned, C2/c or Cc, a = 11.84(1), b = 9.47(5), c = 7.69(5), $\beta = 106.5(5)^{\circ}$.

(Th₂Zn₁₇-type), CeCo₅ (CaCu₅-type), Ce₂Co₇ (Ce₂Ni₇-type), CeCo₃ (PuNi₃-type), CeCo₂ (MgCu₂-type), Ce₂₄Co₁₁. For the system Co-B, see Sc-Co-B.

Mutual solid solubility of the binary compounds was found to be small; 13 ternary compounds were observed (table 1) and the crystal structures of most of them were determined from single crystal photographs (Laue, rotation and reciprocal lattice photography).

The crystal structures of CeCo₄B, Ce₃Co₁₁B₄, Ce₂Co₇B₃ and CeCo₃B₂ form a homologous series $R_{m+n}Co_{5m+3n}B_{2n}$, from which the existence of compounds with m = 2, n = 1, Ce₃Co₁₃B₂, and m = 1, n = 4, Ce₅Co₁₇B₈ was expected (Kuz'ma and Bilonishko, 1973).

The two ternary borides $CeCoB_3$ (unknown structure type) and $CeCoB_4$ (YCrB₄-type) could not be obtained in homogeneous form and a peritectic or pertectoid type of formation was suggested by Bilonishko and Kuz'ma (1974).

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Ce-Cr-B

Two ternary compounds were characterized by Kuz'ma et al. (1973) during a phase diagram study (X-ray and metallographic analysis) of arc melted and subsequently annealed alloys, sealed in quartz capsules for 360 h at 800°C and 600°C (45–100 a/o Ce), respectively (fig. 6). Starting materials were Cr powder 99.5%, B powder 99.3%, Ce ingot 99.5%. Practically no mutual solid solubility of binary phases was observed. For the Cr–B binary system, see Y–Cr–B. Structural data of the two ternary compounds were determined from single crystal X-ray photographs. CeCrB₄ has the YCrB₄-type of structure, Pbam; a = 5.974(5), b = 11.53(1),



Fig. 6. Ce–Cr–B, partial isothermal sections at 800°C (0–40 a/o Ce), and at 600°C (40–100 a/o Ce). 1: $CeCr_2B_6$, 2: $CeCrB_4$.

c = 3.536(4) (Kuz'ma et al., 1973). Atom parameters of CeCr₂B₆ were refined from single crystal data: CeCr₂B₆-type, Immm; a = 6.560(4), b = 8.318(5), c = 3.102(3), $\rho_{exp} = 6.606$, $\rho_{theor} = 6.10 \text{ kg/dm}^3$ (Kuz'ma and Svarichevskaya, 1973). $R_{hk0} = 0.132$, $R_{hk1} = 0.079$: Ce in 2b) 0, 1/2, 1/2; Cr in 4g) 0, 0.152, 0; B in 4f) 0.365, 1/2, 0; B in 8n) 0.210, 0.330, 0. The short Ce–Ce distances (3.10 Å) obtained suggest Ce to be in the tetravalent state.

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Kuz'ma, Yu.B., S.I. Svarichevskaya and V.N. Fomenko, 1973, Izv. Akad. Nauk SSSR, Neorg. Mater. 9(9), 1542.

Ce-Cu-B

Two partial isothermal sections were derived for the system Ce–Cu–B by Bilonishko (1977) from a röntgenographic study of 50 arc melted alloys at 600°C (region 0–33 a/o Ce) and at 400°C (region 33–100 a/o Ce). Annealing was performed in evacuated silica tubes for 200 h at 600°C and 300 h at 400°C; starting materials were 99.5% Cu and 99.3% B powders and Ce ingot 99.5%. Mutual solid solubilities of Ce–B and Ce–Cu alloys [CeCu₆, CeCu₅ (CaCu₅-type), CeCu₄, CeCu₂, CeCu (FeB-type)] were found to be negligible; no ternary compounds were observed (fig. 7). The solid solubility of Cu in β -rh. B (retrograde at $T > T_E$) has been extensively studied by Lundström and Tergenius (1975). At 600°C the solid solubility of Cu will be less than the value of CuB_{34.4}, which was obtained by Rexer and Petzow (1970) at 950°C.



Fig. 7. Ce–Cu–B, partial isothermal sections at 600°C (0–33 a/o Ce), and at 400°C (33–100 a/o Ce); region CeB₆–Cu–B is proposed.

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Ce-Eu-B

The magnetic susceptibility of solid solutions $Ce_x^{3+}Eu_{1-x}^{2+}B_6$, CaB_6 -type, Pm3m, was studied by Aivazov et al. (1978) within the temperature range of 80–1000 K. Lattice parameters were: EuB_{6.1}: a = 4.1852; $Ce_{0.22}Eu_{0.78}B_{6.1}$: a = 4.171; $Ce_{0.43}Eu_{0.57}B_{6.2}$: a = 4.162; $Ce_{0.6}Eu_{0.4}B_{6.1}$: a = 4.151; $Ce_{0.83}Eu_{0.17}B_{5.9}$: a = 4.147; $CeB_{6.0}$: a = 4.1408.

Reference

Aivazov, M.I., S.V. Aleksandrovski and V.S. Mkrtchyan, 1978, Fiz. Tverd. Tela 20(11), 3446.

Ce-Fe-B

Bilonishko and Kuz'ma (1972) investigated the phase equilibria of the system Ce–Fe–B by means of X-ray and metallographic analysis of 93 specimens, prepared by arc melting of Ce ingots (99.56%), carbonyl–iron powder (99.98%) and B powder (99.4%). Annealing was performed in evacuated quartz capsules at 700°C, 300 h for alloys containing 0–33.3 a/o Ce and at 500°C, 500 h for alloys with 33–100 a/o Ce. All samples were quenched in cold water. The Ce–Fe binary system, containing the two compounds α -Ce₂Fe₁₇ (Th₂Ni₁₇-type) and CeFe₂ (MgCu₂-type), is in good accord with a recent compilation of binary Ce systems by Gschneidner and Verkade (1974); see also Kubaschewski-von Goldbeck (1982). For Fe borides, see Y–Fe–B.

Mutual solid solubility of the binary compounds is small and three ternary compounds were observed in both the as-cast and the annealed alloys (fig. 8).



Fig. 8. Ce-Fe-B, partial isothermal sections at 700°C (0-33 a/o Ce) and at 500°C (33-100 a/o Ce). 1: Ce₃Fe₁₆B, 2: Ce_{1+x}Fe₄B₄ (earlier CeFe₂B₂), 3: Ce₂FeB₃. At 800°C the compound CeFeB₄ was said to be in equilibrium with CeB₄, CeFe₄B₄ and Ce₂FeB₃ (StK, 77).

TABLE 2

R	Ce	Pr	Nd	Sm	Gd	Tb
a	7.090 (1)	7.158 (1)	7.141 (3)	7.098 (1)	7.073 (3)	7.049 (1)
C _{Fe}	3.9102(3)	3.9042(5)	3.9073(7)	3.9124(5)	3.9217(4)	3.919 (1)
C _R	3.4889(4)	3.5301(2)	3.5241(7)	3.4574(2)	3.442 (1)	3.4109(4)
$c_{\rm Fe}/c_{\rm R}$	1.1208(5)	1.1060(5)	1.1087(11)	1.1316(6)	1.1394(12)	1.1490(12)
m = 1, n =	8	10	9	8 .	7	7
(n+m)/n	1.1250	1.1000	1.1111	1.1250	1.1429	1.1429
m = 2, n =	17	19	19 ·	15	15	13
(n + m)/n	1.1176	1.1053	1.1053	1.1333	1.1333	1.1538
m = 3, n =	25	28	28	23	22	20
(n+m)/n	1.1200	1.1071	1.1071	1.1304	1.1364	1.1500
m=4, n=	33	39	37	31	29	27
(n+m)/n	1.1212	1.1026	1.1081	1.1290	1.1379	1.1481
с	129.04	74.18	144.57	58.69	113.73	105.81

Lattice parameters and repeat units of the Fe and R sublattices (in Å) in $R_{1+\iota}Fe_4B_4$, as obtained from single crystal X-ray data; after Braun et al. (1982).

The numbers in parentheses correspond to 1 e.s.d. (estimated standard deviation), except those for the $c_{\text{Fe}}/c_{\text{R}}$ ratio, which correspond to 3 e.s.d. The values of *n* and *m* shown are the smallest integers for which the ratio (n + m)/n lies within the experimental error limits of the measured axial ratio $c_{\text{Fe}}/c_{\text{R}}$ ($\geq 1 + \epsilon$). The *c* parameters in the bottom line refer to the supercells corresponding to the underlined (n + m)/n values.

CeFeB₄ with YCrB₄-type, Pbam, a = 5.934(10), b = 11.50(2), c = 3.511(5), was obtained by Stepanchikova and Kuz'ma (1977) from arc melted compacts (Ce ingots 99%, Fe 99.9% and B 99.3% powders) and subsequent annealing at 800°C, 340 h in evacuated quartz capsules. The crystal structure of Ce₋₃Fe₋₁₆B₋₁ is unknown. CeFe₋₂B₋₂ was later corrected to its actual composition of CeFe₄B₄; single crystals were obtained from a slowly cooled melt of composition (in a/o): Ce(19)Fe(41)B(40). The space group as derived from rotation photographs was claimed to be P4/ncc, a = 7.07(2), c = 27.6(1), revealing an eight-fold superstructure along the *c*-axis: $c = 8c_0$. In this context a series of superstructures Ce_{n+m}(Fe₄B₄)_n, whose crystal structures derive from the NdCo₄B₄-type of structure and are either incommensurate or have unusually large repeat units along the *c*-axis, have been described by Braun et al. (1982) (see table 2); for sample preparation, see Gd_{1+x}Fe₄B₄.

References

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Fig. 9. Ce-Ge-B, isothermal section at 600°C.

Ce-Ge-B

Phase equilibria of the system Ce–Ge–B at 600°C (fig. 9) have been studied by Marko and Kuz'ma (1979), using X-ray and metallographic analysis of arc melted samples, prepared from 99.3% B powder, 99.99% Ge ingot and 99.56% Ce ingot. The samples were homogenized in evacuated quartz capsules at 600°C for 480 h. No ternary compounds were observed. For the Ge–B binary system, see Y–Ge–B. Cerium germanides observed were: Ce₃Ge, Ce₅Ge₃ (Mn₅Si₃-type), Ce₄Ge₃ (Th₃P₄-type), Ce₅Ge₄ (Sm₅Ge₄-type), CeGe (FeB-type), CeGe_{2-x} (0.3 $\leq x \leq 0.4$, GdSi₂-type).

Reference

Marko, M.A. and Yu.B. Kuz'ma, 1979, Izv. Akad. Nauk SSSR, Neorg. Mater. 15(11).

Ce-Hf-B

On the basis of measurements of hexaboride lattice parameters, microhardness, metallographic and X-ray analysis, the solubility of Hf in CeB₆ was shown to be ≤ 0.5 a/o Hf (Bondarenko et al., 1971).

Reference

Bondarenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73.

Ce-Ir-B

At least two ternary phases exist in the Cr-Ir-B system. Congruent melting behavior was reported by Rogl (1979) for $CeIr_4B_4$ (metallographic and X-ray

analysis), NdCo₄B₄-type, P4₂/n, a = 7.642(3), c = 3.970(2). For sample preparation, see LaOs₄B₄. Magnetic behavior was studied by Hiebl et al. (1982), $T_n = 1.5$ K.

CeIr₃B₂ crystallizes with ErIr₃B₂-type (possible space group C2/m), a = 5.502(6), b = 9.526(9), c = 3.090(4), $\beta = 90.8(1)^{\circ}$ (Ku and Meisner, 1981; X-ray powder diffractometry of arc melted samples).

References

Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128. Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Rogl, P., 1979, Monatsh. Chem. 110, 235.

Ce-La-B

Sato et al. (1981) investigated the effects of La substitution on the Kondo state in a $Ce_{0.75}La_{0.25}B_6$ alloy (CaB₆-type; no crystallographic details given).

Reference

Sato, N., T. Komatsubara, S. Kunii, T. Suzuki and T. Kasuya, 1981, Effects of La-substitution on the Kondo state in CeB₆, in: Valence Fluctuations in Solids, eds. L.M. Falicov, W. Hanke and M.B. Maple (North-Holland, Amsterdam) pp. 259–262.

Ce-Mn-B

The phase diagram presented in fig. 10 is primarily based on the work of Kuz'ma and Romashov (1975) (X-ray and metallographic analysis). Samples were prepared by arc melting compacts of Ce ingot 99.5%, and Mn 99.5% and B 99.3% powders, and subsequent heat treatment in evacuated silica tubes for 400 h. The region 0-33 a/o Ce was investigated at 800°C, the section containing 33–100 a/o Ce at



Fig. 10. Ce-Mn-B, partial isothermal sections at 800°C (0-40 a/o Ce) and at 600°C (40-100 a/o Ce).

600°C. Solid solubilities of the binary compounds were negligible; CeMnB₄ with YCrB₄-type, Pbam, a = 5.977(5), b = 11.53(1), c = 3.571(4) is the only ternary compound.

No details were reported by Kuz'ma and Romashov (1975) concerning the existence and crystal structures of the binary phases. MnB_2 (AlB₂-type) was confirmed to be a high-temperature phase and according to Andersson and Carlsson (1970) decomposes eutectoidically into Mn_3B_4 (Ta_3B_4 -type) and MnB_4 (MnB_4 -type) at $T \approx 1050-1100^{\circ}C$ (see also Papesch and Nowotny, 1973). Furthermore, Papesch and Nowotny (1973) obtained at 51-55 a/o B and $\approx 1000^{\circ}C$, besides MnB with FeB-type, a new low-temperature(?) phase, whose structure is closely related to the CrB-type. Kanaizuka (1982) confirmed the solid state transition FeB-type $\rightleftharpoons CrB$ -type at $T \approx 1050^{\circ}C$; however, at slightly lower temperatures ($T \leq 900^{\circ}C$) the diffraction patterns were said to be due to the CrB-type phase plus another phase for which the low-temperature modification of FeB was suggested (see Y-Fe-B).

At variance with earlier phase diagram data concerning the orthorhombic compound " $Mn_{\sim 4}B$ " (see e.g. Moffatt, 1976), Tergenius (1981) was able to precisely determine, from a single crystal X-ray refinement study, a practically complete boron occupation of 98.2% yielding an actual metal to boron ratio of ≈ 2 (space group: Fddd, R = 0.029). Thus the notation o- Mn_2B was suggested in order to distinguish this phase from the tetragonal phase t- Mn_2B (CuAl₂-type). Samples of a nominal composition of $Mn_{0.81}B_{0.19}$, prepared by arc melting and after prolonged heat treatment at 1000°C in vacuum, contained o- Mn_2B in equilibrium with α -Mn. No two-phase sample revealing the two structure types o,t- Mn_2B could be obtained and no transformation between the two types has been observed. Indication of a higher B content for " Mn_4B " was also given by Papesch and Nowotny (1973).

The maximum solubility of Mn in β -rhombohedral boron as determined by Andersson and Callmer (1974) by single crystal diffractometry is MnB_{~23}. The crystals investigated [R3m, a = 10.9875(8), c = 23.9937(28)] were taken from samples with initial composition "MnB_{9.2}", prepared by arc melting under argon (B 99.8%, Mn 99.99%). From powder photographs, Carlsson and Lundström (1970) reported a = 10.9907(8), c = 23.9964(24).

References

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Tergenius, L.E., 1981, J. Less-Common Metals 82, 335.

Ce-Mo-B

Using X-ray analysis the phase equilibria of the system Ce-Mo-B were investigated by Mikhalenko and Kuz'ma (1976) at 800° C for the region 0-67 a/o Ce



Fig. 11. Ce-Mo-B, partial isothermal sections at 800°C (0-67 a/o Ce), and at 600°C (67-100 a/o Ce).

and at 600°C for the region 67–100 a/o Ce (fig. 11); a ternary compound $Ce_{\sim 1}Mo_{\sim 1}B_{\sim 3}$ with unknown structure type was observed. For the Mo–B binary system, see Y–Mo–B.

Reference

Mikhalenko, S.I. and Yu.B. Kuz'ma, 1976, Poroshk. Metall. 158(2), 56.

Ce-Nb-B

Phase equilibria within an isothermal section of the system Ce-Nb-B at 800°C, as presented in fig. 12, were established by Mikhalenko and Bilensh (1979) by means



Fig. 12. Ce-Nb-B, isothermal section at 800°C.

of X-ray analysis of 40 alloys, which were arc melted and subsequently heat treated in evacuated silica tubes for 800 h at 800°C. Starting materials were of 99.9% min. purity. Mutual solid solubilities of binary compounds were negligible and no ternary compounds were observed. The binary niobium borides are in good accord with phase diagram data by Rudy and Windisch (1965): Nb₃B₂ (U₃Si₂-type), NbB (CrB-type), Nb₃B₄ (Ta₃B₄-type), Nb_{1-x}B₂ (AlB₂-type).

The variation of the microhardness of NbB₂ was measured by Lundström et al. (1982) as a function of the boron content of its homogeneous range: $1830 \times 10^7 \text{ N/m}^2$ at 66 a/o B and 2090 $\times 10^7 \text{ N/m}^2$ at 70 a/o B. NbB₂ crystallizes with the AlB₂-type of structure and is likely to exhibit defects on the metal sublattice.

References

Lundström, T., B. Lönnberg and I. Westman, 1982, The microhardness of NbB₂ and TaB₂ within the homogeneity range, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21–25), Proceedings II B10.

Mikhalenko, S.I. and O.I. Bilensh, 1979, Vestn. Lvov Univ. Ser. Khim. 21, 42.

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Ce-Ni-B

Phase equilibria were investigated (Kuz'ma and Bilonishko, 1971) (fig. 13) by X-ray analysis of 133 alloys prepared from Ni 99.98% and B 99.3% powders and Ce 98.9% ingot by arc melting and subsequent annealing in evacuated quartz capsules at 800°C, 700 h and for the region Ce–CeNi₂–CeB₄ at 400°C, 500 h. Ce–Ni compounds: CeNi₅ (CaCu₅-type), Ce₂Ni₇, CeNi₃, CeNi₂ (MgCu₂-type), CeNi (CrB), Ce₇Ni₃ (Th₇Fe₆-type) are in agreement with a recent phase diagram compilation by



Fig. 13. Ce–Ni–B partial isothermal sections at 800°C (0–33 a/o Ce), and at 400°C (33–100 a/o Ce). 1: Ce₃Ni₁₃B₂ (earlier CeNi₅B), 2: CeNi₄B, 3: Ce₂Ni₂₁B₆, 4: CeNi₁₂B₆, 5: CeNi₂B₃, 6: CeNi₂B.

Compound	Structure type, Space Group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
$Ce_2Ni_{21}B_6^{(\bullet)}$	Cr ₂₃ C ₆ Fm3m	a = 10.678(6)	AM, Qu 800°C, 700 h, PXD	KuB, 71	Ce 98.9 Ni 99.98 B 99.3
CeNi ₁₂ B ₆	Cmcm, Cmc2 ₁ Ama2	$a = 9.63(2), \rho_{\rm E} = 7.73$ $b = 7.39(2), \rho_{\rm x} = 7.67$ c = 11.13(3)	AM, Qu 800°C, 700 h, PXD KuB, 71 small region of homogeneity		Ce 98.9 Ni 99.98 B 99.3
$Ce_3Ni_{13}B_2^{(**)}$	Nd ₃ Ni ₁₃ B ₂ P6/mmm	a = 4.954(3) c = 10.972(13)	Am, Qu 800°C, 700 h, PXD	KuB, 81	Ce 99.07 Ni 99.22 B 99.3
CeNi₄B	P6/mmm, P622 P6 mm, P6m2 or P62m	$a' = 40.0(1), \ \rho_{\rm E} = 8.46$ $c = 6.98(1), \ \rho_{\rm x} = 8.48$ $a' = 8a_0$	AM, Qu 800°C, 700 h, Single crystal rotation photographs	KuB, 71	Ce 99.07 Ni 99.22 B 99.3
CeNi ₂ B ₃	I4/mmm I4m2, I42m I4mm or I42	a = 7.62(2) c = 8.63(2)	AM, Qu 800°C, 700 h PXD	KuB, 71	Ce 99.07 Ni 99.22 B 99.3
CeNi ₂ B	unknown		AM, Qu 800°C, 700 h PXD	KuB, 71	Ce 99.07 Ni 99.22 B 99.3

TABLE 3 Formation and structural data of ternary compounds Ce-Ni-B.

^(*)X-ray intensities were calculated for Ce in 8c), Ni in 4a), 32f) x = 0.385, 48h) x = 0.165, B in 24e) x = 0.275; agreement was satisfactory.

^(**)This compound probably corresponds to CeNi₅B, earlier reported with pseudohexagonal cell: a = 34.70(5), b = 4.96(1), c = 11.00(2), $\beta = 90.0(1)^{\circ}$, P2₁/m or P2₁ (Kuz'ma and Bilonishko, 1971).

Gschneidner and Verkade (1974). For nickel borides see Y-Ni-B. From lattice parameter changes the mutual solubilities of binary compounds were found to be insignificant. Six ternary compounds were observed from both the as-cast and heat treated alloys (table 3).

From a preliminary single crystal X-ray study of the ternary phase CeNi₄B Kuz'ma and Bilonishko (1971) derived a hexagonal symmetry for a subcell $a_0 = 5.00(1)$, $c_0 = 6.98(1)$, which is likely to correspond to a CeCo₄B-type atomic arrangement. The presence of weak reflection-layer lines on the X-ray single crystal photographs, however, revealed an eight-fold superstructure in the direction of the *a*-axis, $a = 8a_0$; the complete unit cell thus consists of 64 subcells.

References

Gschneidner Jr., K.A. and M.E. Verkade, 1974, Selected Cerium Phase Diagrams, Document IS-RIC-7, Iowa State Univ., Ames, IA, USA, p. 28.

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Kuz'ma, Yu.B. and N.S. Bilonishko, 1981, Dopov. Akad. Nauk Ukr. RSR, Ser. A 10, 88.

Ce-Os-B

CeOs₄B₄, NdCo₄B₄-type, P4₂/n, a = 7.538(3), c = 4.005(2), forms congruently from the melt (Rogl, 1979; X-ray and metallographic analysis). For sample preparation, see LaOs₄B₄. Magnetic properties were investigated by Rupp et al. (1979) and Hiebl et al. (1982); $T_n = 1.5$ K.

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Ce-Re-B

The existence of two ternary compounds in the Ce–Re–B system has been mentioned: CeReB₄ with YCrB₄-type, Pbam (Kuz'ma and Svarichevskaya 1974) and CeRe₄B₄ (unknown structure type; Mikhalenko et al., 1977).

Using X-ray, metallographic and microhardness analysis, the solubility of Re in CeB_6 was found to be $\leq 0.5 a/o$ Re (Bondarenko et al., 1971).

References

Bondarenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73.

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Ce-Rh-B

Ku et al. (1980) investigated the crystal structure (powder X-ray analysis) as well as magnetic and superconducting properties of arc melted alloys of composition CeRh₃B₂ (CeCo₃B₂-type, P6/mmm), a = 5.474(6), c = 3.085(4), $T_n = 1.2$ K. Dhar et al. (1981) gave a = 5.477, c = 3.091; magnetic properties were measured within 77-500 K, alloys were arc melted.

For the perovskite-type boride $\text{CeRh}_3\text{B}_{1-x}$ with $\text{Cu}_3\text{Au-type}$, a = 4.096, x = 0.45(?), see also R-Rh-B.

References

Dhar, S.K., S.K. Malik and R. Vijayaraghavan, 1981, J. Phys. C: Solid State Phys. 14, L321; J. Appl. Phys. 53, 8074.

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

Ce-Ru-B

No phase diagram is available yet for the Ce–Ru–B system. From X-ray powder diffractometry of arc melted samples, Johnston (1977) found that CeRu₄B₄ adopts the LuRu₄B₄-type of structure, I4₁/acd, a = 7.470(5), c = 15.085(10); $T_n = 1.5$ K.

The crystal structure of CeRu₃B₂ (CeCo₃B₂-type, P6/mmm) was determined from

X-ray powder data by Hiebl et al. (1980), a = 5.523(4), c = 2.991(2), and the melting behavior was found to be congruent; accordingly Ku et al. (1980) reported a = 5.527(6), c = 2.991(4). For sample preparations, see YRu₃B₂. In a study of the magnetic properties (77–400 K) of the compound CeRu₃B₂, Dhar et al. (1981) confirmed the structure but gave slightly larger lattice parameters: a = 5.534, c = 2.999 (X-ray powder diffraction, samples were arc melted).

References

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Ce-Si-B

Phase equilibria at 800°C (partial isothermal section CeB₆–Si–Ce) were investigated by Chaban and Kuz'ma (1971) by means of X-ray and metallographic analysis of arc melted and subsequently annealed specimens (500 h at 800°C in evacuated silica tubes). Materials used were Ce ingot, 99.56%, B powder 99.3%, Si powder 99.99%.

No ternary compounds were observed and mutual solid solubilities of binary phases were negligible. Cerium silicides observed: Ce_5Si_3 (Cr_5B_3 -type), Ce_3Si_2 (U_3Si_2 -type), Ce_5Si_4 (Zr_5Si_4 -type), CeSi (FeB-type), Ce_3Si_5 (GdSi₂-type), CeSi₂ (ThSi₂-type) are in agreement with a recent compilation by Gschneidner and Verkade (1974). According to the melting point of Ce (795°C), the Ce-rich corner is liquid at 800°C (fig. 14). See Y–Si–B for the B–Si binary system.



Fig. 14. Ce–Si–B, isothermal section at 800°C; region B–Si–CeB₆ is proposed. The Ce-rich region is liquid (ℓ) at 800°C.

References

Chaban, N.F. and Yu.B. Kuz'ma, 1971, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1048. Gschneidner Jr., K.A. and M.E. Verkade, 1974, Selected Cerium Phase Diagrams, Document IS-RIC-7, Iowa State Univ., Ames, IA, USA, p. 36.

Ce-Sm-B

Structural and physical properties of solid solutions $Ce_{1-x}Sm_xB_6$ were studied by Aivazov et al. (1980) on a series of samples prepared by borothermal reduction of the mixed oxides at 1700°C in vacuum. X-ray and chemical analysis revealed a continuous solid solubility of SmB_{5.7} to CeB_{6.1}, CaB₆-type, Pm3m (table 4). Magnetic susceptibilities (80–1000 K; 3, 5, 10 kOe) revealed Sm-ions to be present in different valence states. Hall emf, electrical conductivity and thermo-emf were also measured on specimens obtained by hotpressing at 1900–2000°C, 500 kg/cm² in vacuum.

TABLE 4 Lattice parameters and physical properties of $Ce_{1-x}Sm_xB_6$ -alloys; after Aivazov et al. (1980).

Chemical composition	Lattice constant a (Å)	Hall coefficient $R_{\rm H} \times 10^4 ({\rm cm}^3/{\rm C})$ $(T = 295 {\rm K})$	Magnetic susceptibility $\chi \times 10^6 \text{ (cm}^3/\text{g)}$ (T = 80 K)
CeB ₆₁	4.1408 ± 3	-4.3	25.0
$Sm_{0.08}Ce_{0.92}B_{5.95}$	4.1412 ± 3	-4.2	25.4
$Sm_{0.18}Ce_{0.82}B_{6.0}$	4.1418 ± 2	- 5.4	26.8
$Sm_{0.25}Ce_{0.75}B_{5.9}$	4.1424 ± 2	- 5.2	28.0
$Sm_{0.35}Ce_{0.65}B_{5.7}$	4.1421 ± 3	- 6.0	26.2
Sm _{0.50} Ce _{0.50} B _{5.0}	4.1418 ± 2	-6.5	24.0
$Sm_{0.62}Ce_{0.38}B_{5.7}$	4.1403 ± 3	-6.2	23.3
$Sm_{0.68}Ce_{0.34}B_{5.9}$	4.1399 ± 3	-6.5	21.1
$Sm_{0.78}Ce_{0.22}B_{5.7}$	4.1378 ± 3	- 3.5	19.0
$Sm_{0.89}Ce_{0.11}B_{5.9}$	4.1358 ± 2	- 1.0	17.7
SmB _{5.7}	4.1334 ± 2	+ 2.5	15.3

Reference

Aivazov, M.I., S.V. Aleksandrovich, B.A. Evseev, A.Yu. Koropova and V.S. Mkrtchyan, 1980, Izv. Akad. Nauk SSSR, Neorg. Mater. 16(3), 450; see also 1982, Fiz. Tverd. Tela 24(9), 2667.

Ce-Ta-B

On the basis of measurements of hexaboride lattice parameters, microhardness, metallographic and X-ray analysis, the solubility of Ta in CeB₆ was shown to be $\leq 0.5 \text{ a/o}$ Ta (Bondarenko et al., 1971).

Reference

Bondarenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73.


Fig. 15. Ce–Th–B, partial isothermal section ($\geq 75 \text{ a/o B}$) at 1600°C.

Ce-Th-B

A partial Ce-Th-B phase diagram at 1600°C for the boron-rich region containing 70-85 a/o B (fig. 15) has been proposed by Stecher et al. (1965) and Benesovsky et al. (1967) on the basis of X-ray analysis on sintered specimens produced from powdered cerium hydride containing 0.5% O, Th powder containing 0.4% O and B powder with a purity of 96.5% B. A typical oxygen content of the sintered alloys was 0.3-0.8 a/o O (10 h in high vacuum). Continuous solid solutions were observed for CeB₄-ThB₄ as well as for CeB₆-ThB₆. The concentration dependence of lattice parameters indicates different valence states for Ce in the solid solutions Ce_{1-x}Th_xB₄ and Ce_{1-x}Th_xB₆. From tie line positions the thermodynamic interaction parameters of the tetraboride and hexaboride solutions were calculated on the basis of a regular solution model: ϵ (Th_{1-x}Ce_xB₄) = 4500 cal/mole and ϵ (Th_{1-x}Ce_xB₆) = 3800 cal/mole.

According to a more recent careful X-ray and neutron diffraction and density study by Etourneau et al. (1971) the homogeneous range of $Th_{1-x} \square_x B_6$ at 1300°C was determined to be within x = 0 (a = 4.1105) and x = 0.22 (a = 4.1125). From this a similar situation is likewise to be found at higher temperatures.

References

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Ce-U-B

Partial phase diagrams at 1600° C and 1900° C for the boron-rich region of the system Ce–U–B containing 75–100 a/o B have been determined by Benesovsky et al. (1967) and Stecher et al. (1965) by means of X-ray analysis of sintered specimens,



Fig. 16. Ce–U–B, partial isothermal section ($\geq 67 \text{ a/o B}$) at 1600°C.

produced from powdered cerium hydride (0.5% O), U powder (0.25% O) and boron (96.5% B). A typical oxygen content of the reaction products was 0.3–0.8 a/o O. Due to the sluggish reaction kinetics, samples of the section CeB_4 –UB₄ were additionally annealed for 15–20 h at 1900–2000°C. ($Ce_{1-x}U_x$)B₄ forms a continuous solid solution with negative deviation of lattice parameters from Vegard's rule. Ternary solubility of UB₂, CeB₆, UB₁₂ was found to be negligible. Phase equilibria at 1600°C and at 1900°C were found to be identical; see fig. 16.

References

Benesovsky, F., P. Stecher, H. Nowotny and W. Rieger, 1967, Colloq. Int. CNRS (Paris) 157, 419. Stecher, P., F. Benesovsky and H. Nowotny, 1965, Planseeberichte für Pulvermetallurgie 13(1), 37.

Ce-V-B

Phase equilibria in the Ce–V–B system at 800°C (fig. 17) were established by X-ray analysis of 40 arc melted and subsequently heat treated (in evacuated silica tubes, 800°C, 800 h) alloys (Mikhalenko and Bilensh, 1979). Starting materials were of 99.9 min. purity. Solid solubilities of binary compounds were negligible and no ternary compounds were found to exist. The vanadium borides observed: V_2B_3 (U_3Si_2 -type), VB (CrB-type), V_5B_6 (V_5B_6 -type), V_3B_4 (Ta_3B_4 -type), V_2B_3 (V_2B_3 -type) and VB₂ with AlB₂-type are in good accordance with a recent critical assessment of the V–B binary by Spear et al. (1981).

References

Mikhalenko, S.I and O.I. Bilensh, 1979, Vestn. Lvov Univ., Ser. Khim. 21, 42. Spear, K.E., J.H. Blanks and M.S. Wang, 1981, J. Less-Common Metals 82, 237.



Fig. 17. Ce-V-B, isothermal section at 800°C.

Ce-W-B

Phase equilibria of the system Ce–W–B, as presented in fig. 18, were investigated by Mikhalenko and Kuz'ma (1976) by means of X-ray analysis at 800°C for the region 0–67 a/o Ce and at 600°C for the region 67–100 a/o Ce. Mutual solubilities of Ce and W borides were found to be small; no ternary compounds were observed. For the W–B binary system, see La–W–B. Using X-ray, metallographic and microhardness analysis, the solubility of W in CeB₆ was observed to be less than 0.5 a/o W (Bonderenko et al., 1971).



Fig. 18. Ce-W-B, partial isothermal sections at 800°C (0-67 a/o Ce), and at 600°C (67-100 a/o Ce).

References Bonderenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73. Mikhalenko, S.K. and Yu.B. Kuz'ma, 1976, Poroshk. Metall. 158(2), 56.

Dy-Co-B

Eight ternary compounds have been established in the Dy-Co-B system. The experimental details and results of X-ray studies are summarized in table 5.

Formation and structural data of ternary compounds Dy-Co-B.							
Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity		
DyCoB ₄	YCrB₄ Pbam	a = 5.885(10) b = 11.40 (2) c = 3.403(5)	AM, Qu 800°C, 340 h, PXD	StK, 77	Dy 99.0 Co 99.9 B 99.3		
DyCo ₄ B ₄	$CeCo_4B_4$ P4 ₂ /nmc	a = 5.026(3) c = 7.014(5)	no details given, PXD	KuB, 72			
DyCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	$a = 3.546(4), \rho_{\rm E} = 8.50$ $c = 9.354(6), \rho_{\rm x} = 8.53$	AM, Qu (Ta) 800°C, 150 h, PXD	NiSY, 73	Dy 99.5 Co 99.99 B 99.9		
		a = 3.558 c = 9.327	AM, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Dy 99.7 Co 99.5 B 99.0		
DyCo ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.028(3) c = 3.015(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69			
		$a = 5.031(3), \rho_{\rm E} = 5.45$ $c = 3.021(2), \rho_{\rm x} = 9.05$	AM, Qu(Ta) 1150°C, 96 h, PXD	NiY, 73	Dy 99.8 Co 99.99 B 99.9		
		a = 5.033(4) c = 3.015(1)	AM, Qu 800°C, 50 h, PXD	Ro, 73	Dy 99.7 Co 99.5 B 99.0		
DyCo₄B	CeCo ₄ B P6/mmm	a = 4.991(3) c = 6.863(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Dy 99 Co 99.87 B 99.3		
Dy ₃ Co ₁₁ B ₂	$\frac{\text{Ce}_3\text{Co}_{11}\text{B}_2}{\text{P6/mmm}}$	a = 5.048(3) c = 9.839(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Dy 99 Co 99.87 B 99.3		
Dy ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.046(3) c = 12.84 (2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Dy 99 Co 99.87 B 99.3		
DyCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.452(3)$ $c_{\rm H} = 7.451(4)$	AM, Qu 800°C, 270 h, PXD	KuCC, 81	Dy 99.5 Co 99.95 B 99.4		

TABLE 5

References

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Kuz'ma, Yu.B. and N.S. Bilonishko, 1973, Kristallografiya 18(4), 710.

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Rogl, P., 1973, Monatsh. Chem. 104, 1623.

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

Dy-Cr-B

Kuz'ma (1970), using X-ray powder analysis, found that DyCrB₄ crystallizes with the YCrB₄-type of structure, Pbam, a = 5.792(5), b = 11.48(1), c = 3.451(4).

Reference

Kuz'ma, Yu.B., 1970, Kristallografiya 15(2), 372.

Dy-Fe-B

DyFeB₄, as characterized by Stepanchikova and Kuz'ma (1977), has the YCrB₄-type of structure, Pbam, a = 5.885(10), b = 11.38(2), c = 3.403(5); for alloy preparation, see YFeB₄.

Dy₃FeB₇ crystallizes with the Y₃ReB₇-type of structure, Cmcm, a = 3.375, b = 15.54, c = 9.403 (Stepanchikova and Kuz'ma, 1980). For sample preparation, see Y₃FeB₇.

DyFe₂B₂ was characterized by Stepanchikova et al. (1979) with the ThCr₂Si₂-type of structure, I4/mmm, a = 3.537(5), c = 9.441(10), from X-ray powder analysis of arc melted alloys, which subsequently have been annealed in evacuated quartz capsules at 800°C for 720 h.

References

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1980, Poroshk. Metall. 214(10), 44.

Stepanchikova, G.F., Yu.B. Kuz'ma and B.I. Chernjak, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 950.

Dy-Ge-B

The influence of boron additions to R_5Ge_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formula: Dy_5Ge_3 , $Dy_5Ge_3B_{0.5}$, $Dy_5Ge_3B_{1.0}$, $Dy_5Ge_3B_{1.5}$ and $Dy_5Ge_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a min. purity of 99.9% in Ta crucibles to 1600°C under He atmosphere. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Dy_5Ge_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Ge_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substi-

			/-	
	X = Si		X = Ge	
	a (Å)	c (Å)	a (Å)	c (Å)
La_5X_3		_	8.95	6.90
$La_5X_2B_0$	_	_	8.96	6.89
$La_5X_3B_{10}$			8.95	6.88
$La_5X_3B_15$	_		8.96	6.89
$La_5X_3B_2$	-	_	8.95	6.89
$Nd_5X_3B_{0.5}$	8.71	6.61		
$Nd_5X_3B_{1,0}$	8.68	6.60		
$Nd_5X_3B_{1.5}$	8.65	6.59		
$Nd_5X_3B_2$	8.65	6.57	_	
Gd_5X_3	8.52	6.39	8.57	6.43
$Gd_5X_3B_{0.5}$	8.50	6.39	8.57	6.43
$Gd_5X_3B_{1,0}$	8.50	6.38	8.57	6.43
$Gd_5X_3B_{1.5}$	8.47	6.40	8.56	6.43
$\mathbf{Gd}_5\mathbf{X}_3\mathbf{B}_2$	8.50	6.40	8.56	6.42
Tb_5X_3	8.43	6.30	8.49	6.37
$Tb_{5}X_{3}B_{0.5}$	8.44	6.32	8.49	6.37
$Tb_5X_3B_{1.0}$	8.45	6.33	8.49	6.37
$Tb_5X_3B_{1.5}$	8.44	6.33	8.47	6.36
$Tb_5X_3B_2$	8.44	6.33	8.51	6.38
Dy ₅ X ₃	8.40	6.28	8.44	6.33
$Dy_5X_3B_{0.5}$	8.40	6.30	8.44	6.33
$Dy_5X_3B_{1.0}$	8.40	6.30	8.42	6.32
$Dy_5X_3B_{1.5}$	8.40	6.30	8.42	6.32
$Dy_5X_3B_2$	8.37	6.28	8.46	6.35

TABLE 6Lattice parameters of boron-containing M_5X_3 compounds; afterMayer and Felner (1974).

tution Ge/B, which probably could explain the irregular variation of lattice parameters (see table 6); a reinvestigation seems to be necessary.

Reference

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Dy-Ir-B

From an X-ray analysis of arc melted samples Ku and Meisner (1981) found that DyIr₃B₂ is isostructural with ErIr₃B₂ (possible space group C2/m), a = 5.437(6), b = 9.393(9), c = 3.106(4), $\beta = 91.1(1)^{\circ}$; and that $T_{\rm m} = 17.7$ K.

 $DyIr_4B_4$ with a NdCo₄B₄-type subcell was found to be metastable by Rogl (1979) (X-ray analysis of as-cast as well as alloys annealed at 1400°C, 24 h in high vacuum, BN substrate).

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Rogl, P., 1979, Monatsh. Chem. 110, 235. Dy-La-B: see notes added in proof

Dy-Mn-B

The crystal structure of DyMnB₄, YCrB₄-type, Pbam, a = 5.897(5), b = 11.39(1), c = 3.439(5), was characterized by Kuz'ma (1970) from X-ray powder diffraction; for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Dy-Mo-B

Kuz'ma and Svarichevskaya (1972), who used X-ray powder diffraction, found DyMoB₄ to be isotypic with the YCrB₄-type of structure, Pbam, a = 6.033(5), b = 11.64(1), c = 3.596(5); for sample preparation, see GdMoB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(2), 166.

Dy-Ni-B (see also notes added in proof)

No ternary phase diagram exists for the Dy-Ni-B system.

Niihara et al. (1973) mentioned the occurrence of a ternary DyNi₄B with presumably the YNi₄B-type structure; Kuz'ma et al. (1981a) confirmed the CeCo₄B-type of structure and reported a = 4.977(1), c = 6.940(3), P6/mmm; see also YNi₄B.

From arc melted and annealed alloys (800°C, 360 h in evacuated silica tubes) Kuz'ma and Chaban (1979) observed by X-ray and metallographic analysis the formation of a compound Dy₃Ni₇B₂. Starting materials were Dy ingots 99.5%, B power 99.3%, Ni powder 99.98%; the crystal structure was refined from single crystal photographs, R = 0.122. The crystal structure of Dy₃Ni₇B₂ (Dy₃Ni₇B₂-type, P6₃/mmc, a = 5.078(2), c = 14.331(10), $\rho_{exp} = 9.44$, $\rho_{theor} = 9.54$ kg/dm³) is a member of the homologous series based on the structure types of MgZn₂ and CeCo₃B₂.

DyNi₁₂B₆ has the SrNi₁₂B₆-type of structure, R $\overline{3}$ m, $a_{\rm H} = 9.520(6)$, $c_{\rm H} = 7.410(6)$ (Kuz'ma et al., 1981b). For sample preparation, see YCo₁₂B₆.

References

Kuz'ma, Yu.B. and N.F. Chaban, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 88.

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981a, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Kuz'ma, Yu.B., G.V. Chernjak and N.F. Chaban, 1981b, Dopov. Akad. Nauk Ukr. RSR, Ser. A 12, 80. Niihara, K., Y. Katayama and S. Yajima, 1973, Chem. Lett. (Chem. Soc. Jpn) 613.

Dy-Os-B

Five ternary Dy–Os–B compounds have been identified; see table 7 for experimental procedures and the results of X-ray studies.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
DyOs₿₄	YCr B₄ Pbam	a = 5.954 (3) b = 11.527 (6) c = 3.553 (2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting ME, PXD suscept., 80–300 K	Ro, 78 SoR, 79	Dy 99.9 Os 99.9 B 99.0
Dy ₂ OsB ₆	Y ₂ ReB ₆ Pbam	a = 9.1542(26) b = 11.5211(51) c = 3.6435(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE PXD	RoN, 82	Dy 99.9 Os 99.9 B 99.7
DyOsB ₂	LuRuB ₂ Pnma	a = 5.869 (6) b = 5.297 (5) c = 6.369 (7)	AM(Zr), Ta tubes 1250°C, 24 h 800°C, 9 d PXD, $T_m = 25.3$ K	ShKPJK, 80 KuS, 80	99.9
DyOs ₄ B ₄	YOs ₄ B ₄ tetragonal	a = 7.4559(7) c = 32.7264(56)	AM, HT, 1400°C, 12 h HV, BN substrate PXD, $T_m = 4.7$ K	RoHS, 82	Dy 99.9 Os 99.9 B 99.7
DyOs ₃ B ₂	YOs ₃ B ₂ (?) orthorh. (?)	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$	$AM(Zr)$ $PXD, T_m = 24.9 \text{ K}$	Ku, 80	99.9

TABLE 7 Formation and structural data of ternary compounds Dy-Os-B.

References

Ku, H.C., 1980, Thesis, Univ. of California at San Diego, USA.

Ku, H.C. and R.N. Shelton, 1980, Mater. Res. Bull. 15(10), 1441.

Rogl, P., 1978, Mater. Res. Bull. 13, 519.

- Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: The Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353-356.
- Rogl, P., K. Hiebl and M.J. Sienko, 1982, Structural chemistry and magnetic behavior of RM₄B₄ borides, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21–25), Proceedings, II A4.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Dy-Re-B (see also notes added in proof)

DyReB₄ with YCrB₄-type, Pbam, a = 5.977(5), b = 11.55(1), c = 3.572(5), was prepared by Kuz'ma and Svarichevskaya (1972a) from arc melted alloys annealed at 1000°C, 360 h in evacuated quartz capsules (Dy ingot 98%, Re 99.5% and B 99.3% powders).

 Dy_2ReB_6 is isostructural with Y_2ReB_6 -type, Pbam, a = 9.157(5), b = 11.54(1), c = 3.672(4) (Kuz'ma and Svarichevskaya, 1972b).

 Dy_3ReB_7 crystallizes with Y_3ReB_7 -type, Cmcm, a = 3.513(2), b = 15.78(1), c = 9.358(4) (Kuz'ma and Mikhalenko, 1976).

DyRe₁₁B is cubic, crystal structure unsolved (Mikhalenko et al., 1981).

References

Kuz'ma, Yu.B. and S.I. Mikhalenko, 1976, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1029.

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Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972b, Kristallografiya 17(3), 658.

Mikhalenko, S.F., N.F. Chaban and Yu.B. Kuz'ma, 1981, J. Less-Common Metals 82, 365.

Dy-Rh-B

Ku and Meisner (1981) investigated the crystal structure of DyRh₃B₂ by means of X-ray powder diffractometry of arc melted alloys: ErIr₃B₂-type of structure, possible space group C2/m, a = 5.379(6), b = 9.331(9), c = 3.093(4), $\beta = 90.9(1)^\circ$; $T_{\rm m} = 38.0$ K.

DyRh₄B₄ has the CeCo₄B₄-type of structure, P4₂/nmc, a = 5.302(3), c = 7.395(2) (Vandenberg and Matthias, 1977; X-ray powder diffractometry); for sample description and preparation, see YRh₄B₄. $T_m = 12.03$ K (Matthias et al., 1977). The magnetic order was said to appear unstable and its ferromagnetic nature was put into question by Acker and Ku (1981).

For the existence of a perovskite-type phase $DyRh_3B_{1-x}$ with AuCu₃-type, a = 4.159, x = 0.1, see also R-Rh-B.

References

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Dy-Ru-B

No ternary phase diagram exists for the Dy-Ru-B system, but the X-ray crystallographic data for five ternary compounds are summarized in table 8.

References

Hiebl, K., P. Rogl, E. Uhl and M.J. Sienko, 1980, Inorg. Chem. 19(11), 3316.

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Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
DyRuB ₄	YCrB₄ Pbam	a = 5.948(3) b = 11.513(6) c = 3.541(2)	AM, HT, 1600°C, 12 h HV, W substrate congruent melting, PXD, ME suscept., 80–300 K	Ro, 78 SoR, 79	Dy 99.9 Ru 99.9 B 99.0
Dy ₂ RuB ₆	Y ₂ ReB ₆ Pbam	a = 9.1433(23) b = 11.5067(18) c = 3.6489(2)	AM, HT, 1600°C, 12 h HV, W substrate, PXD	RoN, 82	Dy 99.9 Ru 99.9 B 99.0
DyRuB ₂	LuRuB ₂ Pnma	a = 5.886(6) b = 5.300(5) c = 6.352(7)	AM(Zr), HT, Ta tubes 1250°C, 24 h, 800°C 9 d, PXD $T_m = 21.9$ K	ShKPJK, 80 KuS, 80	99.9
DyRu ₄ B ₄	$LuRu_4B_4$ I4 ₁ /acd	a = 7.453(5) c = 14.983(10)	AM(Zr), PXD $T_m = 2.65 \text{ K}$	Jo, 77	high purity
DyRu ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.474(4) c = 3.016(2)	AM, HT, 1400°C, 24 h BN substrate PXD, ME, congr. melting $T_{\rm m} = 50$ K	HiRUS, 80	Dy 99.9 Ru 99.9 B 99.7
		a = 5.485(6) c = 3.011(4)	$AM(Ar), PXD$ $T_{\rm m} = 40.1 \text{ K}$	KµMAJ, 80	99.9

TABLE 8 Formation and structural data of ternary compounds Dv-Ru-B.

Dy-Si-B

The influence of boron additions to R_5Si_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formulas: Dy_5Si_3 , $Dy_5Si_3B_{0.5}$, $Dy_5Si_3B_{1.0}$, $Dy_5Si_3B_{1.5}$ and $Dy_5Si_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a min. purity of 99.9% in Ta crucibles to 1600°C under He atmosphere. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Dy_5Si_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phase, however, is limited to a formula $R_5Si_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substitution Si/B, which probably would explain the irregular variation of lattice parameters (see table 6); a reinvestigation seems to be necessary.

Reference

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Dy-U-B

Alizade et al. (1972) reported a shift of the magnetic ordering temperature within the solid solution $(Dy_xU_{1-x})B_4$.

Reference

Alizade, N.Kh., M.G. Ramazanzade, V.I. Chechernikov, N.G. Guseinov and V.K. Slovianskii, 1972, Uch. Zap. Azerb. Inst. Nefti Khim 9(8), 54

Dy-V-B

Kuz'ma (1970) reported the existence of the ternary compound DyVB₄ with the YCrB₄-type of structure [Pbam, a = 5.966(5), b = 11.58(1), c = 3.475(5)] from X-ray powder photographs; for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Dy-W-B

The crystal structure of DyWB₄, YCrB₄-type, Pbam, a = 6.033(5), b = 11.65(1), c = 3.598(5), was characterized by Kuz'ma and Svarichevskaya (1972) by means of X-ray powder analysis; for sample preparation, see GdWB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(2), 166.

Er-Ca-B

Calcium was found to stabilize the " ErB_6 -phase" with CaB_6 -type, Pm3m (Nichols et al., 1973). A sample of bulk composition ErB_8 was melted in a BN crucible under 10 psi Ar at 2200°C and then slowly cooled ($\approx 20^{\circ}$ C/min). Starting materials were Er sponge (impurities in ppm: R: <400, Ca: <200, C: 4000-7000, O: \approx 300, Fe: 100-200, as claimed by the manufacturer) and B powder (5-10 ppm Ca). From metallographic and electron microprobe examination large grains of "ErB₆" and ErB_4 in a matrix of ErB_{12} were found. Depending on the grain examined, the Ca contents were: 1-4 w/o Ca in ErB₆, no Ca in ErB₁₂, 0.2 w/o Ca in ErB₄. Large dark blue crystals, obtained from the melt, revealed the CaB₆-type of structure, Pm3m, a = 4.098(1). In accordance with the microprobe results, X-ray single crystal refinement postulated a Ca concentration of 20 a/o ($\approx 4 \text{ w/o Ca}$), R = 0.036; Er in 0,0,0; 6 B in 6f) 0.198(7), 1/2, 1/2. When 10 w/o of Ca was added to the starting materials, the hexaboride phase could be stabilized single phase directly by arc melting; thus an extended solid solution $\operatorname{Er}_{x}\operatorname{Ca}_{1-x}B_{6}$ can be concluded for values of $x \leq 0.8$. From Vegard's law a lattice parameter of a = 4.090 was extrapolated for a hypothetical "ErB₆".

From a comprehensive literature survey and a detailed experimental study of $Ca_x Er_{1-x}B_6$ alloys (X-ray, electromicroprobe analysis) Imperato (1976) confirmed the nonexistence of "ErB₆" reported by earlier investigators. Samples were prepared by arc melting and subsequent annealing in a covered Ta crucible with a black-body hole at 1800–1850°C, 30 min. The measured lattice parameters (X-ray powder

R	Nominal ^{a)}	(Er, R)	B ₄	$(\mathrm{Er}, \mathbf{R})\mathbf{B}_6$	(Er, R)B ₁₂
	value of x	$a_0(\text{\AA})$	c_0 (Å)	$a_0(\text{\AA})$	$a_0(\text{\AA})$
Ca	0.34	7.0713(8) ^{b)}	3.9996(6)	4.098 (1)	7.4798(7)
La	0.20	7.070 (1)	4.0000(7)	4.104 (2)	7.482 (1)
Ho	0.75	7.0795(6)	4.0056(4)	c)	7.4856(9)
Yb	0.17	7.0689(7)	3.9966(5)	4.0971(9)	7.477 (1)
Erd	0.0	7.0684	3.9935(2)	~ /	7.4802(4)

TABLE 9 Lattice parameters for phases in samples of nominal^{a)} composition $\text{Er}_{1-x}\mathbf{R}_{x}\mathbf{B}_{6}$, $\mathbf{R} = \text{Ca}$, La, Ho, Yb; after Imperato (1976).

^{a)}Before arc melting.

^{b)}The number in parentheses is the standard deviation in the last significant figure.

^{c)}The hexaboride X-ray pattern was weak and diffuse.

^{d)}Values for pure, approximately stoichiometric erbium borides.

analysis) and Vegard's law were used to determine the Ca, Er distribution (see table 9).

A sample of nominal composition $(\text{Er}_{0.66}\text{Ca}_{0.34})\text{B}_6$ consisted of $(\text{Er}_{0.82}\text{Ca}_{0.18})\text{B}_6$: a = 4.098(1), $(\text{Er}, \text{Ca})\text{B}_{12}$: a = 7.4798(7) and $(\text{Er}, \text{Ca})\text{B}_4$: a = 7.0713(8).

Solid state phase equilibria in the Er–Ca–B system are thus characterized by a limited solid solution of $\text{Er}_x\text{Ca}_{1-x}B_6$, terminating at the vertex of a three-phase equilibrium:

 $Er_xCa_{1-x}B_6$ ($x \approx 0.8$) + (Er, Ca)B₄ + (Er, Ca)B₁₂.

References

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Er-Co-B

Seven ternary compounds in the Er-Co-B system have been characterized (table 10).

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Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
ErCoB ₄	YCrB₄ Pbam	a = 5.869(10) b = 11.34 (2) c = 3.353(5)	AM, Qu 800°C, 340 h, PXD	StK, 77	Er 99% Co 99.9 B 99.3
ErCo ₄ B ₄	$CeCo_4B_4$ P4 ₂ /nmc	a = 5.016(3) c = 6.989(5)	no details given, PXD	KuB, 72	
ErCo ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.003(3) c = 3.024(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		$a = 5.006(3), \rho_{\rm E} = 5.57$ $c = 3.024(2), \rho_{\rm x} = 9.25$	AM, Qu(Ta) 1150°C, 96 h, PXD	NiY, 73	Er 99.8 Co 99.99 B 99.9
		a = 5.005(5) c = 3.029(2)	CP, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Er 99.7 Co 99.5 B 99.0
ErCo ₄ B	CeCo ₄ B P6/mmm	a = 4.968(3) c = 6.858(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Er 99 Co 99.87 B 99.3
Er ₃ Co ₁₁ B ₄	$\frac{Ce_3Co_{11}B_4}{P6/mmm}$	a = 5.022(3) c = 9.845(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Er 99 Co 99.87 B 99.3
Er ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.006(3) c = 12.87 (2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Er 99 Co 99.87 B 99.3
ErCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.448(5)$ $c_{\rm H} = 7.432(5)$	AM, 800°C, 270 h, PXD	KuCC, 81	Er 99.5 Co 99.95 B 99.4

TABLE 10 Formation and structural data of ternary compounds Er-Co-B.

Er-Cr-B

 ErCrB_4 with YCrB₄-type, Pbam, a = 5.774(5), b = 11.44(1), c = 3.433(4), has been observed by Kuz'ma (1970) from X-ray powder diffraction.

Reference

Kuz'ma, Yu.B., 1970, Kristallografiya 15(2), 372.

Er-Fe-B (see also notes added in proof)

There exist at least three ternary compounds in the Er-Fe-B system. Stepanchikova and Kuz'ma (1977) characterized ErFeB_4 with YCrB_4 -type, Pbam, a = 5.861(10), b = 11.34(2), c = 3.377(5) (X-ray powder analysis); for alloy preparation, see CeFeB₄.

 Er_3FeB_7 crystallizes with the Y₃ReB₇-type of structure, Cmcm, a = 3.363, b = 15.34, c = 9.350 (Stepanchikova and Kuz'ma, 1980). For sample preparation, see Y₃FeB₇.

Stepanchikova et al. (1979) found ErFe_2B_2 to be tetragonal with ThCr_2Si_2 -type, I4/mmm, a = 3.515(5), c = 9.387(10). The alloys were arc melted and annealed in evacuated quartz capsules at 800°C, 720 h.

References

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

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Stepanchikova, G.F., Yu.B. Kuz'ma and B.I. Chernjak, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 950.

Er-Gd-B

From a comprehensive literature survey and a detailed experimental study of $Gd_xEr_{1-x}B_6$ alloys Imperato (1976) confirmed the nonexistence of "ErB₆" reported by earlier investigators. For experimental details, see Er-Ca-B.

Thus solid state phase equilibria within the ternary system Er-Gd-B are characterized by a continuous solid solution of tetraborides $\text{Er}_x\text{Gd}_{1-x}\text{B}_4$ and, due to the slight instability of ErB_6 , by a limited solid solution of $\text{Gd}_{1-x}\text{Er}_x\text{B}_6$ with $0 \le x \le 0.8$. The hexaboride solid solution finally terminates at the vertex of a three-phase equilibrium:

 $(\text{Er}, \text{Gd})B_4 + (\text{Er}, \text{Gd})B_{12} + \text{Gd}_{1-x}\text{Er}_xB_6 \ (x \approx 0.8).$

Reference

Imperato, E.G., 1976, Thesis, Univ. of Pennsylvania, Philadelphia, USA.

Er-Ho-B

From a detailed experimental study of $Ho_x Er_{1-x}B_6$ alloys Imperato (1976) confirmed the nonexistence of "ErB₆", reported by earlier investigators (see table 9). For experimental details and methods, see Er–Ca–B. Samples with a nominal composition of x = 0.75 were reported to mainly consist of (Ho, Er)B₄ and (Ho, Er)B₁₂; a "hexaboride pattern" was claimed to be "very weak and diffuse". See Ho–La–B for the "instability of a HoB₆" phase.

Reference

Imperato, E.G., 1976, Thesis, Univ. of Pennsylvania, Philadelphia, USA.

Er-Ir-B

The crystal structure of ErIr_3B_2 has been derived by Ku and Meisner (1981) from X-ray powder diffraction data of arc melted samples; R = 0.10 for the first 22 reflections (Cu K_a). ErIr_3B_2 is monoclinic, a = 5.409(6), b = 9.379(9), c = 3.101(4), $\beta = 91.3(1)^\circ$, possible space group is C2/m, 2 Er in 2a), 2 Ir in 2d), 4 Ir in 4f), 4 B

in 4g) y = 0.333. The structure proposed is a distortion derivative of the CeCo₃B₂-type of structure; $T_m = 11.9$ K.

From arc melted alloys, Ku et al. (1979) were able to isolate a metastable phase ErIr_4B_4 with CeCo_4B_4 -type of structure: $P4_2/\text{nmc}$, a = 5.408(4), c = 7.278(6), from refinement of X-ray powder data. $T_c = 2.34-1.88$ K. The phase disappears after heat treatment.

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32(1), 937.

Er-La-B

From a comprehensive literature survey and a detailed experimental study of $La_x Er_{1-x}B_6$ alloys (x = 0.20) Imperato (1976) confirmed the nonexistence of "ErB₆" reported by earlier investigators (see table 9). The annealing temperature for the (Er, La)B₆ alloys was 1650°C. For experimental details and methods, see Er-Ca-B.

Reference

Imperato, E.G., 1976, Thesis, Univ. of Pennsylvania, Philadelphia, USA.

Er-Mn-B

By using X-ray powder data Kuz'ma (1970) found ErMnB_4 to be isostructural with the YCrB₄-type, Pbam, a = 5.868(5), b = 11.40(1), c = 3.424(5). For sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Er-Mo-B

From an X-ray powder analysis Kuz'ma and Svarichevskaya (1972) found $ErMoB_4$ to have the YCrB₄-type of structure, Pbam, a = 6.010(5), b = 11.59(1), c = 3.579(5). For sample preparation, see GdMoB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(2), 166.

Er-Ni-B (see also notes added in proof)

Four ternary compounds have been characterized in the Er-Ni-B system. Er₃Ni₇B₂ with Dy₃Ni₇B₂-type [P6₃/mmc, a = 5.060(2), c = 14.276(10)] was determined by Kuz'ma and Chaban (1979) from arc melted alloys (99.5% Er ingot, 99.3% B powder, 99.98% Ni powder), which were annealed at 800°C, 360 h, in sealed quartz capsules. ErNiB₄, YCrB₄-type, Pbam, a = 5.792(7), b = 11.544(11), c = 3.435(6) was ob-

served by Chaban et al. (1981) in as-cast and annealed (1070 K, 720 h, evacuated silica tubes) alloys in equilibrium with ErB_4 .

 $Er_2Ni_{21}B_6$, $Cr_{23}C_6$ -type, Fm3m, a = 10.640(5), has been prepared by Chaban et al. (1980) by arc melting mixtures with 5–10 a/o Er ingots (99.5%), 20 a/o B (99.3%) and Ni (99.98%) powders. Satisfactory agreement was obtained for calculated X-ray powder intensities with 8 Er in 8c), Ni in 4a); in 48h) x = 0.165; in 32f) x = 0.385 and 24 B in 24e) x = 0.275.

 $ErNi_4B$ was claimed by Kuz'ma et al. (1981) to be of $CeCo_4B$ -type (a = 4.949(4), c = 6.931(11), P6/mmm).

References

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Kuz'ma, Yu.B., N.S. Biloníshko., N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Er-Os-B

No phase diagram exists for the Er-Os-B system. The X-ray data for the five known compounds are summarized in table 11.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity		
ErOsB ₄	YCrB₄ Pbam	a = 5.928(3) b = 11.482(6) c = 3.539(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting, ME PXD, suscept., 80–300 K	Ro, 78 SoR, 79	Er 99.9 Os 99.9 B 99.0		
Er ₂ Os B ₆	Y₂ReB ₆ Pbam	a = 9.0973(21) b = 11.4644(21) c = 3.6169(3)	AM, HT, 1600°C, 12 h HV, W substrate, QE PXD	RoN, 82	Er 99.9 Os 99.9 B 99.7		
ErOsB ₂	$LuRuB_2$ Pnma	a = 5.834(6) b = 5.274(5) c = 6.341(7)	AM(Zr), Ta tubes 1250°C, 24 h, 800°C, 9d PXD, $T_m = 3.80$ K	ShKPJK, 80 KuS, 80	99.9		
ErOs ₄ B ₄	YOs₄B₄ tetragonal	a = 7.4317(10) c = 32.7448(56) $c = 8c_0$	AM, HT, 1400°C, 12 h HV, BN substrate PXD, $T_m = 1.8$ K	RoHS, 82	Er 99.9 Os 99.9 B 99.7		
ErOs ₃ B ₂	YOs ₃ B ₂ (?) orthorh.(?)	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$	AM(Zr) PXD, $T_{\rm m} = 16.0 {\rm K}$	Ku, 80	99.9		

TABLE 11 Formation and structural data of ternary compounds Er-Os-B.

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Er-Re-B

Three ternary compounds in the Er-Re-B system have been characterized by means of X-ray powder analysis.

 $ErReB_4$ is YCrB₄-type, Pbam, a = 5.952(5), b = 11.50(1), c = 3.560(5) (Kuz'ma and Svarichevskaya, 1972a); for sample preparation, see GdReB₄.

 Er_2ReB_6 is isostructural with the Y₂ReB₆-type, Pbam, a = 9.128(5), b = 11.49(1), c = 3.634(4) (Kuz'ma and Svarichevskaya, 1972b).

 Er_3ReB_7 , Y_3ReB_7 -type, Cmcm, a = 3.486(2), b = 15.63(1), c = 9.308(5) (Kuz'ma and Mikhalenko, 1976).

References

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Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972a, Dopov. Akad. Nauk Ukr. RSR, Ser. A 2, 166.

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972b, Kristallografiya 17(3), 658.

Er-Rh-B (see also notes added in proof)

ErRh₃B₂ crystallizes with the ErIr₃B₂-type of structure [possible space group C2/m, $a = 5.362(6), b = 9.288(9), c = 3.099(4), \beta = 90.9(1)^{\circ}$] (Ku and Meisner, 1981; X-ray powder diffractometry of arc melted samples); $T_{\rm m} = 20.4$ K.

Vandenberg and Matthias (1977) reported the crystal structure of ErRh_4B_4 to be isostructural with the CeCo₄B₄-type of structure, P4₂/nmc, a = 5.292(2), c = 7.374(3)(X-ray powder methods); for sample preparation, see YRh₄B₄. Matthias et al. (1977) reported that ErRh_4B_4 becomes superconducting at $T_{c1} = 8.55-8.49$ K, followed by a return to a normal but ferromagnetic state at $T_{c2} = 0.9$ K. From neutron scattering experiments, Moncton et al. (1977) observed that the Er moments are aligned in the basal plane of the unit cell, with an effective moment of $5.67 \,\mu_B$. The neutron scattering experiments indicated that the magnetic ordering at T_{c2} is ferromagnetic and thermodynamically of second order. A much larger Er moment of $8.3(2) \,\mu_B$ was obtained from Mössbauer-effect measurements and this indicates that about 68% of the moments show long-range magnetic order (Shenoy et al., 1980). NMR (¹¹B) measurements suggest a possible phase change from type II/2 to type II/1 super-

conductor as well as the possible coexistence of the ferromagnetically ordered and the superconducting state (Kumagai et al., 1980); see also measurements of the hyperfine magnetic field by Cort et al. (1981). The values of the thermodynamic critical field $H_c(T)$ of ErRh₄B₄ were obtained by Behroozi et al. (1981). More recent investigations of physical properties comprise ultrasonic attenuation studies of the lower critical field by Schneider et al. (1981) as well as electron tunneling experiments by Umbach et al. (1981) and Poppe (1981). The low temperature thermal conductivity was studied by Odoni et al. (1981).

The puzzling physico-chemical properties of $ErRh_4B_4$ at low temperatures have. stimulated quite a large number of papers—for a comprehensive review, see the articles by Maple (1981) and by Johnston and Braun (1982).

By arc melting samples of $ErRh_4B_4$ with a slight excess of Rh and subsequent annealing at 1420–1520 K for 125 h in a Ta tube sealed under Ar, Yvon and Johnston (1982) obtained a new structure type (probably a low-temperature phase): LuRh_4B_4-type, Ccca, a = 7.444-7.439(6), b = 22.30(2), c = 7.465-7.460(9). The structure is closely related (shift) to the structure types of CeCo₄B₄ and LuRu₄B₄. Arc melted samples $ErRh_4B_4$ in as-cast condition were said to mainly consist of CeCo₄B₄-type and LuRu₄B₄-type (metastable?) phases.

For the existence of a Cu₃Au-type phase $\text{ErRh}_3\text{B}_{1-x}$ (a = 4.142, x = 0.02), see R-Rh-B.

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Yvon, K. and D.C. Johnston, 1982, Acta Crystallogr. B38, 247.

Er-Ru-B

Five ternary compounds have been characterized in the Er-Ru-B system (see table 12).

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
ErRuB ₄	YCrB₄ Pbam	a = 5.930(3) b = 11.481(6) c = 3.536(2)	AM, HT, 1600°C, 12 h HV, W substrate congruent melting, PXD, ME suscept., 80-300 K	Ro, 78 SoR, 79	Er 99.9 Ru 99.9 B 99.0
Er ₂ RuB ₆	Y ₂ ReB ₆ Pbam	a = 9.0822(31) b = 11.4439(56) c = 3.6266(4)	AM, HT, 1600°C, 12 h HV, W substrate PXD	RoN , 82	Er 99.9 Ru 99.9 B 99.0
ErRuB ₂	LuRuB ₂ Pnma	a = 5.868(6) b = 5.262(5) c = 6.323(7)	AM(Zr), HT, Ta tubes 1250°C, 24 h 800°C, 9 d, PXD T _m = 5.21 K	ShKPJK, 80 KuS, 80	99.9
ErRu ₄ B ₄	$LuRu_4B_4$ I4 ₁ /acd	a = 7.438(5) c = 14.972(10)	AM(Zr), PXD $T_m = 2.16 \text{ K}$	Jo, 77	high purity
ErRu ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.461(4) c = 3.016(2) (*)	AM, HT, 1400°C, 24 h BN substrate PXD, ME, congr. melting $T_m = 32$ K	HiRUS, 80	Er 99.9 Ru 99.9 B 99.7
		a = 5.467(6) c = 3.017(4)	AM(Zr), PXD $T_m = 27.3 K$	KuMAJ, 80	99.9

TABLE 12 Formation and structural data of ternary compounds Er-Ru-B.

(*)Laue symmetry was checked from single crystal Weissenberg photographs to be 6/mmm without superstructure reflections.

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Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: The Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353-356.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Er-U-B

Alizade et al. (1972) reported a shift of the magnetic ordering temperature within the solid solution $(Er_{1-x}U_x)B_4$.

Reference

Alizade, N.Kh., M.G. Ramazanzade, V.I. Cherchernikov, N.G. Guseinov and V.K. Slovianskii, 1972, Uch. Zap. Azerb. Inst. Nefti Khim. 9(8), 54.

Er-*V*-*B*

Kuz'ma (1970), using X-ray powder techniques, found that ErVB_4 has the YCrB₄-type of structure, Pbam, a = 5.961(5), b = 11.55(1), c = 3.448(5). For sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Er-W-B

Kuz'ma and Svarichevskaya (1972) determined the crystal structure of ErWB_4 [YCrB₄-type, Pbam, a = 6.014(5), b = 11.61(1), c = 3.582(5)] from X-ray powder photographs; for sample preparation, see GdWB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(2), 166.

Er-Yb-B

From a detailed experimental study of $Yb_x Er_{1-x}B_6$ alloys with x = 0.17 (X-ray, electronmicroprobe, metallographic analysis) Imperato (1976) confirmed the non-existence of "ErB₆", reported by earlier investigators; the annealing temperature was 1650°C. For experimental details and methods, see Er-Ca-B.

Reference

Imperato, E.G., 1976, Thesis, Univ. of Pennsylvania, Philadelphia, USA.

Eu-Co-B

Hardly any information exists on the Eu–Co–B ternary system. Attempts to prepare EuCo₄B (CeCo₄B-type), Eu₃Co₁₁B₄ (Ce₃Co₁₁B₄-type) and Eu₂Co₇B₃ (Ce₂Co₇B₃-type) were unsuccessful (Kuz'ma and Bilonishko, 1973). EuCo₁₂B₆ has the SrNi₁₂B₆-type of structure, R3m, $a_{\rm H} = 9.472(2)$, $c_{\rm H} = 7.456(2)$ (Kuz'ma et al., 1981). The samples were arc melted and annealed in evacuated quartz tubes for 270 h at 800°C.

References

Kuz'ma, Yu.B. and N.S. Bilonishko, 1973, Kristallografiya 18(4), 710. Kuz'ma, Yu.B., G.V. Chernjak and N.F. Chaban, 1981, Dopov. Akad. Nauk Ukr. RSR, Ser. A 12, 80.

Eu-Gd-B

Raman spectra of the hexaboride solid solution $Eu_xGd_{1-x}B_6$ have been measured by Ishii et al. (1976). Samples were prepared by borothermal reduction of oxide mixtures. Lattice parameters obtained from powder X-ray methods confirmed the

CaB₆-type, Pm3m: GdB₆: a = 4.110; Gd_{0.8}Eu_{0.2}B₆: a = 4.118; Gd_{0.6}Eu_{0.4}B₆: a = 4.127; Gd_{0.5}Eu_{0.5}B₆: a = 4.132; Gd_{0.4}Eu_{0.6}B₆: a = 4.138; Gd_{0.2}Eu_{0.8}B₆: a = 4.157; EuB₆: a = 4.178.

Reference

Ishii, M., M. Aono, S. Muranaka and S. Kawai, 1976, Solid State Commun. 20, 437.

Eu-Hf-B

Bakarinova et al. (1970) studied the reaction of EuB₆ (contained 0.5 w/o C) and Hf from powder mixtures (25 mole% EuB₆), heat treated in two different ways: a) temperature range 800–2100°C, 1 h, vacuum (1×10^{-4} Torr); b) temperature range 1300–2000°C, 1–30 min, 1.2 atm He (Ar + H₂ + O₂ \leq 0.0025 rel%). The degree of reaction EuB₆ + 3 Hf \rightarrow 3 HfB₂ + Eu↑ was assessed from results of chemical, X-ray, metallographic and gravimetric analysis. Coinciding results were obtained for the chemical as well as the gravimetric analysis of the Eu content of samples a) and b). The reaction vigorously starts at 800°C and at 1900°C the Eu content falls from 20.3 to 1.7%. Change of weight of specimens versus time is given for different temperatures (1350°C, 1500°, 1700°, 2000°C). Samples subjected to a 1 h heat treatment at 2770°C contained solely HfB₂.

Alloys with concentration $\text{EuB}_6 > 25 \text{ mol}_{\circ}^{\circ}$ were two-phase: $\text{HfB}_2 + \text{EuB}_6$. As a result the Hf–Eu–B ternary system seems to be characterized by a series of two-phase equilibria: Eu + HfB₂, EuB₆ + HfB₂. According to the well-established Hf monoboride (FeB-type, Rudy and Windisch, 1965) a two-phase equilibrium Eu–HfB is likely for temperatures $1250^{\circ}\text{C} < T \le 2100^{\circ}\text{C}$; see also the system Gd–HfB.

References

Bakarinova, V.I., E.M. Savitskii, B.G. Arabei and S.E. Salibekov, 1970, Izv. Akad. Nauk SSSR, Neorg. Mater. 6(11), 2071.

Rudy, E. and St. Windisch, 1965, Air Force Materials Laboratory, Technical Report 65-2, Part I, Vol. IX.

Eu–Ir–B

EuIr₄B₄ has the NdCo₄B₄-type of structure, P4₂/n, a = 7.6219(9), c = 3.9771(5) (Hiebl et al., 1982). The structure was examined by X-ray powder photographs; atomic positions were 2 Eu in 2b); 8 Ir in 8g) 0.5937, 0.1397, 0.1441; 8 B in 8g) 0.531, 0.409, 0.136. For sample preparation, see EuOs₄B₄; samples contained small amounts of IrB_{0.9} and IrB_{1.1}. Magnetic data were presented by Hiebl et al. (1982), $T_N = 1.5$ K.

Reference

Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128.

Eu-La-B

Electric and magnetic properties of the hexaboride solid solution $La_x Eu_{1-x}B_6$ have been investigated by Mercurio et al. (1974). Samples were prepared by borothermic

reduction of the mixed oxides (99.9% min. pur.) at 1600°C, 1 h, 1800°C. From X-ray and fluorescence analysis a complete solid solubility, CaB₆-type, Pm3m, was observed: EuB₆: a = 4.184; La_{0.04}Eu_{0.957}B₆: a = 4.183; La_{0.09}Eu_{0.91}B₆: a = 4.179; La_{0.2}Eu_{0.8}B₆: a = 4.173; La_{0.51}Eu_{0.49}B₆: a = 4.165, La_{0.74}Eu_{0.26}B₆: a = 4.162; boron concentration was determined to a precision of $\pm 0.3\%$ and La/Eu concentration to $\pm 1\%$.

The existence of a continuous series of solid solutions $La_{1-x}Eu_xB_6$, CaB_6 -type, Pm3m, was confirmed by Aivazov et al. (1979), who used various physico-chemical methods. Samples were synthesized by borothermal reduction of the corresponding oxides (1900–2000°C). On the basis of the electrophysical properties a supposition is made on an increase of the ionic component in the Me–B bond when Eu is substituted for La. Boron and metal defects were determined from density and lattice parameter measurements (small negative deviation from Vegard's rule). Their X-ray results essentially agree with the data by Mercurio et al. (1974).

The nature of the exchange interaction in solid solutions $La_x Eu_{1-x}B_6$ was investigated by Mercurio et al. (1979). Samples were prepared by borothermal reduction of mixed oxides at 1550°C in high vacuum (X-ray and chemical analysis). No lattice parameter data were given.

References

Aivazov, M.I., V.A. Bashilov, K.A. Zinchenko and R.R. Kagramanova, 1979, Poroshk. Metall. 193(1), 46.

Mercurio, J.P., J. Etourneau, R. Naslain, P. Hagenmuller and J.B. Goodenough, 1974, Solid State Chem. 9, 37.

Mercurio, J.P., S. Angelov and J. Etourneau, 1979, J. Less-Common Metals 67, 257.

Eu-Ni-B

The crystal structure of EuNi₁₂B₆ (SrNi₁₂B₆-type), R $\overline{3}$ m, $a_{\rm H} = 9.551(3)$, $c_{\rm H} = 7.408(3)$, has been refined from X-ray powder analysis (Kuz'ma et al., 1981); Eu in 3a); Ni in 18g) 0.368, 0, 1/2; 18h) 0.426, 0.426, 0.047 and B in 18h) 0.191, 0.191, 0.042. For sample preparation, see YCo₁₂B₆; R = 0.134.

EuNi₄B adopts the CeCo₄B-type, P6/mmm, a = 4.989(6), c = 6.947(16) (Chernjak et al., 1982).

Reference

Kuz'ma, Yu.B., G.V. Chernjak and N.F. Chaban, 1981, Dopov. Akad. Nauk Ukr. RSR, Ser. A 12, 80. Chernjak, G.V., N.F. Chaban and Yu.B. Kuz'ma, 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Eu–Os–B

By means of X-ray and metallographic analysis $EuOs_4B_4$ was shown, by Hiebl et al. (1982) to crystallize with NdCo₄B₄-type, P4₂/n, a = 7.5262(9), c = 4.0159(6). Samples were prepared by sintering compacts of Eu filings, EuB₆ and Os powders of 99.9% min. purity in a vapor-tight assembly of an internal BN crucible within a tightly screwed Ta container (1400°C, 2 h and after regrinding and recompacting for 24 h at 1400°C, under Ar). Samples contained small amounts of OsB_{1,1}; $T_n = 1.5$ K.

Reference

Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128.

Eu-Pd-B

EuPd₆B₄ was claimed by Felner and Nowik (1982) to be isostructural with the RRh₆B₄ compounds. The crystal structure is unknown, but for the RRh₆B₄ compounds a hexagonal unit cell $a \approx 5.65$, $c \approx 17.1$ was proposed from X-ray analysis by Felner and Nowik (1980). Mössbauer and magnetic susceptibility data were presented for the region 4.1–600 K.

Boron changes the valence state of Eu in EuPd₃B_x alloys, $0 \le x \le 1$, as reported by Dhar et al. (1982) from ¹⁵¹Eu Mössbauer studies, 88–300 K. Samples were prepared by arc melting the constituents under Ar. The alloys with intermediate boron concentration were arc melted from EuPd₃ and EuPd₃B master alloys. The lattice parameters were obtained from X-ray powder diffraction data and as read from a diagram possibly indicate incomplete B occupation (75%) of the Cu₃Au-type metal host lattice (Pm3m): EuPd₃: a = 4.102, EuPd₃B_{0.25}: a = 4.140, EuPd₃B_{0.5}: a = 4.160, EuPd₃B_{0.75}: a = 4.195, EuPd₃B: a = 4.195.

References

Dhar, S.K., S.K. Malik, D. Rambabu and R. Vijayaraghavan, 1982, J. Appl. Phys. 53(11), 8077. Felner, I. and I. Nowik, 1980, Phys. Rev. Lett. 45, 2128. Felner, I. and I. Nowik, 1982, Solid State Commun. 39, 61.

Eu-Rh-B

Ku et al. (1980) investigated the crystal structure (X-ray powder methods) as well as magnetic and superconducting properties of EuRh₃B₂, CeCo₃B₂-type, a = 5.601(6), c = 2.906(4). Due to the vigorous boil-off of Eu during the arc melting process, the Eu content was compensated for by adding an excess beforehand; samples obtained were multiphase; $T_m = 41.7$ K. The magnetic ordering was confirmed at 40 K and concluded to be of the itinerant type from a ¹⁵¹Eu Mössbauer study (Dhar et al., 1981). Dhar et al. (1981) found a = 5.574, c = 2.856 for a sample prepared in the same manner as that of Ku et al. (1980).

The existence of a new unique, but unknown structure type $EuRh_4B_4$ has been claimed by Ku and Barz (1981).

See RE–Rh–B for the perovskite-type phase EuRh₃B_{1-x} (AuCu₃-type, a = 4.187, x = 0.1).

References

Dhar, S.K., R. Nagarajan, S.K. Malik and R. Vijayaraghavan, 1981, Intern. Conf. on the Applications of the Mössbauer Effect, Jaipur, India; see also 1982, Solid State Commun. 43(6), 461.

Ku, H.C. and H. Barz, 1981, Superconductivity in pseudoternary compounds $R(Ir_xRh_{1-x})_4B_4$, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds.

G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 209-212.

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

Eu-Ru-B

 $EuRu_6B_4$ was claimed by Felner and Nowik (1981) to be isostructural with the

RRh₆B₄ compounds. The crystal structure is unknown, but for RRh₆B₄ a hexagonal unit cell, $a \approx 5.65$, $c \approx 17.1$, was proposed from X-ray analysis by Felner and Nowik (1980).

The crystal structure of EuRu₄B₄ has been analysed by Johnston (1977) by means of X-ray powder diffractometry: EuRu₄B₄ adopts the LuRu₄B₄-type structure, I4₁/acd, a = 7.477(5), c = 15.035(10). Samples prepared by arc melting were multiphase.

References

Felner, I. and I. Nowik, 1980, Phys. Rev. Lett. **45**, 2128. Felner, I. and I. Nowik, 1981, Solid State Commun. **39**, 61. Johnston, D.C., 1977, Solid State Commun. **24**(10), 699.

Eu-Sm-B: see notes added in proof

Eu-Sr-B

Mercurio et al. (1979) studied the nature of the exchange interaction in solid solutions $Eu_{1-x}Sr_xB_6$. Samples were prepared by borothermal reduction of mixed oxides at 1550°C in high vacuum (X-ray and chemical analysis). No lattice parameter data were reported.

Reference

Mercurio, J.P., S. Angelov and J. Etourneau, 1979, J. Less-Common Metals 67, 257.

Eu-Ta-B

Bakarinova et al. (1970) studied the reaction of EuB₆ (containing 0.5 w/o C) and Ta powder mixtures, heat treated in two different ways: a) temperature range $800-2100^{\circ}$ C, 1 h, vacuum 10^{-4} Torr; b) temperature range $1300-2000^{\circ}$ C, 1-30 min, 1.2 atm He (Ar + H₂ + O₂ ≤ 0.0025 rel%). The degree of reaction EuB₆ + m Ta \rightarrow Ta_mB_n + Eu was assessed from the results of chemical, X-ray, metallographic and gravimetric analysis. TaB₂ and free Eu were obtained as end products of the reaction with lower Ta borides in the intermediate reaction stages.

Reference

Bakarinova, V.I., E.M. Savitskii, B.G. Arabei and S.E. Salibekov, 1970, Izv. Akad. Nauk SSSR, Neorg. Mater. 6(11), 2071.

Eu-W-B

Bakarinova et al. (1970) studied the reaction of EuB₆ (C content 0.5 w/o) and W (99.85%) powder mixtures, heat treated in two different ways: a) temperature range 800–2100°C, 1 h, vacuum 10⁻⁴ Torr; b) temperature range 1300–2000°C, 1–30 min, 1.2 atm He (Ar + H₂ + O₂ ≤ 0.0025 rel%). The degree of reaction EuB₆ + m W \rightarrow W_mB_n + Eu was assessed from the results of chemical, X-ray, metallographic and gravimetric analysis. W₂B₅ and free Eu were obtained as end products of the reaction with lower W borides for the intermediate reaction stages.

Reference

Bakarinova, V.I., E.M. Savitskii, B.G. Arabei and S.E. Salibekov, 1970, Izv. Akad. Nauk SSSR, Neorg. Mater. 6(11), 2071.

Eu-Yb-B

Exchange interactions in the hexaboride solid solution $Eu_x Yb_{1-x}B_6$ have been investigated by the EPR technique at 296 K. Samples were prepared by borothermal reduction of the mixed oxides with 5% excess boron (materials were 99.9% pure) in a ZrB₂ crucible at 1800°C under Ar, 15 min. The samples were remixed and reheated for another 15 min. The lattice parameters of EuB₆, YbB₆ (X-ray powder analysis) were reported to be in good agreement with previous work, and those of the solid solution obeyed Vegard's law (CaB₆-type, Pm3m) (Glaunsinger, 1975). Magnetic susceptibilities have been reported for $Eu_x Yb_{1-x}B_6$ solid solutions for x = 0.1, 0.2,0.3, 0.4, 0.6, 0.8 by Krause and Sienko (1973).

Reference

Glaunsinger, W.S., 1975, J. Magn. Res. 18, 265. Krause, J.L. and M.J. Sienko, 1973, J. Solid State Chem. 6, 590.

Gd-Co-B

Two phase diagrams of the system Gd-Co-B have been presented, at 800°C by Stadelmaier and Lee (1978) and at 600°C by Chaban and Kuz'ma (1977) (figs. 19a, b). Except for the compound $GdCoB_4$ both investigations agree on the phase relations. In both cases samples were prepared by arc melting Co, B powders and Gd ingots of comparable purity (see table 13) with subsequent heat treatment in evacuated Vycor capsules ($800 \pm 10^{\circ}$ C, 300 h, Stadelmaier and Lee) or in quartz capsules (600°C, 800 h, Chaban and Kuz'ma), respectively. To avoid boron losses in the arc melting process, boron was introduced by Stadelmaier and Lee from a CoB master alloy. X-ray and metallographic (Chaban and Kuz'ma, Stadelmaier and Lee) as well as electron microprobe analysis (Stadelmaier and Lee) were employed to determine the phase equilibria. Gd₁₂Co₇ (Ho₁₂Co₇-type), recently characterized by Adams et al. (1976), has been incorporated in fig. 19b among gadolinium-Cobalt phases observed: Gd₂Co₁₇ (Th₂Zn₁₇-type), GdCo₅ (CaCu₅-type), Gd₂Co₇ (Ce₂Ni₇- or Gd₂Co₇-type), GdCo₃ (PuNi₃-type), GdCo₂ (MgCu₂-type), Gd₄Co₃ (Ho₄Co₃-type). For Co borides, see Sc-Co-B. According to data by Blanks and Spear (1974) and Spear and Petsinger (1972) GdB₂ (AlB₂-type) was shown to be a high-temperature phase and to decompose at $T \approx 1280^{\circ}$ C into Gd + Gd₂B₅. Gd + Gd₂B₅ from a eutectic at 1180°C.

Table 14 lists the four-phase reactions according to the liquidus projection (fig. 19c) as determined by Stadelmaier and Lee (1978). Gd_2CoB_3 is the only ternary phase without a field of primary crystallization. Some controversy exists about the existence of $GdCoB_4$. Whereas Stadelmaier and Lee (1978) reported the absence of a compound $GdCoB_4$ with YCrB₄-type, Pbam, in annealed (800°C) as well as in as-cast alloys, Chaban and Kuz'ma (1977) found $GdCoB_4$ in alloys annealed at 600°C and Sobczak and Rogl (1979) measured magnetic susceptibilities (800–300 K) of $GdCoB_4$



Fig. 19. Gd-Co-B, isothermal sections (a) at 800°C, and (b) at 600°C. 1: GdCo₄B, 2: Gd₃Co₁₁B₄, 3: Gd₂Co₇B₃, 4: GdCo₃B₂, 5: GdCo₂B₂, 6: GdCo₁₂B₆, 7: GdCo₄B₄, 8: Gd₂CoB₃, 9: GdCoB₄. (c) Gd-Co-B, liquidus projection, see table 14; after Stadelmaier and Lee (1978).

Compound	Structure type, Space Group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
GdCoB₄	YCrB₄ Pbam	a = 5.887(5) b = 11.56(1) c = 3.406(4)	AM, Qu 600°C, 800 h, PXD	ChK, 77	Gd 98.5 Co 99.90 B 99.3
		a = 5.924(3) b = 11.472(6) c = 3.453(2) homogeneous range?	AM HT, 1600°C, 12 h in vacuum, PXD	SoR, 79	Gd 99.9 Co 99.5 B 99.0
Gd ₂ CoB ₃ ^(*)	hexagonal	a = 3.130 c = 7.894	AM, Vycor 800°C, 300 h, QE, PXD	StL, 78	Gd 99.9 Co 99.75 B 99.4
			AM, Qu 600°C, 800 h, PXD	ChK, 77	Gd 98.5 Co 99.90 B 99.3
$GdCo_4B_4$	$CeCo_4B_4$ P4 ₂ /nmc	a = 5.043(3) c = 7.049(5)	no details given, PXD	KuB , 71	
GdCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	$a = 3.573(3), \rho_{\rm E} = 8.02$ $c = 9.540(5), \rho_{\rm x} = 8.09$	AM, Qu(Ta) 800°C, 150 h, PXD	NiSY, 73	Gd 99.9 Co 99.99 B 99.3
		a = 3.574 c = 9.555	AM, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Gd 99.9 Co 99.5 B 99.0
GdCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.474(2)$ $c_{\rm H} = 7.450(2)$	AM, Qu 800°C, 270 h, PXD	KuCC, 81	Gd 99.5 Co 99.95 B 99.4
		$a_{\rm H} = 9.353$ $c_{\rm H} = 7.410$ homogeneous range?	AM, Qu, 600°C, 800 h PXD	ChK, 77	Gd 98.5 Co 99.9 B 99.3
$GdCo_3B_2^{(**)}$	CeCo ₃ B ₂ P6/mmm	a = 5.059(3) c = 3.019(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		$a = 5.066(3), \rho_{\rm E} = 5.25$ $c = 3.022(2), \rho_{\rm x} = 8.79$	AM, Qu(Ta) 1150°C, 96 h PXD refinement, R = 0.13	NiY, 73	Gd 99.8 Co 99.99 B 99.9
GdCo ₄ B ^(**)	CeCo ₄ B P6/mmm	a = 5.053(3) c = 6.854(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Gd 99 Co 99.87 B 99.3
Gd ₃ Co ₁₁ B ₄ ^(**)	$^{\circ}$ Ce ₃ Co ₁₁ B ₄ P6/mmm	a = 5.079(3) c = 9.842(6)	AM, Qu 800°C, 50 h, PXD	Ku B , 73	Gd 99 Co 99.87 B 99.3
$Gd_2Co_7B_3^{(**)}$	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.078(3) c = 12.85(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Gd 99 Co 99.87 B 99.3

		TABLE	13		
Formation	and structural	data of	ternary	compounds	GdCo-B

^(*)Close resemblance was observed for the subsystem of strong X-ray intensities corresponding to an AlB_2 -type subcell.

(*)The magnetic moments at 77 K, the coercive forces and the Curie temperatures were reported by EISSJ, 83: GdCo₃B₂: $T_m = 58$ K; GdCo₄B: $T_m = 321$ K; Gd₃Co₁₁B₄: $T_m = 293$ K; Gd₂Co₇B₃: $T_m = 287$ K.

Four-phase reactions in Gd-Co-B, see fig. 19c; after Stadelmaier and Lee (1978)			Table	14				
	Four-phase reactions in	Gd-Co-B,	see fig.	19c; after	Stadelmaier	and	Lee	(1978).

1.	$L + Co_2 B \rightarrow Co + Co_{12} GdB_6$	14.	$L + Co_3Gd \rightarrow Co_2GdB_2 + Co_2Gd$
2.	$L \rightarrow Co + Co_{17}Gd_2 + Co_{12}GdB_6$	15.	$L \rightarrow Co_2B + Co_4GdB_4 + CoB$
3.	$L \rightarrow Co_{17}Gd_2 + Co_4GdB + Co_{12}GdB_6$	16.	$L + Co_{12}GdB_6 \rightarrow Co_2B + Co_4GdB_4$
4.	$L \rightarrow Co_{17}Gd_2(+Co_5Gd) + Co_4GdB$	17.	$L \rightarrow Co_{12}GdB_6 + Co_3GdB_2 + Co_4GdB_4$
5.	$L \rightarrow Co_5Gd + Co_7Gd_2 + Co_4GdB$	18.	$L \rightarrow Co_3GdB_2 + Co_2GdB_2 + Co_4GdB_4$
6.	$L + Co_7Gd_2 \rightarrow Co_3Gd + Co_4GdB$	19.	$L + Co_2Gd \rightarrow Co_2GdB_2 + Co_3Gd_4$
7.	$L + Co_{11}Gd_3B_4 \rightarrow Co_4GdB + Co_{12}GdB_6$	20.	$L \rightarrow Co_4GdB_4 + Co_2GdB_2 + GdB_4$
8.	$L + Co_4GdB \rightarrow Co_{11}Gd_3B_4 + Co_3Gd$	21.	$L \rightarrow Co_4 GdB_4 + CoB + GdB_4$
9.	$L \rightarrow Co_{11}Gd_3B_4 + Co_{12}GdB_6 + Co_7Gd_2B_3$	22.	$L + B \rightarrow CoB + GdB_{66}$
10.	$L + Co_{11}Gd_3B_4 \rightarrow Co_7Gd_2B_3 + Co_3Gd$	23.	$L \rightarrow CoB + GdB_{66} + GdB_6$
11.	$L \rightarrow Co_7Gd_2B_3 + Co_3GdB_2 + Co_{12}GdB_6$	24.	$L \rightarrow CoB + GdB_6 + GdB_4$
12.	$L + Co_7Gd_2B_3 \rightarrow Co_3GdB_2 + Co_3Gd$	25.	$L + GdB_4 \rightarrow Co_2GdB_2 + GdB_2$
13.	$L + Co_3GdB_2 \rightarrow Co_2GdB_2 + Co_3Gd$	26.	$L \rightarrow Co_2GdB_2 + Co_3Gd_4 + GdB_2$

with quite different lattice parameters, see table 13. The lattice parameters and other crystallographic data for the ternary Gd–Co–B alloys are given in table 13.

Maximum solubilities of cobalt in the gadolinium borides at 800°C as determined by microprobe analysis were given by Stadelmaier and Lee (1978) in a/o: $GdB_2(?)$: 0.1, GdB_4 : 1.9, GdB_6 : 0.1 and GdB_{66} : 1.0 a/o Co.

The magnetic properties of amorphous thin films of GdCoB were investigated by Taylor and Gangulee (1982) (magnetization versus temperature).

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Gd-Cr-B (see also notes added in proof)

The crystal structure of GdCrB₄ [YCrB₄-type, 5.953(3), b = 11.527(6), c = 3.493(2)] was confirmed by Sobczak and Rogl (1979) by X-ray powder methods. Samples were prepared by arc melting compacts of Gd ingots 99.9%, and B 99% and

Cr 99.5% pure powders, followed by heat treatment at 1400°C, 5 h on a BN substrate under argon. Kuz'ma (1970) reported a = 5.872(5), b = 11.55(1), c = 3.485(4) for this phase.

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Gd-Cu-B

Two partial isothermal sections of the system Gd–Cu–B (region 33–100 a/o Gd at 400°C; region 0–33 a/o Gd at 600°C) were analyzed by Chaban (1979) using röntgenographic as well as metallographic methods. 46 samples were prepared from powder compacts (B 99.3%, Cu 99.5%) and Gd ingots (98.5%) by arc melting and subsequent annealing in evacuated silica tubes for 1000 h. The boron-rich section B–Cu–GdB₆, including the compounds GdB₆₆ and CuB_{~26}, was not investigated and is tentative (fig. 20).

Mutual solid solubilities of binary Gd–Cu alloys, GdCu₆ (CeCu₆-type), GdCu₅ (CaCu₅-type), GdCu₂ (CeCu₂-type), GdCu (CsCl-type), and Gd–B alloys were negligible; no ternary compounds from; for the solid solubility of Cu in β -rh. B, see Ce–Cu–B. "Gd₂B₅" was observed with unknown structure type, but likely is isostructural with Sm₂B₅, for which a structure proposal by La Placa is still unpublished.

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Fig. 20. Gd-Cu-B, partial isothermal sections at 600° C (0-33 a/o Gd), and at 400° C (33-100 a/o Gd); region GdB₆-Cu-B is proposed.

Gd-Fe-B

Chaban et al. (1980) investigated the phase equilibria at 800°C by means of X-ray and metallographic analysis of 130 arc melted and annealed alloys (800°C, 700 h). Starting materials were Gd ingot 98.5%, and Fe 99.9% and B 99.3% powders. The compounds of the binary system Gd–Fe are in basic agreement with a recent compilation by Kubaschewski-von Goldbeck (1982): Gd₂Fe₁₇, Gd₂Fe_{17-x} (Th₂Zn₁₇, Th₂Ni₁₇-type); GdFe₃ (PuNi₃-type), GdFe₂ (MgCu₂-type); the phase Gd₆Fe₂₃ was not observed at 800°C (see also, e.g., Moffatt, 1976). For the Fe borides, see Y–Fe–B, and for the Gd borides, see Gd–Ti–B. Mutual solid solubilities were found to be negligible; at least five ternary compounds were observed (fig. 21).

GdFeB₄ has been confirmed to crystallize with the YCrB₄-type, Pbam; Sobczak and Rogl (1979) gave a = 5.918(3), b = 11.456(6), c = 3.457(2) and accordingly Stepanchikova and Kuz'ma (1977) measured a = 5.911(10), b = 11.50(2), c = 3.436(5). Magnetic susceptibility (80–300 K) of GdFeB₄ was investigated by Sobczak and Rogl (1979).

GdFe₂B₂ has the ThCr₂Si₂-type of structure I4/mmm, a = 3.558(5), c = 9.507(10) (Stepanchikova et al., 1978).

The compound GdFe₄B₄, first observed by Chaban et al. (1980), was reported to be isostructural with CeFe₄B₄, a = 7.05, c = 27.42 Å, with an eight-fold superstructure along the *c*-axis: $c = 8c_0$. In this context quite recently a series of superstructures Gd_{n+m}(Fe₄B₄)_n, whose crystal structures were claimed to derive from the NdCo₄B₄-type and are either incommensurate or have unusually long repeat units along their *c*-axis, have been described by Braun et al. (1982); see table 2. Samples of composition Gd_xFe₄B₄, $0.95 \le x \le 1.35$, which were arc melted and annealed at 1000° C for 10–14 days, indicated a small but significant homogeneous range (?) inasfar as the Gd subcellparameter changes within $3.40 \le c_{Gd} \le 3.48$ Å and decreases with increasing content of Gd.



Fig. 21. Gd-Fe-B, isothermal section at 800°C.

 $Gd_{\sim 2}FeB_{\sim 3}$, whose structure is still unknown, probably is isostructural with Gd_2CoB_3 ; the structure type of $Gd_3Fe_{16}B_1$ is unknown.

The magnetic properties of amorphous thin films of GdFeB have been investigated by Taylor and Gangulee (1982) (magnetization as a function of temperature and the high field volume susceptibility as a function of the boron concentration).

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Gd-Ge-B

The influence of boron additions to R_5Ge_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formulas: Gd_5Ge_3 , $Gd_5Ge_3B_{0.5}$, $Gd_5Ge_3B_{1.0}$, $Gd_5Ge_3B_{1.5}$ and $Gd_5Ge_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a min. purity of 99.9% in Ta crucibles to 1600°C under He atmosphere. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Gd_5Ge_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Ge_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substitution Ge/B, which probably would explain the irregular variation of lattice parameters (see table 6); a reinvestigation seems to be necessary.

Reference

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Gd-Hf-B

An isothermal section of the system Gd–Hf–B was determined at 800° C by Chaban et al. (1978) by means of X-ray analysis of arc melted samples (Hf powder $99.0^{\circ}_{,0}$, B powder $99.3^{\circ}_{,0}$, Gd ingot $98.5^{\circ}_{,0}$), which have been annealed for 500 h at 800° C in evacuated silica tubes.

At variance with earlier papers (Glaser et al., 1953) dealing with the formation of a NaCl-type hafnium monoboride, Rudy and Windisch (1965), in a detailed investigation of the Hf–B system, established the existence of the binary compound



Fig. 22. Gd-Hf-B, isothermal section at 800°C.

HfB with FeB-type of structure stable at temperatures $T \leq 2100 \ (\pm 20)^{\circ}$ C. The nucleation reaction L + HfB₂ \rightleftharpoons HfB was observed to be slow at temperatures below $\approx 1650^{\circ}$ C. Although not specifically investigated (and therefore unproven) Rudy and Windisch (1965) reported about indications that HfB might be unstable below $\approx 1250^{\circ}$ C, decomposing in an extremely slow reaction into α -Hf + HfB₂. Although not specifically stated, HfB was not observed by Chaban et al. (1978) at 800°C. Therefore the two-phase equilibrium: HfB + Gd (dashed line in fig. 22) is tentative.

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Gd--Ir-B

GdIr₄B₄ forms congruently from the melt (X-ray and metallographic analysis; Rogl, 1979); NdCo₄B₄-type, P4₂/n, a = 7.571(3), c = 3.979(2). For preparation techniques, see LaOs₄B₄. Magnetic data were presented by Rupp et al. (1979).

GdIr₃B₂ was reported to be isostructural with ErIr₃B₂ (possible space group C2/m), $a = 5.466(6), b = 9.473(9), c = 3.092(4), \beta = 91.0(1)^{\circ}$. (Ku and Meisner, 1981; X-ray powder analysis of arc melted samples); $T_m = 29.8$ K.

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TA	BLE	15	

Lattice parameters and physical properties of $Gd_xLa_{1-x}B_6$ alloys; after Aivazov et al. (1980). ρ_x is the X-ray density, calculated for a defect-free lattice, ρ_{pyc} is the pycnometric density, *n* is the number of conduction electrons per unit cell, determined from Hall effect measurements.

Chemical composition	a (Å)	$ ho_{\rm x}$ (kg/dm ³)	$ ho_{ m pyc}$	n	$\mu_{ m eff} \ (\mu_{ m B})$	θ (K)
$La_{0.97}B_6$	4.1563 ± 2	4.711	4.62	0.96		
$Gd_{0.09}La_{0.82}B_{6}$	4.1518 ± 3	4.770	4.47		2.7	0
$Gd_{0.18}La_{0.73}B_6$	4.1470 ± 3	4.828	4.52	0.89	3.6	0
$Gd_{0.36}La_{0.54}B_{6}$	4.1384 ± 3	4.945	4.61	0.89	4.9	5
Gdo as Lao 41 B6	4.1319 ± 3	5.028	4.66	0.86	5.6	-15
$Gd_{0.60}La_{0.28}B_{6}$	4.1258 + 4	5.112	4.68		6.6	-20
$Gd_{0.72}La_{0.15}B_{6}$	4.1187 + 3	5.203	4.71	0.82	6.9	- 30
$Gd_{0.78}La_{0.08}B_{6}$	4.1154 ± 2	5.246	4.76		7.3	-30
Gd _{0.91} B ₆	4.1111 ± 2	5.307	4.98	0.99	7.9	- 30

Gd-La-B

A continuous solid solution $Gd_xLa_{1-x}B_6$ was reported by Samsonov et al. (1951), Sperlich et al. (1973) and Kunitzkii et al. (1977). A structural and magnetochemical study of this system was carried out by Aivazov et al. (1980). Specimens were obtained from borothermal reduction of the mixed oxides in vacuum at 1600°C (8 h). X-ray combined with chemical analysis proved that the alloys form a continuous series of solid solutions with CaB₆-type, Pm3m, obeying Vegard's rule. Pycnometric densities, measured in toluene, revealed an increasing metal deficiency for intermediate alloys and furthermore increasing deficiency with increasing Gd content (table 15). Magnetic susceptibilities (80–1000 K) indicate Gd to be trivalent (${}^8S_{7/2}$) in these alloys. Spin-glass behavior was reported by Ali and Woods (1983).

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Gd-Mn-B

Kuz'ma (1970) reported the existence of the ternary compound GdMnB₄ with the YCrB₄-type of structure, Pbam, a = 5.944(5), b = 11.51(1), c = 3.464(5), from X-ray powder analysis. Samples were prepared by arc melting powder compacts of 98% Gd, 99.4% B and 95.5% Mn with subsequent heat treatment at 800°C for 240 h in evacuated silica tubes.

Magnetic susceptibility data (80–300 K) of GdMnB₄ [YCrB₄-type, Pbam, a = 5.922(3), b = 11.466(6), c = 3.451(2)] were measured by Sobczak and Rogl

(1979). Samples were prepared by reacting GdB_4 and Mn powder compacts, wrapped in Mo foil and sealed in evacuated quartz tubes, 48 h at 900°C and 12 h at 1200°C. The pellets were reground, recompacted and finally heat treated for 5 h at 1400°C on a BN substrate under argon.

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Gd-Mo-B (see also notes added in proof)

The crystal structure of GdMoB₄, YCrB₄-type, Pbam, a = 6.059(5), b = 11.70(1), c = 3.619(5), has been characterized by Kuz'ma and Svarichevskaya (1972) from X-ray powder photographs. Samples were prepared by arc melting of powder compacts (98% Gd, 99.9% Mo, 99.3% B) and subsequent annealing at 1000°C for 360 h in evacuated silica tubes.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A. 34(2), 166.

Gd-Ni-B (see also notes added in proof)

No ternary phase diagram exists for the Gd-Ni-B system.

Niihara et al. (1973) mentioned the existence of a $GdNi_4B$ compound presumably isostructural with YNi_4B ; Kuz'ma and Bilonishko (1981) confirmed a $CeCo_4B$ -type (see also YNi_4B).

 $Gd_2Ni_{13}B_2$ was reported to adopt the Nd₃Ni₁₃B₂-type structure, P6/mmm, a = 4.976(4), c = 10.878(15) (Kuz'ma and Bilonishko, 1981).

The compound Gd₃Ni₇B₂ [Dy₃Ni₇B₂ type, P6₃/mmc, a = 5.115(2), c = 14.342(10)] was prepared by Kuz'ma and Chaban (1979) by arc melting compacted elemental mixtures (Gd ingot 99.5%, Ni powder 99.98%, B powder 99.3%) and subsequent annealing at 800°C, 360 h in evacuated quartz capsules. Lattice parameters as derived by Kuz'ma and Chaban (1978) were a = 5.118, c = 14.33.

GdNi₁₂B₆ crystallizes with the SrNi₁₂B₆-type of structure, R3m, $a_{\rm H} = 9.523(6)$, $c_{\rm H} = 7.419(5)$ (Kuz'ma et al., 1981); for sample preparation, see YCo₁₂B₆.

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Gd-Os-B

At least four ternary compounds exist in the Gd-Os-B system (table 16).

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Compound	Structure type, Space group	Lattice, parameters, Density	Preparation, Characterization	Refs.	Purity
GdOsB ₄	YCrB₄ Pbam	a = 5.988(3) b = 11.587(6) c = 3.572(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting ME, PXD suscept., 80–300 K	Ro, 78 SoR, 79	Gd 99.9 Os 99.9 B 99.0
Gd ₂ OsB ₆	Y ₂ ReB ₆ Pbam	a = 9.2425(36) b = 11.5912(41) c = 3.6814(3)	AM, HT, 1600°C, 12 h HV, BN substrate, QE PXD	R oN, 82	Gd 99.9 Os 99.9 B 99.7
GdOs ₄ B ₄	YOs₄B₄ tetragonal	a = 7.4878(8) c = 32.6128(24) $c = 8c_0$	AM, HT, 1400°C, 12 h HV, BN substrate PXD, T _n = 11.0 K	RoHS, 82	Gd 99.9 Os 99.9 B 99.7
GdOs ₃ B ₂	YOs ₃ B ₂ (?) orthorh. (?)	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$	$AM(Zr) PXD, T_m > 45 K$	Ku, 80	99.9

TABLE 16 Formation and structural data of ternary compounds Gd-Os-B.

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Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Gd-Re-B

No phase diagram exists for the Gd-Re-B system, but five ternary phases have been identified from independent investigations.

GdReB₄ has the YCrB₄-type of structure, Pbam, a = 6.003(5), b = 11.59(1), c = 3.592(5) (Kuz'ma and Svarichevskaya, 1972a), determined from arc melted alloys annealed at 1000°C, 360 h, in evacuated silica tubes; purity of starting materials was: Gd ingot 98%, 99.5% Re and 99.3% B powders.

 Gd_2ReB_6 was characterized from X-ray powder analysis by Kuz'ma and Svarichevskaya (1972b) to be Y_2ReB_6 -type, Pbam, a = 9.187(5), b = 11.61(1), c = 3.691(4).

Gd₃ReB₇ crystallizes with Y₃ReB₇-type, Cmcm, a = 3.558(2), b = 15.97(1), c = 9.427(5) (Kuz'ma and Mikhalenko, 1976).

Furthermore the existence of ternary compounds with approximate formulas "GdReB₂" and "GdReB" and with unknown structure type was reported by Mikhalenko et al. (1981).

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Gd-Rh-B

Ku et al. (1980) investigated the crystal structure as well as magnetic and superconducting properties of the arc melted alloy GdRh₃B₂ with the CeCo₃B₂-type, P6/mmm, a = 5.404(6), c = 3.115(4); $T_m > 45$ K; see also Malik et al. (1982).

GdRh₄B₄ has the CeCo₄B₄-type of structure, P4₂/nmc, a = 5.309(2), c = 7.417(2) (Vandenberg and Matthias, 1977; X-ray powder methods); for sample preparation, see YRh₄B₄. Magnetic ordering was observed at $T_m = 5.62$ K as measured by Matthias et al. (1977).

For the perovskite-type phase $GdRh_3B_{1-x}$ (Cu₃Au-type, a = 4.178, x = 0.15), see R-Rh-B.

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Gd-Ru-B

Four ternary compounds were identified in the Gd-Ru-B system (table 17).

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
GdRuB₄	YCrB₄ Pbam	a = 5.973(3) b = 11.568(6) c = 3.570(2)	AM, HT, 1600°C, 12 h HV, W substrate congruent melting, ME suscept., 80–300 K	Ro, 78 RoR, 79	Gd 99.9 Ru 99.9 B 99.0
Gd ₂ RuB ₆	Y2Re B 6 Pbam	a = 9.2323(30) b = 11.5843(36) c = 3.6902(3)	AM, HT, 1600°C, 12 h HV, W substrate PXD	RoN, 82	Gd 99.9 Ru 99.9 B 99.0
GdRu₄B₄	LuRu₄B₄ I4₁/acd	a = 7.470(5) c = 15.009(10)	$AM(Ar)$ $PXD, T_{\rm m} = 4.55 \text{ K}$	Jo, 77	high purity
GdRu ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.493 - 5.505(4) c = 3.024 - 3.015(2)	AM, HT, 1400° C 24 h, BN substrate PXD, congr. melting, ME $T_{\rm m} = 10$ K	HiRUS, 80	Gd 99.9 Ru 99.9 B 99.0
		a = 5.508(6) c = 3.018(4)	$AM(Ar)$ PXD $T_m > 45 K$	KuMAJ, 80	99.9

TABLE 17								
Formation	and	structural	data	of	ternary	compounds	Gd-Ru-B	
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Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Gd-Si-B

The influence of boron additions to R_5Si_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formulas: Gd_5Si_3 , $Gd_5Si_3B_{0.5}$, $Gd_5Si_3B_{1.0}$, $Gd_5Si_3B_{1.5}$ and $Gd_5Si_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a min. purity of 99.9% in Ta crucibles to 1600°C under He atmosphere. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Gd_5Si_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Si_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substitution Si/B, which probably would explain the irregular variation of lattice parameters (see table 6); a reinvestigation seems to be necessary.

Reference

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Gd-Sm-B: see notes added in proof under Sm-M-B

Gd-Ti-B

An isothermal section of the system Gd-Ti-B (fig. 23) was determined by Chaban





et al. (1978) at 800°C by means of X-ray analysis of arc melted samples (Ti powder 99.7%, B powder 99.3%, Gd ingot 98.5%) which have been annealed for 500 h at 800°C in evacuated silica tubes. The Gd–B binary system was reinvestigated. GdB₂ [AlB₂-type, a = 3.314(3), c = 3.934(3)] was not obtained at 800°C in accord with recent data by Blanks (1980). Gd₂B₅ was observed with unknown structure type, but probably is isostructural with Sm₂B₅, for which a structure proposal by La Placa is still unpublished. Vapor composition and chemical activity within the Gd–B binary have recently been investigated by Storms and Mueller (1981). In accordance with a phase diagram study by Rudy (1969), TiB (FeB-type) and TiB₂ (AlB₂-type) were the only binary titanium borides observed. Mutual solid solubilities of Ti and Gd borides were found to be small and no ternary compounds are formed.

References

Blanks, C.E., 1980, Thesis, Univ. of Pennsylvania, Philadelphia, USA.

Chaban, N.F., Yu.B. Kuz'ma and I.D. Gerasim, 1978, Poroshk. Metall. 188(8), 24.

La Placa, S., unpublished results.

Rudy, E., 1969, Compendium of Phase Diagram Data, Air Force Materials Laboratory, Technical Report 65-2, 5.

Storms, E.K. and B.A. Mueller, 1981, J. Appl. Phys. 52(4), 2966.

Gd-V-B

GdVB₄ has the YCrB₄-type of structure, Pbam, a = 6.022(5), b = 11.66(1), c = 3.504(5) (Kuz'ma, 1970, X-ray powder diffraction); for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Gd-W-B (see also notes added in proof)

GdWB₄ was prepared by Kuz'ma and Svarichevskaya (1972) by arc melting powder compacts of 98% pure Gd, 99.99% W and 99.4% B, followed by heat treatment at 1000°C, 360 h in evacuated silica tubes. From X-ray powder analysis GdWB₄ is isotypic with the YCrB₄-type of structure, Pbam, a = 6.066(5), b = 11.71(1), c = 3.618(5).

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(9), 166.

Gd-Zr-B

An isothermal section at 800°C (fig. 24) was determined by Chaban et al. (1978) by means of X-ray analysis of arc melted samples (Zr powder 99.5%, B powder



Fig. 24. Gd–Zr–B, isothermal section at 800°C.

99.3%, Gd ingot 98.5%) which have been annealed for 500 h at 800°C in evacuated silica tubes. For details on the binary system Gd–B, see Gd–Ti–B. The Zr–B binary system (ZrB_2 with AlB₂-type) is in accord with a phase diagram study by Rudy (1969). No ternary compounds and solid solutions are formed.

References

Chaban, N.F., Yu.B. Kuz'ma and I.D. Gerasim, 1978, Poroshk. Metall. 188(8), 24.

Rudy, E., 1969, Compendium of Phase Diagram Data, Air Force Materials Laboratory, Technical Report 65-2, 5.

Ho-Co-B

Eight ternary compounds have been identified in the Ho-Co-B system. The preparation and crystallographic characteristics of these ternary compounds are listed in table 18.

References

Kuz'ma, Yu.B. and N.S. Bilonishko, 1972, Sov. Phys. Crystallogr. 16(5), 897.

Kuz'ma, Yu.B. and N.S. Bilonishko, 1973, Kristallografiya 18(4), 710.

Kuz'ma, Yu.B., P.I. Kripyakevich and N.S. Bilonishko, 1969, Dopov. Akad. Nauk Ukr. RSR, Ser. A 10, 939.

Kuz'ma, Yu.B., G.V. Chernjak and N.F. Chaban, 1981, Dopov. Akad. Nauk Ukr. RSR, Ser. A 12, 80. Niihara, K. and S. Yajima, 1973, Bull. Chem. Soc. Jpn 46, 770.

Rogl, P., 1973, Monatsh. Chem. 104, 1623.

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

P. ROGL

Compound	Structure type, Space group	Lattice parameters Density	Preparation, Characterization	Refs.	Purity
HoCoB ₄	YCrB₄ Pbam	a = 5.879(10) b = 11.36(2) c = 3.375(5)	AM, Qu 800°C, 340 h, PXD	StK, 77	Ho 99.0 Co 99.9 B 99.3
HoCo ₄ B ₄	$CeCo_4B_4$ P4 ₂ /nmc	a = 5.020(3) c = 7.003(5)	no details given, PXD	Ku B , 72	
HoCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	a = 3.551 c = 9.245	AM, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Ho 99.9 Co 99.5 B 99.0
HoCo ₃ B ₂	$CeCo_3B_2$ P6/mmm	a = 5.026(3) c = 3.029(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		$a = 5.018(3), \rho_{\rm E} = 5.50$ $c = 3.023(2), \rho_{\rm x} = 9.15$	AM, Qu(Ta) 1150°C, 96 h, PXD	NiY, 73	Ho 99.8 Co 99.99 B 99.9
		a = 5.017(5) c = 3.024(2)	AM, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Ho 99.9 Co 99.5 B 99.0
HoCo₄B	CeCo ₄ B P6/mmm	a = 4.976(3) c = 6.873(4)	AM, Qu 800°C, 50 h, PXD	KuB , 73	Ho 99 Co 99.87 B 99.3
Ho ₃ Co ₁₁ B ₄	$Ce_3Co_{11}B_4$ P6/mmm	a = 5.030(3) c = 9.846(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Ho 99 Co 99.87 B 99.3
Ho ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.033(3) c = 12.88(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Ho 99 Co 99.87 B 99.3
HoCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.459(3)$ $c_{\rm H} = 7.439(3)$	AM, Qu 800°C, 270 h, PXD	KuCC, 81	Ho 99.5 Co 99.95 B 99.4

 TABLE 18

 Formation and Structural data of ternary compounds Ho-Co-B.

Ho-Cr-B

Using X-ray powder diffraction, Kuz'ma (1970) characterized the crystal structure of HoCrB₄, YCrB₄-type, a = 5.774(5), b = 11.48(1), c = 3.444(4).

Reference

Kuz'ma, Yu.B., 1970, Kristallografiya 15(2), 372.

Ho-Fe-B

HoFeB₄ is isostructural with the YCrB₄-type of structure, Pbam, a = 5.871(10), b = 11.36(2), c = 3.391(5) (Stepanchikova and Kuz'ma, 1977); for alloy preparation, see YFeB₄.

Ho₃FeB₇ was found to crystallize with the Y₃ReB₇-type, Cmcm, a = 3.369, b = 15.50, c = 9.358 (Stepanchikova and Kuz'ma, 1980); for sample preparation, see Y-Fe-B.

HoFe₂B₂ with the ThCr₂Si₂-type of structure, I4/mmm, a = 3.527(5), c = 9.425(10), has been characterized by Stepanchikova et al. (1979); alloys were arc melted and annealed in evacuated quartz capsules at 800°C for 720 h; X-ray powder analysis.

References

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1980, Poroshk. Metall. 214(10), 44.

Stepanchikova, G.F., Yu.B. Kuz'ma and B.I. Chernjak, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 950.

Ho-Ir-B

From X-ray powder analysis of arc melted alloys, HoIr₃B₂ crystallizes with ErIr₃B₂-type (possible space group C2/m), a = 5.420(6), b = 9.393(9), c = 3.107(4), $\beta = 91.2(1)^{\circ}$; $T_{\rm m} = 12.9$ K (Ku and Meisner, 1981).

Ku et al. (1979) reported the existence of a metastable compound HoIr₄B₄ from arc melted samples; the phase disappears after heat treatment ($T_c = 2.12-1.88$ K). Despite the fact that the amount of this phase present in the X-ray sample was too low (<10%) to measure reliable lattice parameters, the authors believed that the HoIr₄B₄ phase had a CeCo₄B₄-type of structure.

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32, 937.

Ho-La-B

Berrada et al. (1976) studied crystal- and magnetochemistry within the section LaB₆-"HoB₆". Samples were prepared by borothermal reduction of the mixed oxides R₂O₃ (99.9%) in a tantalum crucible at 1800°C, 2 h, 10⁻⁴ Pa, and were then analysed by X-ray diffraction, X-ray fluorescence and chemical analysis. The binary holmium hexaboride could not be obtained and was considered to be unstable due to the small Ho³⁺ radius. Accordingly solid solutions La_xHo_{1-x}B₆ were single phase for $x \ge 0.2$ (CaB₆-type, Pm3m), but for smaller La concentrations the (La, Ho)B₆ phase was found to be in equilibrium with HoB₄ and HoB₁₂; lattice parameters of La_xHo_{1-x}B₆ varied as a linear function of x. LaB₆: a = 4.156, La_{0.033}Ho_{0.967}B₆: a = 4.154, La_{0.9}Ho_{0.1}B₆: a = 4.150, La_{0.8}Ho_{0.2}B₆: a = 4.120, La_{0.2}Ho_{0.8}B₆: a = 4.108, as read from the diagram. The extrapolated lattice parameter of a hypothetical "HoB₆" was a = 4.096.

Reference

Berrada, A., J.P. Mercurio, J. Etourneau and P. Hagenmuller, 1976, Mater. Res. Bull. 11, 947.

Ho-Mn-B

HoMnB₄ crystallizes with the YCrB₄-type of structure, Pbam, a = 5.901(5), b = 11.38(1), c = 3.428(5) (Kuz'ma, 1970; X-ray powder analysis); for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Но-Мо-В

The crystal structure of HoMoB₄, YCrB₄-type, Pbam, a = 6.019(5), b = 11.62(1), c = 3.589(5), has been established by Kuz'ma and Svarichevskaya (1972) from X-ray powder photographs; for sample preparation, see GdMoB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(2), 166.

Ho-Ni-B (see also notes added in proof)

Niihara et al. (1973) claimed the existence of a HoNi₄B phase with presumably YNi_4B -type structure. Kuz'ma et al. (1981) confirmed the CeCo₄B-type and gave a = 4.962(4), c = 6.935(11), P6/mmm; see also YNi_4B .

The existence of the compound Ho₃Ni₇B₂ with Dy₃Ni₇B₂-type, P6₃/mmc, a = 5.063(2), c = 14.285 was observed by Kuz'ma and Chaban (1979) by X-ray and metallographic analysis of arc melted and subsequently annealed alloys (360 h, 800°C, in evacuated silica tubes). Starting materials were Ho ingots 99.5%, B powder 99.3%, Ni powder 99.98%.

References

Kuz'ma, Yu.B. and N.F. Chaban, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 88.

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Niihara, K., Y. Katayama and S. Yajima, 1973, Chem. Lett. (Chem. Soc. Jpn) 613.

Ho-Os-B

The crystallographic data and methods of preparation of the five ternary compounds in the Ho-Os-B system are summarized in table 19.

References

Ku, H.C., 1980, Thesis, Univ. of California at San Diego, USA.

Ku, H.C. and R.N. Shelton, 1980, Mater. Res. Bull. 15(10), 1441.

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Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: The Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353-356.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
HoOsB ₄	YCrB₄ Pbam	a = 5.943(3) b = 11.495(6) c = 3.548(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting, ME, PXD suscept., 80–300 K	Ro, 78 SoR, 79	Ho 99.9 Os 99.9 B 99.0
Ho ₂ OsB ₆	Y ₂ ReB ₆ Pbam	a = 9.1229(15) b = 11.4909(35) c = 3.6320(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE PXD	RoN, 82	Ho 99.9 Os 99.9 B 99.7
HoOsB ₂	LuRuB ₂ Pnma	a = 5.850(6) b = 5.286(5) c = 6.355(7)	AM(Zr), Ta tubes 1250°C, 24 h 800°C, 9 d PXD, $T_m = 14.2$ K	ShKPJK, 80 KuS, 80	99.9
HoOs ₄ B ₄	YOs_4B_4 tetragonal	a = 7.4415(9) c = 32.7240(40) $c = 8c_0$	AM, HT, 1400°C, 12 h HV, BN substrate, PXD, $T_m = 4.5$ K	RoHS, 82	Ho 99.9 Os 99.9 B 99.7
HoOs ₃ B ₂	YOs ₃ B ₂ (?) orthorh. (?)	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$	$AM(Zr)$ $PXD, T_{m} = 9.91 \text{ K}$	Ku, 80	99.9

TABLE 19 Formation and structural data of ternary compounds Ho-Os-B.

Rogl, P., K. Hiebl and M.J. Sienko, 1982, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21-25), Proceedings, II A4.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Ho-Re-B

Four ternary compounds have been identified.

HoReB₄, YCrB₄-type, Pbam, a = 5.964(5), b = 11.53(1), c = 3.565(5) (Kuz'ma and Svarichevskaya, 1972a); for preparation techniques, see GdReB₄.

 Ho_2ReB_6 is isostructural with Y_2ReB_6 -type, Pbam, a = 9.151(5), b = 11.52(1), c = 3.648(4) (Kuz'ma and Svarichevskaya, 1972b).

Ho₃ReB₇ crystallizes with Y₃ReB₇-type, Cmcm, a = 3.500(2), b = 15.70(1), c = 9.332(5) (Kuz'ma and Mikhalenko, 1976).

Furthermore $HoRe_{11}B$ with cubic lattice, structure unsolved, was observed by Mikhalenko et al. (1981).

References

Kuz'ma, Yu.B. and S.I. Mikhalenko, 1976, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1029.

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972a, Dopov. Akad. Nauk Ukr. RSR, Ser. A 2, 166.

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972b, Kristallografiya, 17(3), 658.

Mikhalenko, S.I., N.F. Chaban and Yu.B. Kuz'ma, 1981, J. Less-Common Metals 82, 365.

Ho-Rh-B

HoRh₃B₂ was reported to crystallize with the ErIr₃B₂-type of structure, possible space group C2/m, a = 5.366(6), b = 9.307(9), c = 3.100(4), $\beta = 91.0(1)^{\circ}$ (Ku and Meisner, 1981; X-ray powder analysis of arc melted samples); $T_m = 24.2$ K.

HoRh₄B₄ adopts the CeCo₄B₄ type of structure, P4₂/nmc, a = 5.293(3), c = 7.379(2) (Vandenberg and Matthias, 1977; X-ray powder data); for sample preparation, see YRh₄B₄. $T_m = 6.56$ K (Matthias et al., 1977). HoRh₄B₄ orders ferromagnetically due to a spontaneous alignment of the localized 4f electron magnetic moments of the Ho³⁺ ions along the tetragonal axis (Lander et al., 1979, from neutron diffraction experiments). A helical or sinusoidal antiferromagnetism was suggested for the order of the normal compound HoRh₄B₄ by Acker and Ku (1981).

For the existence of a perovskite-type phase $HoRh_3B_{1-x}$ with Cu₃Au-type, a = 4.148, x = 0.05, see also R-Rh-B.

References

Acker, F. and H.C. Ku, 1981, J. Low Temp. Phys. 42, 516.

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99.

Lander, G.H., S.K. Sinha and F.Y. Fradin, 1979, J. Appl. Phys. 50, 1990.

Matthias, B.T., E. Corenzwit, J.M. Vandenberg and H.E. Barz, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1334.

Vandenberg, J.M. and B.T. Matthias, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1336.

Compound	Structure type, Space group	Lattice parameters Density	s, Preparation, Characterization	Refs.	Purity
HoRuB ₄	YCrB₄ Pbam	a = 5.933(3) b = 11.480(6) c = 3.533(2)	AM, HT, 1600°C, 12 h HV, W substrate congruent melting, PXD, ME suscept., 80–300 K	Ro, 78 SoR, 79	Ho 99.9 Ru 99.9 B 99.0
Ho ₂ RuB ₆	Y ₂ ReB ₆ Pbam	a = 9.1083(24) b = 11.4666(19) c = 3.6407(3)	AM, HT, 1600°C, 12 h HV, W substrate PXD	RoN, 82	Ho 99.9 Ru 99.9 B 99.0
Ho R uB ₂	LuRuB ₂ Pnma	a = 5.875(6) b = 5.287(5) c = 6.332(7)	AM(Zr), HT, Ta tubes 1250°C, 24 h 800°C, 9 d, PXD $T_m = 15.5 \text{ K}$	ShKPJK, 80 KuS, 80	99.9
HoRu₄B₄	$LuRu_4B_4$ I4 ₁ /acd	a = 7.442(5) c = 14.975(10)	$AM(Zr), PXD$ $T_{\rm m} = 2.58 \text{ K}$	J o, 77	high purity
HoRu ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.466(4) c = 3.017(2)	AM, HT, 1400°C, 24 h BN substrate PXD, ME, congr. melting $T_m = 25 \text{ K}$	HiRUS, 80	Ho 99.9 Ru 99.9 B 99.7
		a = 5.474(6) c = 3.017(4)	AM(Zr), PXD $T_m = 16.1 \text{ K}$	KuMAJ, 80	99.9

TABLE 20 Formation and structural data of ternary compounds Ho-Ru-B.

Ho-Ru-B

No ternary phase diagram has been established yet for the Ho-Ru-B system, but five ternary compounds have been characterized (see table 20).

References

Hiebl, K., P. Rogl, E. Uhl and M.J. Sienko, 1980, Inorg. Chem. 19(11), 3316.

Johnston, D.C., 1977, Solid State Commun. 24(10), 699.

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Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

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Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353-356.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Ho-V-B

HoVB₄ is isostructural with the structure type of YCrB₄, Pbam, a = 5.968(5), b = 11.56(1), c = 3.462(5) (Kuz'ma, 1970; X-ray powder diffraction); for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Ho-W-B

HoWB₄ has the YCrB₄-type of structure, Pbam, a = 6.029(5), b = 11.63(1), c = 3.591(5) (Kuz'ma and Svarichevskaya, 1972; X-ray analysis). For sample preparation, see GdWB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(2), 166.

Ho-Y-B

Single crystals of $Ho_{0.85}Y_{0.15}B_4$ were grown from molten Al and investigated for their magnetic properties: UB₄-type structure, P4/mbm (Fisk et al., 1981). No lattice parameter data were given.

Reference

Fisk, Z., M.B. Maple, D.C. Johnston and L.D. Woolf, 1981, Solid State Commun. 39, 1189.

La-Al-B

Chaban and Kuz'ma (1971) investigated the phase equilibria at 600°C by X-ray and metallographic analysis. Samples were prepared by arc melting (La ingot 98.48%,



Fig. 25. La–Al–B, isothermal section at 600°C; region LaB₆–B–Al is proposed. The existence of "La₃Al₂" is in doubt; the region near La₃Al is liquid (ℓ) at 600°C.

B powder 99.3%, Al powder 99.997%) and subsequent heat treatment in evacuated silica tubes at 600°C for 350 h.

No samples were prepared for the boron-rich region: B–LaB₆–Al, and no ternary borides were observed; mutual solid solubilities were found to be negligible. Thus phase equilibria within the region B–Al–LaB₆ are proposed. The La–Al binary system, La₃Al (Ni₃Sn-type), LaAl (CeAl-type), LaAl₂ (MgCu₂-type), LaAl₃ (Ni₃Sn-type), α -La₃Al₁₁, has been revised according to a recent critical assessment by Elliot and Shunk (1981). Accordingly the compound "La₃Al₂", reported by Chaban and Kuz'ma (1971), seems to be in doubt and furthermore due to the low eutectic L \rightleftharpoons La + LaAl at $T_E = 550$ °C, the vicinity of La₃Al (fig. 25) will be liquid at 600°C. The solid state phase equilibria in the La-rich region (T < 550°C) are shown in broken lines (according to Chaban and Kuz'ma, 1971).

References

Chaban, N.F. and Yu.B. Kuz'ma, 1971, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1048. Elliott, R.P. and F.A. Shunk, 1981, Bulletin of Alloy Phase Diagrams 2(2), 219.

La-Co-B

Stepanchikova and Kuz'ma (1976) studied the phase equilibria of the La–Co–B system within isothermal sections at 600°C (0–40 a/o La) and at 400°C (40–100 a/o La) by means of X-ray analysis of 118 samples, which were prepared by arc melting and subsequent annealing for 600 h (La ingot 98.48%, and Co 99.87% and B 99.4% powders).

La-Co compounds, $LaCo_{13}$ (NaZn₁₃-type), $LaCo_5$ (CaCu₅-type), La_2Co_7 (Ce₂Ni₇-type), La_2Co_3 (La₂Ni₃-type), La_4Co_3 (Pr₂Co_{1.7}-type) and La₃Co (Fe₃C-type),

correspond to a phase diagram study by Buschow and Velge (1967). For binary Co borides, see Sc-Co-B; for La borides, see La-Cr-B. Six ternary compounds were found to exist (table 21, fig. 26); however, attempts to prepare La₃Co₁₁B₄ with Ce₃Co₁₁B₄-type and La₂Co₇B₃ with Ce₂Co₇B₃-type were reported to be unsuccessful (Kuz'ma and Bilonishko, 1973). The crystal structure of La₃Co₁₄B is unsolved.

The actual composition of the compound $LaCo_{2}B_{3}$, first observed by Stepanchikova and Kuz'ma (1976), was later corrected by Kuz'ma and Bilonishko (1978) to a more precise formula of $LaCo_4B_4$, as derived from structural (X-ray) data. The type of phase equilibria in fig. 26 remained unaffected by this compositional change.

The wetting and contact reactions of a LaB_6 substrate with molten Co were studied in the temperature range of 1100–1675°C under He, using X-ray, metallographic and

TABLE 21 Formation and structural data of ternary compounds La-Co-B.						
Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity	
LaCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	a = 3.641(3) c = 10.200(5)	AM, Qu 600°C, 600 h, PXD	StK, 76	La 98.48 Co 99.87 B 99.4	
		$a = 3.616(3), \rho_{\rm E} = 6.88$ $c = 10.215(5), \rho_{\rm x} = 6.92$	AM, Qu(Ta) 800°C, 150 h, PXD ^(*)	NiSY, 73	La 99.5 Co 99.99 B 99.9	
		a = 3.617 c = 10.225	AM, Qu(Mo) 800°C, 50 h, PXD	R o, 73	La 99.5 Co 99.5 B 99.0	
LaCo ₄ B ₄ ^(**)	NdCo ₄ B ₄ P4 ₂ /n	a = 7.151(4) c = 3.811(2)	no details given, PXD	KuB, 78		
LaCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.533(3)$ $c_{\rm H} = 7.498(3)$	AM, Qu 800°C, 270 h, PXD	KuCC, 81	La 99.5 Co 99.95 B 99.4	
		$a_{\rm H} = 9.500(5)$ $c_{\rm H} = 7.495(5)$	AM, Qu 600°C, 600 h, PXD	StK, 76	La 98.48 Co 99.87 B. 99.4	
LaCo₄B	CeCo₄B P6/mmm	a = 5.172(3) c = 6.860(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	La 99.0 Co 99.87 B 99.3	
La ₂ CoB ₂	unknown R3m, R32, R3m	$a_{\rm H} = 5.48(2)$ $c_{\rm H} = 25.31(3)$	AM, Qu 600°C, 600 h, PXD	StK, 76	La 98.48 Co 99.87 B 99.4	
La ₃ Co ₁₄ B	unknown		AM, Qu 600°C, 600 h, PXD	StK, 76	La 98.48 Co 99.87 B 99.4	

(*)Agreement between observed and calculated powder intensities was stated to be excellent.

(**)First observed as $LaCo_{\sim 2}B_{\sim 3}$ (Stepanchikova and Kuz'ma, 1976).



Fig. 26. La–Co–B, partial isothermal sections at 600°C (0–40 a/o La), and at 400°C (40–100 a/o La). Ray (1974) observed indications for the existence of La_5Co_{19} (Ce₅Co₁₉-type?) which in this case is likely to enter a two-phase equilibrium: $La_5Co_{19} + La_3Co_{14}B$.

electron microprobe analysis (Yupko et al., 1981). LaCo₁₂B₆ was encountered among the reaction products. The lattice parameter of LaB₆ was practically unchanged, a = 4.152.

References

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Stepanchikova, G.F. and Yu.B. Kuz'ma, 1976, Vestn. Lvov Univ., Ser. Khim. 18, 16.

Yupko, V.P., P.A. Verkhovodov, V.V. Morosov, A.V. Besov and V.Ya. Shlyuko, 1981, Poroshk. Metall. 219(3), 64.

La-Cr-B

No ternary compounds have been observed during a phase equilibrium study (X-ray, metallographic analysis) of the system La-Cr-B at 800°C (fig. 27, Kuz'ma et al., 1973). Samples were prepared by arc melting of compacted powders (B 99.3%, Cr 99.5%) and La ingots (98.6%) and subsequent annealing in evacuated quartz capsules (800°C, 360 h). The mutual solid solubility of the binary compounds was found to be negligible; the existence of "La₂B", as claimed by Markovsky and Vekshina (1967), was not confirmed; for the Cr-B binary system, see Y-Cr-B.

With respect to resent results by Storms and Mueller, (1978) and McKelvy (1981) about the phase LaB_{6+x} , a closer inspection of the ternary boron-rich region seems to be necessary.

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Fig. 27. La-Cr-B, isothermal section at 800°C.

References

Kuz'ma, Yu.B., S.I. Svarichevskaya and V.N. Fomenko, 1973, Izv. Akad. Nauk SSSR, Neorg. Mater. 9(9), 1542.

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McKelvy, M.J., 1981, Thesis, Arizona State Univ., Tempe, USA.

Storms, E. and B. Mueller, 1978, J. Phys. Chem. 82, 51.

La-Fe-B

In a review article, Kuz'ma et al. (1977) presented a tentative partial isothermal section at 800°C of the La-poor region of the La-Fe-B system containing 0-40 a/o La (fig. 28). Three ternary phases were observed; $La_{\sim 3}Fe_{\sim 13}B_{\sim 1}$ and



Fig. 28. La-Fe-B, partial isothermal section at 800°C (0-40 a/o La).

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 $La_{2}Fe_{3}B_{1}$ have unknown structure types and $LaFe_{2}B_{2}$ probably is isostructural with the compound $CeFe_{4}B_{4}$ crystallizing with a NdCo₄B₄-derivative type of structure.

Reference

Kuz'ma, Yu.B., N.S. Bilonishko and S.I. Svarichevskaya, 1977, in: Tugoplavkije Boridi e Silizidi, ed. G.V. Samsonov (Akad. Nauk Ukr. SSR, Nauka Dumka, Kiev).

La-Ge-B

Phase equilibria in the La–Ge–B system at 700°C (fig. 29) were derived by X-ray phase analysis from 52 samples (B powder 99.3%, La ingot 99.7%, Ge ingot 99.999%), which were arc melted and subsequently heat treated in evacuated quartz capsules (700°C, 480 h, quenched in ice water, Marko et al., 1978).

According to Muratova et al. (1974) the homogeneity range of LaGe₂ was obtained for 35–39 a/o La. For the Ge–B binary system, see Y–Ge–B, and for La borides, see La–Cr–B. Practically no mutual solubility was observed at 700°C between La borides and La germanides: La₃Ge (tetragonal?) La₅Ge₃ (Mn₅Si₃-type), La₄Ge₃ (Th₃P₄-type), La₅Ge₄ (Sm₅Ge₄-type) LaGe (FeB-type), LaGe₂ (GdSi₂-type?). This was particularly claimed for La₅Ge₃ with Mn₅Si₃-type, whereas in alloys heat treated at higher temperature Mayer and Felner (1974) claimed the Mn₅Si₃-type phase to be stable up to La₅Ge₃B₂ (metastable phases?).

Mayer and Felner (1974) studied the influence of boron additions to R_5Ge_3 compounds in a series of samples with a nominal boron content corresponding to formulas La₅Ge₃, La₅Ge₃B_{0.5}, La₅Ge₃B_{1.0}, La₅Ge₃B_{1.5} and La₅Ge₃B_{2.0}. Alloys were prepared by heating (melting) elemental mixtures (min. purity 99.9%) in Ta crucibles



Fig. 29. La-Ge-B, isothermal section at 700°C.

to 1600° C under He atmosphere. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Ge_3B_{1.0}$, thus for higher boron concentrations the boron solubility might be accompanied by a simultaneous substitution Ge/B, which probably would explain the irregular variation of lattice parameters (table 6).

References

Marko, M.A., M.S. Nalyvaiko and Yu.B. Kuz'ma, 1978, Izv. Akad. Nauk SSSR, Neorg. Mater. 14(7), 1350.

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Muratova, L.O., O.I. Bodak and E.I. Gladyshevskii, 1974, Vestn. L'vov Univ., Ser. Khim. 15, 28.

La-Hf-B

On the basis of measurements of hexaboride lattice parameters, microhardness, metallographic, and X-ray analysis, the solubility of Hf in LaB₆ was shown to be ≤ 0.5 a/o Hf (Bondarenko et al., 1971).

Reference

Bondarenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73.

La-Ir-B

On the basis of X-ray and metallographic analysis, Rogl (1979) derived congruent melting behavior of LaIr₄B₄. For experimental details, see LaOs₄B₄. The crystal structure has been refined (Rogl, 1980) from single crystal automatic diffractometer data, R = 0.039. LaIr₄B₄ is NdCo₄B₄-type, P4₂/n, a = 7.6719(4), c = 3.9739(2), $\rho_{calc} = 13.5 \text{ kg/dm}^3$; atomic parameters were: 2 La in 2b); 8 Ir in 8g) 0.5937(1), 0.1397(1), 0.1441(2); 8 B in 8g) 0.529(2), 0.405(4), 0.142(6). Magnetic properties were reported by Rupp et al. (1979) and Hiebl et al. (1981); $T_n = 1.5 \text{ K}$.

LaIr₃B₂ adopts the CeCo₃B₂-type of structure, P6/mmm, a = 5.543(6), c = 3.116(4), as reported by Ku et al. (1980) from X-ray powder diffraction of arc melted alloys; $T_c = 1.65-1.38$ K.

References Hiebl, K., M.J. Sienko and P. Rogl, 1981, J. Less-Common Metals 82, 21. Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91. Rogl, P., 1979, Monatsh. Chem. 110, 235. Rogl, P., 1980, Monatsh. Chem. 111, 517. Rupp, B., P. Rogl and R. Sobczak, 1979, Mater. Res. Bull. 14, 1301.

La-Mo-B

Mikhalenko and Kuz'ma (1976) presented the phase equilibria of the system La-Mo-B in two partial isothermal sections at 800°C (for the region 0-67 a/o La)



Fig. 30. La-Mo-B, partial isothermal sections at 800°C (0-67 a/o La), and at 600°C (67-100 a/o La).

and at 600°C (for the region 67–100 a/o La), see fig. 30. For Mo borides, see Y-Mo-B, and for the La-B binary, see La-Cr-B. From the röntgenographic analysis solid solubilities of La and Mo borides were found to be small. No two-phase equilibrium $LaB_6 + Mo$ exists and no ternary compounds are formed.

Reference

Mikhalenko, S.I. and Yu.B. Kuz'ma, 1976, Poroshk. Metall. 158(2), 56.

La-Nd-B

A complete solid solution $Nd_xLa_{1-x}B_6$ with CaB_6 -type, Pm3m, has been obtained by Aivazov et al. (1981) from borothermal reduction of mixed oxides. Lattice parameters (X-ray powder diffraction data) were: $LaB_{6.0}$: 4.1563(2), $Nd_{0.1}La_{0.9}B_{6.0}$: 4.1536(2), $Nd_{0.2}La_{0.8}B_{6.1}$: 4.1501(2), $Nd_{0.3}La_{0.7}B_{5.9}$: 4.1473(2), $Nd_{0.4}La_{0.6}B_{6.0}$: 4.1447(2), $Nd_{0.5}La_{0.5}B_{6.2}$: 4.1407(2), $Nd_{0.6}La_{0.4}B_{6.1}$: 4.1380(2), $Nd_{0.7}La_{0.3}B_{6.1}$: 4.1354(3), $Nd_{0.8}La_{0.2}B_{6.2}$: 4.1320(3), $Nd_{0.9}La_{0.1}B_{6.0}$: 4.1297(2), $NdB_{6.1}$: 4.1268(1). From magnetic susceptibility measurements Nd was found to be trivalent (${}^{4}I_{9/2}$) throughout the entire range.

Reference

Aivazov, M.I., S.V. Aleksandrovich, B.A. Evseev, V.S. Mkrtchyan and V.N. Sorokin, 1981, Izv. Akad. Nauk SSSR, Neorg. Mater. 17(2), 248.

La-Ni-B

Kuz'ma et al. (1972) investigated two partial isothermal sections of the La-Ni-B system at 800° C (0-33 a/o La) and at 400° C (33-100 a/o La) by means of X-ray and



Fig. 31. La–Ni–B, partial isothermal sections at 800°C (0–33 a/o La), and at 400°C (33–100 a/o La). 1: LaNi₁₂B₂, 2: La₃Ni₁₃B₂ (earlier LaNi₅B), 3: LaNi₄B, 4: LaNi₃B, 5: LaNi₁₂B₆, 6: LaNi₂B₂.

metallographic analysis of 107 arc melted and subsequent annealed alloys (800°C, 400 h; 400°C, 600 h), see fig. 31. Starting materials were 98.48% La ingot, and 99.98% Ni and 99.3% B powders. Mutual solid solubilities of binary compounds were reported to be negligible and six ternary compounds have been identified (table 22). The binary system La–Ni, comprising the following compounds: LaNi₅ (CaCu₅-type), La₂Ni₇ (Ce₂Ni₇-type), LaNi₃ (PuNi₃-type), LaNi₂ (MgCu₂-type), LaNi_{1.4} (La₂Ni₃-type), LaNi (CrB-type), La₃Ni (Fe₃C-type), has been modified on the basis of a recent phase diagram study by van Vucht and Buschow (1976). For Ni borides, see Y–Ni–B, and for La borides, see La–Cr–B.

The wetting and contact reactions of LaB_6 substrates with molten Ni were studied in the temperature range of 1100–1675°C under He, using X-ray, metallog, aphic and electron microprobe anlysis (Yupko et al., 1981). LaNi₁₂B₆ was encountered among the reaction products.

The enthalpy and entropy of transition of an LaNi_{4.4}B_{0.6} alloy to the hydride phase was measured by Mendelson et al. (1980). The lattice parameter of La hexaboride remained practically unchanged, a = 4.150.

References

Kuz'ma, Yu.B. and N.S. Bilonishko, 1972, Sov. Phys. Crystallogr. 16(5), 897.

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Mendelson, M.L., D.M. Gruen and G.D. Sandrock, 1980, J. Less-Common Metals 70, 273.

Spada, F. and H. Oesterreicher, 1983, J. Less-Common Metals 90, L1.

Van Vucht, J.H.N. and K.H.J. Buschow, 1976, J. Less-Common Metals 46, 133.

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Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
$La_{3}Ni_{13}B_{2}^{(*)}$	Nd ₃ Ni ₁₃ B ₂ P6/mmm	a = 5.072(2) c = 10.942(8)	AM, Qu 800°C, 400 h, PXD	KuB , 81	La 98.48 Ni 99.98 B 99.3
LaNi₄B	CeCo ₄ B ₄ P6/mmm	a' = 5.122(4) c = 6.990(9)	AM, Qu 800°C, 400 h, PXD	KuB, 72 KuBCC, 83	La 98.48 Ni 99.98 B 99.3
LaNi ₃ B	mmmPna-	a = 12.35(2) b = 10.80(2) c = 9.68(2)	AM, Qu 800°C, 400 h, PXD	KuB, 72	La 98.48 Ni 99.98 B 99.3
LaNi ₁₂ B ₆	mmmC-c-	a = 9.85(2) b = 7.31(2) c = 11.11(2)	AM, Qu 800°C, 400 h, PXD	KuB, 72	La 98.48 Ni 99.98 B 99.3
LaNi ₂ B ₂	2/mC-/c	a = 9.65(2) b = 5.16(1) c = 11.31(2) $\beta = 103.75(1)^{\circ}$	Am, Qu 800°C, 400 h, PXD	KuB, 72	La 98.48 Ni 99.98 B 99.3
LaNi ₁₂ B ₂	unknown		AM, Qu 800°C, 400 h, PXD	KuB, 72	La 98.48 Ni 99.98 B 99.3

 TABLE 22

 Formation and structural data of ternary compounds La–Ni–B.

^(*) This compound probably corresponds to LaNi₅B, earlier reported with diffraction symbol 2/mP2₁/-, a = 35.20(5), b = 5.11(1), c = 11.03(2), $\beta = 90.0(1)^{\circ}$ (Kuz'ma et al., 1972). Furthermore it seems to correspond to the ternary phase LaNi_{4.4}B_{0.6} whose hydrogen absorption properties were studied by Mendelson et al. (1980). The latter fact has recently been confirmed by a detailed investigation of the characteristics of hydrogen absorption in La₃Ni₁₃B₂ by Spada and Oesterreicher (1983). According to their work, this compound [a = 5.094(6), c = 10.986(21)] at 800°C is in equilibrium with LaNi₅ and possibly LaNi₄B; at 8 atm H₂, 23°C the hydrogen take up was La₃Ni₁₃B₂H_{~10}.

Yupko, V.P., P.A. Verkhovodov, V.V. Morosov, A.V. Besov and V.Ya. Shlyuko, 1981, Poroshk. Metall. **219**(3), 64.

La - Os - B

One ternary compound has been characterized in the La-Os-B system.

LaOs₄B₄ [NdCo₄B₄-type, P4₂/n, a = 7.611(3), c = 3.988(2)] was prepared by arc melting compacts of 99.9% La ingots, and 99.9% Os and 99.0% B powders, and annealing at 1400°C, 12 h in high vacuum on a boronitride substrate. Os atom parameters were calculated from single crystal Weissenberg photographs: $x_{Os} = 0.605$, $y_{Os} = 0.140$, $z_{Os} = 0.140$ (Rogl, 1979): magnetic properties were studied by Hiebl et al. (1981); $T_n = 1.5$ K.

A compound $LaOs_{\sim 2}B_{\sim 2}$ was observed by Rogl (unpublished) from arc melted alloys.

References

Hiebl, K., M.J. Sienko and P. Rogl, 1981, J. Less-Common Metals 82, 21. Rogl, P., 1979, Monatsh. Chem. 110, 235.

La-Re-B

The La-Re-B ternary system has been investigated by Mikhalenko et al. (1977) by means of X-ray and metallographic analysis, and two partial isothermal sections were established (fig. 32). Samples were prepared from 98.48% La ingots, and Re 99.7% and B 99.4% powders by arc melting and subsequent annealing in evacuated quartz capsules at 800° C (0-45 at% La), and 600° C (45-100% La) for 360 h.

Solid solubilities of binary compounds were found to be negligible; La and Re are practically immiscible. As far as the rhenium borides are concerned (Re_3B , Re_7B_3 , ReB_{2+x}), the homogeneous range of ReB_{2+x} has not yet been investigated in detail (i.e., as a function of temperature, see La Placa and Post, 1962; Portnoi and Romashov, 1968); for the lanthanum borides, see La–Cr–B. Using X-ray, microhardness, and metallographic analysis the solubility of Re in LaB₆ was reported to be less than 0.5 a/o Re (Bondarenko et al., 1971).

Ternary equilibria are characterized by three compounds. The crystal structure of La₂Re₃B₇ has recently been derived by Kuz'ma et al. (1982) from single crystal counter data: La₂Re₃B₇-type, a = 7.681(3), b = 6.773(2), c = 11.658(4), Pcca, R = 0.074, $\rho_{exp} = 9.62$, $\rho_{theor} = 10.05 \text{ kg/dm}^3$. Originally a formula La₂Re₃B₈ was assigned by Mikhalenko et al. (1977) with lattice parameters a = 7.71, b = 6.76, c = 11.5. LaRe₄B₄ is tetragonal a = 7.40, c = 10.60 and was claimed to be isostructural to CeRe₄B₄ (structure unsolved). The crystal structure of La_{~3}Re_{~3}B_{~4} is unknown (tetragonal symmetry?).



Fig. 32. La-Re-B, partial isothermal sections at 800°C (0-55 a/o La), and at 600°C (55-100 a/o La). 1: LaRe₄B₄, 2: La₃Re₃B₄, 3: La₂ReB₇ (earlier La₂ReB₈).

References Bondarenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73. Kuz'ma, Yu.B., S.I. Mikhalenko and B.Ya. Kotyr, 1982, Dopov. Akad. Nauk Ukr. RSR, Ser. B 3, 25. La Placa, S. and B. Post, 1962, Acta Crystallogr. 15, 97. Mikhalenko, S.I., Yu.B. Kuz'ma and A.S. Sobolev, 1977, Poroshk. Metall. 169(1), 48. Portnoi, K.I. and V.M. Romashov, 1968, Poroshk. Metall. 2, 41.

La-Rh-B

The crystal structure of LaRh₃B₂ (CeCo₃B₂-type, P6/mmm) has been analyzed by Ku et al. (1980) using X-ray powder diffraction of arc melted samples; a = 5.480(6), c = 3.137(4); $T_c = 2.82-2.60$ K.

For the perovskite-type boride LaRh₃B_{1-x} with Cu₃Au-type, a = 4.244, x = 0.2; see also R-Rh-B.

Reference

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

La-Ru-B

LaRu₄B₄ has the NdCo₄B₄-type of structure, a = 7.541(3), c = 4.012(1), P4₂/n, $\rho_{\text{theor}} = 8.54 \text{ kg/dm}^3$ (Grüttner and Yvon, 1979); the structure was examined from single crystal counter data, R = 0.05; atom parameters were 2 La in 2b); 8 Ru in 8g) 0.6074(1), 0.1413(1), 0.1410(3); 8 B in 8g) 0.543(2), 0.417(2), 0.144(4).

 $La_{\sim 0.9}Ru_3B_2$ with the CeCo₃B₂-type structure was reported by Ku et al. (1980), from X-ray analysis of arc melted samples: a = 5.605(6), c = 3.006(4); $\rho_{exp} = 9.5(1)$ in methylene diiodide, $\rho_{calc} = 9.55 \text{ kg/dm}^3$. The structure was said to exhibit defects on the La sites.

LaRu_{3-x}B₂ at $x \approx 0.25$ was claimed by Ku (1980) to crystallize with the YOs₃B₂-type (orthorhombically distorted CeCo₃B₂-type with a sixfold superstructure along the *c*-axis, $c = 6c_0$?); $T_c = 3.95-3.72$ K.

References

Grüttner, A. and K. Yvon, 1979, Acta Crystallogr. B35, 451.

Ku, H.C., 1980, Thesis, Univ. of California at San Diego, USA.

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

La-Si-B

Chaban and Kuz'ma (1971) presented the LaB₆-La–Si partial isothermal section at 800°C (fig. 33), based on X-ray and metallographic analysis of arc melted and heat treated alloys (800°C, 500 h in evacuated silica tubes). Starting materials were: La ingot 98.48%, B powder 99.3%, Si powder 99.99%.

No ternary compounds were reported and mutual solid solubilities were found to be negligible. The lanthanum silicides reported: La_5Si_3 (Cr_5B_3 -type), La_3Si_2 (U_3Si_2 -type), La_5Si_4 (Zr_5Si_4 -type), LaSi (FeB-type), $LaSi_2$ (GdSi₂-type), are in agree-



Fig. 33. La-Si-B, isothermal section at 800°C; region LaB₆-Si-B is proposed.

ment with the compilation by Iandelli and Palenzona (1979). For the Si–B system, see Y-Si-B, and for La borides, see La–Cr–B.

References

Chaban, N.F. and Yu.B. Kuz'ma, 1971, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1048.

Iandelli, A. and A. Palenzona, 1979, Crystal chemistry of intermetallic compounds, in: Handbook on the Physics and Chemistry of Rare Earths, Vol. 2, eds. K.A. Gschneidner, Jr. and L. Eyring (North-Holland, Amsterdam) pp. 1–54.

La-Sm-B

Aivazov et al. (1979) investigated phase equilibria and magnetic properties within the section LaB_6 -SmB₆. Alloys were prepared by borothermal reduction at 1700°C in vacuum:

$$x \operatorname{Sm}_2O_3 + (1-x) \operatorname{La}_2O_3 + 15 \operatorname{B} \longrightarrow 2\operatorname{Sm}_x\operatorname{La}_{1-x}B_6 + 3/2 \operatorname{B}_2O_2\uparrow$$
.

From chemical, gravimetric and X-ray structural analysis a complete solid solution $La_{1-x}Sm_xB_{6-y}$ was found, usually deviating from stoichiometry towards boron defects. Comparison of pycnometric (measured in toluene) and X-ray densities revealed the existence of metal vacancies. Due to the change in the proportion of the Sm^{2+} and Sm^{3+} ions the magnetic susceptibility depends nonlinearly on the La concentration (30% Sm^{2+} in SmB_6 to 50% Sm^{2+} for 80% LaB_6).

Tarascon et al. (1980) independently studied the valence transition of Sm as well as the temperature dependence of the Sm oxidation state in $\text{Sm}_{1-x}\text{La}_x\text{B}_6$ solid solutions, CaB_6 -type, Pm3m. Samples were prepared by borothermal reduction of the mixed oxides under vacuum and high temperatures. The exact values of x have been





Fig. 34. (a) Temperature dependence of lattice parameter of SmB_6 (experimental) and of hypothetical calculated Sm^{2+}B_6 , Sm^{3+}B_6 . (b) $\text{Sm}_{1-x}\text{La}_x\text{B}_6$, $\text{Sm}_{1-x}\text{Sr}_x\text{B}_6$, $\text{Sm}_{1-x}\text{Yb}_x\text{B}_6$, $\text{Sm}_{1-x}\text{Th}_x\text{B}_6$ and $\text{Sm}_{1-x}\text{Y}_x\text{B}_6$, lattice parameters versus composition. After Tarascon et al. (1980).

determined by X-ray fluorescence analysis and checked by density measurements. Density measurements, X-ray and chemical analysis of SmB₆ indicate an atomic ratio B/Sm of ≈ 6 . From the temperature dependence of the SmB₆ lattice parameters as well as the X-ray absorption measurement at the L_{III} edge between 4.2 and 300 K, Tarascon et al. (1980) were able to propose the variation of the average Sm valence from 2.6 (300 K) to 2.53 at 4.2 K (corresponding to an increase of 17.5% of Sm²⁺ ions). A similar result was obtained from Sm_{0.75}La_{0.25}B₆. Substitution Sm/La involves a decrease of the average samarium valence to a much higher extent than reported by Aivazov et al. (1980). Figure 34 represents the lattice parameter dependence of SmB₆, for Sm²⁺_{1-x}Sm³⁺_xB₆, Sm_{0.75}La_{0.25}B₆ and for Sm_{1-x}La_xB₆. Due to the valence change of Sm a remarkable deviation from Vegard's law is observed (Kasaya et al., 1980).

The work functions of lanthanum, samarium and ytterbium hexaborides and $(La_xSm_{1-x})B_6$ alloys were obtained from secondary ion-ion emission during 8 keV argon ion bombardment at 10^{-3} A/cm² current density (Cherepin et al., 1977). The experimental results were used to estimate qualitatively the energy of the atomic bond on the alloy surface. Replacement of lanthanum atoms by samarium causes an increase in metal-boron and metal-metal bond strength.

References

Aivazov, M.I., S.V. Aleksandrovich, B.A. Evseev, K.A. Zinchenko and V.S. Mkrtchyan, 1979, Izv. Akad. Nauk SSSR, Neorg. Mater. 15(1), 61; 1982, Fiz. Tverd. Tela 24(9), 2667.

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Kasaya, M., J.M. Tarascon and J. Etourneau, 1980, Solid State Commun. 33, 1005.

Tarascon, J.M., Y. Isikawa, B. Chevalier, J. Etourneau and P. Hagenmuller, 1980, J. Physique 41, 1135 and 1141.

La-Ta-B

On the basis of measurements of hexaboride lattice parameters, microhardness, metallographic and X-ray analysis, the solubility of Ta in LaB₆ was shown to be ≤ 0.5 a/o Ta (Bondarenko et al., 1971).

Reference

Bondarenko, V.P., V.V. Morozov and L.V. Chernjak, 1971, Poroshk. Metall. 97(1), 73.

La-Tm-B: see notes added in proof

La-U-B

Hill et al. (1974) investigated alloys of the form $(U_{1-x}La_x)B_4$ with respect to their magnetic properties (ferromagnetic ordering of U) in the as-cast condition after arc melting, and after heat treatment for 2.5 h at 1450°C. From X-ray powder diffraction the samples contained LaB₆ as the second phase, its amount increasing with increasing La concentration. Due to the preponderance of the LaB₆ phase no lattice parameters

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were determined. The magnetic ordering temperature $T_m(x) \approx 31$ K was constant for x = 0.4 to 0.8 and from data of (Y, La, U)B₄ alloys was extrapolated to be appropriate to the tetraboride phase, ThB₄-type, P4/mbm (see also figs. 54 and 55).

Reference

Hill, H., A.L. Giorgi, E.G. Szklarz and J.L. Smith, 1974, J. Less-Common Metals 38, 239.

La-W-B

Phase equilibria in the La–W–B system at 800°C (0–67 a/o La) and 600°C (67–100 a/o La) were presented by Mikhalenko and Kuz'ma (1976) on the basis of X-ray data (fig. 35). For La borides, see La–Cr–B; for W borides, see Y–W–B. Mutual solid solubilities of La and W borides were found to be small. Due to the high thermodynamic stability of W borides no two-phase equilibrium exists between W and LaB₆. Using X-ray, metallographic and microhardness analysis, the solubility of W in LaB₆ was shown to be ≤ 0.5 a/o W (Bondarenko et al., 1971). Some ambiguity exists concerning the two competing tie-lines W₂B + LaB₄ and WB + La.

References

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Mikhalenko, S.I. and Yu.B. Kuz'ma, 1976, Poroshk. Metall. 158(2), 56; see also 1972, Vestn. Lvov Univ., Ser. Khim. 14, 24.



Fig. 35. La-W-B, isothermal section at 800°C.

La-Y-B

Fisk et al. (1974) investigated the mutual solubility of LaB_6 and YB_6 by X-ray analysis as well as electron microscope data on a) arc melted alloys and b) specimens prepared from mixed oxides and boron at 1600°C in vacuum:

 $(Y, La)_2O_3 + 14 B \longrightarrow 2(Y, La)B_6 + B_2O_3\uparrow$.

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Fig. 36. Lattice parameters and superconducting transition temperatures of $La_{1-x}Y_xB_6$ solid solutions; after Fisk et al. (1974).

A continuous solid solution $(Y, La)B_6$ with CaB_6 -type of structure, Pm3m, was found from specimens b), but a restricted solid solution appears from alloys a), due to the different melting behavior of YB₆ (incongruent) and LaB₆ (congruent), which results in a nearly complete fractional crystallization of the two hexaborides. At variance with the results obtained by Bondarenko et al. (1966) on samples prepared by borothermal reduction, lattice parameters of specimens b) closely obey Vegard's rule and are shown in fig. 36 including superconductivity data.

References

Bondarenko, V.P., I.I. Bilyk and V.Ya. Shlyuko, 1966, Poroshk. Metall. 45(9), 43. Fisk, Z., A.C. Lawson and R.W. Fitzgerald, 1974, Mater. Res. Bull. 9, 633.

La-Yb-B

The work functions of lanthanum, samarium and ytterbium hexaborides and $(La_xSm_{1-x})B_6$ alloys were obtained from secondary ion-ion emission during 8 keV argon ion bombardment at 10^{-3} A/cm² current density (Cherepin et al., 1977). The experimental results were used to estimate qualitatively the energy of the atomic bond on the alloy surface. Replacement of lanthanum atoms by samarium causes an increase in metal-boron and metal-metal bond strength.

Reference

Cherepin, V.T., M.A. Vasil'ev, A.A. Kosjuchkov, V.V. Morozov, V.Ja. Shljuko and V.S. Kresanov, 1977, Poroshk. Metall. 178(10), 22.

Lu-Al-B

Using the aluminum metal flux technique, Mikhalenko et al. (1980) obtained single crystals of LuAlB₄ when cooling melts with a Lu: B ratio ranging from 1:6 to 1:12 from 1523 K. Specimens were prepared by heating charges of amorphous boron

(>99%), Lu 99.9%, Al granules in an alundum crucible under a stream of purified argon at 1523 K for 6 h followed by slow cooling (100 K/h). Excess Al was dissolved in dilute HCl (1:3). LuAlB₄ has the YCrB₄-type of structure, Pbam; a = 5.906(2), b = 11.44(1), c = 3.480(1); metal atom parameters were refined to R = 0.112 from X-ray diffractometer data (microdensitometer): 4 Lu in 4g) 0.132(1), 0.149(1), 0; Al in 4g) 0.129(1), 0.413(1), 0; boron atoms in 4h) were determined from geometrical considerations: B(1) 0.305, 0.300, 0.5; B(2) 0.370, 0.465, 0.5; B(3) 0.385, 0.050, 0.5 and B(4) 0.470, 0.195, 0.5.

Reference

Mikhalenko, S.I., Yu.B. Kuz'ma, M.M. Korsukova and V.N. Gurin, 1980, Izv. Akad. Nauk SSSR, Neorg. Mater. 16(11), 1941.

Lu-Co-B

No phase diagram exists for the Lu–Co–B system, but five ternary compounds have been characterized (table 23).

References

Kuz'ma, Yu.B. and N.S. Bilonishko, 1973, Kristallografiya 18(4), 710.

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Kuz'ma, Yu.B. and N.S. Bilonishko, 1972, Sov. Phys. Crystallogr. 16(5), 897.

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

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Compound	Structure type, Space group	Lattice parameters, Density	Preparation Characterization	Refs.	Purity
LuCoB ₄	YCrB₄ Pbam	a = 5.827(10) b = 11.28(2) c = 3.327(5)	AM, Qu 800°C, 340 h, PXD	StK, 77	Lu 99.0 Co 99.9 B 99.3
LuCo ₄ B ₄	CeCo ₄ B ₄ P4 ₂ /nmc	a = 4.998(3) c = 6.947(5)	no details given PXD	KuB, 72	
LuCo ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 4.959(3) c = 3.035(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
LuCo ₄ B	CeCo ₄ B P6/mmm	a = 4.940(3) c = 6.867(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Lu 99. Co 99.87 B 99.3
$Lu_3Co_{11}B_4$	$\frac{Ce_{3}Co_{11}B_{4}}{P6/mmm}$	a = 4.982(3) c = 9.867(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Lu 99. Co 99.87 B 99.3

	Т	TABLE 23		
Formation and	structural da	ta of ternar	v compounds	Lu-Co-B.

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Lu-Cr-B

The crystal structure of LuCrB₄ [YCrB₄-type, Pbam, a = 5.726(5), b = 11.38(1), c = 3.404(4)] has been determined by Kuz'ma (1970) by X-ray diffraction methods.

Reference

Kuz'ma, Yu.B., 1970, Kristallografiya 15(2), 312.

Lu-Fe-B

Three ternary compounds have been characterized in the Lu-Fe-B system.

LuFeB₄, YCrB₄-type, Pbam, a = 5.832(10), b = 11.29(2), c = 3.353(5), as derived from X-ray powder analysis by Stepanchikova and Kuz'ma (1977); for sample preparation, see CeFeB₄.

LuFe₂B₂ crystallizes with the ThCr₂Si₂-type of structure, I4/mmm, a = 3.499(5), c = 9.288(10) (Stepanchikova et al., 1979); for sample preparation, see TmFe₂B₂.

LuFe₄B is CeCo₄B-type [P6/mmm, a = 5.007(2), c = 6.966(6)] (Chernjak, 1983); for sample preparation, see ErFe₄B.

References

Chernjak, G.V., 1983, Izv. Akad. Nauk SSSR, Neorg. Mater. 19(3), 485. Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37. Stepanchikova, G.F., Yu.B. Kuz'ma and B.I. Chernjak, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 950.

Lu-Ir-B

LuIr₃B₂ is isostructural with the ErIr₃B₂-type of structure (possible space group C2/m), a = 5.394(6), b = 9.354(9), c = 3.080(4), $\beta = 91.4(1)^{\circ}$ (Ku and Meisner, 1981; from X-ray powder analysis of arc melted alloys); $T_{\mu} = 1.2$ K (see also Lu-Y-Ir-B).

Reference

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99.

Lu-Ni-B

No ternary phase diagram has been reported for the Lu-Ni-B system.

Lu₃Ni₇B₂ has the Dy₃Ni₇B₂-type, P6₃/mmc, a = 5.015(2), c = 14.180(10) (Kuz'ma and Chaban, 1979). Samples were arc melted and annealed for 360 h at 800°C in evacuated silica tubes. Starting materials were Lu ingot 99.5%, Ni powder 99.98%, B powder 99.3%.

 $Lu_2Ni_{21}B_6$ with $Cr_{23}C_6$ -type, Fm3m, a = 10.632(5), was reported by Chaban et al. (1980) from arc melted alloys.

LuNi₄B was claimed by Kuz'ma et al. (1981) to crystallize with CeCo₄B-type structure a = 4.934(3), c = 6.918(8), P6/mmm.

LuNiB₄ has YCrB₄-type, Pbam, a = 5.789(24), b = 11.340(71), c = 3.469(25) (Chaban et al., 1981). Arc melted and annealed alloys (800°C, 720 h in evacuated silica capsules) contained small amounts of LuB₄ (equilibrium with LuB₄?).

References

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Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Lu-Os-B

Five ternary compounds have been identified in the Lu–Os–B system. The methods of preparation and the crystallographic data are presented in table 24.

References

Ku, H.C. and R.N. Shelton, 1980, Mater. Res. Bull. 15(10), 1441.

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

Rogl, P. and L. DeLong, 1983, J. Less-Common Metals, 91, 97.

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Rogl, P., K. Hiebl and M.J. Sienko, 1982, Structural chemistry and magnetic behavior of RM₄B₄-borides, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21–25), Proceedings, II A4.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
LuOsB ₄	YCr B₄ Pbam	a = 5.9232(41) b = 11.4496(73) c = 3.5284(9)	AM, HT, 1300°C, 12 h HV, W substrate $T_n = 1.5$ K, PXD	RoD, 83	Lu 99.9 Os 99.9 B 99.7
Lu ₂ OsB ₆	Y ₂ ReB ₆ Pbam	a = 9.0331(35) b = 11.4113(29) c = 3.5842(5)	AM, HT, 1300°C, 12 h HV, W substrate $T_n = 1.5$ K, PXD	RoN, 82	Lu 99.9 Os 99.9 B 99.7
LuOsB ₂	LuRuB ₂ Pnma	a = 5.809(6) b = 5.231(5) c = 6.318(7)	AM(Zr), Ta tubes 1250°C, 24 h 800°C, 9 d PXD, T _c = 2.66–2.14 K	ShKPJK, 80 KuS, 80	99.9
LuOs₄B₄	YOs₄B₄ tetragonal	a = 7.4154(7) c = 32.6224(16) $c = 8c_0$	AM, HT, 1400°C, 12 h HV, BN substrate PXD, $T_n = 1.5$ K	RoHS, 82	Lu 99.9 Os 99.9 B 99.7
LuOs ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.457(6) c = 3.052(4)	AM(Zr) PXD $T_c = 4.62-4.45$ K	KuMAJ, 80	99.9

TABLE 24 Formation and structural data of ternary compounds I u-Os-B

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Lu-Re-B

Lu₂ReB₆ has been characterized with Y₂ReB₆-type, Pbam, a = 9.075(5), b = 11.41(1), c = 3.600(4) by Kuz'ma and Svarichevskaya (1972) from X-ray powder analysis.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Kristallografiya 17(3), 658.

Lu-Rh-B

LuRh₃B₂ adopts the ErIr₃B₂-type of structure (possible space group C2/m), $a = 5.353(6), b = 9.276(9), c = 3.089(4), \beta = 90.9(1)^{\circ}$ (Ku and Meisner, 1981; X-ray powder analysis of arc melted samples); $T_n = 1.2$ K.

LuRh₄B₄ was reported to crystallize with the CeCo₄B₄-type, P4₂/nmc, a = 5.294(2), c = 7.359(3) by Vandenberg and Matthias (1977) from X-ray powder analysis; for sample preparation, see YRh₄B₄. $T_c = 11.76-11.54$ K (Matthias et al., 1977). Arc melted samples containing excess Rh were said to mainly consist of CeCo₄B₄-type and (metastable?) LuRu₄B₄-type phases (Yvon and Johnston, 1982).

After annealing arc melted samples at the composition LuRh_{4.05}B₄ at 1200°C for 125 h in a sealed Ta tube (finally quenched into cold water), Yvon and Johnston (1982) obtained a new low-temperature phase with the LuRh₄B₄-type of structure, Ccca, a = 7.410(3), b = 22.26(1), c = 7.440(3), $\rho_{\text{theor}} = 10.22$, $\rho_{\text{exp}} = 10.19(2)$ kg/dm³. The crystal structure has been refined from single crystal diffractometer data, R = 0.05. The LuRh₄B₄-type phase was found to be in equilibrium with RhB, LuRhB₄ (unknown structure), LuRh₃B₂ and LuRh₄B₄ with the CeCo₄B₄-type; at lower temperatures the phase was reported to decompose (Johnston and Braun, 1982). A DTA signal at 1300 ± 5°C, indicating a solid state transition, was recorded for a sample LuRh₄B₄ by Rogl (1982).

From an unusual nonlinear pressure dependence of T_c , a pressure-induced phase transformation was suggested for LuRh₄B₄ at ≈ 6.6 kbar (Shelton and Johnston, 1978).

For the existence of a LuRh₃B_{1-x} phase with Cu₃Au-type structure, a = 4.132, $x \approx 0.2$, see R-Rh-B.

Thermal conductivity measurements for $LuRh_4B_4$ between 0.05 and 15 K were reported by Odoni et al. (1982).

References

Johnston, D.C. and H.F. Braun, 1982, Systematics of superconductivity in ternary compounds, in: Superconductivity in Ternary Compounds, Vol. 2, eds. Ø. Fischer and M.B. Maple (Springer, Berlin). Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99.

Matthias, B.T., E. Corenzwit, J.M. Vandenberg and H.E. Barz, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1334.

Odoni, W., G. Keller, H.R. Ott, H.C. Hamaker, D.C. Johnston and M.B. Maple, 1982, Physica 108B, 1227.

Rogl, P., 1982, Univ. of Vienna, Austria, unpublished results.

	Lu-Ru-B.
	compounds
25	ternary
BLE	of
TAE	data
	structural
	and
	Formation

LuRuB ₄ YCrB ₄ Pbam Lu ₂ RuB ₆ Y ₂ ReB ₆	a = 5.8996(35) b = 11.4299(58)	1111 1111 1111 1111 1111 1111 1111 1111 1111	1	
Lu ₂ RuB ₆ Y ₂ ReB ₆	c = 3.5270(11)	AM, HT, 1300°C, 12 h HV, W substrate congruent melting PXD, ME, T _n = 1.5 K	RoD, 83	Lu 99.9 Ru 99.9 B 99.7
roan	a = 9.0138(39) b = 11.3880(17) c = 3.5826(8)	AM, HT, 1600°C, 12 h HV, W substrate PXD, $T_n = 1.5$ K	RoN, 82	Lu 99.9 Ru 99.9 B 99.7
LuRuB ₂ ^(*) LuRuB ₂ Pnma	$a = 5.809(2), \rho_{\rm E} = 10.27$ $b = 5.229(2), \rho_{\rm x} = 10.36$ c = 6.284(2)	AM(Zr) HT, Ta tubes 1250°C, 24 h 800°C, 9 d, PXD T _c = 9.99–9.86 K	ShKPJK, 80 KuS, 80	6.66
LuRu ₄ B ₄ **) LuRu ₄ B ₄ I4 ₁ /acd	$a = 7.419(5), \ \rho_{\rm B} = 10.03$ $c = 14.955(10), \ \rho_{\rm x} = 10.04$	AM(Zr) PDX refinement $T_c = 1.77-1.70$ K	Jo, 77	high purity
LuRu ₃ B ₂ CeCo ₃ B ₂ P6/mmm	a = 5.439(4) c = 3.016(2)	AM, HT, 1400°C, 24 h BN substrate PXD, ME, congr. melting	HiRUS, 80	Lu 99.9 Ru 99.9 B 99.7
	a = 5.454(6) c = 3.004(4)	$AM(Zr), PXD$ $T_n = 1.2 K$	KuMAJ, 80	6.66

0.1648(3); Ru in 4c) 0.1816(9), 1/4, 0.6824(6); B in 8d) 0.358(7), 0.084(9), 0. 964(7), R = 0.085; occupancy in all cases was 100%, (**)The crystal structure has been refined from X-ray powder diffractometer data, R = 0.065; atomic parameters were Ru in 32g) 0.112, 0.100, 15/16; B in 32g) 0.818, 0.111, 0.961, Lu in 8b).

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Lu-Ru-B

No ternary phase diagram exists for the Lu-Ru-B system, but five ternary compounds have been identified, see table 25.

References

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Rogl, P. and L. DeLong, 1983, J. Less-Common Metals, 91, 97.

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Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445.

Lu-U-B

Hill et al. (1974) investigated alloys of the form $(U_{1-x}Lu_x)B_4$ with respect to their magnetic properties (ferromagnetic ordering of U) in the as-cast condition after arc melting, and after heat treatment for 2.5 h at 1450°C. From X-ray powder diffraction analysis samples were found to be homogeneous ThB₄-type, P4/mbm. Lattice parameters as a function of x reveal irregular variation. The extrapolated unit-cell dimensions for a hypothetical (ferromagnetic) UB₄ were given as $a_0 = 7.092$, $c_0 = 3.997$; see figs. 54 and 55.

Reference

Hill, H., A.L. Giorgi, E.G. Szklarz and J.L. Smith, 1974, J. Less-Common Metals 38, 239.

Nd-Co-B (see notes added in proof)

Ten ternary compounds have been reported. The structural details and preparative methods are summarized in table 26; see also notes added in proof.

References

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Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
NdCo ₄ B ₄ ^(*)	$NdCo_4B_4$ $P4_2/n$	$a = 7.070(4), \rho_{\rm E} = 7.31$ $c = 3.822(2), \rho_{\rm x} = 7.30$	AM, alloy Nd _{0.13} Co _{0.37} B _{0.50} congruent melting(?)	KuB, 78	Nd 99.07 Co 99.9 B 99.3
NdCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	$a = 3.586(5), \rho_{\rm E} = 7.49$ $c = 9.747(7), \rho_{\rm x} = 7.52$	AM, Qu(Ta) 800°C, 150 h, PXD	NiSY, 73	Nd 99.5 Co 99.99 B 99.9
NdCo₄B	CeCo ₄ B P6/mmm	a = 5.102(3) c = 6.788(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Nd 99% Co 99.87 B 99.3
$Nd_3Co_{11}B_4$	Ce ₃ Co ₁₁ B ₄ P6/mmm	a = 5.132(3) c = 9.808(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Nd 99% Co 99.87 B 99.3
Nd ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.134(3) c = 12.78(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Nd 99% Co 99.87 B 99.3
NdCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.502(1)$ $c_{\rm H} = 7.471(1)$	AM, Qu 800°C, 270 h, PXD	KuCC, 81	Nd 99.5 Co 99.95 B 99.4
$Nd_2Co_5B_2$	$Ce_2Co_5B_2$ P6 ₃ /mmc	a = 5.115(11) c = 20.56(5)	no details given	KuBCC, 8	1

TABLE 26 Formation and structural data of ternary compounds Nd-Co-B.

^(*)The crystal structure was refined from single crystal X-ray photographs, $R_{hk0} = 0.097$, $R_{hk1} = 0.074$. Nd in 2b), Co in 8g) 0.607, 0.125, 0.138; B in 8g) 0.525, 0.400, 0.125.

Nd-Cr-B

Phase equilibria of the system Nd–Cr–B at 800°C, as presented in fig. 37, are primarily based on the work by Mikhalenko and Kuz'ma (1977), who used X-ray and metallographic analysis of 30 alloys, which were prepared in the same way as described for the systems (La, Ce)–Cr–B. Solid solubility of binary compounds was reported to be negligible. The boron-rich region CrB_4 –B–NdB₆, including the well established compound NdB₆₆ (Spear, 1976), was not considered in detail and phase equilibria furthermore did not include the binary compound Nd₂B₅, which, according to La Placa, is structurally closely related (lower symmetry) to the structure type of Sm₂B₅. The homogeneity range of NdB₆ in the range of 1600 to 2000 K (Nd vacancy formation) has recently been investigated by Storms (1981) and the existence of a "random Nd vacancy" phase NdB_{6+x} similar to "LaB₉" was suggested (also see La–Mo–B). For the Cr–B binary system, see Y–Cr–B.

Two ternary compounds were characterized. NdCrB₄ has the YCrB₄-type of structure, Pbam, a = 6.025(5), b = 11.69(1), c = 3.547(4), and NdCr₂B₆ was confirmed to be isostructural with CeCr₂B₆, Immm, a = 6.597(4), b = 8.319(5), c = 3.113(3) (Mikhalenko and Kuz'ma 1975).



Fig. 37. Nd-Cr-B, isothermal section at 800°C. 1: NdCr₂B₆, 2: NdCrB₄.

References

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Nd-Fe-B

Phase equilibria in the Nd-Fe-B system as shown in fig. 38 were determined by Chaban et al. (1980) by means of X-ray and metallographic analysis of arc melted



Fig. 38. Nd-Fe-B, partial isothermal sections at 600°C (0-33 a/o Nd) and at 400°C (33-100 a/o Nd).

and heat treated alloys prepared from Nd ingot 99.07%, and Fe 99.9% and B 99.3% powders. Annealing conditions were 700 h at 600°C for the region containing 0–33 a/o Nd and 700 h at 400°C for alloys containing 33–100 a/o Nd. Two binary Nd–Fe compounds were reported: Nd_2Fe_{17} (Th₂Zn₁₇-type) and NdFe₂ (Laves phase ?). The phase diagram of Fe–Nd was recently discussed by Kubaschewski-von Goldbeck (1982). For Fe borides, see Y–Fe–B; for Nd borides, see Nd–Cr–B.

Mutual solid solubilities of binary compounds were found to be negligible. Three ternary compounds were observed, of which $Nd_{\sim 3}Fe_{\sim 16}B_{\sim 1}$ and $Nd_{\sim 2}FeB_{\sim 3}$ have not yet been characterized.

NdFe₄B₄ was claimed to be isostructural with CeFe₄B₄; the possible space group is P4/ncc(?), a = 7.09, c = 27.56, with an eight-fold superstructure along the *c*-axis: $c = 8c_0$. Quite recently, however, a series of superstructures Nd_{n+m}(Fe₄B₄)_n, whose crystal structures derive from the NdCo₄B₄-type of structure and are either incommensurate or have unusually large repeat units along the *c*-axis, have been described by Braun et al. (1982); see table 2 and for sample preparation, see Gd_{1+x}Fe₄B₄.

References

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Nd–Ir–B

NdIr₄B₄ with NdCo₄B₄-type, P4₂/n, a = 7.616(3), c = 3.974(2), was shown to form congruently from the melt (X-ray and metallographic analysis, Rogl, 1979). For sample preparation, see LaOs₄B₄. Magnetic data were presented by Rupp et al. (1979) and Hiebl et al. (1981); $T_N = 1.5$ K

From X-ray powder diffraction data of arc melted alloys Ku and Meisner (1981) found the crystal structure of NdIr₃B₂ to be isostructural with the ErIr₃B₂-type of structure, possible space group C2/m, a = 5.513(6), b = 9.540(9), c = 3.084(4), $\beta = 90.8(1)^{\circ}$; $T_m = 4.72$ K.

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Nd-Ni-B

The phase equilibria within two partial isothermal sections of the system Nd–Ni–B are presented in fig. 39 and are primarily based on the work of Bilonishko et al. (1982). 160 samples were prepared by arc melting compacts of Nd ingot (99.07% pure) and Ni (99.98%) and B (99.5%) powders and subsequent annealing in



Fig. 39. Nd–Ni–B, partial isothermal sections at 800°C (region 0–30 a/o Nd) and at 400°C (region 30–100 a/o Nd). 1: Nd₃Ni₁₃B₂ (earlier NdNi₅B), 2:NdNi₄B, 3: Nd₃Ni₅B₄ (earlier NdNi₂B₂?), 4: NdNi₁₂B₇, 5: NdNi₂B₄, 6: NdNi₃B₇.

evacuated silica tubes. Heating conditions were 500 h at 800°C for alloys containing 0-33 a/o Nd and 700 h at 400°C for alloys with 33–100 a/o Nd.

The Nd–Ni binary system is in good accord with a recent compilation by Iandelli and Palenzona (1979): NdNi₅ (CaCu₅-type), Nd₂Ni₇ (Gd₂Ni₇-, Ce₂Ni₇-type; both structure types were observed at 800°C, equilibrium?, see also Virkar and Raman, 1969), NdNi₃ (PuNi₃-type), NdNi₂ (MgCu₂-type), NdNi (CrB-type), Nd₇Ni₃ (Th₇Fe₃-type) and Nd₃Ni (Fe₃C-type). Nd₂Ni₁₇ with Th₂Ni₁₇-type was not observed at 800°C (unstable).

The mutual solid solubilities of the binary compounds were reported to be insignificant; six ternary borides have been identified by X-ray and metallographic analysis.

The crystal structure of Nd₃Ni₁₃B₂ has been refined by Kuz'ma and Bilonishko (1981) from X-ray powder photographs: Nd₃Ni₁₃B₂-type, CaCu₅-type derivative, P6/mmm, a = 5.005(3), c = 10.904(9), $\rho_{exp} = 8.41$, $\rho_{theor} = 8.54 \text{ kg/dm}^3$; R = 0.125. Atom positions derived were as follows: Nd in 1a), 2e) and 3g); Ni in 4h) 1/3, 2/3, 0.323; Ni in 6i) 1/2, 0, 0.134 and B in 2c). Kuz'ma et al. (1981) reported a = 5.011, c = 10.87. In a review article by Kuz'ma et al. (1979) Nd₃Ni₇B₂ was reported to crystallize with the Dy₃Ni₇B₂-type (P6₃/mmc), but this was not confirmed by Kuz'ma and Chaban (1980) and not observed by Bilonishko et al. (1982).

The crystal structure of NdNi₄B, earlier reported by Kuz'ma and Bilonishko (1981), has been refined from single crystal X-ray counter data: NdNi₄B is isostructural with CeCo₄B, P6/mmm, a = 5.043(2), c = 6.941(6); R = 0.126. The atom parameters derived were: Nd in 1a, 1b; Ni in 2c and 6i [z = 0.280(3)]; B in 2d (Bilonishko et al., 1982).

From a preliminary single crystal X-ray study of Nd₃Ni₅B₄ a monoclinic symmetry was found; the possible space groups are C2/c and Cc, a = 9.52(4), b = 5.13(2), c = 10.82(4) and $\beta = 100.0(5)^{\circ}$ (Bilonishko et al., 1982). The phase Nd₃Ni₅B₄ is likely to be identical with NdNi_{~2}B_{~2} reported earlier by Kuz'ma and Bilonishko (1981). The crystal structure types of the new borides NdNi₁₂B₇, NdNi₂B₄ and NdNi₃B₇ have not yet been determined.

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Nd-Os-B

One ternary phase has been identified in the Nd-Os-B system.

NdOs₄B₄ [NdCo₄B₄-type, P4₂/n, a = 7.552(3), c = 4.003(2)] forms congruently from the melt (Rogl, 1979; X-ray and metallographic analysis). For sample preparation, see LaOs₄B₄. Atom parameters were refined from single crystal automatic diffractometer data: a = 7.5591(13), c = 4.0026(9), R = 0.08; 2 Nd in 2b); 8 Os in 8g) 0.6061(2), 0.1418(2), 0.1372(3); 8 B in 8g) 0.532(6), 0.415(5), 0.150(8) (Hiebl et al., 1981). Magnetic behavior was studied by Rupp et al. (1979) and Hiebl et al. (1981); $T_n = 1.5$ K.

References

Hiebl, K., M.J. Sienko and P. Rogl, 1981, J. Less-Common Metals 82, 21. Rogl, P., 1979, Monatsh. Chem. 110, 235. Rupp, B., P. Rogl and R. Sobczak, 1979, Mater. Res. Bull. 14, 1301.

Nd-Rh-B (see also notes added in proof)

Ku et al. (1980) analysed the crystal structure as well as superconducting and magnetic properties of arc melted alloys NdRh₃B₂ with CeCo₃B₂-type of structure, P6/mmm, a = 5.466(6), c = 3.109(4); $T_m = 13.5$ K; see also Malik et al. (1982).

NdRh₄B₄ has the CeCo₄B₄-type of structure, P4₂/nmc, a = 5.333(2), c = 7.468(2), from X-ray powder analysis by Vandenberg and Matthias (1977); for sample preparation, see YRh₄B₄; $T_c = 5.36-5.26$ K (Matthias et al., 1977). From unpublished data by MacKay et al., as quoted by Ku et al. (1979), NdRh₄B₄ was claimed to be a metastable compound. Features in the upper critical field and heat capacity data at 1.31 K and 0.89 K (two magnetic transitions) suggested the occurrence of long-range magnetic order in the superconducting state (Hamaker et al., 1979).
For the perovskite boride $NdRh_3B_{1-x}$ with Cu₃Au-type, a = 4.195, x = 0.1, see also R-Rh-B.

References

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Nd-Ru-B

The crystal structure of congruently melted NdRu₃B₂ (CeCo₃B₂-type, P6/mmm) was determined from X-ray powder data by Hiebl et al. (1980): a = 5.538(4), c = 3.010(2), ferromagnetic transition at $T_m = 39$ K. Data by Ku et al. (1980) confirm a = 5.544(6), c = 3.010(4), $T_m = 33.2$ K. For sample preparation, see YRu₃B₂.

NdRu₄B₄ has the LuRu₄B₄-type of structure, I4₁/acd, a = 7.502(5), c = 15.053(10), as determined by Johnston (1977) by X-ray powder analysis of arc melted samples; $T_m = 1.62$ K.

References

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Nd-Si-B

The influence of boron additions to R_5Si_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formulas: Nd_5Si_3 , $Nd_5Si_3B_{0.5}$, $Nd_5Si_3B_{1.0}$, $Nd_5Si_3B_{1.5}$ and $Nd_5Si_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a 99.9% min. purity in Ta crucibles at 1600°C under He atmosphere.

At a nominal composition of $Nd_5Si_3B_{1.5}$ the Cr_5B_3 -type of structure of Nd_5Si_3 was observed to transform into a Mn_5Si_3 -type and for lower boron contents the two structure types were reported to coexist. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Nd_5Si_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Si_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substitution Si/B, which probably would explain the irregular variation of lattice parameters.

Reference

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Nd-Sm-B: see notes added in proof under Sm-M-B

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Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
PrCo ₄ B ₄	$NdCo_4B_4$ $P4_2/n$	a = 7.085(4) c = 3.815(2)	no details given, PXD	Ku B , 78	1 - 1999
PrCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	a = 3.599(3) c = 9.932(5)	AM, Qu(Mo), 900°C, 70 h	Ro, 73	Pr 99.9 Co 99.5 B- 99.0
PrCo₄B	CeCo ₄ B P6/mmm	a = 5.100(3) c = 6.777(4)	AM, Qu 800°C, 50 h, PXD	Ku B , 73	Pr 99 Co 99.87 B 99.3
$Pr_3Co_{11}B_4$	Ce ₃ Co ₁₁ B ₄ P6/mmm	a = 5.145(3) c = 9.784(6)	AM, Qu 800°C, 50 h, PXD	Ku B , 73	Pr 99 Co 99.87 B 99.3
Pr ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.150(3) c = 12.75(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Pr 99 Co 99.87 B 99.3
Pr ₂ Co ₅ B ₂	$Ce_2Co_5B_2$ P6 ₃ /mmc		no details given	Ku B CC, 81	
PrCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.506(3)$ $c_{\rm H} = 7.477(3)$	AM, Qu 800°C, 270 h PXD	K uCC, 81	Pr 99.5 Co 99.95 B 99.4

TABLE 27 Formation and structural data of ternary compounds Pr-Co-B.

Pr-Co-B

No ternary phase diagram exists for the Pr-Co-B system, but seven ternary compounds have been characterized by X-ray powder analysis (table 27).

References

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Kuz'ma, Yu.B. and N.S. Bilonishko, 1978, Dopov. Akad. Nauk Ukr. RSR, Ser. A 3, 275.

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364.

Kuz'ma, Yu.B., G.V. Chernjak and N.F. Chaban, 1981, Dopov. Akad. Nauk Ukr. RSR, Ser. A 12, 80. Rogl, P., 1973, Monatsh. Chem. 104, 1623.

Pr-Cr-B

The phase equilibria within the 800°C isothermal section of the Pr-Cr-B system are primarily based on the investigation by Mikhalenko and Kuz'ma (1977). The results of X-ray and metallographic analysis of 30 alloys is shown in fig. 40. Sample preparation is the same as described for (La, Ce)-Cr-B. Mutual solid solubilities of binary compounds were found to be negligible. Two ternary compounds have been



Fig. 40. Pr-Cr-B, isothermal section at 800°C. 1: PrCr₂B₆, 2: PrCrB₄.

characterized: $PrCrB_4$ with $YCrB_4$ -type, Pbam, a = 6.058(5), b = 11.72(1), c = 3.563(4) (Mikhalenko and Kuz'ma, 1977), and $PrCr_2B_6$ with $CeCr_2B_6$ -type, Immm, a = 6.611(4), b = 8.325(5), c = 3.136(3) (Mikhalenko and Kuz'ma, 1975). Phase equilibria after Mikhalenko and Kuz'ma (1977) did not include the binary phase Pr_2B_5 , which according to La Placa is structurally closely related (lower symmetry) to the structure type of Sm_2B_5 . For the Cr–B binary system, see Y–Cr–B.

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Pr-Fe-B

A series of superstructures $Pr_{n+m}(Fe_4B_4)_n$ have recently been observed by Braun et al. (1982) in the Pr-Fe-B system (table 2). Their crystal structures derive from the NdCo₄B₄-type of structure and are either incommensurate or have unusual large repeat units along the *c*-axis. Samples were prepared by arc melting $Pr_{1.1}Fe_4B_4$ alloys with subsequent heat treatment at 1000°C, 10–14 days.

The addition of Pr to iron-boron melts, $Pr_x(Fe_{0.8}B_{0.2})_{1-x}$, was observed to stabilize the glassy structure. At x = 0.1 and T = 899 K a maximum appeared in the crystallization onset temperature, measured at a heating rate of 20 K/min (Kabacoff et al., 1982).

References

Braun, H.F., M. Pelizzone and K. Yvon, 1982, Ferromagnetic borides with incommensurate rare earth and iron sublattices: $R_{1+\epsilon}Fe_4B_4$, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21-26), Proceedings, II B11.

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Pr-Ir-B

PrIr₄B₄, NdCo₄B₄-type, P4₂/n, a = 7.629(3), c = 3.974(2), forms congruently from the melt (X-ray and metallographic analysis, Rogl, 1979); for sample preparation, see LaOs₄B₄. Magnetic data were presented by Rupp et al. (1979) and Hiebl et al. (1981); $T_n = 1.5$ K; $T_m < 1$ K.

Ku and Meisner (1981), mentioned the existence of a compound $PrIr_3B_2$ with the $CeCo_3B_2$ -type of structure; no further details were given.

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Hiebl, K., M.J. Sienko and P. Rogl, 1981, J. Less-Common Metals 82, 21. Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Rogl, P., 1979, Monatsh. Chem. 110, 235. Rupp, B., Rogl and R. Sobczak, 1979, Mater. Res. Bull. 14, 1301.

Pr-Ni-B

No ternary phase diagram is available for the Pr-Ni-B system.

Niihara et al. (1973) mentioned the existence of a ternary compound $PrNi_4B$, presumably isostructural with YNi_4B ; Kuz'ma et al. (1981) in a review article confirmed the CeCo₄B-type; a = 5.063(2), c = 6.951(5), P6/mmm.

 $Pr_3Ni_{13}B_2$ has been characterized with the Nd₃Ni₁₃B₂-type of structure, P6/mmm, a = 5.019(1), c = 10.929(5) (Kuz'ma and Bilonishko, 1981, X-ray powder analysis).

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Pr-Os-B

Metallographic and X-ray powder data of arc melted as well as heat treated alloys revealed congruent melting behavior for $PrOs_4B_4$, $NdCo_4B_4$ -type, $P4_2/n$, a = 7.567(3), c = 4.002(2) (Rogl, 1979); for sample preparation, see LaOs₄B₄. Magnetic data were presented by Hiebl et al. (1981); $T_n = 1.5$ K.

 $PrOs_{2}B_{2}$ with unknown structure type was observed by Rogl (1981, unpublished data) in arc melted alloys.

References

Hiebl, K., M.J. Sienko and P. Rogl, 1981, J. Less-Common Metals 82, 21. Rogl, P., 1979, Monatsh. Chem. 110, 235.

Pr-Rh-B

Ku et al. (1980) investigated the crystal structure (powder X-ray analysis) as well as magnetic and superconducting properties of arc melted alloys $PrRh_3B_2$ with $CeCo_3B_2$ -type, P6/mmm, a = 5.461(6), c = 3.105(4); $T_m = 1.68$ K; see also Malik et al. (1982).

Matthias et al. (1977) mentioned the existence of a metastable compound $PrRh_4B_4$ (CeCo₄B₄-type?) from arc melted alloys, containing excess RhB. No details were given.

For the perovskite-type boride $PrRh_3B_{1-x}$ with Cu₃Au-type, a = 4.213, x = 0.25, see also R-Rh-B.

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Pr-Ru-B

Two compounds were identified in the Pr-Ru-B system.

The crystal structure of $PrCo_3B_2$ (CeCo₃B₂-type, P6/mmm) has been analysed from X-ray powder data (Hiebl et al., 1980): a = 5.532(4), c = 3.015(2), congruent melting, ferromagnetic transition at $T_m = 5$ K. Ku et al. (1980) reported a = 5.554(6), c = 3.006(4) and $T_m = 6.85$ K. For sample preparation techniques, see YRu₃B₂.

Johnston (1977) established the LuRu₄B₄-type of structure for PrRu₄B₄ by X-ray powder methods: I4₁/acd, a = 7.505(5), c = 15.066(10); samples were arc melted, but due to possible instability or metastability of PrRu₄B₄ the alloys obtained were multiphase.

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Pr-Sm-B: see notes added in proof under Sm-M-B

Sc-Co-B

Using X-ray and metallographic analysis, Stepanchikova (1979) established the phase equilibria of the Sc–Co–B system within two partial isothermal sections: for 0-33 a/o Sc at 800°C, and for 33–100 a/o Sc at 600°C (fig. 41). Samples were prepared by arc melting compacts of Sc ingot (99.84% Sc) and 99.4% Co and 99.4% B powders, followed by heat treatment for 600 h. The boron-rich region B–ScB₁₂–CoB has not been investigated and is proposed (fig. 41).

According to earlier results by Peshev et al. (1970) ScB₂ and ScB₁₂ are the only binary compounds in equilibrium. The solid solubility of Sc in β -boron at elevated temperatures was established to be ScB₂₈ from a single crystal study, a = 10.966, c = 24.088 (arc melted, quenched; Callmer, 1978). Furthermore from single crystal data a tetragonal symmetry a = 5.22, c = 7.40 was confirmed for ScB₁₂ (Callmer, 1978; Stepanchikova, 1979). Sc₂Co (CuAl₂-type), ScCo (CsCl-type) and ScCo₂ (MgCu₂-type) were confirmed. "Sc₂Co" with Ti₂Ni-type (Gladyshevskii et al., 1964) probably is impurity (C, N, O)-stabilized. The crystal structure of Sc₃Co (Sc₃Co-type, Pnma, a = 13.102(9), b = 8.624(6), c = 5.829(3), $\rho_{theor} = 3.913$ kg/dm³) has recently been established by Chabot and Parthé (1978). According to Schöbel and Stadelmaier (1966) the Co–B system: Co₃B (Fe₃C-type), Co₂B (Al₂Cu-type), and CoB



Fig. 41. Sc-Co-B, partial isothermal sections at 800°C (0-33 a/o Sc), and at 600°C (33-100 a/o Sc).

(FeB-type), exhibits a metastable eutectic $L \rightleftharpoons Co_2B + (Co)$; thus solidification of stable Co_3B is frequently supressed. Considerable doubt exists about the formation of a compound CoB_n , $n \ge 12$ (Avlokhashvili et al., 1979), which rather seems to belong to the solid solution of Co in β -rh. B (Carlsson and Lundström, 1970).

Solid solubilities of binary compounds obviously were considered to be negligible. The existence of the $ScCo_3B_2$ and $Sc_2Co_{21}B_2$ phases (see below) was confirmed and two more compounds were observed. The structure type of $ScCoB_{-4}$ is unknown and $ScCo_4B_4$ has the $CeCo_4B_4$ -type of structure, $P4_2/nmc$, a = 4.902(5), c = 6.961(5). From powder X-ray analysis a sample of $ScCo_4B_4$ contained small amounts of CoB and Co_2B ; atom positions were found to be: Sc in 2b), Co in 8g) 1/4, -0.003, 0.384 and B in 8g) 1/4, 0.08, 0.10.

Kuz'ma and Voroshilov (1967) obtained the τ -phase Sc₂Co₂₁B₆, Cr₂₃C₆-type, Fm3m, a = 10.537(5), by reacting compacted powder mixtures (Sc, Co: 99.9%; B amorphous: 99.5%) at 1200°C for 2 h in vacuum, followed by a heat treatment at 800°C, 120 h in evacuated silica tubes. From X-ray intensities Sc was proposed to occupy the 8c sites.

 $ScCo_3B_2$ with $CeCo_3B_2$ -type of structure, P6/mmm, a = 4.889(3), c = 2.977(2) was first obtained by Kuz'ma et al. (1969) from powder X-ray analysis; for sample preparation, see YCo_3B_2 . Rogl (1973), from Debye–Scherrer photographs, confirmed the structure type, but unit cell dimensions a = 4.864(5), c = 2.997(1) were found to be considerably different from those reported by Kuz'ma et al. (1969); for sample preparation, see YCo_3B_2 .

Attempts to prepare $ScCo_4B$ (CeCo₄B-type), $Sc_3Co_{11}B_4$ (Ce₃Co₁₁B₄-type) and $Sc_2Co_7B_3$ (Ce₂Co₇B₃-type) were unsuccessful (Kuz'ma and Bilonishko 1974).

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Sc-Cr-B

Specific heat anomaly was observed by Vandenberg et al. (1976) in an arc melted sample $Sc_{0.75}Cr_{0.1875}B_{0.0625}$ confirming earlier indications (Arrhenius et al., 1964) of a superconducting Sc–Cr–B compound. Superconductivity (6.4 K) was considerably reduced on annealing at lower temperatures (500–650°C). By metallographic and X-ray analysis the superconducting phase (estimated content 15–20%) was identified as a metastable, boron-stabilized Ti₂Ni-type structure: $Sc_{2.15}Cr_{0.85}B_x$, x < 0.01, Fd3m, a = 12.33 Å.

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Sc-Fe-B

The investigation of an isothermal section of the system, Sc-Fe-B revealing no ternary compounds, was mentioned by Kuz'ma et al. (1979); however, no detailed information has yet been published; see notes added in proof.

Reference

Kuz'ma, Yu.B., N.S. Bilonishko, S.I. Mikhalenko, G.F. Stepanchikova and N.F. Chaban, 1979, J. Less-Common Metals 67, 51.

Sc-In-B

The stabilizing influence of boron atoms as filler atoms in the octahedral sites of the perovskite metal host lattice structure (Cu₃Au-type, Pm3m) was demonstrated by Holleck (1977) by means of X-ray and metallographic analysis of arc melted alloys, homogenized at 800°C. The lattice parameter for Sc₃InB_{1-x} was a = 4.560(2); x was not specified. But for the alloy Sc₃In no Cu₃Au lattice was observed, which is in agreement with Compton and Matthias (1962), who report a hexagonal Ni₃Sn-type structure for this phase, a = 6.421 and c = 5.183.

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Sc-Ir-B

At least two ternary compounds exist in the Sc-Ir-B system.

ScIr₃B₄ was characterized by Rogl and Nowotny (1979) by X-ray analysis of arc melted and homogenized alloys (1100°C, 48 h, BN substrate, 10^{-4} Pa). Starting materials were presintered compacts of Sc filings 99.9%, and Ir 99.9% and B 99.0% powders. ScIr₃B₄ is isostructural with ZrIr₃B₄, P6₃/m, a = 7.576(2), c = 3.442(1); practically no homogeneous range exists (1100°C, quench). The atomic positions were refined from X-ray powder intensities: 2 Sc in 2d), 6 Ir in 6h) 0.0753, 0.3273, 1/4; 6 B in 6h) 0.406, 0.460, 1/4; 2 B in 2a); $T_{\rm q} = 1.5$ K.

The crystal structure of ScIr₃B₂ was found to be isostructural with the structure type of ErIr₃B₂, possible space group C2/m, a = 5.344(6), b = 9.307(9), c = 3.062(4), $\beta = 92.1(1)^{\circ}$, from powder X-ray analysis of arc melted samples (Ku and Meisner, 1981).

The stabilizing influence of boron atoms in the octahedral sites of the perovskite metal host lattice structure was investigated by Holleck (1977) for ScIr₃B_{1-x}, a = 3.999(2), Pm3m, Cu₃Au-type, by X-ray and metallographic analysis of arc melted alloys, homogenized at 1300°C.

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Sc-Ni-B (see also notes added in proof)

Kuz'ma and Voroshilov (1967) obtained a τ -phase Sc₃Ni₂₀B₆ by reacting powder compacts at 1200°C, 12 h in vacuum and subsequent homogenizing in evacuated silica tubes, 800°C, 120 h [Cr₂₃C₆-type, Fm3m, a = 10.585(5)]. From X-ray powder data Sc atoms were proposed to fill the 8c sites, the rest being statistically distributed with Ni atoms in the 4a, 32f and 48h sites.

Reference

Kuz'ma, Yu.B. and Yu.V. Voroshilov, 1967, Sov. Phys. Crystallogr. 12(2), 297.

Sc-Os-B

The crystal structure of $ScOsB_2$ has been established by Shelton et al. (1980) by means of X-ray powder diffractometry: LuRuB₂-type, Pnma, a = 5.647(6), b = 5.178(5), c = 6.184(7). Samples were prepared by arc melting compacts of elemental powder mixtures with subsequent annealing at 1250°C for 24 h, followed by heat treatment at 800°C for 9 days in Ta crucibles sealed under Ar. Powder patterns also contained an unidentified second phase. $T_c = 1.34-1.22$ K (Ku and Shelton, 1980).

 $Sc_2Os_5B_4$ is isostructural with the crystal structure of $Sc_2Ru_5B_4$, P2/m (Rogl, 1983; X-ray powder analysis of arc melted alloys).

 $ScOsB_4$ with unknown structure type has been observed from arc melted samples (Rogl, 1983).

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Sc-Pb-B

The stabilizing influence of boron atoms as filler atoms in the octahedral sites of the Perovskite metal host lattice structure (Cu₃Au-type, Pm3m) was demonstrated by Holleck (1977) by means of X-ray and metallographic analysis of arc melted alloys, homogenized at 800°C. The lattice parameter for Sc₃PbB_{1-x} was a = 4.622(2); x was not specified, but for the alloy Sc₃Pb no Cu₃Au lattice was observed.

Reference

Holleck, H., 1977, J. Less-Common Metals 52, 167.

Sc-Rh-B

The stabilizing influence of boron as filler atom in the octahedral sites of the perovskite metal host lattice structure (Cu₃Au-type, Pm3m) was investigated by Holleck (1977) by means of X-ray and metallographic analysis of arc melted alloys, homogenized at 1300°C. Lattice parameters, as read from a graph, change from binary ScRh₃: a = 3.900, to ScRh₃B_{0.25}: a = 3.94, ScRh₃B_{0.5}: a = 3.98, ScRh₃B_{0.75}: a = 4.03 and ScRh₃B: a = 4.078(2).

Reference

Holleck, H., 1977, J. Less-Common Metals 52, 167.

Sc-Ru-B

Some information about phase equilibria in the monoboride region of the Sc-Ru-B system is found from an investigation of superconductivity by Ku et al. (1979). Samples were arc melted and annealed below 1300°C, wrapped in Ta foils and then sealed under Ar in quartz tubes or sealed under Ar in Ta tubes. One sample ScRu₄B₄ has been annealed at 1400° in a Ta tube furnace under Ar and quenched to room temperature in a Ga–In eutectic solution. Compositions were checked by electronmicroprobe analysis. From this ScRuB₄ and "ScRu₂B₂" were reported as two nonsuperconducting single-phase compounds with unknown structure type.

 $ScRu_4B_4$ with the LuRu₄B₄-type of structure (I4₁/acd, a = 7.346, c = 14.895) was

claimed to be metastable with $T_c = 7.23-6.30$ K. On annealing at 800–1300°C the phase disappears. The crystal structure has been analysed by means of X-ray powder diffractometry. Electron microprobe analysis of an arc melted sample ScRu₆B₆ revealed four areas of different composition: Sc_{0.96}Ru_{4.00}B_{3.83}, Sc_{1.03}Ru_{4.00}B_{3.83}, a fine mixture of phases with overall composition Sc_{0.09}Ru_{1.00}B_{0.92}, and Sc_{1.01}Ru_{2.00}B_{2.96} (Sc_{0.96}Ru_{4.00}B_{3.83} corresponds to ScRu₄B₄ and indicates small boron deficiency).

According to Ku et al. (1979) the following two-phase equilibria were observed: RuB–ScRuB₄, "ScRu₂B₂"–ScRuB₄, "ScRu₂B₂"–Ru₇B₃ and metastable equilibria for ScRu₄B₄ with each of the phases ScRuB₄, "ScRu₂B₂", RuB, Ru₇B₃. "ScRu₂B₂" was shown quite recently to correspond to a correct formula of Sc₂Ru₅B₄ (Sc₂Ru₅B₄-type, P2/m): a = 9.953, b = 8.452, c = 3.004, $\beta = 90.0(1)^{\circ}$ (Rogl, 1983).

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Sc-Sn-B

The stabilizing influence of boron atoms as filler atoms in the octahedral sites of the perovskite metal host lattice structure (Cu₃Au-type, Pm3m) was demonstrated by Holleck (1977) by means of X-ray and metallographic analysis of arc melted alloys, homogenized at 800°C. The lattice parameter for Sc₃SnB_{1-x} was a = 4.571(2); x was not specified, but for the alloy Sc₃Sn no Cu₃Au lattice was observed.

Reference

Holleck, H., 1977, J. Less-Common Metals 52, 167.

Sc-Tl-B

The stabilizing influence of boron atoms as filler atoms in the octahedral sites of the perovskite metal host lattice structure (Cu₃Au-type, Pm3m) was demonstrated by Holleck (1977) by means of X-ray and metallographic analysis of arc melted alloys, homogenized at 800°C. The lattice parameter for Sc₃TlB_{1-x} was a = 4.520(2); x was not specified, but for the alloy Sc₃Tl no Cu₃Au lattice was observed.

Reference Holleck, H., 1977, J. Less-Common Metals 52, 167.

Sm-Ba, Ca-B: see notes added in proof under Sm-M-B

Sm-Co-B

The phase equilibria within partial isothermal sections at 600° C (0–33.3 a/o Sm) and 400° C (33.3–100 a/o Sm) of the Sm–Co–B system are presented in fig. 42. Data in fig. 42 and table 28 (Bilonishko et al., 1980) are based on X-ray and metallographic analysis of 147 samples, which were arc melted and subsequently annealed in evacuated quartz capsules (600 h) and then quenched in water. Starting materials



Fig. 42. Sm–Co–B, partial isothermal sections at 600°C (0–30 a/o Sm), and at 400°C (30–100 a/o Sm). (See text for discussion concerning "Sm₂Co₃B₂", unstable at T < 800°C.)

were Sm ingots 97.7%, and Co 99.9% and B 99.3% powders. Samarium cobalt compounds observed: Sm_2Co_{17} (Th₂Zn₁₇-type), $SmCo_5$ (CaCu₅-type), Sm_2Co_7 (Ce₂Ni₇-type), $SmCo_3$ (PuNi₃-type), $SmCo_2$ (MgCu₂-type), Sm_5Co_2 (Mn₅C₂-type), Sm_3Co (Fe₃C-type) are in good agreement with recent phase diagram work by Buschow and van der Groot (1968), Buschow and den Broeder (1973), and Moreau and Paccard (1976). For Co borides, see Sc–Co–B.

Mutual solid solubilities were found to be negligible; five ternary borides, mentioned in earlier papers, were confirmed and a total of 12 ternary phases were identified. The crystal structure of the compounds $\text{Sm}_2\text{Co}_9\text{B}$, $\text{Sm}_5\text{Co}_8\text{B}_5$, $\text{Sm}_4\text{Co}_3\text{B}_3$ and Sm_2CoB_3 remained unsolved. The Sm-rich part of the diagram (0–33 a/o Sm) has also been investigated at 800°C. An additional phase was identified near the composition "Sm₂Co₃B₂" and all the 13 ternary borides were reported to be stable at 800°C. Within the 800°C partial isothermal section the phase "Sm₂Co₃B₂" was observed in equilibria with Sm₄Co₃B₃ and SmCo₃B₂, but at temperatures $T < 800^{\circ}\text{C}$ "Sm₂Co₃B₂" was found to decompose (Bilonishko et al., 1980). As "Sm₂Co₃B₂" is unstable at 600°C, its location is not shown in fig. 42; its composition, however, would be extremely close to the compound Sm₅Co₈B₅ claimed at 600°C.

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	compounds Sm-Co-B.
TABLE 28	Formation and structural data of ternary

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
SmCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	$a = 3.563(3), \rho_{\rm E} = 7.70$ $c = 9.630(7), \rho_{\rm x} = 7.83$	AM, Qu(Ta) 800°C, 150 h, PXD	NiSY, 73	Sm 99.5 Co 99.99 B 99.9
		a = 3.580 c = 9.671	AM, Qu(Mo) 800°C, 50 h, P XD	Ro, 73	Sm 99.7 Co 99.5 B 99.0
SmCo ₄ B ₄	NdCo4B4 P42/n	a = 7.037(4) c = 3.824(2)	no details given, PXD	KuB, 78	
SmCo ₃ B ₂ ^(*)	CeCo ₃ B ₂ P6/mmm	a = 5.101(3) c = 2.991(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		$a = 5.079(3), \rho_{\rm E} = 5.20$ $c = 3.031(2), \rho_{\rm x} = 8.55$	AM, Qu(Ta) 1150°C, 96 h, PXD	NiY, 73	Sm 99.8 Co 99.99 B 99.9
SmCo ₄ B ^(*)	CeCo ₄ B P6/mmm	a = 5.078(3) c = 6.871(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Sm 99 Co 99.87 B 99.3
Sm ₃ Co ₁₁ B ₄ ^(*)	Ce ₃ Co ₁₁ B ₄ P6/mmm	a = 5.092(3) c = 9.799(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Sm 99 Co 99.99 B 99.3
SmCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.432(6)$ $c_{\rm H} = 7.482(5)$	AM, Qu, 600°C, 800 h PXD	BiKP, 80	Sm 99.7 Co 99.9 B 99.3
		$a_{\rm H} = 9.473(4)$ $c_{\rm H} = 7.461(4)$	AM, Qu, 800°C, 270 h PXD	KuCC, 81	Sm 99.5 Co 99.95 B 99.3

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Sm ₂ Co ₅ B ₂	Ce ₂ Co ₅ B ₂ P6 ₃ /mmc	a = 5.098(3) c = 20.61(3)	AM, Qu 600°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
Sm ₂ Co ₇ B ₃ ^(*)	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.088(2) c = 12.79(3)	AM, Qu 600°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
Sm ₂ Co ₉ B	unknown		AM, Qu 600°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
Sm ₅ Co ₈ B ₅	unknown		AM, Qu 600°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
Sm ₂ CoB ₃	unknown		AM, Qu 400°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
Sm ₂ Co ₃ B ₂	unknown		AM, Qu 600°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
Sm4Co ₃ B ₃	tetragonal 4/mmnL-/	a = 7.04(2) c = 17.55(3) $c = 5c_0$	single crystal photographs AM, Qu 400°C, 800 h, PXD, QE	BiKP, 80	Sm 97.7 Co 99.9 B 99.3
				·	:

(*)The magnetic moments (77 K) and the coercive forces have been measured; the Curie temperatures were given as follows (EISSJ, 83); SmCo₃B₂, $T_{\rm m} = 40$ K; SmCo₄B, $T_{\rm m} = 498$ K; Sm₃Co₁₁B₄, $T_{\rm m} = 448$ K; Sm₂Co₇B₃, $T_{\rm m} = 402$ K.

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Sm-Cr-B

Mikhalenko and Kuz'ma (1977) presented an isothermal section of the Sm–Cr–B system at 800°C as based on X-ray and metallographic data of \approx 30 alloys. Sample preparation as described for (La, Ce)–Cr–B. Mutual solid solubilities of binary compounds were observed to be negligible. Two ternary compounds have been characterized: SmCrB₄ with YCrB₄-type, Pbam, a = 5.993(5), b = 11.61(1), c = 3.511(4) (Mikhalenko and Kuz'ma, 1977), and SmCr₂B₆ with CeCr₂B₆-type, Immm, a = 6.571(4), b = 8.306(5), c = 3.102(3) (Mikhalenko and Kuz'ma, 1975). Phase equilibria after Mikhalenko and Kuz'ma (1977) did not include the well established Sm₂B₅ binary for which a structure proposal exists (La Placa, unpublished). From this a two-phase equilibrium Sm₂B₅–SmCrB₄ is likely (fig. 43). For the Cr–B binary system, see Y–Cr–B.

References

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Fig. 43. Sm-Cr-B, isothermal section at 800°C. 1: SmCr₂B₆, 2: SmCrB₄.

Sm-Fe-B

Phase diagram data for the Sm-Fe-B system shown in fig. 44 are primarily based on the X-ray and metallographic analysis of arc melted samples annealed at 600°C for 700 h in evacuated quartz capsules (Chaban et al., 1980). Starting materials were Sm ingot 99.7%, and Fe 99.9% and B 99.3% powders. The binary Sm-Fe compounds

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Fig. 44. Sm-Fe-B, isothermal section at 600°C.

observed are in agreement with recent compilations by Iandelli and Palenzona (1979) and Kubaschewski-von Goldbeck (1982): Sm_2Fe_{17} (Th_2Zn_{17} -type), $SmFe_3$ (PuNi₃-type) and $SmFe_2$ (MgCu₂-type).

Mutual solid solubilities of the binary compounds at 600° C were observed to be negligible; three ternary compounds were reported from the isothermal section at 600° C.

SmFe₄B₄ was claimed to be isostructural with CeFe₄B₄, the possible space group is P4/ncc(?), a = 7.07, c = 27.50 Å, with an eight-fold superstructure along the *c*-axis: $c = 8c_0$; in this context a series of superstructures Sm_{n+m}(Fe₄B₄)_n, whose crystal structures derive from the NdCo₄B₄-type and are either incommensurate or have unusual repeat units along their *c*-axis, have been described quite recently by Braun et al. (1982), see table 2. Atomic positions were refined from single crystal data for Sm₁₇(Fe₄B₄)₁₅ (approximated space group P4₂/n). For sample preparation, see Gd_{1+x}Fe₄B₄.

The crystal structures of the compounds $\text{Sm}_{3}\text{Fe}_{16}B_{1}$ and $\text{Sm}_{2}\text{Fe}B_{3}$, reported by Chaban et al. (1980), are not yet solved.

From arc melted samples, Braun and Yvon (1980) were able to isolate a single crystal of SmFeB₄ with YCrB₄-type, Pbam, a = 5.958(5), b = 11.53(1), c = 3.465(4), $\rho_{\text{theor}} = 6.96 \text{ kg/dm}^3$. Atomic parameters were refined to R = 0.04. In this context it is reasonable to assume the compound SmFeB₄ to be either metastable or a high-temperature phase stable at temperatures $T > 600^{\circ}$ C with congruent (?) melting behavior.

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Sm–Ir–B

No phase diagram for the Sm-Ir-B system has yet been established.

SmIr₄B₄, NdCo₄B₄-type, P4₂/n, a = 7.590(3), c = 3.976(2), forms congruently from the melt (X-ray and metallographic analysis; Rogl, 1979). For experimental details, see LaOs₄B₄. Magnetic behavior was studied by Rupp et al. (1979) and Hiebl et al. (1982); $T_n = 1.5$ K.

From X-ray powder diffractometer analysis of arc melted alloys Ku and Meisner (1981) characterized the crystal structure of SmIr₃B₂ with ErIr₃B₂-type, a = 5.492(6), b = 9.506(9), c = 3.076(4), $\beta = 90.8(1)^{\circ}$; possible space group C2/m; $T_{\rm m} = 12.6$ K.

References

Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128. Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Rogl, P., 1979, Monatsh. Chem. 110, 235. Rupp, B., P. Rogl and R. Sobczak, 1979, Mater. Res. Bull. 14, 1301.

Sm-Ni-B

No ternary phase diagram exists for the Sm-Ni-B system.

Romashov et al. (1970) studied the interaction of SmB₆ with Ni by thermal, X-ray, metallographic and local röntgen-spectral analysis. SmB₆ was prepared by boro-thermal reduction of 99.7% pure Sm₂O₃ and 99.5% B at $\approx 1600^{\circ}$ C. No two-phase equilibrium exists for the pair Ni–SmB₆; the two-phase equilibria observed were: SmB₆–NiB₂₀ (ss of Ni in β -rh, B), SmB₆–NiB, SmB₆–o-Ni₄B₃, SmB₄–o-Ni₄B₃, SmB₄–Ni₂B.

Niihara et al. (1973) reported the existence of a compound SmNi_4B , presumably isostructural with YNi_4B ; Kuz'ma et al. (1979) confirmed SmNi_4B with CeCo_4B -type: a = 5.029(3), c = 6.956(9), P6/mmm.

 $Sm_3Ni_{13}B_2$ crystallizes with the Nd₃Ni₁₃B₂-type of structure, P6/mmm, a = 4.990(2), c = 10.885(8) (Kuz'ma and Bilonishko, 1981).

Kuz'ma and Chaban (1979) observed the existence of the compound $Sm_3Ni_7B_2$ with $Dy_3Ni_7B_2$ -type [P6₃/mmc, a = 5.142(2), c = 14.348(10)], from arc melted powder mixtures (Sm ingot, 99.5%, Ni powder 99.98%, B powder 99.3%), heat treated at 800°C for 360 h in evacuated silica tubes.

References

Kuz'ma, Yu.B. and N.S. Bilonishko, 1981, Dopov. Akad. Nauk Ukr. RSR, Ser. A 10, 88.

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Kuz'ma, Yu.B., N.S. Bilonishko, S.I. Mikhalenko, G.F. Stepanchikova and N.F. Chaban, 1979, J. Less-Common Metals 67, 51; see also 1983, J. Less-Common Metals 90, 219.
Niihara, K., Y. Katayama and S. Yajima, 1973, Chem. Lett. (Chem. Soc. Jpn) 613.

Romashov, V.M., N.I. Timofeeva, K.I. Frolova and I.V. Romanovich, 1970, Poroshk. Metall. 93(9), 80.

Sm-Os-B

SmOs₄B₄ has the NdCo₄B₄-type of structure [P4₂/n, a = 7.526(3), c = 4.009(2)] and forms congruently from the melt (Rogl, 1979; X-ray and metallographic analysis); for sample preparation, see LaOs₄B₄. Magnetic behavior was investigated by Rupp et al. (1979) and Hiebl et al. (1982); $T_N = 1.5$ K.

SmOs₃B₂ with unknown structure (orthorhombic distortion of CeCo₃B₂-type (?), $c = 6c_0$) has been reported by Ku (1980); $T_M > 45$ K.

References

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Sm-Re-B: see notes added in proof

Sm-Rh-B

The crystal structure of SmRh₃B₂, CeCo₃B₂-type, P6/mmm, a = 5.437(6), c = 3.090(4), has been established by means of X-ray powder methods (Ku et al., 1980); $T_{\rm m} > 45$ K; samples were arc melted; according to Malik et al. (1982) $T_{\rm m} = 89$ K.

SmRh₄B₄ is isostructural with CeCo₄B₄-type, P4₂/nmc, a = 5.312(2), c = 7.430(2)(Vandenberg and Matthias, 1977; powder X-ray analysis); for sample preparation, see YRh₄B₄. Precise atom parameters were refined by Yvon and Grüttner (1980) by single crystal X-ray diffraction analysis (see table 29). $T_c = 2.51-2.45$ K (Matthias et al., 1977). Specific heat and upper critical field anomalies in SmRh₄B₄, $T_{\lambda} = 0.87$ K, indicated the occurrence of antiferromagnetic(?) ordering without destruction of superconductivity (Ott et al., 1980). See R–Rh–B for the perovskite-type boride SmRh₃B_{1-x} (Cu₃Au-type, a = 4.192, x = 0.2).

References

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TABLE 29

Structural data for RT_4B_4 compounds (R = Y, Sm, Th; T = Ru, Rb) at 293 K. Standard deviations are in parentheses, point positions are according to International Tables (1969), centre at origin of unit cell. The Y, Sm and Th atoms occupy the special equipoints 2b (P4₂/nmc); 8b (I4₁/acd). After Yvon and Grüttner (1980).

Compound	Space	а	x	x
	group	С	y (Rh, Ru)	у (B)
			2	Z
YRh ₄ B ₄	P4 ₂ /nmc	5.310(2)	0.25	0.25
	(No. 137)	7.402(3)	0.9988(1)	0.080(1)
			0.3948(1)	0.099(1)
$SmRh_4B_4$	P4 ₂ /nmc	5.324(2)	0.25	0.25
		7.449(3)	0.9989(1)	0.076(1)
			0.3935(1)	0.101(1)
ThRh₄B₄	P4 ₂ /nmc	5.356(2)	0.25	0.25
		7.538(3)	0.0006(4)	0.071(5)
			0.3934(3)	0.099(4)
YRu₄B₄	$I4_1/acd$	7.443(3)	0.1159(2)	0.832(3)
* *	(No. 142)	14.990(7)	0.1023(2)	0.106(2)
			0.9369(1)	0.957(1)
$Y(Ru_0 Rh_0)_A B_A$	$I4_1/acd$	7.452(3)	0.1145(1)	0.834(1)
(0.7 0.5/4 _. 4		14.961(7)	0.1019(1)	0.107(1)
		. ,	0.9370(1)	0.961(1)
$Y(Ru_0 Rh_0)_A B_A$	I4,/acd	7.459(3)	0.1152(2)	0.828(5)
0.5/4 4	17	14.941(7)	0.1016(2)	0.111(5)
		. ,	0.9375(1)	0.971(2)
$Y(Ru_0 ARh_0 A)_4 B_4$	$I4_1/acd$	7.471(5)	0.1155(3)	0.850(5)
		14.903(9)	0.1002(3)	0.109(5)
			0.9377(2)	0.962(3)
$Y(Ru_{0.15}Rh_{0.85})_{4}B_{4}$	I4 ₁ /acd	7.478(3)	0.1165(3)	0.827(3)
0.15 0.0574 4	11	14.887(7)	0.0999(3)	0.106(3)
		. ,	0.9383(2)	0.950(2)

Sm-Ru-B

At least two ternary compounds exist in the Sm-Ru-B system.

The crystal structure of SmRu₃B₂ (CeCo₃B₂-type, P6/mmm) has been confirmed from X-ray powder data by Hiebl et al. (1980); a = 5.514(4), c = 3.010(2); congruent melting behavior. Ku et al. (1980) reported a = 5.536(6), c = 2.997(4), $T_m > 45$ K. For sample preparation, see YRu₃B₂.

SmRu₄B₄ is isostructural with the LuRu₄B₄-type, I4₁/acd, a = 7.482(5), c = 15.049(10), as determined by Johnston (1977) by X-ray powder diffraction of arc melted alloys; $T_n = 1.5$ K.

PHASE EQUILIBRIA

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Sm-Sr-B

The valence transition of Sm in the $\text{Sm}_{1-x}\text{Sr}_x\text{B}_6$ hexaboride solution (Pm3m) was investigated by Tarascon et al. (1980). For sample preparation and methods of experimental investigation, see $\text{Sm}_{1-x}\text{Y}_x\text{B}_6$. Sr^{2+} substitution of Sm was found to increase the average Sm valence towards Sm^{3+} . Lattice parameters are shown in fig. 34b.

Reference

Tarascon, J.M., Y. Isikawa, B. Chevalier, J. Etourneau and P. Hagenmuller, 1980, J. Physique (Paris) 41, 1135.

Sm-Th-B

Tarascon et al. (1980) investigated the valence transition of Sm in the $\text{Sm}_{1-x}\text{Th}_x\text{B}_6$ hexaboride solid solution (Pm3m). For sample preparation as well as methods of investigation employed, see $\text{Sm}_{1-x}\text{Y}_x\text{B}_6$. Th⁴⁺ substitution of Sm was found to decrease the average Sm valence more rapidly than La³⁺ or Y³⁺. The variation of lattice parameters (pronounced positive deviation of Vegard's rule) is presented in fig. 34c.

Reference

Tarascon, J.M., Y. Isikawa, B. Chevalier, J. Etourneau and P. Hagenmuller, 1980, J. Physique (Paris) 41, 1135.

Sm-Y-B

Tarascon et al. (1980) investigated the valence transition of Sm in the hexaboride solid solutions $\text{Sm}_{1-x}\text{M}_x\text{B}_6$ (M = Yb²⁺, Sr²⁺, La³⁺, Y³⁺, Th⁴⁺). Samples were prepared by borothermal reduction of the mixed oxides under vacuum and high temperatures. The exact values of x have been determined by x-ray fluorescence analysis and checked by density measurements. Density measurements, X-ray and chemical analysis of SmB₆ indicate an atomic ratio B/Sm \approx 6. From X-ray absorption measurements at the L_{III} edge at 300 K the Sm²⁺:Sm³⁺ atomic ratio was obtained as a function of x. (The L_{III} absorption spectrum of Eu²⁺ in EuB₆ was used as reference.) Y³⁺ substitution of Sm decreases the average Sm valence towards Sm²⁺ in accordance with estimations of the average Sm valence in the hexaborides (Sm²⁺_{1-y}Sm³⁺_y)_{1-x}M_xB₆ from lattice parameter measurements, fig. 34c. Lattice parameters of "Sm²⁺B₆": a = 4.186, and "Sm³⁺B₆": a = 4.115, were derived from interpolations of neighboring divalent and trivalent rare earth hexaborides.

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	Form	ation and structural data of te	ernary compounds Tb-Co-B.		
Compound	Structure type, Space group	Lattice parameters Density	Preparation, Characterization	Refs.	Purity
TbCoB ₄	YCrB4 Pbam	a = 5.899(10) b = 11.43(2) c = 3.421(5)	AM, Qu 800°C, 340 h, PXD	StK, 77	Tb 99% Co 99.9 B 99.3
TbCo4B4	CeCo ₄ B ₄ P4 ₂ /nmc	a = 5.038(3) c = 7.030(5)	no details given, PXD	KuB, 72	
$TbCo_2B_2$	ThCr ₂ Si ₂ I4/mmm	$a = 3.557(4), \rho_{\rm E} = 8.25$ $c = 9.419(7), \rho_{\rm x} = 8.31$	AM, Qu(Ta) 800°C, 150 h, PXD	NiSY, 73	Tb 99.5 Co 99.99 B 99.9
		a = 3.561 c = 9.416	AM, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Tb 99.7 Co 99.5 B 99.0
$TbCo_3B_2$	CeCo ₃ B ₂ P6/mmm	a = 5.048(3) c = 3.005(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		$a = 5.050(3), \rho_{\rm E} = 5.32$ $c = 3.009(2), \rho_{\rm x} = 8.93$	AM, Qu(Ta) 1150°C, 96 h, PXD	NiY, 73	Tb 99.8 Co 99.99 B 99.9
		a = 5.048(5) c = 3.010(2)	AM, Qu(Mo) 800°C, 50 h, PXD	Ro, 73	Tb 99.7 Co 99.5 B 99.0
TbCo4B	CeCo ₄ B P6/mmm	a = 4.998(3) c = 6.864(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Tb 99.0 Co 99.87
Tb ₃ Co₁₁B₄	Ce ₃ Co ₁₁ B ₄ P6/mmm	a = 5.058(3) c = 9.823(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	B 79.3 Tb 99.0 Co 99.87 B 99.3
$Tb_2Co_7B_3$	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.061(3) c = 12.83(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Tb 99.0 Co 99.87 B 99.3
TbCo ₁₂ B ₆	SrNi ₁₂ B ₆ R3m	$a_{\rm H} = 9.454(3)$ $c_{\rm H} = 7.453(3)$	АМ, Qu 800°С, 270 h, РХD	KuCC, 81	Tb 99.5 Co 99.95 B 99.4

Reference

Tarascon, J.M., Y. Isikawa, B. Chevalier, J. Etourneau and P. Hagenmuller, 1980, J. Physique (Paris) 41, 1135.

Sm-Yb-B

Substitution of Sm by Yb²⁺ in SmB₆ was found to increase the Sm valence (Kasaya et al., 1980; Tarascon et al., 1980; from X-ray and magnetochemical analysis). Samples were prepared by borothermal reduction of mixed oxides (4-N Sm₂O₃; 5-N Yb₂O₃) at 1500°C, 5 h in a Ta crucible and slowly cooled (see also Sm_{1-x}Y_xB₆). A complete solid solution Sm_{1-x}Yb_xB₆, CaB₆-type, Pm3m, is formed with lattice parameters strongly deviating from Vegard's rule (fig. 34b), thus reflecting the change of Sm valence.

References

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Tb-Co-B

No phase diagram for the Tb-Co-B system is yet available, but a close resemblance with the Gd-Co-B system is likely. Eight ternary compounds have been identified (table 30).

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Tb-Cr-B

TbCrB₄ was found to be isostructural with the YCrB₄-type of structure, Pbam, a = 5.832(5), b = 11.51(1), c = 3.463(4) (Kuz'ma, 1970; X-ray powder analysis).

Reference

Kuz'ma, Yu.B., 1970, Kristallografiya 15(2), 372.

Tb-Fe-B

TbFeB₄ crystallizes with YCrB₄-type, Pbam, a = 5.900(10), b = 11.41(2), c = 3.418(5) (X-ray powder analysis; Stepanchikova and Kuz'ma, 1977). For sample preparation, see YFeB₄.

Tb₃FeB₇ is orthorhombic, Y₃ReB₇-type, Cmcm, a = 3.397, b = 15.64, c = 9.413 (Stepanchikova and Kuz'ma, 1980); for sample preparation, see Y₃FeB₇.

TbFe₂B₂ with ThCr₂Si₂-type has been obtained by Stepanchikova et al. (1979) from arc melted alloys, annealed at 800°C, 720 h in evacuated quartz capsules; I4/mmm, a = 3.544(5), c = 9.473(10).

A series of superstructures $Tb_{n+m}(Fe_4B_4)_n$ have recently been observed by Braun et al. (1982), (table 2). Their crystal structures derive from the NdCo₄B₄-type of structure and are either incommensurate or have unusual large repeat units along the *c*-axis. For sample preparation, see $Gd_{1+x}Fe_4B_4$.

References

Braun, H.F., M. Pelizzone and K. Yvon, 1982, Ferromagnetic borides with incommensurate rare earth and iron sublattices: R_{1+c}Fe₄B₄, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21-26), Proceedings II B11.

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Stepanchikova, G.F., Yu.B. Kuz'ma and B.I. Chernjak, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 950.

Tb-Ge-B

The influence of boron additions to R_5Ge_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formulas: Tb_3Ge_3 , $Tb_5Ge_3B_{0.5}$, $Tb_5Ge_3B_{1.0}$, $Tb_5Ge_3B_{1.5}$ and $Tb_5Ge_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a min. purity of 99.9% in Ta crucibles to 1600°C under He atmosphere. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Tb_5Ge_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Ge_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substitution Ge/B, which probably would explain the irregular variation of lattice parameters (see table 6); a reinvestigation seems to be necessary.

Reference

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Tb-Ir-B

TbIr₄B₄ has NdCo₄B₄-type, P4₂/n, a = 7.557(3), c = 3.979(2) and forms congruently from the melt (Rogl, 1979; X-ray and metallographic analysis, magneto-chemical data).

TbIr₃B₂ adopts the ErIr₃B₂-type of structure (possible space group C2/m), a = 5.459(6), b = 9.464(9), c = 3.084(4), $\beta = 91.1(1)^{\circ}$ (Ku and Meisner, 1981; X-ray powder analysis of arc melted alloys); $T_{\rm m} = 6.10$ K.

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Rogl, P., 1979, Monatsh. Chem. 110, 235. Tb-Mn-B

TbMnB₄ has the YCrB₄-type of structure, Pbam, a = 5.928(5), b = 11.46(1), c = 3.448(5) (Kuz'ma, 1970; X-ray powder analysis); for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Tb-Mo-B

TbMoB₄ has the YCrB₄-type of structure, Pbam, a = 6.044(5), b = 11.67(1), c = 3.607(5) (Kuz'ma and Svarichevskaya, 1972; X-ray powder analysis); for sample preparation, see GdMoB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(9), 166.

Tb-Ni-B (see also notes added in proof)

Niihara et al. (1973) mentioned the occurrence of a ternary TbNi₄B phase with presumably YNi₄B-type structure; Kuz'ma et al. (1981a) reported the CeCo₄B-type (see also YNi₄B): a = 4.979(1), c = 6.941(4), P6/mmm.

The existence of Tb₃Ni₇B₂ with Dy₃Ni₇B₂-type structure, P6₃/mmc, a = 5.097(2), c = 14.335(10), was observed by Kuz'ma and Chaban (1979) in arc melted elemental mixtures (Tb ingot 99.5%, B powder 99.3%, Ni powder 99.98%), which were subsequently annealed at 800°C, 360 h in evacuated silica tubes.

TbNi₁₂B₆ has the SrNi₁₂B₆-type of structure, R $\overline{3}$ m, $a_{\rm H} = 9.518(5)$, $c_{\rm H} = 7.411(5)$ (Kuz'ma et al., 1981b); for sample preparation, see YCo₁₂B₆.

References

Kuz'ma, Yu.B. and N.F. Chaban, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 88.

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981a, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Kuz'ma, Yu.B., G.V. Chernjak and N.F. Chaban, 1981b, Dopov. Akad. Nauk Ukr. RSR, Ser. A 12, 80. Niihara, K., Y. Katayama and S. Yajima, 1973, Chem. Lett (Chem. Soc. Jpn) 613.

Tb-Os-B

No phase diagram exists for the Tb-Os-B system, but five ternary phases are known, see table 31.

References

Ku, H.C., 1980, Thesis, Univ. of California at San Diego, USA. Ku, H.C. and R.N. Shelton, 1980, Mater. Res. Bull. **15**(10), 1441. Rogl, P., 1978, Mater. Res. Bull. **13**, 519. P. ROGL

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
TbOsB ₄	YCrB₄ Pbam	a = 5.966(3) b = 11.553(6) c = 3.561(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting, ME, PXD suscept., 80–300 K	Ro, 78 SoR, 79	Tb 99.9 Os 99.9 B 99.0
Tb ₂ Os B ₆	Y₂ReB₀ Pbam	a = 9.1889(19) b = 11.5612(43) c = 3.6567(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE PXD	RoN, 82	Tb 99.9 Os 99.9 B 99.7
TbOsB ₂	LuRuB ₂ Pnma	a = 5.885(6) b = 5.309(5) c = 6.392(7)	AM(Zr), Ta tubes 1250°C, 24 h 800°C, 9 d PXD, T _m = 39.2 K	ShKPJK, 80 KuS, 80	99.9
TbOs₄B₄	YOs ₄ B ₄ tetragonal	a = 7.4683(10) c = 32.7112(32) $c = 8c_0$	AM, HT, 1400°C, 12 h HV, W substrate, PXD, $T_m = 0.5$ K	RoHS, 82	Tb 99.9 Os 99.9 B 99.7
TbOs ₃ B ₂	YOs ₃ B ₂ (?) orthorh. (?)	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$	$AM(Zr)$ $PXD, T_{m} = 34.5$	Ku, 80	99.9

TABLE 31 Formation and structural data of ternary compounds Tb-Os-B.

Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353–356.

Rogl, P., K. Hiebl and M.J. Sienko, 1982, Structural chemistry and magnetic behavior of RM_4B_4 -borides, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21–25), Proceedings, II A4.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Tb-Re-B

Kuz'ma and Svarichevskaya (1972a) prepared TbReB₄ with YCrB₄-type, Pbam, a = 5.978(5), b = 11.56(1), c = 3.582(5), from arc melted compacts (Y ingot 98%, Re 99.5% and B 99.3% powders) and subsequent annealing at 1000°C, 360 h in evacuated silica capsules.

Tb₂ReB₆ crystallizes with Y₂ReB₆-type, Pbam, a = 9.177(5), b = 11.56(1), c = 3.677(4) (Kuz'ma and Svarichevskaya, 1972b; X-ray powder analysis).

 Tb_3ReB_7 has Y_3ReB_7 -type, Cmcm, a = 3.534(2), b = 15.83(1), c = 9.377(5) (Kuz'ma and Mikhalenko, 1976).

References

Kuz'ma, Yu.B. and S.I. Mikhalenko, 1976, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1029.

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972a, Dopov. Akad. Nauk Ukr. RSR, Ser. A 2, 166.

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972b, Kristallografiya 17(3), 658.

Tb-Rh-B

From X-ray powder diffraction of arc melted alloys TbRh₃B₂ was established to be isostructural with ErIr₃B₂ (possible space group C2/m), a = 5.390(6), b = 9.335(9), c = 3.100(4), $\beta = 91.0(1)^{\circ}$ (Ku and Meisner, 1981); $T_{\rm m} = 45$ K.

TbRh₄B₄ is isostructural with the structure type of CeCo₄B₄, P4₂/nmc, a = 5.303(2), c = 7.404(2) (Vandenberg and Matthias, 1977; X-ray powder analysis); for sample preparation, see YRh₄B₄. $T_m = 7.08$ K (Matthias et al., 1977).

For the existence of a perovskite-type phase $\text{TbRh}_3\text{B}_{1-x}$ with Cu₃Au-type, a = 4.165, x = 0.1, see also R-Rh-B.

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99.

Matthias, B.T., E. Corenzwit, J.M. Vandenberg and H.E. Barz, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1334.

Vandenberg, J.M. and B.T. Matthias, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1336.

Tb-Ru-B

No phase diagram exists for the Tb-Ru-B system, but five ternary compounds have been characterized (see table 32).

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
TbRuB₄	YCrB₄ Pbam	a = 5.958(3) b = 11.532(6) c = 3.551(2)	AM, HT, 1600°C, 12 h HV, W substrate congruent melting, PXD, Me suscept., 80–300 K	Ro, 78 SoR, 79	Tb 99.9 Ru 99.9 B 99.0
Tb2RuB6	Y ₂ ReB ₆ Pbam	a = 9.1796(20) b = 11.5407(19) c = 3.6650(2)	AM, HT, 1600°C, 12 h HV, W substrate, PXD	RoN, 82	Tb 99.9 Ru 99.9 B 99.0
TbRuB ₂	LuRuB ₂ Pnma	a = 5.897(6) b = 5.311(5) c = 6.367(7)	AM(Zr), HT, Ta tubes 1250°C, 24 h 800°C, 9 d, PXD $T_m = 45.6$ K	ShKPJK., 80 KuS, 80	99.9
TbRu₄B₄	LuRu ₄ B ₄ I4 ₁ /acd	a = 7.456(5) c = 14.995(10)	AM(Zr), PXD $T_m = 4.30 \text{ K}$	Jo, 77	high purity
TbRu ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.485(4) c = 3.014(2)	AM, HT, 1400°C 24 h, BN substrate PXD, congr. melting, ME $T_m = 83$ K	HiRUS, 80	Tb 99.9 Ru 99.9 B 99.7
		a = 5.495(6) c = 3.010(4)	AM(Ar), PXD $T_{\rm m} > 45 { m K}$	KuMAJ, 80	99.9

TABLE 32 Formation and structural data of ternary compounds Tb-Ru-B.

References

Hiebl, K., P. Rogl, E. Uhl and M.J. Sienko, 1980, Inorg. Chem. 19(11), 3316.

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Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

Rogl, P., 1978, Mater. Res. Bull. 13, 519.

Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353-356.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Tb-Si-B

The influence of boron additions to R_5Si_3 compounds was studied (X-ray analysis) by Mayer and Felner (1974) on a series of samples with a nominal boron content according to the formulas: Tb_5Si_3 , $Tb_5Si_3B_{0.5}$, $Tb_5Si_3B_{1.0}$, $Tb_5Si_3B_{1.5}$ and $Tb_5Si_3B_{2.0}$. Alloys were prepared by heating (melting) elemental mixtures of a min. purity of 99.9% in Ta crucibles to 1600°C under He atmosphere. Mayer and Felner (1974) claim the Mn_5Si_3 -type phase to be stable up to a composition of $Tb_5Si_3B_2$; lattice parameters are listed in table 6. Boron solubility (filling of octahedral voids) in Mn_5Si_3 -type phases, however, is limited to a formula $R_5Si_3B_{1.0}$. For higher boron concentrations the boron solubility might be accompanied by simultaneous substitution Si/B, which probably would explain the irregular variation of lattice parameters (see table 6); a reinvestigation seems to be necessary.

Reference

Mayer, I. and I. Felner, 1974, J. Less-Common Metals 37, 171.

Tb-V-B

The crystal structure of TbVB₄ [YCrB₄-type, Pbam, a = 5.970(5), b = 11.60(1), c = 3.475(5)] has been characterized by Kuz'ma (1970) by means of X-ray powder diffraction; for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Tb-W-B

TbWB₄ is isostructural with the YCrB₄-type, Pbam, a = 6.047(5), b = 11.69(1), c = 3.606(5) (Kuz'ma and Svarichevskaya, 1972; X-ray powder diffraction); for sample preparation, see GdWB₄.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 34(9), 166.

Tb-Y-B

Single crystals of $Tb_{0.79}Y_{0.21}B_4$ were grown from molten Al and investigated for their magnetic properties: UB₄-type structure, P4/mbm (Fisk et al., 1981). No lattice parameter data were given.

Reference

Fisk, Z., M.B. Maple, D.C. Johnston and L.D. Woolf, 1981, Solid State Commun. 39, 1189.

Tm-Co-B

No ternary phase diagram exists for the Tm-Co-B system, but six ternary compounds were observed (table 33).

References

Kuz'ma, Yu.B. and N.S. Bilonishko, 1972, Sov. Phys. Crystallogr. 16(5), 897.

Kuz'ma, Yu.B. and N.S. Bilonishko, 1973, Kristallografiya 18(4), 710.

Kuz'ma, Yu.B., P.I. Kripyakevich and N.S. Bilonishko, 1969, Dopov. Akad. Nauk Ukr. RSR, Ser. A 10, 939.

Rogl, P., 1973, Monatsh. Chem. 104, 1623.

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ. Ser. Khim. 19, 37.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
TmCoB ₄	YCrB₄ Pbam	a = 5.858(10) b = 11.31(2) c = 3.342(5)	AM, Qu 800°C, 340 h, PXD	Stk, 77	Tm 99% Co 99.9 B 99.3
TmCo ₄ B ₄	$CeCo_4B_4$ P4 ₂ /nmc	a = 5.009(3) c = 6.980(5)	no details given, PXD	Ku B , 72	
TmCo ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 4.991(3) c = 3.019(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		a = 4.999(5) c = 3.019(1)	AM, Qu(Mo), PXD 900°C, 70 h CP, Qu(Mo), 800°C, 100 h	Ro, 73	Tm 99.9 Co 99.5 B 99.0
TmCo ₄ B	CeCo₄B P6/mmm	a = 4.948(3) c = 6.862(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Tm 99.0 Co 99.87 B 99.3
$Tm_3Co_{11}B_4$	$Ce_3Co_{11}B_4$ P6/mmm	a = 5.004(3) c = 9.853(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Tm 99.0 Co 99.87 B 99.3
Tm ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.002(3) c = 12.85(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Tm 99.0 Co 99.87 B 99.3

 TABLE 33

 Formation and structural data of ternary compounds Tm-Co-B.

Tm-Cr-B

The existence of the ternary compound TmCrB_4 with the YCrB₄-type of structure [Pbam, a = 5.732(5), b = 11.43(1), c = 3.419(5)] has been observed by Kuz'ma and Svarichevskaya (1972) from X-ray powder diffraction analysis.

Reference

Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Dopov. Akad. Nauk Ukr. RSR, Ser. A 2, 166.

Tm-Fe-B (see also notes added in proof)

TmFeB₄ crystallizes with YCrB₄-type, Pbam, a = 5.850(10), b = 11.32(2), c = 3.365(5) (X-ray powder analysis; Stepanchikova and Kuz-ma, 1977); for sample preparation, see CeFeB₄.

TmFe₂B₂ is tetragonal with ThCr₂Si₂-type, I4/mmm, a = 3.507(5), c = 9.342(10) (Stepanchikova et al., 1979). Samples were arc melted and annealed (720 h, 800°C) in evacuated quartz capsules.

References

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1977, Vestn. Lvov Univ., Ser. Khim. 19, 37.

Stepanchikova, G.F., Yu.B. Kuz'ma and B.I. Chernjak, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 950.

Tm-Ir-B

TmIr₃B₂ adopts the ErIr₃B₂-type of structure (possible space group C2/m), a = 5.404(6), b = 9.371(9), c = 3.097(4), $\beta = 91.3(1)^{\circ}$ (Ku and Meisner, 1981; X-ray powder data of arc melted alloys); $T_{\rm m} = 5.69$ K.

From arc melted alloys, Ku et al. (1979) were able to isolate a metastable phase TmIr₄B₄ with the CeCo₄B₄-type of structure: P4₂/nmc, a = 5.404(4), c = 7.281(6); $T_c = 1.75-1.34$ K. The phase disappears after heat treatment.

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32(1), 937.

Tm-Ni-B (see also notes added in proof)

At least four ternary compounds exist in the Tm-Ni-B system.

Tm₃Ni₇B₂ [Dy₃Ni₇B₂-type, P6₃/mmc, a = 5.013(2), c = 14.231(10)] was observed by Kuz'ma and Chaban (1979) from arc melted alloys (Tm ingot 99.5%, B powder 99.3%, Ni powder 99.98%), which were annealed at 800°C, 360 h in evacuated silica tubes.

 $\text{Tm}_2\text{Ni}_{21}\text{B}_6$ is Cr_{23}C_6 -type, Fm3m, a = 10.633(5) Å (Chaban et al., 1980; arc melted alloys).

TmNiB₄ [YCrB₄-type, Pbam, a = 5.793(24), b = 11.456(71), c = 3.457(25)] was observed by Chaban et al. (1981) in arc melted and annealed alloys (800°C, 720 h,

evacuated silica capsules) containing additionally small amounts of TmB_4 (equilibrium with TmB_4 ?).

TmNi₄B was reported by Kuz'ma et al. (1981) to crystallize with the CeCo₄B-type of structure: a = 4.960(2), c = 6.917(5), P6/mmm; from a refinement of powder X-ray data (R = 0.13) the atomic parameters were derived as follows: Tm in 1a, 1b; Ni in 2c and 6i (z = 0.281); B in 2d.

References

Chaban, N.F., Yu.B. Kuz'ma and P.L. Kotovskaya, 1980, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 88. Chaban, N.F., G.V. Chernjak and Yu.B. Kuz'ma, 1981, Izv. Akad. Nauk SSSR, Neorg. Mater. 17(8), 1494.

Kuz'ma, Yu.B. and N.F. Chaban, 1979, Dopov. Akad. Nauk Ukr. RSR, Ser. A, 88.

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Tm-Os-B

Four ternary phases have been identified in the Tm-Os-B system (table 34).

References

Ku, H.C., 1980, Thesis, Univ. of California at Dan Diego, USA. Ku, H.C. and R.N. Shelton, 1980, Mater. Res. Bull. 15(10), 1441. Rogl, P., 1978, Mater. Res. Bull. 13, 519.

Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
TmOsB ₄	YCr B₄ Pbam	a = 5.919(3) b = 11.461(6) c = 3.532(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting, ME, PXD suscept., 80–300 K	Ro, 78 SoR, 79	Tm 99.9 Os 99.9 B 99.0
Tm ₂ OsB ₆	Y ₂ ReB ₆ Pbam	a = 9.0677(29) b = 11.4336(36) c = 3.6037(3)	AM, HT, 1600°C, 12 h HV, W substrate, QE PXD	RoN, 82	Tm 99.9 Os 99.9 B 99.7
TmOsB ₂	LuRuB ₂ Pnma	a = 5.817(6) b = 5.258(5) c = 6.328(7)	AM(Zr), Ta tubes 1250°C, 24 h 800°C, 9 d PXD, $T_m = 2.26$ K	ShKPJK, 80 KuS, 80	99.9
TmOs₄B₄	YOs_4B_4 tetragonal	$a = 7.4231(5) c = 32.7520(48) c = 8c_0$	AM, HT, 1400°C, 12 h HV, BN substrate PXD, $T_m = 3.9$ K	RoHS, 82	Tm 99.9 Os 99.9 B 99.7
TmOs ₃ B ₂	YOs ₃ B ₂ (?) orthorh.(?)	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$	$AM(Zr)$ $PXD, T_{m} = 10.2 \text{ K}$	Ku, 80	99.9

			TAI	BLE	34		
Formation	and	structural	data	of	ternary	compounds	Tm-Os-B.

- Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: The Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhine (Plenum, New York, London) pp. 353-356.
- Rogl, P., K. Hiebl and M.J. Sienko, 1982, Structural chemistry and magnetic behavior of RM₄B₄-borides, paper presented at the 7th Intern. Conf. on Solid Compounds of Transition Elements, Grenoble (June 21–25), Proceedings, II A4.

Shelton, R.N., B.A. Karcher, D.R. Powell, R.A. Jacobson and H.C. Ku, 1980, Mater. Res. Bull. 15, 1445. Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Tm-Re-B

No ternary phase diagram has been derived for the Tm-Re-B system, but three compounds were established by means of X-ray powder analysis.

TmReB₄ with YCrB₄-type [Pbam, a = 5.945(5), b = 11.49(1), c = 3.553(5)] has been observed by Mikhalenko (1974) from arc melted and annealed alloys, 800°C, 360 h in evacuated silica tubes. Starting materials were 99.5% Tm ingots, 99.5% Re and 99.3% B powders.

 Tm_2ReB_6 crystallizes with Y_2ReB_6 -type, Pbam, a = 9.102(5), b = 11.46(1), c = 3.622(4) (Kuz'ma and Svarichevskaya, 1972).

 Tm_3ReB_7 was characterized with Y_3ReB_7 -type, Cmcm, a = 3.474(2), b = 15.58(1), c = 9.307(5) (Kuz'ma and Mikhalenko, 1976).

References

Kuz'ma, Yu.B. and S.I. Mikhalenko, 1976, Dopov. Akad. Nauk Ukr. RSR, Ser. A 11, 1029. Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Kristallografiya 17(3), 658. Mikhalenko, S.I. 1974, Vestn. Lvov Univ., Ser. Khim. 16, 58.

Tm-Rh-B (see also notes added in proof)

From powder X-ray analysis of arc melted alloys, Ku and Meisner (1981) found TmRh₃B₂ to crystallize with the ErIr₃B₂-type of structure, possible space group C2/m, a = 5.357(6), b = 9.285(9), c = 3.091(4), $\beta = 90.8(1)^{\circ}$; $T_{\rm m} = 11.8$ K.

TmRh₄B₄ was reported by Vandenberg and Matthias (1977) to adopt the CeCo₄B₄-type of structure, P4₂/nmc, a = 5.287(2), c = 7.359(3) (X-ray powder diffraction); for sample preparation, see YRh₄B₄. $T_c = 9.86-9.73$ K (Matthias et al., 1977). Heat capacity data and anomalies in the thermal expansion coefficient indicate a phase transition below 0.5 K (Hamaker et al., 1981). Antiferromagnetic ordering at $T_m \approx 0.7$ K (Majkrzak et al., as quoted in Maple, 1981).

Yvon and Johnston (1982) obtained TmRh₄B₄ with the LuRh₄B₄-type of structure, Ccca (low-temperature phase?): a = 7.432-7.433(6), b = 22.28-22.31(2), c = 7.455-7.453(6), from arc melted alloys containing excess Rh after annealing at 1420-1520 K, 125 h, in Ta tubes, sealed under Ar. Arc melted alloys were said to mainly consist of CeCo₄B₄-type and (metastable?) LuRu₄B₄-type phases.

For the existence of a Cu₃Au-type phase TmRh₃B_{1-x}, a = 4.146, x = 0.02, see also R-Rh-B.

PHASE EQUILIBRIA

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Matthias, B.T., E. Corenzwit, J.M. Vandenberg and H.E. Barz, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1334.

Vandenberg, J.M. and B.T. Matthias, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1336.

Yvon, K. and D.C. Johnston, 1982, Acta Crystallogr. B38, 247.

Tm-Ru-B

Ternary phase equilibria for the Tm-Ru-B system have not been established, but the existence of five ternary compounds is known (see table 35).

References

Hiebl, K., P. Rogl, E. Uhl and M.J. Sienko, 1980, Inorg. Chem. 19(11), 3316. Johnston, D.C., 1977, Solid State Commun. 24(10), 699.

TABLE 35									
Formation and structural data of ternary compounds Tm-Ru-B.									
Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity				
TmRuB₄	YCrB₄ Pbam	a = 5.913(3) b = 11.440(6) c = 3.511(2)	AM, HT, 1600°C, 12 h HV, W substrate congruent melting PXD, ME suscept., 80–300 K	Ro, 78 SoR, 79	Tm 99.9 Ru 99.9 B 99.0				
Tm ₂ RuB ₆	Y ₂ ReB ₆ Pbam	a = 9.0605(28) b = 11.4203(31) c = 3.6091(3)	AM, HT, 1600°C, 12 h HV, W substrate PXD	RoN, 82	Tm 99.9 Ru 99.9 B 99.0				
TmRuB ₂	LuRuB ₂ Pnma	a = 5.831(6) b = 5.254(5) c = 6.299(7)	AM(Zr), HT, Ta tubes 1250°C, 24 h 800°C, 9 d, PXD, $T_{\rm m} = 4.07$ K	ShKPJK, 80 KuS, 80	99.9				
$TmRu_4B_4$	$LuRu_4B_4$ I4 ₁ /acd	a = 7.429(5) c = 14.965(10)	AM(Zr), PXD $T_n = 1.5 K$	Jo, 77	high purity				
TmRu ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.454(4) c = 3.010(2)	AM, HT, 1400°C, 24 h BN substrate PXD, ME, congr. melting $T_m = 27 \text{ K}$	HiRUS, 80	Tm 99.9 Ru 99.9 B 99.7				
		a = 5.461(6) c = 3.012(4)	AM(Zr), PXD $T_m = 18.3 \text{ K}$	KuMAJ, 80	99.9				

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Tm-Yb-B: see notes added in proof

Y-Al-B

Chaban and Kuz'ma (1971) studied the phase equilibria in an isothermal section at 600°C of the Y–Al–B system by means of X-ray and metallographic analysis. Equilibria within the boron-rich section $B-YB_{12}$ –Al were not investigated and are tentative, fig. 45. Samples were arc melted (Y ingot 99.9%, B powder 99.3%, Al powder 99.997%) and subsequently annealed in evacuated silica capsules at 600°C, 350 h.

No ternary compounds were observed, mutual solid solubilities of binary phases were negligible. The binary Y–Al compounds Y_2Al (PbCl₂-type), Y_3Al_2 (Zr₃Al₂-type), YAl (CrB-type), YAl₂ (MgCu₂-type), YAl₃ (Ni₃Sn-type) are in agreement with the compilation of Iandelli and Palenzona (1979).

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Fig. 45. Y-Al-B, isothermal section at 600°C; region B-YB₁₂-Al is proposed.

Y-Ca-B

A sample with composition $Y_{0.85}Ca_{0.15}B_6$, prepared by borothermal reduction of the mixed oxides, was found to be homogeneous with CaB₆-type, Pm3m, a = 4.1069(10) (Hiebl and Sienko, 1980; X-ray powder analysis); for details of sample preparation, see Yb-Y-B.

Reference

Hiebl, K. and M.J. Sienko, 1980, Inorg. Chem. 19, 2179.

Y-Co-B

Using X-ray and metallographic analysis Kuz'ma and Stepanchikova (1974) have determined the isothermal section of the Y–Co–B system at 800°C (region 0–33 a/o Y) and at 600°C for the region 33–100 a/o Y (fig. 46). 125 specimens were arc melted and then annealed in evacuated quartz capsules for 340 h and quenched (Co 99.8% and B 99.3% powders, and Y ingot 99.5%). The Y–Co binary system Y_2Co_{17} (Th₂Zn₁₇-type), YCo₅ (CaCu₅-type), Y_2Co_7 (Gd₂Co₇-type), YCo₃ (PuNi₃-type), YCo₂ (MgCu₂-type), Y_4Co_3 (Ho₄Co₃-type), Y_3Co (Fe₃C-type), has been modified to include Y_3Co_2 and Y_8Co_5 , recently characterized by Moreau et al. (1975, 1976). For Co borides, see Sc–Co–B.

Mutual solubilities of binary compounds were found to be negligible. Nine ternary phases were observed, confirming earlier results (table 36).

The compound $Y_4Co_3B_3$, whose structure is still unknown, is a low-temperature



Fig. 46. Y–Co–B, partial isothermal sections at 800°C (0–33 a/o Y), and at 600°C (33–100 a/o Y). 1: YCo₄B, 2: Y₃Co₁₁B₄, 3: Y₂Co₇B₃, 4: YCo₃B₂, 5: Y₄Co₃B₃, 6: YCo₁₂B₆ (earlier YCo₈B₃), 7: YCo₂B₂, 8: YCo₄B₄, 9: YCoB₃, 10: YCoB₄.

			, 1		
Compound	Structure type, Space group	Lattice parameters Density	Preparation, Characterization	Refs.	Purity
YCo ₄ B	CeCo₄B P6/mmm	a = 5.005(3) c = 6.864(4)	AM, Qu 800°C, 50 h, PXD	KuB, 73	
Y ₃ Co ₁₁ B ₄	Ce ₃ Co ₁₁ B ₄ P6/mmm	a = 5.086(3) c = 9.810(6)	AM, Qu 800°C, 50 h, PXD	KuB, 73	Y 99 Co 99.87 B 99.3
Y ₂ Co ₇ B ₃	Ce ₂ Co ₇ B ₃ P6/mmm	a = 5.045(3) c = 12.88(2)	AM, Qu 800°C, 50 h, PXD	KuB, 73	
YCo ₃ B ₂	CeCo ₃ B ₂ P6/mmm	a = 5.033(3) c = 3.038(2)	AM, Qu 800°C, 50 h, PXD	KuKB, 69	
		$a = 5.020(2), \rho_{\rm E} = 4.29$ $c = 3.027(2), \rho_{\rm x} = 7.22$	AM, Qu(Ta) 1150°C, 96 h, PXD refinement. $R = 0.122$	NiY, 73	Y 99.8 Co 99.99 B 99.9
Y ₄ Co ₃ B ₃	unknown		AM, Qu 800°C, 340 h, QE PXD	KuS, 74	Y 99.5 Co 99.8 B 99.3
YCo ₁₂ B ₆ ^(**)	$\frac{SrNi_{12}B_6}{R3m}$	$a_{\rm H} = 9.435(6), \rho_{\rm E} = 7.48$ $c_{\rm H} = 7.435(5), \rho_{\rm x} = 7.52$ $a_{\rm R} = 5.985, \alpha = 104.05^{\circ}$	$AM + M$ in $Al_2O_3(Ar)$ PXD	NiY, 72	Y 99.9 Co 99.99 B 99.9
		$a_{\rm H} = 9.441(3)$ $c_{\rm H} = 7.457(3)$	AM, Qu 800°C, 270 h, PXD	KuCC, 81	Y 99.5 Co 99.95 B 99.4
YCo ₂ B ₂	ThCr ₂ Si ₂ I4/mmm	$a = 3.561(3), \rho_{\rm E} = 6.30$ $c = 9.358(5), \rho_{\rm x} = 6.39$	AM, Qu 800°C, 150 h PXD, <i>R</i> = 0.16 ^(*)	NiSY, 73 NiSY, 71	Y 99.9 Co 99.99 B 99.9
		a = 3.565 c = 9.338	AM, Qu 800°C, 340 h, PXD	KuS, 74	Y 99.5 Co 99.8 B 99.3
		a = 3.561(3) c = 9.353(5)	AM, Qu(Mo) 800°C, 50 h, PXD	R o, 73	Y 99.9 Co 99.5 B 99.0
YCo ₄ B ₄	$CeCo_4B_4$ P4 ₂ /nmc	a = 5.028(3) c = 7.015(5)	no details given, PXD	KuB, 71	
		a = 5.07 c = 7.13	AM, Qu(Ta) 800°C, 150 h, PXD	NiSY, 73	Y 99.5 Co 99.9 B 99.9
YCoB ₄ ^(†)	YCrB₄ Pbam	a = 5.878 b = 11.48 c = 3.410	AM, Qu 800°C, 340 h, PXD	StK, 77	Y 99.8 Co 99.9 B 99.3

TABLE 36 Formation and structural data of ternary compounds Y-Co-B.

^(*)Atomic parameters were refined from Debye–Scherrer photographs, R = 0.16, and in a following paper (Niihara et al., 1973) including anomalous dispersion : R = 0.14; Y in 2a); Co in 4d) 0, 1/2, 0.125; B in 4e) 0, 0, 0.378.

(**) $YCo_{12}B_6$ originally was observed with formula YCo_8B_3 by Kuz'ma and Stepanchikova (1974).

^(†)YCoB₄ corresponds to the earlier denoted "YCoB₃" (Kuz'ma and Stepanchikova, 1974).

phase, formed after annealing at 600°C; as-cast alloys of this composition were observed to consist of YB₂, Y₃Co and YCo₂B₂.

In the original paper by Kuz'ma and Stepanchikova (1974) a compound with the approximate formula of "YCo₈B₃" was observed, whose crystal structure was recognized to be monoclinic and isotypic with the structure of "CeCo₈B₃". The actual crystal structure of "CeCo₈B₃" was quite recently assigned by Kuz'ma et al. (1981) to be isotypic with the rhombohedral structure of SrNi₁₂B₆. Similarly for "YCo₈B₃" the proper representation was mentioned to be the correct formula YCo₁₂B₆ with the SrNi₁₂B₆-type of structure.

Some ambiguity exists concerning the compounds "YCoB₃" and YCoB₄. The existence of "YCoB₃" was derived by Kuz'ma and Stepanchikova (1974) from the isothermal section at 800°C. In a later paper by Stepanchikova and Kuz'ma (1977) the crystal structure of YCrB₄ was attributed to a compound YCoB₄ observed in arc melted alloys which subsequently were heat treated at 800°C. At present it is unclear whether YCoB₄ is a new ternary compound or more likely corresponds to the earlier observed "YCoB₃". Even boron defects, which are not likely and not especially mentioned by Stepanchikova and Kuz'ma (1977), cannot be ruled out completely. Thus phase equilibria in fig. 46 concerning this area are as reported by Kuz'ma and Stepanchikova (1974); the composition of YCoB₄, however, is presented by a small open circle.

The microhardness of ternary borides with a boron content of 0-50 a/o B was found to range between 650 to 950 kg/mm^2 (Kuz'ma and Stepanchikova, 1974).

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Y-Cr-B

Kuz'ma et al. (1970) determined the phase equilibria in the Y–Cr–B system at 800° C (fig. 47) by X-ray and metallographic analysis; samples were prepared by arc melting compacts of B (99.3%) and Cr (99.5%) powders and Y ingots (99.5%) followed by a heat treatment in vacuum sealed quartz capsules at 800° C for 300 h.

Mutual solid solubility of Y and Cr borides was found to be small. Ternary phase equilibria are characterized by one ternary compound $YCrB_4$. The crystal structure



Fig. 47. Y-Cr-B, isothermal section at 800°C.

 $b = 11.46(1), \quad c = 3.461(4),$ $\rho_{\rm exp} = 5.14,$ (YCrB₄-type, Pbam, a = 5.972(5), $\rho_{\text{theor}} = 5.19 \text{ kg/dm}^3$) has been refined from single crystal Laue, rotation and reciprocal lattice photographs: $R_{hk0} = 0.088$ (Kuz'ma, 1970). Microhardness of YCrB₄ at a load of 200 g was 2060 kg/mm² (Kuz'ma et al., 1970). Concerning the binary Cr-B system controversial reports exist about the crystal structure of the compound "Cr_{~6}B" (Epelbaum et al., 1957; Borlera and Pradelli, 1971; Papesch et al., 1973). Cr₂B with filled Mn₄B-type (see also Ce-Mn-B) has been confirmed (Bolera and Pradelli, 1971; Papesch et al., 1973; Kuz'ma et al., 1970). Cr₃B₄ is orthorhombic $Ta_{3}B_{4}$ -type, CrB₂ hexagonal, AlB₂-type. Papesch et al. (1973) observed a lowtemperature modification of CrB with the α -MoB-type of structure (I4/amd) for $T \leq 1000^{\circ}$ C (transition-shift structures). The solid state transformation in CrB was recently confirmed by Kanaizuka (1982), who reported a transition temperature of $T \approx 1120^{\circ}$ C. In the boron-rich corner of the ternary Y–Cr–B system a more detailed investigation will be necessary concerning the phase equilibria among the well established compounds: CrB₄, CrB₄-type (Andersson and Lundström, 1968), CrB_{~41} (ss of Cr in β -rh B) (Andersson and Lundström, 1970), and YB_{~66}, YB₆₆-type (Richards and Kaspar, 1969).

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Y-Fe-B

Stepanchikova and Kuz'ma (1980) determined the phase equilibria in the Y-Fe-B system within an isothermal section at 800°C, fig. 48, by means of X-ray analysis of 105 arc melted and annealed samples (800°C, 720 h, Y ingot: 99.3%, Fe powder: 99.99%, B powder: 99.4%). Yttrium-iron compounds observed at 800°C: α -Y₂Fe₁₇ (Th₂Zn₁₇-type), Y₆Fe₂₃ (Th₆Fe₂₃-type), YFe₃ (PuNi₃-type), YFe₂ (MgCu₂-type), are in agreement with the recent compilation by Iandelli and Palenzona (1979) and by Kubaschewski-von Goldbeck (1982). As far as the Fe–B binary system is concerned, a critical assessment of the phase diagram and thermodynamic data has recently been published by Chart (1981). Fe₂B (CuAl₂-type) and FeB are the only two compounds in equilibrium. Earlier findings (Fruchart, 1959) concerning an orthorhombic low-temperature modification of FeB at $T < 740^{\circ}$ C have been confirmed quite recently by Kanaizuka (1982), who also presented a structural model for the low-temperature form based on the random stacking of CrB- and FeB-type layers. Samples with composition FeB annealed at lower temperatures $T < 650^{\circ}$ C were reported to decompose into $Fe_2B + B$ (Kanaizuka, 1982). All investigators agree on the FeB-type high-temperature modification. There is some doubt about the existence of (metastable?) "FeB₂" with AlB₂-type, claimed by Voroshnin et al. (1970) (rather poor agreement between observed and calculated X-ray powder intensities). Similarly a compound claimed at composition FeB_n, $n \ge 19$ (see, e.g., Portnoi and Romashov, 1972) rather seems to belong to the ss of Fe in β -rh. B (FeB_{~49}, Callmer and Lundström, 1976). For the metastable phases Fe₃B (and various structure types), and $Fe_{23}B_6$ with $Cr_{23}C_6$ -type, see Herold and Köster (1978). According to a recent investigation by Kahn et al. (1982) Fe_3B is believed to be in thermodynamic equilibrium with two modifications stable for $1150^{\circ}C < T < 1250^{\circ}C$.

Solid solubilities of binary compounds were found to be negligible, and six ternary compounds were observed.



Fig. 48. Y-Fe-B, isothermal section at 800°C.

Y₃FeB₇ has the Y₃ReB₇-type of structure, Cmcm, a = 3.422, b = 15.64, c = 9.327. YFeB₄ crystallizes with YCrB₄-type, Pbam, a = 5.906, b = 11.398, c = 3.407 (Stepanchikova and Kuz'ma, 1977; 99.0% Y, 99.9% Fe, 99.3% B, arc melted and annealed at 800°C, 340 h in silica tubes). YFe₂B₂ with ThCr₂Si₂-type [I4/mmm, a = 3.546(5), c = 9.555(10)] has been analyzed by Stepanchikova et al. (1978) from X-ray powder photographs. YFe₄B₄ was claimed to be isostructural with CeFe₄B₄, P4/nnc(?), structure unsolved. Y_{~2}FeB_{~3} is hexagonal, a = 3.13, c = 7.69, and isostructural with Gd₂FeB₃(?). The structure type of Gd₂FeB₃ is unknown but likely derives from the AlB₂-type (see also Gd₂CoB₃). The crystal structure of Y_{~3}Fe_{~16}B_{~1} is unknown.

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Y-Ge-B

Phase equilibria in the Y–Ge–B system at 800°C (fig. 49) were derived by X-ray phase analysis from 53 arc melted alloys (B powder 99.3%, Y ingot 99.9%, Ge ingot 99.99%), which were subsequently heat treated in evacuated quartz capsules (800°C, 360 h) and quenched in ice water (Marko et al., 1978). The AlB₂-type structure was confirmed for Y₂Ge₃ (Gladyshevskii, 1971), but a composition of YGe₂ was claimed for the α -ThSi₂-type structure (which disagrees with the results obtained by Schmidt et al., 1972). Mutual solubility of Y germanides: Y₅Ge₃ (Mn₅Si₃-type), Y₅Ge₄ (Sm₅Ge₄-type), Y₁₁Ge₁₀ (Ho₁₁Ge₁₀-type), YGe (CrB-type), Y₂Ge₃ (defect AlB₂-type), YGe_{1.7} (defect ThSi₂-type ?), YGe₂ (orthorhombic, ZrSi₂-related), YGe_{3.5} (orthorhombic), and Y borides was found to be insignificant at 800°C and due to the high thermodynamic stability of YB₄ no equilibrium and no Ge/B exchange is found for the pair of isostructural phases Y₂Ge₃ and YB₂. The solid solubility of Ge in β -rh. B was recently determined from single crystal counter data to be GeB_{~90} from an arc melted sample finally heat treated at 925°C (25 h): a = 10.9588(8), c = 23.8622(11) (Lundström and Tergenius, 1981).

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Fig. 49. Y-Ge-B, isothermal section at 800°C.

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Y-Ir-B

No phase diagram is available for the Y–Ir–B system, but two ternary compounds are known.

From X-ray and metallographic analysis YIr_4B_4 crystallizes congruently from the melt: NdCo₄B₄-type, P4₂/n, a = 7.547(3), c = 3.980(2) (Rogl, 1979); for sample preparation, see LaOs₄B₄. Magnetic data were derived by Rupp et al. (1979).

From X-ray powder methods, YIr₃B₂ was found to be isostructural with the structure type of ErIr₃B₂; possible space group C2/m; a = 5.428(6), b = 9.406(9), c = 3.107(4), $\beta = 92.8(1)^{\circ}$ (Ku and Meisner, 1981; samples were arc melted); $T_n = 1.2$ K.

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Y-Mn-B

YMnB₄ is orthorhombic, YCrB₄-type, Pbam, a = 5.913(5), b = 11.42(1), c = 3.439(5) (Kuz'ma, 1970; X-ray powder analysis); for sample preparation, see GdMnB₄.

Reference

Kuz'ma, Yu.B., 1970, Dopov. Akad. Nauk Ukr. RSR, Ser. A 32(8), 756.

Y-Mo-B

Phase equilibria in the Y-Mo-B system at 1000°C (fig. 50) were investigated (X-ray and metallographic analysis) by Kuz'ma et al. (1973) and independently (?) reinvestigated by Mikhalenko and Kuz'ma (1976). In both cases samples were prepared by arc melting and subsequent heat treatment in evacuated silica tubes for 360 h and finally quenched. Starting materials were Y ingot 99.5%, and Mo 99.98% and B 99.3% powders. The Mo-B binary system, Mo₂B (CuAl₂-type), MoB (a-MoB-type), Mo_2B_5 (Mo_2B_5 -type), $Mo_{1-x}B_3$ ($Mo_{1-x}B_3$ -type), is in agreement with a recent critical thermodynamic assessment of phase diagram data by Spear and Wang (1981). For high-temperature phase boundaries, see also Storms and Mueller (1977). There is some inconsistency in the literature about the compound $Mo_{1-x}B_3$ (earlier also referred to as MOB_n , MOB_{12} , MO_2B_9 or MOB_4). Most references agree on x close to 0.20, which was also derived from a single crystal refinement by Lundström and Rosenberg (1972). Mutual solid solubilities of Mo and Y borides were found to be negligible except for YB₂ (AlB₂-type), which was reported to dissolve up to 5 a/o Mo with a change of lattice parameters from YB₂: a = 3.298, c = 3.843, to (Y, Mo)B₂: a = 3.302, c = 3.773 Å. YMoB₄ with YCrB₄-type [Pbam, a = 6.016(5), b = 11.65(1), c = 11.65(1)c = 3.598(4)] is the only ternary compound (Kuz'ma et al., 1973). Metal-atom parameters were refined from single crystal X-ray photographs: Y in 4g) 0.129, 0.150, 0; Mo in 4g) 0.131, 0.416, 0; boron parameters were taken from YCrB₄ (Kuz'ma, 1970).

Yttrium was found to exert a retarding effect on the solid state phase transformations: a) the decomposition of h-Mo(Y)B₂, b) the transformation of h, ℓ -MoB. Whereas in binary alloys the eutectoid decomposition of MoB₂ is complete at 1000°C, Kuz'ma et al. (1973) reported the presence of the AlB₂-type phase Mo(Y)B₂ with 5 a/o Y dissolved (1000°C): a = 3.036, c = 3.062. Similarly at 1000°C a specimen Y_{0.20}Mo_{0.30}B_{0.50} contained the high-temperature CrB-type phase with lattice parame-



Fig. 50. Y-Mo-B, isothermal section at 1000°C.

ters a = 3.140, b = 8.46, c = 3.075. Again the polymorphic transition of monoborides is complete within the binary. On further annealing of the samples for 800 h at 1000°C, both high-temperature phases disappeared (non-equilibrium phases). A single crystal study of a fragment obtained from a $Y_{0.25}Mo_{0.25}B_{0.50}$ melt revealed a similar system of diffuse and sharp X-ray reflections as described by Boller et al. (1964) for the shift-like transition of tungsten monoboride.

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Y-Ni-B

The Y–Ni–B phase diagram at 700°C was derived by Kuz'ma and Khaburshaya (1973) by means of X-ray analysis as well as metallography of 216 arc melted and subsequently annealed alloys (700°C, 500 h in evacuated silica tubes). Starting materials were Y ingots 99.5%, and B 99.3% and Ni 99.98% powders. The Y–Ni binary compounds: Y₃Ni (Fe₃C-type), YNi (FeB-type), YNi₂ (MgCu₂-type), YNi₃ (PuNi₃-type), Y₂Ni₇ (Gd₂Co₇-type), YNi₅ (CaCu₅-type), Y₂Ni₁₇ (Th₂Ni₁₇-type), are in agreement with the compilation by Iandelli and Palenzona (1979). Besides the well established nickel borides, Ni₃B (Fe₃C-type), Ni₂B (CuAl₂-type) m,o-Ni₄B₃, NiB (CrB-type), some ambiguity exists about a compound NiB_n, $n \ge 12$ (e.g. Portnoi et al., 1967), which was not found in a detailed investigation by Lundström (1969). A considerable solid solubility of Ni in β -rh. B, however, seems to exist (Carlsson and Lundström, 1970).

Solid solubilities of binary compounds were found to be negligible; eleven ternary compounds were observed (see fig. 51); the crystal structures of several of them: Y_2Ni_2B , $Y_2Ni_4B_3$, $Y_1Ni_4B_3$, $Y_1Ni_3B_2$ and $Y_1Ni_4B_7$, have not been characterized.

Niihara et al. (1973) obtained YNi₄B by arc melting an elemental mixture of $Y_{0.167}Ni_{0.667}B_{0.167}$ and from X-ray powder data a hexagonal unit cell was proposed: P6/mmm, a = 4.977(4), c = 6.942(5), $\rho_{exp} = 7.38$, $\rho_{theor} = 7.46 \text{ kg/dm}^3$, Z = 2. With a reliability factor of R = 0.148 the atomic parameters [Y in 1a) 0, 0, 0; 1b) 0, 0, 1/2; Ni in 2c) 1/3, 2/3, 0; Ni in 6i) 1/2, 0, 0.29 and B in 2d) 1/3, 2/3, 1/2] were claimed to indicate isostructural behavior with the structure type of CeCo₄B (Kuz'ma and Bilonishko, 1973). In a more detailed X-ray study of YNi₄B single crystal photographs Kuz'ma and Khaburskaya (1973) were able to detect a three-fold superstructure confirming the CeCo₄B subcell, according to $a = 14.89(5) = 3a_0$ and c = 6.91(2). As stated by Kuz'ma and Khaburskaya (1973), the superstructure reflections are too weak to be discernible from X-ray powder data. A complete crystal structure analysis, however, is still lacking.



Fig. 51. Y-Ni-B, isothermal section at 700°C. 1: $Y_3N_{13}B_2$, 2: YNi_4B , 3: Y_2Ni_3B ($Dy_3Ni_7B_2$ -type (?), see also text), 4: $Y_2Ni_{12}B$, 5: YNi_8B_3 ($SrNi_{12}B_6$ -type), 6: $YNi_{12}B_6$ (?), 7: $Y_2Ni_4B_3$, 8: YNi_3B_2 , 9: YNi_4B_3 , 10: YNi_2B_3 , 11: YNi_4B_7 .

 YNi_2B_3 is iostructural with $CeNi_2B_3$, tetragonal, structure unsolved (Kuz'ma and Khaburskaya, 1973).

"YNi₈B₃" was first claimed to be monoclinic and isostructural to CeCo₈B₃ (Kuz'ma and Khaburskaya, 1973), but later revised to crystallize with the SrNi₁₂B₆-type, R3m, $a_{\rm H} = 9.525(3)$, $c_{\rm H} = 7.421(3)$ (Kuz'ma et al., 1981); for sample preparation, see YCo₁₂B₆. However, some conflict now exists with the orthorhombic compound, a = 9.71(2), b = 7.26(2), c = 11.52(3), claimed to be isostructural with CeNi₁₂B₆, whose structure is still unsolved (Kuz'ma and Khaburskaya, 1973).

Kuz'ma and Chaban (1979) prepared $Y_3Ni_7B_2$ with $Dy_3Ni_7B_2$ -type structure, $P6_3/mmc$, a = 5.128(2), c = 14.343(10), by arc melting elemental mixtures (Y ingot 99.5%, B powder 99.3%, Ni powder 99.98%) and subsequent annealing in evacuated silica capsules at 800°C for 360 h. At present it is not clear, whether $Y_3Ni_7B_2$ is a high-temperature phase or corresponds to the yttrium-rich phase $Y_{\sim 2}Ni_{\sim 3}B$, earlier reported by Kuz'ma and Khaburskaya (1973). Y/Ni substitution, although less likely, cannot be ruled out completely.

 $Y_3Ni_{13}B_2$ with the Nd₃Ni₁₃B₂-type of structure, P6/mmm, a = 4.942(3), c = 10.886(11), has been characterized by Kuz'ma and Bilonishko (1981) (this compound was first referred to as YNi_{~5}B with monoclinic symmetry; Kuz'ma and Khaburskaya, 1973).

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Y-Os-B

No ternary phase diagram is available for the Y–Os–B system. The crystallographic data and methods of preparation of five ternary phases are given in table 37.

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Compound	Structure type, Space group	Lattice parameters, Density	Preparation, Characterization	Refs.	Purity
YOsB ₄	YCrB₄ Pbam	a = 5.955(3) b = 11.527(6) c = 3.556(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE congruent melting, ME PXD suscept., 80–300 K, $T_c = 1.40$	Ro, 78 SoR, 79 KuS, 80	Y 99.9 Os 99.9 B 99.0
Y ₂ OsB ₆	Y ₂ ReB ₆ Pbam	a = 9.1592(10) b = 11.5311(25) c = 3.6473(2)	AM, HT, 1600°C, 12 h HV, W substrate, QE PXD	RoN, 82	Y 99.9 Os 99.9 B 99.7
YOsB ₂	LuRuB ₂ Pbam	a = 5.905(6) b = 5.299(5) c = 6.391(7)	AM(Zr), Ta tubes, 1250°C, 24 h, 800°C, 9 d PXD, T _c = 2.22–1.60 K	ShKPJK, 80 KuS, 80	99.9
YOs ₄ B ₄	YOs₄B₄ tetragonal	$a = 7.4650(5) c = 32.8160(32) c = 8c_0$	AM, HT, 1400°C, 12 h HV, BN substrate PXD $T_n = 1.2 \text{ K}$	Ro, 79 Ku, 80	Y 99.9 Os 99.9 B 99.7
YOs ₃ B ₂	YOs ₃ B ₃ (?) orthorh. (?) related to CeCo ₃ B ₂	$a \approx 5.5$ $b \approx 9.5$ $c \approx 18$ $a = a_{\rm H},$ $b = \sqrt{3} a_{\rm H},$ $c = 6c_{\rm H}$	AM(Zr), PXD $T_{c} = 6.00-4.97 \text{ K}$	Ku, 80	99.9

 TABLE 37

 Formation and structural data of ternary compounds Y-Os-B.

Rogl, P. and H. Nowotny, 1982, Crystal structures and phase relationships within ternary systems: rare earth metal-noble metal-boron, in: Rare Earths in Science and Technology, Vol. 3, eds. J. McCarthy, B. Silber and J.J. Rhyne (Plenum, New York, London) pp. 353-356.

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Y-Re-B

An isothermal section of the Y–Re–B system at 1000°C was presented by Mikhalenko et al. (1977) (fig. 52), based on X-ray and metallographic analysis of heat treated alloys (360 h in evacuated silica capsules). Starting materials were Y ingots 99.3%, and Re 99.7% and B 99.4% powders. Mutual solid solubilities of binary phases were negligible. YRe₂ is MgZn₂-type; for La borides, see La–Cr–B, and for Re borides, see La–Re–B. Earlier data on YReB₄, Y₂ReB₆ and Y₃ReB₇ were confirmed and two new ternary compounds YRe $_{4}B_{-4}$ and YRe $_{-11}B$ were identified. YReB₄ is orthorhombic YCrB₄-type, Pbam, a = 6.000(5), b = 11.48(1), c = 3.577(5)(Kuz'ma and Svarichevskaya, 1972a). Y₂ReB₆ with Y₂ReB₆-type (Pbam, a = 9.175(5), b = 11.55(1), c = 3.673(4), $\rho_{exp} = 7.23$ kg/dm³, $\rho_{theor} = 7.35$ kg/dm³) was characterized by Kuz'ma and Svarichevskaya (1972b); atom parameters were refined from single crystal protographs: $R_{hk0} = 0.129$, $R_{hk1} = 0.116$. Atom parameters of Y₃ReB₇ (Y₃ReB₇-type, Cmcm, a = 3.525(2), b = 15.80(1), c = 9.366(5), $\rho_{exp} = 6.14$, $\rho_{theor} = 6.77$ kg/cm³) were refined from crystal photographs by Kuz'ma and Mikhalenko (1976) $R_{0kl} = 0.185$, $R_{hkl} = 0.209$.

 $\text{YRe}_{-4}\text{B}_{-4}$ is tetragonal, a = 7.40, c = 10.58, and was claimed to be isostructural with $\text{CeRe}_{-4}\text{B}_{-4}$ (structure unsolved).

 $YRe_{\sim 11}B$ is cubic, a = 10.66; its crystal structure is unsolved.



Fig. 52. Y-Re-B, isothermal section at 1000°C. 1: YRe₁₁B, 2: YRe₄B₄, 3: YReB₄, 4: Y₂ReB₆, 5: Y₃ReB₇.

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Y-Rh-B

Vandenberg and Matthias (1977) established the crystal structure of YRh₄B₄ to be isostructural with the CeCo₄B₄-type of structure (P4₂/nmc): a = 5.308(2), c = 7.403(3) (X-ray powder diffraction). Samples were prepared by arc melting with excess of Rh and B and finally contained YRh₄B₄ + RhB; $\rho_{exp} = 8.55$ kg/dm³. Precise atom parameters were refined by Yvon and Grüttner (1980) by single crystal X-ray diffraction analysis (see table 29). $T_c = 11.34-11.26$ K, as reported by Matthias et al. (1977) for a sample YRh₄B₄ + 2 RhB.

The only information concerning phase equilibria in the Y–Rh–B system near the composition YRh₄B₄ has been reported by Johnston (1977). At 800–1200°C YRh₄B₄ was found to be of CeCo₄B₄-type and in equilibrium with RhB (NiAs-type?), YRh₃B₂ (ErIr₃B₂-type), YRhB₄ (structure unknown) and YRh₆B₄ (structure unknown). Arc melted samples of YRh₄B₄ were, on the basis of an X-ray powder analysis, said to melt incongruently and arc melted samples within the region YRh₄B₄–YRh₆B₄–RhB contained primarily the LuRu₄B₄-type phase (high-temperature phase, metastable?, $T_c = 9-10$ K). See also Y(Rh, Ru)₄B₄.

From X-ray powder analysis of arc melted samples, YRh₃B₂ was found to crystallize with the ErIr₃B₂-type of structure (possible space group C2/m): a = 5.377(6), b = 9.325(9), c = 3.102(4), $\beta = 90.9(1)^{\circ}$ (Ku and Meisner, 1981); $T_{\rm n} = 1.2$ K.

The boron solubility in YRh₃B_{1-x}, Cu₃Au-type, Pm3m, was found to extend from x = 0.6 to x = 1.0 (Rogl and DeLong, 1983; X-ray powder analysis of arc melted samples annealed at 1400°C, 24 h, HV, BN substrate). Lattice parameters were as follows: YRh₃B: a = 4.1656(3), YRh₃B_{0.65}: a = 4.1392(8); YRh₃B_{0.65}: a = 4.1011(8), YRh₃B_{0.6}: a = 4.0840(5); $T_n = 1.5$ K.

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Y-Ru-B

Five ternary compounds have been identified in the Y-Ru-B system.

YRuB₄ has the YCrB₄-type of structure, Pbam, a = 5.954(3), b = 11.524(6), c = 3.559(2) and forms congruently from the melt (Rogl, 1978); X-ray and metallographic analysis of as-cast as well as annealed alloys (1600°C, 12 h, high vacuum, tungsten substrate, radiation quench). Starting materials were R filings 99.9%, Ru 99.9% and B 99.0% powders. Magnetic behavior was investigated by Sobczak and Rogl (1979); the superconducting transition temperature was $T_c = 1.38-1.29$ K, as measured by Ku and Shelton (1980).

Using the same preparation techniques as for YRuB₄, Rogl and Nowotny (1982) determined the structure of Y₂RuB₆ from X-ray powder data: Y₂ReB₆-type, Pbam, a = 9.1498(16), b = 11.5139(32), c = 3.6501(2).

YRu₃B₂ with a CeCo₃B₂-type of structure [P6/mmm, a = 5.471(4), c = 3.027(2)] is confirmed by Hiebl et al. (1980) from X-ray powder analysis of arc melted alloys annealed at 1400°C, 24 h in high vacuum on a BN substrate; starting materials were 99.9% pure, B 99.7%. In agreement with them Ku et al. (1980) gave a = 5.481(6), c = 3.028(4), from arc melted alloys; the X-ray powder pattern has been refined to R = 0.12; $T_n = 1.2$ K.

The crystal structure (X-ray powder diffraction) as well as superconducting and magnetic properties of arc melted alloys YRu_4B_4 were analysed by Johnston (1977): YRu_4B_4 adopts the LuRu_4B_4-type of structure, I4₁/acd, a = 7.454(5), c = 14.994(10). The crystal structure was refined by Yvon and Grüttner (1980) by single crystal X-ray diffraction (table 29); $T_c = 1.40-1.38$ K (Matthias et al., unpublished).

YRuB₂ crystallizes with the LuRuB₂-type of structure, Pnma, a = 5.918(6), b = 5.297(5), c = 6.377(7) (X-ray powder methods; Shelton et al., 1980); for sample preparation, see ScOsB₂. $T_c = 7.80-7.68$ K as reported by Ku and Shelton (1980).

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Y-Si-B

Chaban and Kuz'ma (1971) investigated the phase equilibria of the system Y-Si-B in an isothermal section at 800°C by means of X-ray and metallographic analysis of arc melted and subsequently annealed alloys (480 h in evacuated quartz tubes, quenched in cold water). Starting materials were: Y ingots 99.90%, B powder 99.3%



Fig. 53. Y-Si-B, isothermal section at 800°C; region YB₁₂-Si-B is proposed.

and Si powder 99.99%. Yttrium silicides reported, Y_5Si_3 (Mn₅Si₃-type), Y_5Si_4 (Sm₅Ge₄-type), YSi (CrB-type), Y_3Si_5 (defect AlB₂-type), YSi₂ (GdSi₂-type?), are in good agreement with the compilation of Iandelli and Palenzona (1979).

Concerning the B–Si binary system, at least two compounds seem to be well established (Lugscheider et al., 1979; Salanoubat, 1980; Vlasse and Viala, 1981). The solid solubility of Si in β -rh. B has been studied recently by Vlasse and Viala (1981); from samples which were reacted for 1 h in BN crucibles at 1660°C and quenched in argon the solubility limit found was SiB_{~36}, a = 11.01(1), c = 23.90(2), R3m. The starting materials were 99.7% B and 99.9% Si.

Mutual solid solubilities at 800°C were found to be negligible, except for Y_3Si_5 and YB_2 . Y_3Si_5 is AlB_2 -type with a = 3.842, c = 4.140 and dissolves up to 3 a/o B, changing its lattice parameters to a = 3.842, c = 4.096. YB_2 (AlB₂-type, a = 3.298, c = 3.843) dissolves up to 2 a/o Si (a = 3.323, c = 3.863). The boron-rich region B-Si-YB₁₂ has not been studied and is tentative (fig. 53).

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Y-Th-B

Superconductivity in hexaboride solid solutions $Y_x Th_{1-x}B_6$ was studied by Hiebl and Sienko (1980) on samples prepared by borothermal reduction of the mixed

oxides (Y₂O₃, 99.9999%; ThO₂, 99.95%; B, 99.999%) in ZrB₂ crucibles at $\approx 1700^{\circ}$ C in vacuum. The samples were reground, reheated and finally analysed by X-ray diffraction as well as atomic absorption spectroscopy.

Lattice parameters of homogeneous solid solutions (CaB₆-type, Pm3m) were: YB₆: a = 4.0994(10); Y_{0.88}Th_{0.12}B₆: a = 4.1009(10); Y_{0.70}Th_{0.30}B₆: a = 4.1023(10); Y_{0.41}Th_{0.59}B₆: a = 4.1051(10); Y_{0.35}Th_{0.65}B₆: a = 4.1057(10); Y_{0.28}Th_{0.72}B₆: a = 4.1062(10); ThB₆: a = 4.1099(10).

Reference

Hiebl, K. and M.J. Sienko, 1980, Inorg. Chem. 19, 2179.

Y-U-B

Giorgi et al. (1974) studied the onset of ferromagnetic ordering in $(Y_x U_{1-x})B_4$ alloys in the as-cast condition (arc melted) and after heat treatment for 7 h at 1400°C. From X-ray powder diffraction analysis samples were found to be homogeneous ThB₄-type, P4/mbm. Lattice parameters are presented in fig. 54. The relationship between the lattice parameters of the $(Y_x U_{1-x})B_4$ phases and its Curie temperature are shown in fig. 55.

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Fig. 54. Lattice parameters as a function of x for the solid solutions $U_{1-x}Lu_xB_4$ and $U_{1-x}Y_xB_4$ (values of x are nominal values). Different parameters of UB₄ were claimed to suggest a small homogeneous region. Dashed lines are linear extrapolations to a hypothetical magnetic UB₄ (a = 7.092, c = 3.997). Solid curves represent theoretical dependences based on a statistical dilution model incorporating two different sizes of U atoms. (After Giorgi et al. 1974.)



Fig. 55. Curie temperatures versus lattice parameters for 1: $(Lu_{0.64}U_{0.36})B_4$; 2: $(U_{0.40}Lu_{0.30}Y_{0.30})B_4$; 3: $(U_{0.40}Y_{0.60})B_4$; 4: $(U_{0.39}Y_{0.49}La_{0.12})B_4$; 5: $(U_{0.39}Y_{0.42}La_{0.19})B_4$, 6: $(U_{0.39}Y_{0.37}La_{0.24})B_4$ (all concentrations nominal); after Hill et al. (1974).

Y-V-B

YVB₄ is isotypic with the crystal structure of YCrB₄, Pbam, a = 5.975(5), b = 11.60(1), c = 3.485(5) (Kuz'ma, 1970; X-ray powder diffraction); for sample preparation (V 95.5% powder), see GdMnB₄.

Reference

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Y-W-B

Phase equilibria in the Y–W–B system at 1000°C (fig. 56) were investigated (X-ray and metallographic analysis) by Kuz'ma et al. (1973) and independently(?) reinvestigated by Mikhalenko and Kuz'ma (1976). In both cases samples were prepared by arc melting and subsequent heat treatment in evacuated silica tubes (360 h) and finally quenched. Starting materials were Y ingots 99.5%, and W 99.98% and B 99.3% powders. The tungsten–boron binary system at 1000°C: W₂B (CuAl₂-type), WB (α -MoB-type), W₂B₅ (W₂B₅-type), W_{1-x}B₃ (Mo_{1-x}B₃-type), is in agreement with earlier phase diagram studies, e.g., by Rudy and Windisch (1965). The exact temperature and nature of a polymorphic transition of W₂B₅ (low-temperature form with Mo₂B₅-type, claimed by Kuz'ma et al., 1967) has not been determined yet. W_{1-x}B₃ ($x \approx 0.2$, earlier described as W₂B₉, WB₋₁₂, WB₄) probably is isotypic with Mo_{1-x}B₃ (Lundström and Rosenberg, 1973; Nowotny et al., 1967). Mutual solid



Fig. 56. Y-W-B, isothermal section at 1000°C.

solubilities of W and Y borides were found to be negligible. YWB_4 with $YCrB_4$ -type, Pbam, a = 6.037(5), b = 11.66(1), c = 3.598(4), is the only ternary compound (Kuz'ma et al., 1973).

Yttrium exerts a retarding effect on the solid state transition of tungsten monoboride. At 1000°C a specimen $Y_{0.10}W_{0.40}B_{0.50}$ still contained the hightemperature CrB-type phase: a = 3.132, b = 8.45, c = 3.073, whereas the transition to the low-temperature phase with MoB-type is complete in the W–B binary. Further annealing for 800 h at 1000°C completed the transformation. A single crystal X-ray study of a fragment obtained from a $Y_{0.10}W_{0.33}B_{0.57}$ melt revealed a similar system of diffuse and sharp reflections as described by Boller et al. (1964), thus confirming the shift like transition of tungsten monoboride.

Kudintseva et al. (1970) studied the work function and electric resistance of $W-YB_6$ alloys.

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Y - Yb - B

Superconductivity in hexaboride solid solutions $Y_{1-x}Yb_xB_6$ (x < 0.3) was studied by Hiebl and Sienko (1980) on samples prepared by borothermal reduction of the mixed oxides (min. purity 99.99%, B: 99.999%) in ZrB_2 crucibles, $\approx 1700^{\circ}C$, vacuum. The samples were reground, reheated and finally analysed by X-ray diffraction as well as atomic absorption spectroscopy.

Lattice parameters of the homogeneous solid solutions (CaB₆-type, Pm3m) closely follow Vegard's law: YB₆: a = 4.0994(10); Y_{0.96}Yb_{0.04}B₆: a = 4.1012(10); Y_{0.91}Yb_{0.09}B₆: a = 4.1036(10); Y_{0.84}Yb_{0.16}B₆: a = 4.1063(10); Y_{0.72}Yb_{0.28}B₆: a = 4.1121(10); YbB₆: a = 4.1450(10).

Reference

Hiebl, K. and M.J. Sienko, 1980, Inorg. Chem. 19, 2179.

Yb-Al-B

Using the aluminum metal flux technique Mikhalenko et al. (1980) prepared two ternary borides YbAlB₄ and Yb₂AlB₆. YbAlB₄ was obtained on cooling a mixture Yb : $B \approx 1:2$ to 1:4 from 1200°C. Specimens were prepared by heating charges of amorphous boron (>99%), Yb 99.9% and Al granules in an alundum crucible under a stream of purified Ar at 1100–1200°C for 6 h, followed by slow cooling (100°C/h). Excess Al was dissolved in dilute HCl (1:3). Yb₂AlB₆ was obtained on cooling mixtures Yb: $B \approx 1:2$ from 1100°C. The crystal structures of both compounds were determined by single crystal Laue rotation and reciprocal lattice photography.

YbAlB₄ has the YCrB₄-type, Pbam, a = 5.927(2), b = 11.47(1), c = 3.492(1) and golden brown color. With a similar preparation technique (Al flux method to prepare YbB₄) Fisk et al. (1981) obtained the compound YbAlB₄ with intermediate valence behavior, a = 5.921, b = 11.424, c = 3.507 (structure refinement, YCrB₄-type was proposed). Electrical resistivity, magnetic susceptibility and specific heat data were reported.

Yb₂AlB₆ has the Y₂ReB₆-type, Pbam, a = 9.127(5), b = 11.46(1), c = 3.584(4) and dark color; metal atom parameters were refined from X-ray powder data (microdensitometer), R = 0.085: Yb(1) in 4g) 0.822(1), 0.086(1), 0; Yb(2) in 4g) 0.444(1), 0.133(1), 0; Al in 4g) 0.148(1), 0.192(1), 0; boron parameters were taken from Kuz'ma and Svarichevskaya (1972).

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Kuz'ma, Yu.B. and S.I. Svarichevskaya, 1972, Kristallografiya 17, 658.

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Yb-Co-B (see also notes added in proof)

The structure of YbCo₃B₂ has been analyzed by Rogl (1973) by means of X-ray powder methods, CeCo₃B₂-type, P6/mmm, a = 4.985(5), c = 3.020(2). Powder mixtures were compacted, wrapped in Mo foil, sealed in evacuated quartz capsules and

heated at 800°C for 50 h; after grinding and recompacting the pellets were reheated at 800°C for 70 h.

 $YbCo_4B_4$ with a $CeCo_4B_4$ -type of structure was mentioned by Kuz'ma et al. (1981) and in the same paper $YbCo_4B$ was claimed to be $CeCo_4B$ -type, P6/mmm. Attempts to prepare $Yb_3Co_{11}B_4$ with $Ce_3Co_{11}B_4$ -type or $Yb_2Co_7B_3$ with $Ce_2Co_7B_3$ -type were unsuccessful (Kuz'ma and Bilonishko, 1973).

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Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364.

Rogl, P., 1973, Monatsh. Chem. 104, 1623.

Yb-Ir-B

From X-ray powder diffraction data of arc melted alloys Ku and Meisner (1981) characterized the structure type of YbIr₃B₂ to be isostructural with ErIr₃B₂, possible space group C2/m, a = 5.401(6), b = 9.353(9), c = 3.099(4), $\beta = 91.3(1)^{\circ}$, $T_n = 1.2$ K.

Reference

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99.

Yb-Ni-B

No data on ternary phase equilibria exist for the Yb-Ni-B system.

Niihara et al. (1973) claimed the existence of a YbNi₄B phase with presumably the YNi₄B-type structure, Kuz'ma et al. (1981) mentioned the CeCo₄B-type, a = 4.938(4), c = 6.929(10), P6/mmm.

Chaban et al. (1980) observed a τ -phase Yb₂Ni₂₁B₆ in arc melted alloys [Cr₂₃C₆-type, Fm3m, a = 10.636(5)]. Starting materials were Yb ingots 99.5%, and B 99.3% and Ni 99.98% powders.

References

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Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1981, J. Less-Common Metals 82, 364; see also 1982, Izv. Akad. Nauk SSSR, Neorg. Mater. 18, 691.

Niihara, K., Y. Katayama and S. Yajima, 1973, Chem. Lett. (Chem. Soc. Jpn) 613.

Yb-Os-B

At least two ternary compounds exist in the Yb-Os-B system.

YbOsB₄ adopts the YCrB₄-type of structure, Pbam, a = 5.911(3), b = 11.449(6), c = 3.535(5), as found from X-ray analysis by Sobczak and Rogl (1979); for sample preparation, see YbRuB₄.

YbOs₄B₄ is tetragonal, YOs₄B₄-type, a = 7.4154(7), c = 32.7430(40), with a superstructure of the NdCo₄B₄-type; $c = 8c_0$; magnetic data were presented by Rogl et al. (1982); $T_n = 1.5$ K (Ku, 1980). For sample preparation, see YbRuB₄. YbOs₃B₂ with an unknown structure type (described as orthorhombically distorted CeCo₃B₂-type with a sixfold superstructure along the *c*-axis, $c = 6c_0$) has been observed by Ku (1980); $T_n = 1.2$ K.

References

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Sobczak, R. and P. Rogl, 1979, J. Solid State Chem. 27, 343.

Yb-Rh-B

Ku and Meisner (1981) found YbRh₃B₂ to be isostructural with the crystal structure of ErIr₃B₂, possible space group C2/m, a = 5.355(6), b = 9.280(9), c = 3.090(4), $\beta = 90.9(1)^{\circ}$ (X-ray powder analysis of arc melted (?) samples); $T_{\rm N} = 1.2$ K.

Yvon and Johnston (1982) characterized the compound YbRh₄B₄ with the LuRh₄B₄-type of structure, Ccca, a = 7.424(6), b = 22.26(2), c = 7.458(6). The new phase was obtained from arc melted alloys containing excess Rh, which were subsequently annealed in Ta tubes sealed under Ar at 1150–1250°C for 125 h. Arc melted alloys were said to mainly consist of CeCo₄B₄- and (metastable) LuRu₄B₄-type phases.

For the existence of the Cu₃Au-type phase YbRh₃B_{1-x}, a = 4.137, x = 0.15, see also R-Rh-B.

References

Ku, H.C. and G.P. Meisner, 1981, J. Less-Common Metals 78, 99. Yvon, K. and D.C. Johnston, 1982, Acta Crystallogr. B38, 247.

Yb-Ru-B

At least three ternary compounds exist in the Yb-Ru-B system.

YbRuB₄ with YCrB₄-type structure has been analysed by X-ray powder methods by Sobczak and Rogl (1979); Pbam, a = 5.907(3), b = 11.429(6), c = 3.502(2); magnetic susceptibility data were presented within the temperature range of 80–300 K. Samples were prepared by sintering compacts of Yb (99.9%) fillings, and Ru (99.9%) and B (99.0%) powders, wrapped in Mo foil and sealed in evacuated silica tubes for 48 h at 900°C and additionally for 12 h at 1200°C. After grinding and recompacting the samples were finally heat treated for 5 h at 1400°C under argon on a boronitride substrate. Samples contained small amounts of YbB₄.

The crystal structure of YbRu₃B₂ with CeCo₃B₂-type of structure, P6/mmm, has been confirmed from powder X-ray-diffraction. Hiebl et al. (1980) reported a = 5.454(4), c = 3.003(2); magnetic measurements indicate trivalency of Yb. Samples were prepared by reacting compacts of Yb filings (99.9%) and Ru 99.9% and B 99.7% powders, wrapped in Mo foil and sealed in evacuated quartz tubes (two times 24 h at 1200°C). In good accord Ku et al. (1980) observed a = 5.464(6), c = 3.006(4) and trivalency of Yb from magnetic susceptibility data; compacts of Yb filings, and Ru and B powders of high purity were sealed in Ta tubes under Ar and reacted at 1250°C for 24 h. Alloys were obtained in multiphase condition (no details given).

YbRu₄B₄ is isostructural with the structure type of LuRu₄B₄, I4₁/acd, a = 7.427(5), c = 14.962(10), as derived by Johnston (1977) from X-ray powder diffractometry. Samples were prepared by firing compacts of Yb filings, and RuB, Ru and B powders of high purity in Ta tubes under Ar at 1200°C for 24 h; the alloys obtained were multiphase.

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Quarternary and higher order systems

Ce-Ir-Os-B

Magnetism and structure of $CeIr_{4-x}Os_{x}B_{4}$ alloys were investigated by Hiebl et al. (1982). For sample preparation, see $SmIr_{4-x}Os_{x}B_{4}$. X-ray and metallographic analysis proved for all values of x congruent melting behavior with $NdCo_4B_4$ -type structure, P4₂/n. Lattice parameters of pseudobinary alloys show a remarkable positive deviation from Vegard's rule, according to a valence transition $Ce^{3+} \rightarrow Ce^{4+}$; lattice parameters were: CeOs₃IrB₄: a = 7.5764(8), c = 3.9930(3); CeOs_{2.67}Ir_{1.33}B₄: c = 3.9874(13); CeOs_{2.5}Ir_{1.5}B₄: a = 7.5905(14), c = 3.9860(9);a = 7.5865(20),c = 3.9842(7); $CeOs_2Ir_2B_4$: a = 7.6055(5), $CeOs_{2,2}Ir_{1,8}B_4$: a = 7.6001(19), $CeOs_{1.52}Ir_{2.48}B_4$: c = 3.9815(3); $a = 7.6190(9), \quad c = 3.9786(4);$ $CeOsIr_3B_4$: a = 7.6304(10), c = 3.9789(7).

Reference

Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128.

Dy-Ir-Rh-B

Ku (1980) investigated the magnetic, superconducting and structural behavior in the Dy(Ir_xRh_{1-x})₄B₄ phase diagram for x < 0.9 within the CeCo₄B₄-type region (P4₂/nmc), using arc melted and annealed samples (fig. 57). The sharp drop of T_c around x = 0.5-0.6 was interpreted to coincide with a change in the variation of lattice parameters with composition (ordering of platinum metal atoms?, see fig. 58). The magnetic behavior for $x \le 0.15$ is not simple ferromagnetic and similarly the nature of the magnetic transition at $x \ge 0.55$ is unclear.



Fig. 57. Dy(Ir_xRh_{1-x})_4B₄; low-temperature phase diagram. The CeCo₄B₄-type phase does not exist for a "DyIr₄B₄". After Ku (1980). T_m = magnetic ordering temperature (\bigcirc), T_c = superconducting transition temperature (\bigcirc).



Fig. 58. $Dy(Ir_xRh_{1-x})_4B_4$; lattice parameters (Å) and volume (Å³) versus concentration; after Ku (1980).

Reference Ku, H.C., 1980, Thesis, Univ. of California at San Diego, USA.

Dy-Rh-Ru-B

Hamaker and Maple (1981) presented the low-temperature phase diagram of the system $Dy(Ru_xRh_{1-x})_4B_4$ (0.1 < $x \le 1$) from ac magnetic susceptibility and heat capacity measurements (fig. 59). For x = 0.154 and bleow $T_m = 1.5$ K superconductivity and magnetic order were found to coexist. Samples were prepared by arc melting under argon and subsequent annealing at 1200°C for 2 days, at 1000°C for 2 days and at 800°C for 3 days. No structural details have been given (LuRu_4B_4-type, I4_1/acd).

Reference

Hamaker, H.C. and M.B. Maple, 1981, Interaction of superconductivity and magnetism in $Dy(Ru_xRh_{1-x})_4B_4$, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds. G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 201–204.

Er-Co-Rh-B: see notes added in proof

Er-Gd-Rh-B

The low-temperature magnetic and superconducting behavior in the $Gd_xEr_{1-x}Rh_4B_4$ system was established by Wang et al. (1978) by means of four-probe electrical resistance and ac-susceptibility techniques; see fig. 60. Samples were prepared by arc melting in a Zr-gettered Ar atmosphere and subsequently annealed



Fig. 59. $Dy(Rh_{1-x}Ru_x)_4B_4$; low-temperature phase diagram. Error bars represent temperatures at which the transition is ten and ninety percent complete, and the dashed error bar for x = 0.327 indicates the transition was less than 90% complete. After Hamaker and Maple (1981). T_m = magnetic ordering temperature (\bigcirc), T_c = superconducting transition temperature (\bigcirc).



Fig. 60. $\text{Er}_{1-x}\text{Gd}_x\text{Rh}_4\text{B}_4$; low-temperature phase diagram; after Wang et al. (1978). T_m = magnetic ordering temperature (\bigcirc), T_c = superconducting transition temperature (\bigcirc), solid line: depression of T_c calculated using the Abrikosov–Gorkov theory.

at 1000°C for 1 to 14 days. The CeCo₄B₄-type of structure, P4₂/nmc, was checked by powder X-ray diffraction. No lattice parameters were given. Heat capacity data confirm the ferromagnetic transitions for x = 0.09, 0.28 and 0.65 (Ho et al., 1978). The superconducting transition temperature T_c remains unchanged under hydrostatic pressures (up to 19 kbar for x = 0.24, 0.26 and 0.28); the magnetic transition temperature T_m is enhanced linearly by pressure but at an increased rate as x approaches the critical concentration $x_c \approx 0.28$ (Chu et al., 1978).

References

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Er-Ho-Rh-B

The boundaries between the normal paramagnetic, superconducting and normal magnetically ordered phases in the alloy system $(Er_{1-x}Ho_x)Rh_4B_4$ have been established by Johnston et al. (1978) by means of ac-susceptibility measurements as low as 0.07 K (see fig. 61). Samples were synthesized by arc melting (Ar) and subsequent heat treatment at 1200°C for 1 week and then at 900°C for 3 weeks. From X-ray powder diffraction tetragonal symmetry was mentioned, but no lattice parameters given, CeCo₄B₄-type, P4₂/nmc.

The minimum in the ferromagnetic transition temperatures at $Ho_{\sim 0.25}Er_{\sim 0.75}Rh_4B_4$ was identified as a "decoupled" tetracritical point by Maekawa and Huang (1980).

Using powder neutron scattering techniques, Mook et al. (1982) examined the magnetic transition and found a complicated magnetic behavior with more than one



Fig. 61. ($\text{Er}_{1-x}\text{Ho}_x$) Rh_4B_4 ; low-temperature phase diagram; after Johnston et al. (1978). T_m = magnetic ordering temperature (\bigcirc), T_c = superconducting transition temperature (\bigcirc), (T_{c1} = normal to superconducting transition, T_{c2} = transition of superconducting into magnetically ordered state).

type of ordering for $Ho_{0.3}Er_{0.7}Rh_4B_4$. Ho orders along the *c* axis with nearly its free-ion moment, Er independently orders in the basal plane with a moment reduced from the free-ion value. Long range ferromagnetic order is observed at the lowest temperatures for all values of *x*. Er-rich materials reveal ordering in a sinusoidally modulated state in which ferromagnetism and superconductivity might coexist.

At variance with Ishikawa (1979), Adrian et al. (1980) suggested from magnetization measurements a transition from type II to type I superconductivity in the vicinity of the lower critical temperature T_{c2} . The reentrant transition from the superconducting to the ferromagnetic state was claimed from specific heat data to be a first order transition (MacKay et al. 1979). Both the superconducting and magnetic interactions are strengthened by external pressure (up to 21 kbar; Shelton et al., 1980); samples investigated near the tricritical point at $x \approx 0.89$ show the disappearance of superconductivity in favor of ferromagnetic order.

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Er-Ir-Rh-B

Ku et al. (1979) investigated the crystal structure and superconductivity of arc melted alloys $Er(Ir_{x}Rh_{1-x})_{4}B_{4}$. From X-ray powder analysis a $CeCo_{4}B_{4}$ -type of

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structure, P4₂/nmc, was claimed for all values of x. The sharp, nearly discontinuous drop of the superconducting transition T_c at $x \approx 0.5$ (fig. 62) is reflected by an irregular variation of the lattice parameters (fig. 63) and was speculated to be due to a complicated Rh–Ir atom ordering on the tetrahedral sites. During heat treatment (1200°C, 3 d and 900°C, 10 d in quartz tubes; samples wrapped in Ta foil) the amount



Fig. 62. Er(Ir_xRh_{1-x})₄B₄; low-temperature phase diagram; after Ku et al. (1979). $T_{\rm m}$ = magnetic ordering temperature (\bigoplus), $T_{\rm c}$ = superconducting transition temperature (\bigcirc).



Fig. 63. $Er(Ir_xRh_{1-x})_4B_4$; lattice parameters versus composition; after Ku et al. (1979).

of this phase which had the CeCo₄B₄-type structure rapidly decreased from $\approx 95\%$ ($0 \le x \le 0.7$) to 10% at $x \approx 0.9$; at x = 1.0 the phase essentially disappeared (metastability).

Reference

Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32(11), 937.

Er-Rh-Ru-B

The interplay of long-range magnetic order and superconductivity within the alloy system $\text{Er}(\text{Rh}_{1-x}\text{Ru}_x)_4\text{B}_4$ has been investigated by Horng and Shelton (1981) (fig. 64). Two different processes were employed to synthesize the samples. In all cases, the melting steps were performed on a water cooled copper hearth in a Zr gettered argon arc furnace and mass losses were < 0.1%. Method 1 consisted of three separate steps. First the Rh:Ru ratio was fixed by melting the appropriate amounts of these elements together into one ingot. Secondly the correct mass of boron was carefully melted into this ingot, followed by the final step of melting in a stoichiometric amount of Er. The final product was remelted several times to promote homogeneity. This method was successful for all samples except those with compositions 0.40 < x < 0.75. Method 2 consisted of first making two samples via method 1, one with x < 0.40 and a second with $x \ge 0.80$. These homogeneous compounds were then combined in correct proportion to produce the desired ternary boride. The only impurity phase present in specimens prepared by method 2 was a small amount (<3%) of RhB. Additionally, for some of the high Rh concentration samples, X-ray



Fig. 64. $\operatorname{Er}(\operatorname{Rh}_{1-x}\operatorname{Ru}_{x})_{4}B_{4}$: low-temperature phase diagram. Error bars on the superconducting transition temperatures $T_{c}(\bullet)$ indicate the width of the transition into the superconducting state. \downarrow indicates a transition into an ordered magnetic state had begun, but was not completed upon reaching a minimum temperature of 0.5 K. After Horng and Shelton (1981). T_{m} = magnetic ordering temperature (\bigcirc), T_{c} = superconducting transition temperature (\bullet).



Fig. 65. $Er(Rh_{1-x}Ru_x)_4B_4$; lattice parameters versus concentration; after Horng and Shelton (1981).

data indicated the presence of a few percent of an unidentified ternary phase. The variation of unit cell dimensions for $Er(Rh_{1-x}Ru_x)_4B_4$ alloys with the $LuRu_4B_4$ -type of structure, $I4_1/acd$, is presented in fig. 65.

Reference

Horng, H.E. and R.N. Shelton, 1981, Superconductivity and long range magnetic order in the body centered tetragonal system $Er(Rh_{1-x}Ru_x)_4B_4$ in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds. E.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 213–216.

Er-Sm-Rh-B

Woolf and Maple (1981) derived the low-temperature phase diagram for the system $(Sm_{1-x}Er_x)Rh_4B_4$, using ac magnetic susceptibility and heat capacity measurements. Antiferromagnetic ordering was observed for x < 0.15 (fig. 66) and complicated ordering exists around the minimum in T_m . Ferromagnetic ordering was observed for x > 0.3. Samples were prepared by arc melting; intermediate concentrations were obtained from SmRh₄B₄ and ErRh₄B₄ master alloys. No structural details were given (CeCo₄B₄-type, P4₂/nmc).



Fig. 66. $\operatorname{Er}_{x}\operatorname{Sm}_{1-x}\operatorname{Rh}_{4}B_{4}$; low temperature phase diagram; after Woolf and Maple (1981). T_{m} = magnetic ordering temperature (filled symbols), T_{c} = superconducting transition temperature (open symbols) (triangles were from heat capacity data; circles and squares represent ac magnetic susceptibility data).

Reference

Woolf, L.D. and M.B. Maple, 1981, Transition from antiferromagnetism to ferromagnetism in the superconducting pseudoternary system $(Sm_{1-x}Er_x)Rh_4B_4$, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds. G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 181–184.

Er-Tm-Rh-B

From ac-susceptibility measurements Maekawa et al. (1980) determined the superconducting and magnetic transformations in the $(Er_{1-x}Tm_x)Rh_4B_4$ system, see



Fig. 67. $\text{Er}_{1-x}\text{Tm}_x\text{Rh}_4\text{B}_4$; low-temperature phase diagram; after Maekawa et al. (1980). T_m = magnetic ordering temperature (\bigcirc), T_c = superconducting transition temperature (\bigcirc).

fig. 67. Neither preparative nor structural details were given (probably $CeCo_4B_4$ -type, $P4_2/nmc$).

Reference

Maekawa, S., J.L. Smith and C.Y. Huang, 1980, Phys. Rev. B 22(1), 164.

Er-Y-Rh-B

Okuda et al. (1980) established the superconducting and magnetic transition temperatures in the $\text{Er}_x Y_{1-x} \text{Rh}_4 B_4$ system by means of four-probe electrical resistance measurements as low as 0.08 K, see fig. 68. No structural details were presented (probably CeCo₄B₄-type, P4₂/nmc).

Reference

Okuda, K., Y. Nakakura and K.T. Kadowaki, 1980, J. Magn. Magn. Mater. 15-18, 1575.



Fig. 68. $\operatorname{Er}_{x}Y_{1-x}\operatorname{Rh}_{4}B_{4}$; low-temperature phase diagram; after Okuda et al. (1980). T_{c1} = superconducting to normal transition (\bigcirc), T_{c2} = transition temperature from superconducting to magnetically ordered state (T_{m}) (\bigcirc).

Gd-Y-Rh-B

Wang et al. (1978) investigated the low-temperature behavior of $Gd_xY_{1-x}Rh_4B_4$ (CeCo₄B₄-type, P4₂/nmc) by means of four-probe electrical resistance and acsusceptibility techniques. Huang et al. (1979) found that the magnetic structure is of spin glass type for x = 0.1 and ferromagnetic for $x \ge 0.2$. For sample preparation, see $Er_{1-x}Gd_xRh_4B_4$.



Fig. 69. Gd–Y–Rh–B; low-temperature phase diagram; after Adrian et al. (1981). $T_{\rm m}$ = magnetic ordering temperature, $T_{\rm c}$ = superconducting transition temperature.

The low-temperature phase diagram of the system $\text{Gd}_x Y_{1-x} \text{Rh}_4 \text{B}_4$ was established by Adrian et al. (1981); see fig. 69. For alloys with $x \ge 0.2$ a transition from type II to type I superconductivity was indicated and a reentrant behavior was observed in alloys with $x \ge 0.30$.

References

Adrian, H., R. Müller, R. Behrle, G. Saemann-Ischenko and G. Voit, 1981, Physica **108B**, 1281. Huang, C.Y., S.E. Kohn, S. Maekawa and J.L. Smith, 1979, Solid State Commun. **32**, 929. Wang, R.H., R.J. Laskowski, C.Y. Huang, J.L. Smith and C.W. Chu, 1978, J. Appl. Phys. **49**(3), 1392.

Ho-Ir-Rh-B

Ku (1980) determined the low-temperature magnetic and superconducting transitions in the system Ho(Ir_xRh_{1-x})₄B₄ from ac-susceptibility measurements (as low as 1.2 K) on as-cast as well as annealed alloys (1150°C, 5 d; 900°C, 2 weeks). Néel temperatures were obtained by means of static susceptibility measurements (vibrating sample magnetometer). Phase equilibria are characterized by the existence of a superconducting phase between two different, magnetically ordered phases and a region where antiferromagnetism and superconductivity seems to coexist (fig. 70). The magnetic and superconducting transition temperatures T_{c1} , T_{c2} and T_m appeared to be slightly increased by annealing. T_{c1} shows a minimum at $x \approx 0.8$. Comparison



Fig. 70. Ho(Ir_xRh_{1-x})₄ B_4 ; low-temperature phase diagram. No CeCo₄ B_4 -type phase is observed for a "HoIr₄ B_4 "; alloys for more than 95 mole% HoIr₄ B_4 were normal down to $T_n = 1.2$ K. After Ku (1980). T_m = magnetic transition temperature (\bullet), T_c = superconducting transition temperature: T_{c1} = normal to superconducting transition (\bigcirc), T_{c2} = transition temperature of superconducting to magnetically ordered state (T_m).

is made with the system $\operatorname{Er}(\operatorname{Ir}_{x}\operatorname{Rh}_{1-x})_{4}B_{4}$ inasfar as the spectacular drop in T_{c} for both systems was claimed to indicate a partial Rh/Ir order in the sites 8g of the $\operatorname{CeCo}_{4}B_{4}$ -type structure, P4₂/nmc. No lattice parameters were given. For a neutron diffraction study of Ho(Rh_{0.3}Ir_{0.7})_4B_4, see Hamaker et al. (1982).

Reference

Hamaker, H.C., H.C. Ku, M.B. Maple and H.A. Mook, 1982, Solid State Commun. 43(6), 45. Ku, H.C., 1980, Thesis, Univ. of California at San Diego, USA.

Ho-Lu-Rh-B

Maple et al. (1978) established the magnetic and superconducting transition temperatures T_{c1} , T_{c2} and T_m in the system $(Lu_{1-x}Ho_x)Rh_4B_4$ by means of low frequency ac-susceptibility measurements on powdered samples (fig. 71) as low as 0.07 K. T_{c1} , T_{c2} and T_m become identical at x = 0.92. Samples were synthesized by arc melting (Ar) and subsequent annealing in sealed Ta tubes at 1150°C for 2 weeks, then at 900°C for 1 week, finally at 800°C for 1 week. No structural details were given (CeCo₄B₄-type, P4₂/nmc).

Reference

Maple, M.B., H.C. Hamaker, D.C. Johnston, H.B. MacKay and L.D. Woolf, 1978, J. Less-Common Metals 62, 251.



Fig. 71. (Ho_xLu_{1-x})Rh₄B₄; low-temperature phase diagram; after Maple et al. (1978). T_m = magnetic ordering temperature (\bigoplus), T_c = superconducting transition temperature (\bigcirc) [T_{c1} = superconducting to normal transition, T_{c2} = transition temperature of superconducting to magnetically ordered state (T_m)], broken line = linear extrapolation of T_m versus x.

La-Ir-Os-B

The pseudobinary system $LaOs_4B_4-LaIr_4B_4$ has been investigated with respect to superconducting and magnetic properties by Hiebl et al. (1981). A continuous solid solution $LaIr_{4-x}Os_xB_4$ with NdCo₄B₄-type (P4₂/n) and with congruent melting behavior was derived from X-ray and metallographic analysis of arc melted and subsequently annealed alloys (1200°C, 12 h, high vacuum on a boronitride substrate). Lattice parameters show a small negative deviation from Vegard's rule: LaOs₂Ir₂B₄: a = 7.6380(10), c = 3.9782(4); LaOs₁Ir₃B₄: a = 7.6528(10), c = 3.9738(4); LaOs₃Ir₁B₄: a = 7.6241(16), c = 3.9880(5). Atom parameters were refined for LaOs₂Ir₂B₄ from powder diffraction intensity data: 2 La in 2b; random distribution of 4 Os + 4 Ir in 8g) 0.5999, 0.1408, 0.1408; 8 B in 8g) 0.5250, 0.4080, 0.1371.

Reference Hiebl, K., M.J. Sienko and P. Rogl, 1981, J. Less-Common Metals 82, 21.

La-Lu-Rh-Ru-B

The variation of the superconducting transition T_c as a function of the rare earth ion exchange has been investigated by Johnston (1981) for the system $La_{1-x}Lu_x(Rh_{0.85}Ru_{0.15})_4B_4$. Samples were prepared by arc melting the high-purity

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elements under argon. Consistently with the earlier observation about the nonexistence of a La(Rh_{0.85}Rh_{0.15})₄B₄ phase with LuRu₄B₄-type of structure (see R-Rh-Ru-B, table 41), the amount of second phases continuously increased towards the La-rich concentrations (decreasing values of x). T_c decreased, linearly with decreasing x, 0.5 < x < 1. For 0.1 < x < 0.3 the value $T_c \approx 5$ K becomes independent of composition; for x < 0.1 the samples remained normal down to $T_n = 1.5$ K. The extrapolated superconducting transition for a hypothetical "La(Rh_{0.85}Ru_{0.15})₄B₄" was obtained to be $T_c \approx 2-4$ K. From this quite a large contribution of the nonmagnetic factors (size factor) to the depression of T_c values was concluded.

Reference

Johnston, D.C., 1981, Physica 108B, 755.

La-Y-Rh-B

Ku et al. (1980) studied structural as well as superconducting and magnetic properties of an arc melted alloy $Y_{0.5}La_{0.5}Rh_3B_2$. From X-ray powder analysis a CeCo₃B₂-type of structure was derived, P6/mmm, a = 5.434(6), c = 3.127(4); superconducting transition range $T_c = 1.88-1.56$ K.

Reference

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

La-Y-U-B

Hill et al. (1974) investigated structural and magnetic properties of quaternary alloys of the form (La, Y, U)B₄ with a constant ratio U:(Y + La) = 0.4:0.6. For sample preparation, see (La, U)B₄. Magnetic ordering temperatures T_m are shown in fig. 55 as a function of the unit cell parameters; X-ray powder analysis; ThB₄-type, P4/mbm.

Reference Hill, H., A.L. Giorgi, E.G. Szklarz and J.L. Smith, 1974, J. Less-Common Metals 38, 239.

Lu-Y-Ir-B

Ku et al. (1979) investigated structural and superconducting properties of $Y_xLu_{1-x}Ir_4B_4$ alloys. Despite the fact that YIr_4B_4 forms the NdCo₄B₄-type structure and that no trace of a CeCo₄B₄-type structure could be detected for LuIr₄B₄, a metastable solid solution which has the CeCo₄B₄-type structure is observed for 0.1 < x < 0.7. Lattice parameters and superconducting transition temperatures are listed in table 38. The concentration of the superconducting CeCo₄B₄ phase in the arc melted samples was estimated from powder X-ray and ac magnetic susceptibility measurements to be near or below 10%. After heat treatment this superconducting phase disappears. The majority of phases was identified with the NdCo₄B₄- and the ErIr₃B₂-type structure.

Superconducting transition temperature T_c and lattice parameters of the CeCo ₄ B ₄ -type phase (P4 ₂ /nmc) in the ternary Y _x Lu _{1-x} Ir ₄ B ₄ system. (After Ku et al., 1979).					
Alloy composition	$T_{\rm c}({ m K})$	a (Å) (±0.004)	c (Å) (± 0.006)	c/a	

5.400

5.402

5.403

5.408

(*)

7.251

7.272

7.268

7.280

(*)

1.343

1.346

1.345

1.346

(*)

3.04-1.44

2.98 - 2.02

3.07-2.70

3.21-3.00

3.06-1.50

TABLE 38

(*)Concentration of the phase was too low to determine lattice parameters.

Reference

Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32(11), 937.

 $(Y_{0.2}Lu_{0.8})Ir_4B_4$

 $(Y_{0.3}Lu_{0.7})Ir_4B_4$

 $(Y_{04}Lu_{06})Ir_4B_4$

 $(Y_{0.5}Lu_{0.5})Ir_4B_4$

 $(Y_{0.6}Lu_{0.4})Ir_4B_4$

Lu-R-Ru-B

Superconducting transition temperatures have been measured for the compounds $(R_{1-x}Lu_x)RuB_2$ with LuRuB₂-type (Pnma) for x = 0.8 and 0.9, R = Gd, Tb, Dy, Ho, Er, Tm, by Ku and Shelton (1981), who also made an X-ray analysis of arc melted samples (no structural details were given).

Pressure dependence of T_c of dilute (Lu, R)Rh₄B₄ alloys was investigated by DeLong (1981).

References

DeLong, L.E., 1981, Pressure dependence of the superconducting transition temperature of dilute (Lu, R)Rh₄B₄ alloys, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds. G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 193-196.

Ku, H.C. and R.N. Shelton, 1981, Solid State Commun. 40, 237.

Lu-Sc-Ru-B

Ku et al. (1979) investigated the crystal structure and superconductivity of arc melted samples $Lu_{1-x}Sc_xRu_4B_4$; for sample preparation and heat treatment, see Sc-Ru-B. From powder X-ray analysis a LuRu₄ B_4 -type of structure, I4₁/acd, was derived, see table 39.

Reference

Ku, H.C., D.C. Johnston, B.T. Matthias, H. Barz, G. Burri and L. Rinderer, 1979, Mater. Res. Bull. 14, 1591.

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Lattice parameters and superconducting transition tem- peratures for arc melted samples of $(Lu_{1-x}Sc_x)Ru_4B_4$. (After Ku et al., 1979.)							
Compound	a (Å) (±0.007)	c (Å) (±0.015)	$T_{\rm c}({\bf K})$				
LuRu ₄ B ₄	7.419	14.955	2.06-2.00				
$(Lu_{0.9}Sc_{0.1})Ru_4B_4$	7.420	14.943	3.26-2.30				
$(Lu_{0.7}Sc_{0.3})Ru_4B_4$	7.417	14.936	3.77-3.20				
$(Lu_{0.5}Sc_{0.5})Ru_4B_4$	7.408	14.916	4.96-4.05				
$(Lu_{0.3}Sc_{0.7})Ru_4B_4$	7.389	14.908	5.99-5.22				
$(Lu_{0.1}Sc_{0.9})Ru_4B_4$	7.361	14.871	6.95-6.54				
ScRu ₄ B ₄	7.346	14.895	7.23-6.30				

TABLE 39
attice parameters and superconducting transition tem-
peratures for arc melted samples of $(Lu_{1-x}Sc_x)Ru_4B_4$.
$(\mathbf{A}\mathbf{f}_{tar} \mathbf{V}_{tar} \mathbf{t}_{tar} 1 1070)$

Lu-Th-Rh-B

Matthias et al. (1977) measured the superconducting transition temperature range $T_c = 11.93 - 11.3 \text{ K}$ for a $Lu_{0.75} Th_{0.25} Rh_4 B_4$ alloy with $CeCo_4 B_4$ -type, $P4_2/nmc$; no lattice parameters were given; for sample preparation, see YRh₄B₄.



Fig. 72. Lattice parameters versus concentration; $Lu_xY_{1-x}Rh_4B_4$, $Lu_xTh_{1-x}B_4$ and $(Lu_{0.5}Y_{0.5})_xTh_{1-x}$ Rh_4B_4 after Hiebl et al. (1981); $Y_xTh_{1-x}Rh_4B_4$ after Vining and Shelton (1981).

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Hiebl et al. (1981) confirmed the existence of a $CeCo_4B_4$ -type solid solution $Lu_xTh_{1-x}Rh_4B_4$ from X-ray and metallographic analysis (fig. 72); superconducting transition temperatures were slightly less than the values reported by Matthias et al. (1977). For sample preparation and Lu-rich region, see (Lu, Th, Y)Rh_4B_4.

References

Hiebl, K., P. Rogl and M.J. Sienko, 1981, J. Less-Common Metals 82, 201.

- Matthias, B.T., E. Corenzwit, J.M. Vandenberg and H.E. Barz, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1334.
- Vining, C.B. and R.N. Shelton (1981), Pressure dependence of the superconducting transition temperature of $(Th_{1-x}Y_x)Rh_4B_4$, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA eds. G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (1980), (North-Holland, Asmterdam) pp. 189–192.

Lu-Tm-Ru-B

The boundaries between the paramagnetic, superconducting and magnetically ordered phases of the solid solution $Lu_xTm_{1-x}RuB_2$ (LuRuB₂-type of structure, Pnma) have been established by Ku and Shelton (1981), who also made an X-ray analysis on arc melted samples, annealed at 1000°C for 1 week; no lattice parameters were presented. Reentrant superconductivity was observed for x = 0.52 to x = 0.68; long-range magnetic ordering (probably ferromagnetic) was found for x < 0.52, see fig. 73.



Fig. 73. (Lu_xTm_{1-x})RuB₂; low-temperature phase diagram; after Ku and Shelton (1981). T_m = magnetic ordering temperature (\bullet), T_c = superconducting transition temperature (T_{c1} = superconducting to normal transition (\bigcirc), T_{c2} = transition temperature of superconducting to magnetically ordered state).

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Reference

Ku, H.C. and R.N. Shelton, 1981, Solid State Commun. 40, 237.

Lu-Y-Rh-B

A minimum in the superconducting transition temperature was found for the pseudobinary system $Y_xLu_{1-x}Rh_4B_4$ at 10.1 K x = 0.5 (Hiebl et al., 1981; X-ray powder analysis). Lattice parameters of the continuous solid solution with CeCo₄B₄-type (P4₂/nmc) are shown in fig. 72. For sample preparation and Lu-rich region, see (Lu, Th, Y)Rh₄B₄.

Reference Hiebl, K., P. Rogl and M.J. Sienko, 1981, J. Less-Common Metals 82, 201.

Lu-Y-U-B

Hill et al. (1974) investigated the magnetic properties of quaternary alloys of the form (Lu, Y, U)B₄ with a constant ratio U:(Y + Lu) ≈ 0.4 :0.6. For sample preparation, see (La, U)B₄. Magnetic ordering temperatures $T_{\rm m}$ are shown in fig. 55 as a function of the unit cell parameters (ThB₄-type, P4/mbm, X-ray powder diffraction).

Reference

Hill, H., A.L. Giorgi, E.G. Szklarz and J.L. Smith, 1974, J. Less-Common Metals 38, 239.

Lu-Y-Th-Rh-B

Hiebl et al. (1981) studied the superconducting behavior for $T \ge 1.5$ K in the pseudoternary system YRh₄B₄-LuRh₄B₄-ThRh₄B₄ on 30 samples in as-cast as well as annealed condition (1250°C, 48 h, radiation quench).

Congruent melting behavior in the Th-rich region as well as complete solid solubility > 1250°C (CeCo₄B₄-type, P4₂/nmc) was observed from X-ray and metal-lographic analysis. Isocritical temperatures and isochores were determined (see fig. 74) and the influence on the superconducting transition temperature in the absence of magnetic ordering was studied with respect to a changing unit cell volume at constant electron density as well as a changing electron density at constant unit cell volume. In the LuRh₄B₄-rich region a solid state transition (at $\approx 1300^{\circ}$ C) was observed from samples annealed at temperatures lower than 1250°C.

Reference

Hiebl, K., P. Rogl and M.J. Sienko, 1981, J. Less-Common Metals 82, 201.



Fig. 74. Isochores of the ternary system YRh_4B_4 - $LuRh_4B_4$ - $ThRh_4B_4$. — isochore line (constant volume); --- concentrations isoelectronic with lanthanide atoms as indicated; \bullet intersections of isochores and isoelectronic curves. After Hiebl et al. (1981).

Pr-Ir-Os-B

Hiebl et al. (1982) have investigated magnetism and structure of a $PrIr_2Os_2B_4$ alloy. For sample preparation, see $SmIr_{4-x}Os_xB_4$. From X-ray and metallographic analysis $PrIr_2Os_2B_4$ melts congruently and crystallizes with $NdCo_4B_4$ -type of structure, $P4_2/n$, a = 7.5991(12), c = 3.9835(5).

Reference Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128.

Sm-Ir-Os-B

Hiebl et al. (1982) have investigated the magnetic properties as well as the structural chemistry of $SmIr_{4-x}Os_xB_4$ alloys. Samples, prepared by arc melting of elemental mixtures (min. purity 99.9%, B 99.3%) and analysed by X-ray and metallography, proved in all cases congruent melting behavior as well as complete solid solubility with a NdCo₄B₄-type of structure, P4₂/n (also found after heat treatment at 1200°C, 12 h). Lattice parameters of pseudobinary alloys show small
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Reference

Hiebl, K., P. Rogl and M.J. Sienko, 1982, Inorg. Chem. 21, 1128.

R-Ir-Rh-B

Ku and Barz (1981) established the phase boundaries between the CeCo₄B₄-type compounds and compounds of other structural types in the systems $R(Ir_xRh_{1-x})_4B_4$. Samples were prepared by arc melting under Zr-gettered Ar. The boil-off of Sm, Eu was compensated by adding an excess beforehand. For the Yb compounds compacted mixtures of Yb filings and Rh, Ir and B powders were sintered at 800–1250°C, 24 h, in sealed Ta tubes within sealed quartz tubes. For heat treatments the samples were wrapped in Ta foils and sealed under Ar in quartz tubes. Phase boundaries of the CeCo₄B₄-type structure in the R(Ir_xRh_{1-x})₄B₄ compounds are presented in fig. 75, differentiating also metastable regions. From powder X-ray diffraction Rh and Ir atoms were statistically distributed in the 8g sites of P4₂/nmc, CeCo₄B₄-type. No detailed lattice parameters were presented; see also Ku et al. (1979).



Fig. 75. Phase boundaries of the CeCo₄B₄-type structure in the compounds $R(Ir_xRh_{1-x})_4B_4$. Metastable phase boundaries are indicated by thick solid lines. Open circles: occurrence of superconductivity, filled circles: $T_n = 1.2$ K (for CeCo₄B₄-type phases), filled triangles: $T_n = 1.2$ K, for other types of phases. After Ku and Barz (1981).

References

Ku, H.C. and H. Barz, 1981, Superconductivity in pseudoternary compounds $R(Ir_xRh_{1-x})_4B_4$, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds. G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 209-212. Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32(1), 937.

R-Sc-Rh-B

Whereas Sc itself has not been reported to form a ScRh₄B₄-type phase, Sc substitution for R by $\approx 30\%$ reveals a $R_{0.7}Sc_{0.3}Rh_4B_4$ phase with either a $CeCo_4B_4(hT)$ - or LuRh₄B₄(?,IT)-type of structure; see table 40 (Matthias et al., 1978; samples were arc melted).

TABLE 40

	sti	ituted ternary bor	ides.
Sc	R	T _c	Modification(*)
30%	La	will not form	will not form
30%	Ce	3.3	hT
30%	Pr	5.15	hT
30%	Nd	4.7	hT
30%	Sm	4.9	hT + lT
30%	Gd	3.2	lT
30%	Tb	4.3	hT
30%	Dy	4.7	hT
30%	Но	1.3	IT
40%	Но	6.4	hT
20%	Er	7.8	hT
30%	Er	7.6	
30%	Tm	7.9	hT

Transition temperatures (in K) of scandium sub-

 $(^{\bullet})hT = high-temperature modification, IT =$ low-temperature modification.

Reference

Matthias, B.T., C.K.N. Patel, H. Barz, E. Corenzwit and J.M. Vandenberg, 1978, Phys. Lett. 68A(1), 119.

R-Rh-Ru-B

With the exception of La, Ce and Sc, all R members were observed to stabilize the LuRu₄B₄-type of structure (I4₁/acd) for a composition of $R(Rh_{0.85}Ru_{0.15})_4B_4$ (Johnston, 1977; X-ray powder diffraction). Unit cell dimensions and superconducting transition and magnetic ordering temperatures are presented in table 41. Samples were synthesized by arc melting under Zr-gettered Ar. The boil-off of Sm, Eu was compensated by adding an excess beforehand. For the Yb member well-mixed powders of (Ru, Rh)B and Yb filings were compacted, sealed in Ta tubes under Ar and sintered at 1200°C for 24 h. Samples generally were found to be single phase except for the Pr, Eu, and Yb members.

borid	es (LuRu ₄ B ₄ -1	tice paramete type, I4 ₁ /acd)	; after Johns	$\cos(1977)$
R	a (Å) (±0.005)	c (Å) (±0.010)	<i>T</i> _c (K)	T _m (K)
Pr	7.543	14.995	2.41-2.10	
Nd	7.537	14.969	(*)	(*)
Sm	7.516	14.945	(*)	(*)
Eu	7.505	14.932	2.0 -1.5	
Gd	7.502	14.916	(*)	(*)
Tb	7.490	14.898	(*)	(*)
Dy	7.479	14.885	4.08-3.91	
Ho	7.476	14.872	6.45-6.23	
Er	7.468	14.862	8.02-7.83	
Гm	7.458	14.853	8.38-8.25	
Yb	7.449	14.851	(*)	(*)
Lu	7.445	14.837	9.16-8.74	
Y	7.484	14.895	9.56–9.22	

TABLE	41
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Superconducting and magnetic transition temperatures (T and T) and lattice parameters for $R(Rh_{out}, Ru_{out})$.

^(*)No transition observed down to T = 1.2 K.

The effects of hydrostatic pressure (21 kbar) on the superconducting and magnetic critical temperatures have been investigated by Shelton et al. (1981) for $R(Rh_{0.85}Ru_{0.15})_4B_4$ as well as for RRu_4B_4 phases (R = Pr, Nd, Gd, Tb, Dy, Ho, Er, Tm, Lu) which have the LuRu₄ B_4 -type (I4₁/acd), as determined from X-ray powder analysis of arc melted alloys, prepared by Johnston (1977). dT_c/dp and dT_m/dp both change sign between the Dy and Ho compounds. The nonmagnetic contributions (size factor) to the depression of T_c as a function of the R element in R(Rh, Ru)₄B₄ compounds has been analyzed by Johnston (1981) in comparison with the predictions using the Abrikosov-Goerkov theory. The role of boron on the superconducting behavior of $R(Ru, Rh)_4 B_4$ borides was discussed by Johnston (1982).

References

Johnston, D.C., 1977, Solid State Commun. 24, 699; see also: 1981, Physica 108B, 755.

Johnston, D.C., 1982, Solid State Commun. 42(6), 453.

Shelton, R.N., C.U. Segre and D.C. Johnston, 1981, Effect of pressure on the superconducting and magnetic critical temperatures of bct ternary ruthenium borides, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 205-208.

Sc-Ca-Rh-B

Neither Ca nor Sc form a RRh_4B_4 -type phase, but on substitution of 30% Ca for Sc a high- and a low-temperature modification (probably CeCo₄B₄- or LuRu₄B₄-type) was reported to exist by Matthias et al. (1978).

Reference

Matthias, B.T., C.K.N. Patel, H. Barz, E. Corenzwit and J.M. Vandenberg, 1978, Phys. Lett. 68A(1), 119.

Sc-Th-Rh-B

Vandenberg and Matthias (1977) analysed the crystal structure and superconductivity of two homogeneous, pseudoternary alloys with CeCo₄B₄-type of structure, P4₂/nmc: Sc_{0.65}Th_{0.35}Rh₄B₄, a = 5.317(2), c = 7.422(3) and Sc_{0.5}Th_{0.5}Rh₄B₄, a = 5.322(2), c = 7.453(3); X-ray powder diffraction; for sample preparation, see YRh₄B₄.

Matthias et al. (1977) measured the superconducting transition temperature range for Sc_{0.75}Th_{0.25}Rh₄B₄ with CeCo₄B₄-type: $T_c = 8.74-8.49$ K; no lattice parameters were given. Thus an extended solid solution Sc_xTh_{1-x}Rh₄B₄ is conceivable for $x \leq 0.80$; "ScRh₄B₄" does not form (Vandenberg and Matthias, 1977).

References

Matthias, B.T., E. Corenzwit, J.M. Vandenberg and H.E. Barz, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1334.

Vandenberg, J.M. and B.T. Matthias, 1977, Proc. Nat'l Acad. Sci. US 74(4), 1336.

Sc-Y-Ru-B

Ku and Shelton (1980) characterized the crystal structure of a sample $Y_{0.8}Sc_{0.2}RuB_2$ as LuRuB₂-type, Pnma; no lattice parameters were given; the superconducting transition is at $T_c = 8.10-7.73$ K. A ternary ScRuB₂-alloy appeared to be multiphase with no LuRuB₂-type phase; see also Sc-Ru-B. For sample preparation, see ScOsB₂.

Reference

Ku, H.C. and R.N. Shelton, 1980, Mater. Res. Bull. 15(10), 1441.

Sc-Y-Ir-Rh-B

Ku et al. (1979) investigated the crystal structure and superconducting properties of arc melted alloys $(Sc_xY_{1-x})(Ir_{0.9}Rh_{0.1})_4B_4$. From X-ray powder analysis a CeCo₄B₄-type of structure was observed for x = 0.1, 0.2, 0.25, 0.3 and 0.5 with assumed random distribution of Rh, Ir atoms in the tetrahedral sites. Superconducting transition temperatures range from 2.13 to 3.45 K; no lattice parameters were given.

Reference

Ku, H.C., B.T. Matthias and H. Barz, 1979, Solid State Commun. 32(1), 937.

Y-Th-Rh-B

Vining and Shelton (1981) investigated the pressure dependence of the superconducting transition temperature of $Th_{1-x}Y_{x}Rh_{4}B_{4}$ up to 21 kbar. Samples were prepared by arc melting under Zr-gettered Ar and contained less than ten percent

504

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of an unidentified impurity phase (from X-ray powder analysis). Lattice parameters linearly decrease with x, $CeCo_4B_4$ -type, $P4_2/nmc$; see fig. 72.

Reference

Vining, C.B. and R.N. Shelton, 1981, Pressure dependence of the superconducting transition temperature of (Th_{1-x}Y_x)Rh₄B₄, in: Ternary Superconductors, Proc. Intern. Conf. on Ternary Superconductors, Lake Geneva, WI, USA (1980), eds. G.K. Shenoy, B.D. Dunlap and F.Y. Fradin (North-Holland, Amsterdam) pp. 189–192.

Y-Th-Ru-B

Ku et al. (1980) studied structural, superconducting and magnetic properties of an arc melted alloy $Y_{0.5}Th_{0.5}Ru_3B_2$. From X-ray powder analysis a CeCo₃B₂-type of structure was derived, P6/mmm, a = 5.499(6), c = 3.048(4); $T_c = 1.53-1.40$ K.

Reference

Ku, H.C., G.P. Meisner, F. Acker and D.C. Johnston, 1980, Solid State Commun. 35, 91.

Y-Rh-Ru-B

From arc melted ingots within the region RhB, YRh₆B₄ and YRh₄B₄ Johnston (1977) observed a high-temperature modification YRh₄B₄ (metastable ?) with LuRu₄B₄-type structure. Substitution of as little as 4% of Rh by Ru resulted in stabilizing the high-temperature form (LuRu₄B₄-type) to room temperature with negligible amounts of second phases; $T_c = 9.3$ K; thus a complete superconducting solid solution Y(Ru_{1-x}Rh_x)₄B₄ is conceivable if the metastable alloys are quenched from high temperatures. The LuRu₄B₄-type of structure, I4₁/acd, has been confirmed from single crystal X-ray diffraction analysis of compositions x = 0.3, 0.5, 0.6 and 0.8 (Yvon and Grüttner, 1980). Structural parameters are listed in table 29. Samples were prepared by Johnston (1977); see Y-Rh-B.

References

Johnston, D.C., 1977, Solid State Commun. 24, 699.

Yvon, K. and A. Grüttner, 1980, The influence of the formal electric charge on the size of the transition metal atom cluster in YRh₄B₄, YRu₄B₄ and PbMo₆S₈ related compounds, in: Superconductivity in dand f-band metals, eds. H. Suhl and M.B. Maple (Academic Press, New York) pp. 515–519.

4. Notes added in proof

Dy-La-B

Polycrystalline alloys of the solid solution $La_{1-x}Dy_xB_6$ (0.03 $\leq x \leq 0.08$) have been investigated with respect to electrical resistance and absolute thermoelectric power (2–30 K); their behaviour resembles that of a spin glass. The alloys were reported to crystallize with the CaB₆-type of structure (Pm3m); however, no lattice parameter data have been given. Reference

Ali, N. and S.B. Woods, 1983, Solid State Commun. 45(6), 471.

Dy-Ni-B

 $Dy_3Ni_{13}B_2$ is isostructural with the Nd₃Ni₁₃B₂-type: P6/mmm, a = 4.949(2), c = 10.909(7). Refinement of X-ray powder data was as good as R = 0.120 (Kuz'ma et al., 1983).

Reference

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1983, J. Less-Common Metals 90, 217.

Dy-Re-B

The phase equilibria of the system Dy-Re-B as presented in fig. 76 have been derived by Mikhalenko (1981) and reveal the existence of five ternary compounds in an isothermal section at 1000°C. 93 alloys prepared by arc-melting and heat treatment in evacuated silica tubes (1200 h at 1000°C) have been investigated by means of X-ray diffraction and metallographic analysis. Starting materials were 99.98% pure ingots of Dy and 99.98% Re and 99.4% B powders.

The binary systems are in agreement with literature data and mutual solid solubilities were observed to be very small (no details presented).

The existence of the ternary borides, $DyReB_4$, Dy_2ReB_6 and Dy_3ReB_7 as reported earlier was confirmed (see Dy-Re-B); furthermore, compound formation was also



Fig. 76. Dy-Re-B, isothermal section at 1000°C. 1: DyReB₄, 2: Dy₂ReB₆, 3: Dy₃ReB₇, 4: DyRe₄B₄, 5: DyRe₁₁B.

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observed for $DyRe_4B_4$ and $DyRe_{11}B$. The crystal structures of the latter two phases have not yet been evaluated; however, from preliminary X-ray studies $DyRe_4B_4$ was indicated to be tetragonal (a = 7.408, c = 10.51) and isostructural with $CeRe_4B_4$. Similarly, $DyRe_{11}B$ is cubic (a = 10.62) and presumably isotypic with $YRe_{11}B$.

Reference

Mikhalenko, S.N., 1981, Vestn. Lvov Univ., Ser. Khim. 23, 52.

Er-Fe-B

The formation of the compound ErFe_4B was quite recently reported by Chernjak (1983). ErFe_4B was prepared by arc-melting and subsequent annealing in evacuated silica tubes at 800°C for 240 h. Refinement of X-ray powder data indicated a CeCo₄B-type of structure with a = 5.033(1), c = 6.985(3), and Er in 1a, b; Fe in 2c and 6i (z = 0.287), and B in the 2d site of the space group P6/mmm; R = 0.12.

Reference

Chernjak, G.V., 1983, Izv. Akad. Nauk SSSR, Neorg. Mater. 19(3), 485.

Er-Ni-B

Confirming the similar alloying behaviour among the rare earth metal–Ni–B combinations, $\text{Er}_3\text{Ni}_{13}\text{B}_2$ was observed with the Nd₃Ni₁₃B₂-type: P6/mmm, a = 4.938(2), c = 10.90(1) (Kuz'ma et al., 1983).

Reference

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1983, J. Less-Common Metals 90, 217.

Er-Rh-B

According to Christner et al. (1979), who investigated the optimal conditions for the preparation of thin films of ErRh_4B_4 by means of sputter deposition from an arc melted target, the thin films of ErRh_4B_4 are reentrant superconductors with slightly reduced values of T_c . The reduction was suspected to be due to disorder effects. Similarly radiation damage in thin films of ErRh_4B_4 (1.8 MeV α -particles) was found to quench both the superconduction and more drastically the ferromagnetic transition temperature (Rowell et al., 1979).

Confirming earlier indications by Johnston (1977), and Yvon and Johnston (1982), ErRh₄B₄ with the LuRu₄B₄-type (I4₁/acd) has recently been obtained from arc melted alloy buttons which subsequently were wrapped in Ta-foils sealed in silica tubes and heat treated for 10 days at 1050°C (Iwasaki et al., 1983). Boron deficiency was claimed with respect to a quantitative analysis, but no details were given and no lattice parameter data were presented. From magnetic measurements ErRh₄B₄ exhibits a superconducting transition at $T_c = 7.15$ K and antiferromagnetic ordering below $T_N \sim 0.4$ K. Employing single crystal studies Behroozi et al. (1983) were able to detect a first-order phase transition at H_{c2} for $1.4 \text{ K} \leq T < 3.3 \text{ K}$ in case the magnetic field is \parallel to the *a*-axis (easy axis of magnetization), whereas in the *c*-direction ordinary type-II behaviour is revealed from the superconducting and magnetization curves.

In accordance with the earlier neutron scattering data (polycrystalline samples, Moncton et al., 1980), Sinha et al. (1982), from single crystal neutron diffraction and electrical resistivity data, concluded to the coexistence of superconductivity and long-range ferromagnetic order in a spatially inhomogeneous manner (0.71–1.2 K) and with a transverse, linearly polarized, sinusoidally modulated magnetic structure ($\lambda = 100$ Å) along [010] (the propagation directions are at 45° to [001] and [100]).

References

Behroozi, F., G.W. Crabtree, S.A. Campbell and D.G. Hinks, 1983, Phys. Rev. B 27(11), 6849.

Christner, G.L., B. Bradford, L.E. Toth, R. Cantor, E.D. Dahlberg, A.M. Goldman and C.Y. Huang, 1979, J. Appl. Phys. 50(9), 5820.

Iwasaki, H., M. Isino, K. Tsunokuni and Y. Muto, 1983, J. Magn. Magn. Mater. 31-34, 521.

Johnston, D.C., 1977, Solid State Commun. 24(10), 699.

Moncton, D.E., D.B. McWhan, P.H. Schmidt, G. Shirane, W. Thomlinson, M.B. Maple, H.B. MacKay, L.D. Woolf, Z. Fisk and D.C. Johnston, 1980, Phys. Rev. Lett. 45, 2060.

Rowell, J.M., R.C. Dynes and P.H. Schmidt, 1979, Solid State Commun. 30, 191.

Sinha, S.K., G.W. Crabtree, D.G. Hinks and H.A. Mook, 1982, Phys. Rev. Lett. 48, 950.

Yvon, K. and D.C. Johnston, 1982, Acta Crystallogr. B38, 247.

Eu-Sm-B

A complete solid solubility with a slight negative deviation from Vegard's rule is reported for the concentrational section $\text{Sm}_{1-x}\text{Eu}_x\text{B}_6$, revealing the CaB₆-type (Pm3m) (Konovalova et al., 1982). Samples were prepared by borothermal reduction of oxide mixtures in vacuum. Monitored by X-ray L_{III} absorption spectroscopy the Sm-valence was found to increase on Sm/Eu substitution from 2.52 (SmB₆) to 3.0 in Sm_{0.3}Eu_{0.7}B₆.

Reference

Konovalova, E.S., Yu.B. Paderno, T. Lundström, L.D. Finkelshtein, N.N. Efremova and E.M. Dudnik, 1982, Poroshk. Metall. 238(10), 78.

Gd-Cr-B

Fig. 77 represents the phase equilibria of an isothermal section of the Gd–Cr–B system at 1000°C. The metal-rich region up to 85 a/o boron has been investigated by Chaban (1982) by means of X-ray diffraction analysis of arc melted alloys annealed at 1000°C for 1000 h in evacuated silica tubes. The starting materials were powders of Cr (99.98%) and B (99.5%) and ingots of Gd (98.5%). Samples in the region of chromium monoboride were subjected to a prolonged heat treatment. The binary boundary systems are in essential agreement with literature data (see also Gd–Co–B and Y–Cr–B). Mutual solid solubility of Cr- and Gd-borides was claimed to be negligible at 1000°C and phase equilibria are dominated by the existence of one



Fig. 77. Gd-Cr-B, isothermal section at 1000°C, 1: GdCrB₄.

ternary compound GdCrB₄, earlier observed by Kuz'ma (1970). The boron-rich region has not been investigated and is proposed including a two-phase equilibrium $CrB_4 + GdB_{66}$ and a three-phase equilibrium $CrB_4 + GdB_{66} + B(Gd, \leq 2 a/o Cr)$. Despite the fact that the existence of a 'Cr₆B'-phase is still dubious a closer inspection of the Cr-rich region will be necessary.

Reference

Chaban, N.F., 1982, Poroshk. Metall. 229(1), 61.

Gd-Mo-B

The existence of the ternary compound $GdMoB_4$ (YCrB₄-type), earlier observed by Kuz'ma and Svarichevskaya (1972), has recently been confirmed by a study of the ternary phase equilibria at 1000°C in the metal-rich region (0-85% B) of the system Gd-Mo-B by Chaban (1982); see fig. 78. Alloys have been prepared by arc melting compacts of Gd ingot (98.5%) and B (99.5%) and Mo (99.98%) powders and subsequent annealing in evacuated silica tubes for more than 1000 h at 1000°C. Due to the sluggish solid state transition of Mo-monoborides, samples near MoB have been subjected to a prolonged heat treatment. From X-ray analysis a second ternary compound, Gd₃MoB₇, has been observed, whose crystal structure was suggested to be of the Y₃ReB₇-type (no details were given). The phase equilibria in the boron-rich proposed, including the three-phase equilibria region of fig. 78 are $Mo_{1-x}B_3 + GdB_6 + GdB_{66}$ and $Mo_{1-x}B_3 + GdB_{66} + B(Mo, Gd)$.

Reference

Chaban, N.F., 1982, Poroshk. Metall. 229(1), 61.



Fig. 78. Gd-Mo-B, isothermal section at 1000°C. 1: GdMoB₄, 2: Gd₃MoB₇.

Gd-Ni-B

Ternary phase equilibria in the system Gd–Ni–B have been mainly investigated by Kuz'ma and co-workers. Confirming earlier results (see Gd-Ni-B) but without further experimental details Kuz'ma et al. (1983) presented two partial isothermal sections (fig. 79): a) at 800°C for the region 0-40% Gd, and b) at 600°C for the region 40-100% Gd. The ternary boundary systems are in accordance with the literature data; for nickel and gadolinium borides see also Y-Ni-B and Gd-Co-B, respectively. Intermetallics Gd-Ni correspond to a recent compilation by Iandelli and Palenzona (1979): Gd₂Ni₁₇ (Th₂Ni₁₇-type), GdNi₅ (CaCu₅-type), Gd₂Ni₇ (Ce₂Ni₇-type), GdNi₃ (PuNi₃-type), GdNi₂ (MgCu₂-type), GdNi (CrB-type) and Gd₃Ni (Fe₃C-type). Mutual solid sc'ubilities of the binary compounds were negligible and a rough estimate can be inferred from the detailed investigation of the system Gd-Co-B by Stadelmaier and Lee (1978) (see there). The existence of eleven ternary compounds has been reported, confirming the earlier data on GdNi₁₂B₆ (SrNi₁₂B₆-type), Gd₃Ni₇B₂ (Dy₃Ni₇B₂-type), Gd₃Ni₁₃B₂ (Nd₃Ni₁₃B₂-type) and GdNi₄B (CeCo₄B-type). Approximate formulas were applied to the remaining compounds such as Gd₂Ni₂B, $Gd_2Ni_4B_3$, $GdNi_{12}B_7$, $GdNi_6B_3$, $GdNi_3B_2$, $GdNi_2B_4$ and Gd_4NiB_{13} . The phase equilibria in the boron-rich region were not investigated and are proposed, including a three-phase equilibrium: $GdB_{66} + NiB + B$ (Gd, < 2.5 a/o Ni), see fig. 79.

References

Iandelli, A. and A. Palenzona, 1979, Crystal chemistry of intermetallic compounds, in: Handbook on the Physics and Chemistry of Rare Earths, Vol. 2, eds. K.A. Gschneidner, Jr. and L. Eyring (North-Holland, Amsterdam) pp. 1–54.

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and S.V. Chernjak, 1983, J. Less-Common Metals 90, 217.



Fig. 79. Gd–Ni–B, partial isothermal sections at 800°C (0–40 a/o Gd) and at 400°C (40–100 a/o Gd). 1: Gd₃Ni₁₃B₂, 2: GdNi₄B, 3: Gd₃Ni₇B₂, 4:Gd₂Ni₂B, 5: GdNi₁₂B₆, 6: Gd₂Ni₄B₃, 7: GdNi₁₂B_{\sim 7}, 8: GdNi₆B₃, 9: GdNi₃B₂, 10: GdNi₂B₄, 11: Gd₄NiB₁₃.

Gd-W-B

Two ternary compounds $GdWB_4$ and Gd_3WB_7 were found to determine the phase equilibria of the 1000°C isothermal section of the Gd–W–B system. The metal-rich region (0–85 a/o B, fig. 80) has been investigated by Chaban (1982) by means of X-ray analysis of arc melted alloys subsequently annealed at 1000°C for more than 1000 h in evacuated silica tubes. Due to the sluggish solid state transformation of the W-monoboride, alloys near this region had to be subjected to prolonged heat treatments. The binary boundary systems are in agreement with literature data and mutual solid solubilities of W- and Gd-borides were claimed to be negligible. GdWB₄, earlier reported by Kuz'ma and Svarichevskaya (1972) with YCrB₄-type, was confirmed; the crystal structure of Gd₃WB₇ was suspected to be of the Y₃ReB₇-type (no data given).

The phase equilibria at higher boron concentrations (fig. 80) are proposed and are likely to generate the two three-phase equilibria: $W_{1-x}B_3 + GdB_6 + GdB_{66}$ and $GdB_{66} + W_{1-x}B_3 + B(W, Gd)$.

Reference

Chaban, N.F., 1982, Poroshk. Metall. 229(1), 61.



Fig. 80. Gd-W-B, isothermal section at 1000°C, 1: GdWB₄, 2: Gd₃WB₇.

Ho-Ni-B

The existence of the compound $Ho_3Ni_{13}B_2$ with a $Nd_3Ni_{13}B_2$ -type of structure [P6/mmm, a = 4.943(2), c = 10.90(1)] was recently reported by Kuz'ma et al. (1983); however, no experimental details have been presented.

Reference

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1983, J. Less-Common Metals 90, 217.

La-Tm-B

In accordance with the instability of TmB₆, Kasaya et al. (1983) observed a limited solid solubility range $La_{1-x}Tm_xB_6$ restricted to values x < 0.5. Samples were prepared by borothermal reduction of the mixed oxides; however, no temperature was reported. Lattice parameters were found to vary linearly from a = 4.156 (LaB₆) to a = 4.134 for $x \approx 0.5$. From this a value of a = 4.11 is extrapolated for a hypothetical (mixed valent) TmB₆. Magnetic susceptibility measurements and L_{III} -absorption spectroscopy indicate a mixed valency of Tm (in the order of 2.65 for $La_{0.53}Tm_{0.47}B_6$, 2.62 for $La_{0.78}Tm_{0.22}B_6$ and 2.66 for $La_{0.88}Tm_{0.12}B_6$).

Reference

Kasaya, M., F. Iga, H. Yashima, T. Satoh, M. Ohashi, S. Nakai and T. Kasuya, 1983, J. Magn. Magn. Mater. 31-34, 389.

Nd-Co-B

The existence of ten ternary Nd–Co–B compounds was recently reported by Bilonishko and Kuz'ma (1983) from a röntgenographic and metallographic study of the phase equilibria in two partial isothermal sections at 600°C (for the region 0-33 a/o Nd) and at 400°C for the region 33-100 a/o Nd; see fig. 81. Samples were prepared from Nd ingots (99.07%) and powders of Co (99.9%) and B (99.3%) by arc melting under a protective atmosphere of argon and subsequent heat treatment in evacuated silica tubes for 700 h.

The binary system Nd–Co as presented by Bilonishko and Kuz'ma (1983) is in essential agreement with what is presently known in the literature: Nd_2Co_{17} (Th_2Zn_{17} -type), $NdCo_5$ ($CaCu_5$ -type), Nd_2Co_7 (Gd_2Co_7 -type?), $NdCo_3$ ($PuNi_3$ -type), $NdCo_2$ ($MgCu_2$ -type), $Nd_2Co_{1.7}$ ($Pr_2Co_{1.7}$ -type), Nd_7Co_3 , Nd_3Co (Fe_3C -type). At variance with a DTA-investigation of the Nd–Co system by Ray et al. (1973), who gave evidence for the existence of Nd_2Co_3 (La_2Co_3 -type) and Nd_5Co_{19} (Ce_5Co_{19} -type), these two phases were not observed by Bilonishko and Kuz'ma (1983), possibly due to retarded kinetics of the peritectic formation at their low temperature annealing conditions.

Severe doubts exist in the characterization of phases such as $Nd_{\sim7}Co_{\sim3}$ (eventually described with Ce_7Ni_3 -type) and $Nd_{24}Co_{11}$ with the $Ce_{24}Co_{11}$ -type. It is, however, most probable that both the latter phases indeed correspond to Nd_5Co_2 , whose crystal structure was recently determined to be of the Mn_5C_2 -type (Moreau and Paccard,



Fig. 81. Nd–Co–B, partial isothermal sections at 600°C (0–33 a/o Nd) and at 400°C (33–100 a/o Nd). 1: Nd₂Co₉B, 2: NdCo₄B, 3: Nd₃Co₁₁B₄, 4: Nd₂Co₅B₂, 5: Nd₂Co₇B₃, 6: Nd₂Co₅B₃, 7: NdCo₁₂B₆, 8: NdCo₂B₂, 9: NdCo₄B₄, 10: Nd₂CoB₃.

1976). Some more clarification is also needed regarding the observed polymorphic behaviour of Nd_2Co_7 , which according to Singh and Raman (1968) crystallises from the melt with a Gd_2Co_7 -type but on annealing was claimed to transform into the Ce_2Ni_7 -type.

Singh and Raman (1968) furthermore claim the existence of two polymorphic forms of Nd₃Co, whose Nd-rich β -form has not yet been evaluated (α -Nd₃Co was said to be Fe₃C-type). These data concerning Nd₃Co and Nd₂Co₇ are at variance with Ray et al. (1973) who failed to observe indications for a thermal arrest associated with the proposed phase transformations.

For a discussion of the Co-B and Nd-B binary systems, see Gd-Co-B and Nd-Cr-B, respectively.

Mutual solid solubilities of the binary compounds were observed to be negligible and phase equilibria are characterized by the existence of ten ternary compounds, seven of which have been defined earlier (see table 26).

The crystal structures of the remaining three phases with approximate formulas Nd₂Co₉B, Nd₂Co₅B₃ and Nd₂CoB₃ have not yet been solved. Preliminary X-ray studies, however, suggested an orthorhombic symmetry for Nd₂Co₅B₃ (Ccca, a = 5.13, b = 38.2, c = 10.77) representing a new CaCu₅-derivative structure according to the geometrical relation $a \approx a_0, b \approx 4\sqrt{3} a, c \approx 3c_0$. Similarly Nd₂CoB₃ was found to be of trigonal symmetry [a = 5.423(4), c = 24.31(4)] and is supposed to derive from the AlB₂-type.

The boron-rich part of the phase diagram is tentative inasfar as it is likely to involve three-phase equilibria such as: $[NdB_{66} + CoB + B(Nd, <2 a/o Co)],$ $[NdB_{6+x} + CoB + NdB_{66}]$ and $[NdB_6 + NdB_{6+x} + CoB].$

References

Bilonishko, N.S. and Yu.B. Kuz'ma, 1983, Izv. Akad. Nauk SSSR, Neorg. Mater. 19(3), 485. Moreau, J.M. and D. Paccard, 1976, Acta Cryst. B32, 1654. Ray, A.E., A.T. Biermann, R.S. Harmer and J.E. Davison, 1973, Cobalt 3, 103. Singh, P.P. and A. Raman, 1968, Mater. Res. Bull. 3(10), 843.

Nd-Rh-B

Some information about the complicated phase equilibria in the Nd–Rh–B system has recently been reported by Vlasse et al. (1983) concerning the range of Nd_{1-x}Rh_xRh₃B₂ for values of 0 < x < 0.52. A "multiphase" region has been observed between NdRh₃B₂ with the CeCo₃B₂-type and a new phase (Nd_{1-x}Rh_x)Rh₃B₂, revealing a homogeneous region for 0.29 < x < 0.52 (data seem to apply for as-cast conditions). The crystal structure of the new compound has been characterized and refined from diffractometer counter data of single crystals obtained from arc melted alloys (purity of starting materials 99.9%). Nd_{0.71}Rh_{3.29}B₂ crystallizes in a new CaCu₅-derivative type, exhibiting a statistical distribution of Nd, Rh-atoms on the R-sites: a = 5.595(2), c = 2.855(1); P62m; Rh in 3g (0.5052(7), 0, 0.5); (Nd + Rh) in 1a (0, 0, 0), and B in 2c ($\frac{1}{3}, \frac{2}{3}$, 0). The reliability factor was R = 0.08. X-ray and pycnometric densities were given for Nd_{0.67}Rh_{3.33}B₂ and they compare well: $\rho_x = 9.92$, $\rho_E = 9.94$ kg/dm³.

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Despite the fact that the phase relationship between the two compounds $NdRh_3B_2$ and $Nd_{1-x}Rh_xRh_3B_2$ (0.29 < x < 0.52) and a further compound " $Nd_{0.5}Rh_3B_2$ ", reported by Felner and Nowik (1980), remained unsolved, $Nd_{0.5}Rh_3B_2$ according to its lattice dimensions of $a \approx 5.65$ and $c \approx 17.1$ seems to be another CaCu₅-derivative type whose structure is still unknown. However, the existence of a compound with a formula $Nd_{0.5}Rh_3B_2$ was recently confirmed by Majkrzak et al. (1982), who observed this compound as a minor constituent in an alloy " $NdRh_6B_6$ " and in equilibrium with the bulk phase $NdRh_4B_4$ (CeCo₄B₄-type) and small amounts of RhB (NiAs-type).

Majkrzak et al. (1982), from a neutron diffraction study of NdRh₄B₄ with the CeCo₄B₄-type, were able to observe two antiferromagnetic transitions at $T_{N1} = 1.5$ K and $T_{N2} = 1.0$ K. In both cases the Nd-moments appeared to be aligned along the *c*-axis with a sinusoidal modulation along [100] in the higher temperature modification and along [110] in the lower one.

References

Felner, I. and I. Nowik, 1980, Phys. Rev. 45(26), 2128.

Majkrzak, C.F., D.E. Cox, G. Shirane, H.A. Mook, H.C. Hamaker, H.B. MacKay, Z. Fisk and M.B. Maple, 1982, Phys. Rev. B 26(1), 245.

Vlasse, M., T. Ohtani, B. Chevalier and J. Etourneau, 1983, J. Solid State Chem. 46, 188.

Sc-Fe-B

Phase equilibria in two partial isothermal sections of the system Sc–Fe–B were derived by Stepanchikova and Kuz'ma (1981) by means of X-ray diffraction and metallographic analysis of 46 samples which were arc melted and subsequently annealed in evacuated silica tubes for 4300 h at 700°C (region 0–50 a/o B) and at 1000°C (region 50–100 a/o B), respectively (fig. 82). Starting materials were Sc ingots of 99.75% purity and powders of Fe (99.99%) and B (99.4%). For a discussion of the Fe–B and Sc–B binary boundary systems, see Y–Fe–B and Sc–Co–B, respectively. In accordance with literature data two intermetallic Sc–Fe compounds were observed: Sc₇Fe and the laves type ScFe₂.

The mutual solubility of the binary compounds were observed to be very small (see details given). There is, however, a considerable solubility of both Sc and Fe in β -rh B of the order of 1–2 a/o.

The ternary phase equilibria are dominated by the existence of one ternary compound $ScFeB_4$, whose crystal structure has not yet been evaluated.

Reference

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1981, Vestn., Lvov Univ., Ser. Khim. 23, 48.

Sc-Ni-B

Stepanchikova and Kuz'ma (1981) derived the phase equilibria in an isothermal section of the Sc-Ni-B system by means of X-ray powder diffraction and metallographic analysis of 155 alloys. The specimens were prepared by arc melting



Fig. 82. Sc-Fe-B, partial isothermal sections at 1000° C (50–100 a/o B) and at 700° C (0–50 a/o B). 1: ScFeB₄.

compacts of Sc ingots (99.75%) and Ni (99.96%) and B (99.4%) powders and subsequent heat treatment at 800°C for 720 h (in evacuated silica tubes).

The ternary Sc-Ni phases observed are in accordance with literature data: $ScNi_5$ (CaCu₅-type), Sc_2Ni_7 (Ce₂Ni₇-type), $ScNi_2$ (MgCu₂-type), ScNi (CsCl-type) and Sc_2Ni (Ti₂Ni-type). For a discussion of nickel and scandium borides, see Y-Ni-B and Sc-Co-B, respectively.

The mutual solid solubility of the binary compounds was found to be very small (no details given). It is noteworthy, however, that β -rh boron shows a remarkable solubility for both Ni and Sc ($\approx 1-2 a/o$).

Ternary phase equilibria in fig. 83 reveal the existence of five ternary compounds, confirming the earlier data concerning the $Cr_{23}C_6$ -type compound $Sc_{34}Ni_{20-19}B_6$ (see also Sc-Ni-B). ScNi₃B was observed to crystallize with the ordered and filled-up Cu₃Au-type, a = 3.776(5), revealing the Sc atoms in the la-site of Pm3m.

The crystal structures of the remaining phases with approximate formulas ScNiB₄, Sc₄Ni₁₅B₆ and ScNi₄B₄ have not yet been solved, but X-ray data suggest a tetragonal symmetry for the latter according to a = 7.75 and c = 15.57. Despite a preliminary space group I4₁/amd was assigned, a LuRu₄B₄-type (however, with actual symmetry I4₁/acd) is likely to be related considering the unit cell dimensions.

Reference

Stepanchikova, G.F. and Yu.B. Kuz'ma, 1981, Vestn. Lvov Univ., Ser. Khim. 23, 48.

Sm-M-B (M = Ba, Ca, Dy, Eu, Gd, La, Nd, Pr, Yb)

The valency of Sm in hexaboride solutions $Sm_{1-x}M_xB_6$ has been studied by Aivazov et al. (1982) for the metals M = Ce, Eu, Gd, La, Nd and Pr and by



Fig. 83. Sc-Ni-B, isothermal section at 800°C. 1: Sc₃Ni₂₀B₆, 2: ScNi₃B, 3: Sc₄Ni₁₅B₆, 4: ScNi₄B₄, 5: ScNiB₄.

Konovalova et al. (1982) for M = Ba, Ca, Dy, Eu, Gd, La and Yb, by means of X-ray diffraction analysis and L_{III} atomic spectroscopy. Except for the case of M = Ba a complete solid solution with the CaB₆-type was observed from the vacuum sintered alloys, exhibiting a positive deviation from Vegard's rule for M = Gd, La, Nd, Pr, but a negative one for M = Ca, Eu and the limited solid solution (due to vacuum sintering) with M = Ba. In accordance with the data reported by Tarascon et al. (1980) for M = Yb, Sr, La, Y, Th substitution of Sm by Ba, Eu, Yb, Ca is found to raise the effective valence of Sm, whereas substitution of Sm by one of the trivalent rare earths Dy, Gd and La tends to lower it.

With respect to the two basically isostructural forms called α - and β -SmB₆ by Aivazov et al. (1982) (which probably correspond to SmB₆ and SmB_{6+x} as quoted by Storms) a positive deviation from Vergard's rule was observed on substitution of Sm by Nd for solid solutions (Sm_{1-x}Nd_x)_vB₆.

References

Aivazov, M.I., S.V. Aleksandrovich, B.A. Evseev, V.S. Mkrtchian, V.N. Sorokin and O.M. Tsarev, 1982, Fiz. Tverd. Tela 24(9), 2667; Izv. Akad. Nauk SSSR, Neorg. Mater. 18(9), 1518.

Konovalova, E.S., Yu.B. Paderno, T. Lundström, L.D. Finkelshtein, N.N. Efremova and E.M. Dudnik, 1982, Poroshk. Metall. 238(10), 78.

Tarascon, J.M., Y. Ishikawa, B. Chevalier, J. Etourneau and P. Hagenmuller, 1980, J. Physique (Paris) 41, 1135.

Sm-Re-B

Phase equilibria in an isothermal section of the Sm-Re-B system, fig. 84, have been evaluated by Mikhalenko et al. (1982) by means of X-ray diffraction and metal-



Fig. 84. Sm-Re-B, isothermal section at 1000°C. 1: SmReB₄, 2: SmReB₂, 3: SmRe₄B₄, 4: Sm₃Re₅B₂.

lographic analysis of 120 alloys prepared by arc melting and subsequent annealing in evacuated silica tubes at 1000°C for 1200 h. Etching was possible in concentrated nitric acid and microhardness was tested at a load of 100–200 g. Starting materials were Sm ingots of 99.7% purity and Re (99.7%) and B (99.7%) powders.

As far as the binary systems are concerned agreement exists with what is known in the literature; $SmRe_2$ is a $MgZn_2$ -type compound; for a discussion of the Re-B and Sm-B systems, see Dy-Re-B and Sm-Co-B. Mutual solubilities of the binary compounds were observed to be small.

Four ternary compounds are involved in the phase equilibria; the crystal structures of some of them, $SmReB_2$, $Sm_3Re_5B_2$ and $SmRe_4B_4$, have not yet been solved, but preliminary data suggest $SmRe_4B_4$ to be isostructural with the structure type of $CeRe_4B_4$ [a = 7.466(7), c = 10.59(1)]. $SmReB_4$, as defined from X-ray powder diffraction data, is YCrB₄-type, Pbam, a = 6.014(2), b = 11.631(4) and c = 3.629(1). Using the atomic parameters as derived for YMoB₄ the agreement was poor (R = 0.174) and suggests further refinement.

Reference

Mikhalenko, C.I., Yu.B. Kuz'ma and O.K. Tschyr, 1982, Poroshk. Metall. (9), 50.

Tb-Ni-B

The crystal structure of Tb₃Ni₁₃B₂ has been determined by Kuz'ma et al. (1983) to be of the Nd₃Ni₁₃B₂-type (P6/mmm). The lattice parameters as derived from powder X-ray data were given as a = 4.954(2), c = 10.893(5).

Reference

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1983, J. Less-Common Metals 90, 219.

Tm-Fe-B

According to recent X-ray powder diffraction data of arc melted alloys heat treated for 270 h at 800°C in evacuated silica tubes, $TmFe_4B$ was found to adopt the CeCo₄B-type of structure with space group P6/mmm and unit cell dimensions as follows: a = 4.973(2), c = 6.970(8) (Chernjak, 1983).

Reference

Chernjak, G.F., 1983, Izv. Akad. Nauk SSSR, Neorg. Mater. 19(3), 485.

Tm-Ni-B

 $Tm_3Ni_{13}B_2$ was recently reported to adopt the Nd₃Ni₁₃B₂-type of structure with space group P6/mmm and unit cell dimensions as follows: a = 4.925(1), c = 10.86(1) (Kuz'ma et al., 1983).

Reference

Kuz'ma, Yu.B., N.S. Bilonishko, N.F. Chaban and G.V. Chernjak, 1983, J. Less-Common Metals 90, 219.

Tm-Rh-B

Recent neutron diffraction data of $\text{Tm}\text{Rh}_4\text{B}_4$ obtained by Majkrzak et al. (1983) revealed antiferromagnetic ordering at $T_N = 0.7$ K (in zero applied magnetic field) with the Tm^{3+} moments aligned along [010] and with a sinusoidal modulation along [101]. Furthermore, from preliminary neutron diffraction data in an applied field it was reported that a ferromagnetic component can be introduced at field strengths for which the electrical resistivity is still zero.

Reference

Majkrzak, C.F., S.K. Satija, G. Shirane, H.C. Hamaker, Z. Fisk and M.B. Maple, 1983, Phys. Rev. B 27(5), 2889.

Tm-Yb-B

Kasaya et al. (1983) investigated the mixed valency behaviour of Tm in the concentrational section $Yb_{1-x}Tm_xB_6$ by means of susceptibility measurements and L_{III} absorption spectroscopy. Due to the thermodynamic instability of TmB₆ a rather limited solid solubility is observed for 0 < x < 0.5. Lattice parameters show a negative deviation from Vegard's rule. Samples were prepared by borothermal reduction of the mixed oxides in vacuum and exact values of x were derived from X-ray fluorescence analysis.

Reference

Kasaya, M., F. Iga, H. Yashima, T. Satoh, M. Ohashi, S. Nakai and T. Kasuya, 1983, J. Magn. Magn. Mater. **31–34**, 389.

Yb-Co-B

Some information about phase equilibria in the Yb–Co–B system at 800°C were given by Chaban (1981), who when preparing the compound YbCo₄B₄ found it in equilibrium with Co₂B, CoB and YCo₃B₂. Samples were prepared by arc melting compacts of Yb ingot (99.2%) and Co (99.9%) and B (99.3%) powders and subsequent heat treatment in evacuated silica tubes for 400 h at 800°C. YbCo₄B₄ crystallizes with the CeCo₄B₄-type, P4₂/nmc, a = 4.989(3), c = 6.979(5).

Reference

Chaban, N.F., 1981, Vestn. Lvov Univ., Ser. Khim. 23, 44.

Quaternary systems

Since the manuscript of this chapter was written quite a number of papers have been published dealing with the physical properties of ternary and quaternary boride systems containing rare earth elements and platinum metals. It was the original intention of this manuscript to only cover the structural properties and the phase equilibria in ternary and higher order boride systems. However, for a detailed discussion of the interesting and unusual, puzzling low temperature behavior of these alloys the reader is referred to the excellent review articles by Maple et al. (1982), Fischer and Maple (1982) and more recently by Maple (1983a, b, c).

For some of the RRh_4B_4 compounds the type of magnetic ordering at low temperatures has been established by means of recent neutron diffraction studies $(NdRh_4B_4, ErRh_4B_4, TmRh_4B_4)$ and according to the new features derived a series of the earlier known low temperature phase diagrams of higher order have to be reinvestigated (especially those containing erbium- or thulium-rhodium borides): i.e. a strong interaction of the Er^{3+} and Tm^{3+} moments is expected for the $(Tm_xEr_{1-x})Rh_4B_4$ system (see Lambert et al. 1983).

Similarly the $(Er_{1-x}Ho_x)Rh_4B_4$ system has been reexamined. By means of low temperature neutron diffraction measurements Mook et al. (1982) observed a region of mixed magnetic phases separating the phase fields where the Er^{3+} and Ho^{3+} magnetic moments independently order ferromagnetically (fig. 85). According to the complicated ordering behavior of $ErRh_4B_4$ a region was observed in which the sinusoidally modulated phase coexists with the ferromagnetic domains (shaded area, see also $ErRh_4B_4$).

A careful further investigation of the Ho(Rh_{1-x}Ir_x)₄B₄ system by means of low temperature specific heat, ac magnetic susceptibility and electrical resistance measurements interestingly revealed the existence of two distinct magnetic ordering transitions for those compositions where 0.2 < x < 0.5 (Yang et al., 1982). Specific heat and neutron diffraction data confirm antiferromagnetic ordering for x > 0.5,



Fig. 85. Low temperature phase diagram for the system $(Er_{1-x}Ho_x)Rh_4B_4$, after Mook et al. (1982).

and for the alloy Ho(Rh_{0.3}Ir_{0.7})₄B₄ the magnetic structure (below $T_N = 2.7$ K) has been derived to be a body-centered tetragonal superstructure of the normal CeCo₄B₄-type cell according to $a = \sqrt{2a_0}$ and $c = 2c_0$. The structure is described as an alternating stacking of antiferromagnetic planes, and with $\mu = 9.6\mu_B$ at T = 1.5 K was refined



Fig. 86. Low temperature phase diagram for the system $Ho(Rh_{1-x}Ir_x)_4B_4$, after Yang et al. (1982).

to R = 0.10. Furthermore the antiferromagnetic to superconducting transition at $T_c = 1.35$ K was found to be of second order. Alloys 0.07 < x < 0.2 exhibit reentrant superconductivity due to mean field ferromagnetic ordering (fig. 86).

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Er-Co-Rh-B

Isino et al. (1983) investigated magnetic and superconductivity properties in the concentrational section $\text{ErCo}_x \text{Rh}_{4-x} B_4$. Samples were arc melted and heat treated for ten days at 1050°C. Rh-rich compositions $0 \le x \le 1.2$ were found to be of LuRu₄B₄-type; alloys in the range $1.6 \le x \le 2.0$ were claimed to be of a new tetragonal ferromagnetic phase, whereas for compositions $2.8 \le x \le 4$ the CeCo₄B₄-type was obtained.

Reference

Isino, M., K. Tsunokuni, H. Iwasaki and Y. Muto, 1983, J. Magn. Magn. Mater. 31-34, 519.

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Chapter 50

PREPARATION OF DIVALENT YTTERBIUM AND SAMARIUM DERIVATIVES AND THEIR USE IN ORGANIC CHEMISTRY

4. Chemical properties

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Abbreviations

ADDIE	viations	Et ₂ O	Diethyl ether
Ac	Acetyl	HMPA	Hexamethylphosphotriamide
bipy	1,1'-bipyridine	Me	Methyl
COT	Cyclooctatetraene	o-Phen	ortho-phenanthroline
Ср	Cyclopentadienyl	r.t.	room temperature
DME	Dimethoxyethane	THF	Tetrahydrofurane
dmpe	$(CH_3)_2PCH_2CH_2P(CH_3)_2$	tmeda	$(CH_3)_2NCH_2CH_2N(CH_3)_2$
Et	Ethyl	tol	Toluene

1. Introduction

The dipositive oxidation state is unusual among the lanthanides. The more easily available divalent species are europium, ytterbium and samarium, although other divalent lanthanide compounds are known. Several reviews dealing, at least partly, with divalent lanthanides can be found in the literature. The most recent and detailed paper is that of Johnson (1977), which includes preparations and physical properties. Two other reviews are also available (Asprey et al., 1960; Marks, 1978). Thermochemical properties have been reviewed by Morss (1976).

Derivatives of divalent lanthanide compounds are gaining interest amongst scientists for two reasons:

(i) Materials with unusual physical properties such as laser effects, magnetism or electrical conductivity are to be expected.

(ii) The reducing character of divalent lanthanides should be helpful, especially in organic chemistry, for devising new reagents or catalysts.

The availability of pure lanthanides for a moderate price (because of the progress in processing) enhances the interest of chemists for this family of chemicals.

The divalent oxidation state is quite accessible in the case of samarium $(4f^6)$ and ytterbium $(4f^{14})$, which are nevertheless characterized by strongly negative redox potentials. In this account we will survey the preparation and chemical properties of molecular divalent samarium and ytterbium compounds. We will consider briefly some of their physical properties. We will restrict this survey to species that have organic surroundings: organometallics, organic salts or inorganic salts in an organic medium. The chemical properties of these compounds will be discussed in detail. The main results are relevant to organic chemistry.

It may be pointed out that divalent europium $(4f^7)$ compounds are readily accessible but their derivatives appear to be poor reductants, although in a recent paper the reduction of pyruvic acid with Eu^{2+} ions was described (Konstantatos et al., 1982). Other molecular divalent lanthanide compounds are very difficult to obtain. A recent paper was devoted to the reduction of some organic compounds by low-valent cerium compounds (Imamoto et al., 1982), but the nature of the species involved has not yet been established.

We hope that this review will be useful to those who want to study new materials or chemical reagents.

2. Preparation of divalent ytterbium and samarium compounds

2.1. Introduction

Lanthanides form a unique family of elements. They possess a partially filled 4f electronic subshell and a xenon core. The divalent state is easily attained with europium (Eu^{2+} : 4f⁷), samarium (Sm^{2+} : 4f⁶) and ytterbium (Yb^{2+} : 4f¹⁴), where

half-filled, nearly half-filled or filled 4f subshells are obtained. This fact was recognized long ago and was the basis of one process for the separation of these three elements from the other rare earths, the reducing agent usually being sodium amalgam (Marsh, 1942, 1943, 1946). Divalent europium is quite stable; for example, it can remain in water for quite a long time in contrast to Sm^{2+} and Yb^{2+} which reduce water. Tm^{2+} (4f¹³) and Dy²⁺ (4f¹⁰) are even less stable than divalent samarium and ytterbium. The methods of preparation of Sm^{2+} and Yb^{2+} compounds have varied widely. The first divalent samarium derivatives, SmCl_2 and SmI_2 , were prepared by Matignon et al. (1906a,b) who reduced the trihalides with hydrogen or ammonia at high temperature. The divalent state of ytterbium was obtained for the first time by Klemm et al. (1929); these authors isolated YbCl₂.

Since these early times many new preparations of Yb^{2+} and Sm^{2+} derivatives have been devised. The main techniques involve the reduction of a trivalent salt by any of several kinds of reagents including the lanthanide metal. Another class of syntheses involves metathesis which allows the transformation of one divalent compound into another. Some methods require quite vigorous conditions but gentle techniques are also available. The reaction conditions are important to define because some divalent derivatives are stable only for a given set of experimental conditions.

2.2. A classification of the main preparative methods

The preparation of inorganic compounds has been reviewed recently by Johnson (1977). Since this review was published, synthesis of SmO, YbO (Leger et al., 1981) and of LnFX (Beck, 1978) (Ln = Sm, Yb; X = Cl, Br, I) has been described.

An examination of the preparation of all the molecular divalent samarium and ytterbium compounds leads to the schematic classification given below, where A, X, Y, Z are atoms or groups of atoms, M is a metal or the cation of a metal, H is hydrogen and Ln stands for Yb or Sm. The preparation of "organic" divalent compounds is detailed in the text and in tables 1-3 of section 2.3. The following classification takes into account the fact that divalent lanthanide compounds can be derived either from the corresponding metal, from the corresponding trivalent lanthanide precursor or from another divalent lanthanide compound. Reaction types marked with an asterisk are described more fully below.

Preparations starting from the lanthanide metal

* Ln + 2 Ln(III) \longrightarrow 3 Ln(U), * Ln + Z_n \longrightarrow Ln(II)Z_n, n = 1 or 2, * Ln + Z-A-Z \longrightarrow Ln(II)Z₂ + A, * Ln + YZ \longrightarrow Ln(II)YZ, * Ln + 2 HZ (or H₂Z) \longrightarrow Ln(II)Z₂ (or Ln(II)Z) + H₂. Preparations starting from trivalent lanthanide compounds

Preparations starting from divalent lanthanide compounds

2.3. Details on preparative methods

2.3.1. Preparations starting from the lanthanide metal

(a) $Ln + 2 Ln(III) \longrightarrow 3 Ln(II)$

This method has been used widely to prepare inorganic salts (halides, oxides, sulfides, \ldots). Only a few of the compounds falling within the scope of this article were obtained in this way.

An organometallic compound synthesized utilizing this scheme is dicyclopentadienyl ytterbium (YbCp₂), which is made by the reduction of dicyclopentadienyl ytterbium chloride (YbCp₂Cl) with ytterbium in tetrahydrofurane (Calderazzo et al., 1966). Unfortunately, experimental details were not reported.

Watson et al. (1981) pointed out the possibility of the reduction of ytterbium triiodide in ytterbium diiodide with ytterbium in tetrahydrofurane at room temperature.

A similar reaction involving samarium $(Sm + 2 SmI_3 \rightarrow 3 SmI_2)$ has been observed by Namy et al. (1982).

(b) $Ln + Z_2$ (or Z) \longrightarrow $Ln(II)Z_2$ (or Ln(II)Z)

To our knowledge no "organic" compounds have been prepared in this way.

(c) $Ln + Z - A - Z \longrightarrow LnZ_2 + A$

The difference between the redox potentials of the lanthanides and mercury suggests the route $Ln + HgZ_2 \rightarrow LnZ_2 + Hg$ as a method of preparing divalent Yb or Sm compounds.

Success was limited in the case of $Ln(CN)_2$ (McColm et al., 1972). Divalent polyfluorophenyl ytterbium and samarium compounds were synthesized by the

reaction between the corresponding lanthanide metal and mercury compounds in tetrahydrofurane, but the products were of low thermal stability. Ytterbium metal failed to react with diphenyl mercury (Deacon et al., 1976, 1977, 1979). Reaction of bis(phenylethynyl) mercury with ytterbium metal yields bis(phenylethynyl) ytterbium (Deacon et al., 1978).

Formally analogous to the preceding cases, the preparation of YbI_2 and SmI_2 in tetrahydrofurane was performed by reaction between the metal and 1,2-diiodoethane or diiodomethane at room temperature. Reaction conditions are very mild and yields of the diiodides are quantitative (Namy et al., 1977, 1981). The reaction with 1,2-diiodoethane can be written as follows:

 $Ln + ICH_2CH_2I \longrightarrow LnI_2 + CH_2 = CH_2$, Ln = Sm or Yb.

YbBr₂ was prepared in a similar way from Yb metal and 1,2-dibromoethane but yields are only 60-80% (Watson, 1980).

(d) $Ln + YZ \longrightarrow Ln(II)YZ$

Ytterbium readily reacts with alkyl and aryl iodides (RI) in tetrahydrofurane. The solutions contain predominantly Yb(II)RI species. Samarium reacts less readily and the percentage of the bivalent state is considerably lower (D.F. Evans et al., 1971). Reaction of ytterbium metal with ether solution of pentamethylcyclopentadienyl iodide (C_5Me_5I) and LiI, affords sequentially complexes of stoichiometry Li[Yb(C₅Me₅)I₃(OEt₂)₂] and Li[Yb(C₅Me₅)₂I₂(OEt₂)₂]. Presumably the first step generates a Yb(II) species such as Yb(II)(C₅Me₅)I (Watson et al., 1980, 1981). These reactions are similar to preparations of Grignard reagents.

(e) Ln + 2 HZ (or H_2Z) \longrightarrow $Ln(II)Z_2$ (or Ln(II)Z) $+ H_2$ (see table 1)

A metal vapor technique provides a very interesting route to the preparation of Sm(II) or Yb(II) organometallic species. Thus W.J. Evans et al. (1980, 1981a, 1982) were able to prepare several substituted dicyclopentadienyl samarium and ytterbium complexes. $Sm(C_5Me_5)_2$ was the first known soluble divalent organosamarium complex.

The same authors also investigated co-condensation of the Yb metal vapor with 1-hexyne. Organolanthanide products were made in which ytterbium is present predominantly as Yb^{2+} (85–92%). These complexes are highly associated in solution. Oligomerisation may occur via alkylnide bridge (W.J. Evans et al., 1981b).

2.3.2. Preparations starting from trivalent lanthanide compounds

(a) $Ln(III)X + \frac{1}{2}H_2 \longrightarrow Ln(II) + HX$

The first divalent lanthanide compounds $(\text{SmCl}_2 \text{ and } \text{SmI}_2)$ were made by the hydrogen reduction of trihalide (Matignon et al., 1906a,b). All the dihalides of Sm and Yb can be prepared by this means although it seems that complete reduction is not achieved in the case of samarium compounds. In the field related to "organic" compounds reduction of $[Yb(MeC_5H_4)_2Me]_2$ by hydrogen in $Yb(MeC_5H_4)_2$ was reported. At 50°C in toluene the reaction is very slow (two weeks) (Zinnen et al., 1980).

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Ln + 2 HZ	$Ln + H_2Z$

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		1		
References	metal Ln	HZ or H_2Z	$Ln(II)Z_2$ or $Ln(II)Z$	Conditions, remarks
Zinnen et al. (1980)	Yb(C ₆ H ₁₀)	MeC ₅ H ₅	Yb(MeC ₅ H ₄) ₂	THF, 25° C, Yb(C ₆ H ₁₀) obtained from co-condensation of Yb metal vapor with hex-3-yne at -196° C
W.J. Evans et al. (1981)	Sm	Me ₅ C ₅ H in hexane, then THF	Sm(C ₅ Me ₅) ₂ (THF) ₂	-120° C, Sm metal vapor, co- condensation with C ₅ (CH ₃) ₅ H, extraction with THF
W.J. Evans (1982)	Sm	Me ₄ EtC ₅ H in hexane	Sm(C ₅ Me₄Et) ₂	similar conditions as above
W.J. Evans et al. (1981b)	УЪ	H-C≡C-C₄H,		-196°C, Yb metal vapor, co- condensation with 1-hexyne

		$1 \rightarrow 1$	VIA	
References	Trivalent lanthanide compounds	Metal M	Divalent lanthanide compounds obtained	By-products; conditions and remarks
Rossmanith (1979)	YbCI ₃	Li/naphthalene	YbCl ₂	LiCl; THF, r.t.
Rossmanith (1979)	SmCl ₃	Li/naphthalene	$SmCl_2$	LiCl; THF, r.t.
Kamenskaya et al. (1977)	YbCl ₃	Na/HMPA	YbCl ₂	NaCl; half-life for Yb ²⁺ : 31 h, for Sm ²⁺ : 2 h
Kamenskaya et al. (1977)	SmCl ₃	Na/HMPA	SmCl ₂	as above
Namy et al. (1983)	SmI ₃	potassium graphite (C ₈ K)	Sm1 ₂	KI; THF, r.t.
Clifford et al. (1948)	SmCl ₃	Mg/EtOH/HCI	SmCl ₂	MgCl ₂ ; r.t., SmCl ₂ not isolated
Calderazzo et al. (1966)	YbCp ₂ Cl	Na	YbCp ₂	NaCl; Na dispersion, THF, r.t.
Watt et al. (1969)	SmCp ₃	potassium naphthalene (KC ₁₀ H ₈)	$SmCp_2$	KCp, naphthalene; THF, r.t.
Lappert et al. (1980)	Yb[Me ₃ SiC ₅ H ₄] ₂ Cl	Na/Hg	Yb[Me ₃ SiC ₅ H ₄] ₂	NaCl; THF, r.t.
Watson et al. (1981)	K[YbCl ₂ C ₅ Me ₅]2	Na/Hg	Yb(C ₅ Me ₅) ₂ DME Yb(C ₅ Me ₅) ₂ CH ₃ CN	NaCl; KCl, DME or CH ₃ CN, r.t.

 $\begin{array}{c} T_{ABLE} \ 2\\ Ln(III)X + M {\longrightarrow} Ln(II) + MX \end{array}$

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(b) $Ln(III)X + M \longrightarrow Ln(II) + MX$ (see table 2)

Reduction of Ln(III) salts by Ln metals is considered in section 2.3.1.

Other metals than Sm or Yb are able to reduce Ln(III) species to Ln(II). These are alkali or alkaline earth metals and aluminium. We will also consider, in this paragraph, reduction by alkali arene compounds. This type of reaction is capable of wide range application. Both divalent inorganic and organometallic compounds were prepared by this means. Reduction of SmCl₃ or YbCl₃ by Li/naphthalene in tetrahydrofurane provides an interesting route to SmCl₂ or YbCl₂ in an organic medium (Rossmanith, 1979). SmCl₂ and YbCl₂ may be obtained from trivalent salts by Na reduction in hexamethyl phosphotriamide; unfortunately, divalent compounds are reactive towards this solvent (Kamenskaya et al., 1977). SmI₂ may be synthesized by reduction of SmI₃ using potassium graphite (C₈K) in THF at room temperature. The reaction is very fast and yields are quantitative (Namy et al., 1983).

Samarium dichloride has been prepared by reduction of ethanolic solutions of $SmCl_3$ with magnesium and hydrochloric acid (aqueous or anhydrous). Nevertheless, isolation of the pure compound from the reaction medium has not been achieved (Clifford et al., 1948).

Some divalent organometallic compounds have been synthesized by reduction of trivalent ones.

Ytterbium dicyclopendienide was prepared by reducing dicyclopentadienyl ytterbium chloride with finely dispersed sodium metal in tetrahydrofurane (Calderazzo et al., 1966). Samarium(II) dicyclopentadienide was isolated as the 1-tetrahydrofuranate. This compound was prepared by reaction between $Sm(C_5H_5)_3$ and potassium naphthalene in tetrahydrofurane (Watt et al., 1969). It is insoluble in this solvent and very air-sensitive. Desolvation of the compound at elevated temperature under reduced pressure is accompanied by decomposition.

Lappert et al. (1980) have reported preparation of substituted dicyclopentadienide ytterbium. Reduction of $[Yb(SiMe_3C_5H_4)_2Cl]_2$ by Na/Hg in tetrahydrofurane yields the purple toluene soluble $Yb(SiMe_3C_5H_4)_2(THF)_2$, from which $Yb(SiMe_3C_5H_4)_2$ (tmeda) and $Yb(SiMe_3C_5H_4)_2$ are obtained (Lappert et al., 1980).

The same reducing system (Na/Hg) will transform the potassium salt $K[YbCl_2(C_5Me_5)_2]$ into the divalent complexes $Yb(C_5Me_5)_2DME$ and $Yb(C_5Me_5)_2CH_3CN_{1,2}$, using as solvent DME and CH_3CN , respectively (Watson et al., 1981).

(c) $Ln(III)X \xrightarrow{\text{thermal dissociation}} Ln(II) + X$

The thermal decomposition of trihalides is a good way to prepare divalent ytterbium and samarium halides (especially iodides). For example, Baernighausen (1961) has prepared excellent samples of Sm or Yb dihalide by the thermal decomposition of trihalide hydrates. Only a few preparations involve this type of reaction in the field of divalent organometallic compounds.

Photolysis of $[Yb(MeC_5H_4)_2Me]_2$ in toluene yields, after 32 h, $Yb(MeC_5H_4)_2$ in 25% conversion and methane. It is also possible to perform this conversion thermally using a mixed pentane-ether solvent at 80°C in a pressure vessel (80% yield after 8 h) (Zinnen et al., 1980).

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(d) $Ln(III) \xrightarrow{\text{electrochemical}} Ln(II)$

Electrochemical reduction of some Sm(III) salts in acetronitrile have been reported (Kulyako et al., 1975; Dyke et al., 1972).

(e) $\operatorname{Ln}(\operatorname{III})X + H^{-} \longrightarrow \operatorname{Ln}(\operatorname{II}) + X^{-} + \frac{1}{2}H_{2}$

This method could be useful to prepare divalent lanthanide compounds but few examples have been reported.

Reduction of $[Yb(C_5Me_5)_2DME]PF_6$ was performed with KH in DME at 20°C. Formation of $Yb(C_5Me_5)_2DME$ with rapid hydrogen evolution was observed. A similar reaction occurs when neopentyl lithium was used instead of KH (Watson et al., 1981).

2.3.3. Preparations starting from divalent lanthanide compounds

(a) $Ln(II)X_2 + H_2Z$ (or 2 HZ) \longrightarrow Ln(II)Z (or $Ln(II)Z_2$) + 2 HX

This type of reaction is in wide use in organometallic chemistry. In the specific case of Ln(II) chemistry a possible side reaction is the oxidation in Ln(III) derivatives with an acid compound (H₂Z, HZ or HX).

Yb(C=C-C₆H₅)₂ was prepared in this manner by reaction between Yb(C₆F₅)₂ and 2 C₆H₅C=C-H in THF. This compound has been isolated without supporting ligands and is exceptionally air-sensitive (Deacon, 1978).

In order to explain the experimental results observed in the reaction of 1-hexyne with Yb metal vapor, W.J. Evans (1981b) proposed the following scheme:

 $H-Yb-C=C-R + H-C=C-R \longrightarrow Yb(C=C-R)_2 + H_2$,

in which the H-Yb-C=C-R initially formed reacts with additional acetylenic compound to form a new divalent species.

(b) $Ln(II)X_2 + M_2Z$ (or 2 MZ) \longrightarrow Ln(II)Z (or $Ln(II)Z_2) + 2$ MX (see table 3)

Metathetical reactions between a divalent lanthanide compound and a metallic derivative (usually M = alkaline earth) allow preparation of a great variety of divalent lanthanide compounds.

For the preparation of samarium or europium carbonates, the rare earth(II) sulfate crystals were suspended in water, then concentrated $(NH_4)_2CO_3$ or K_2CO_3 solutions were introduced and allowed to contact the sulfate crystal. Some oxidation of the lanthanide occurs simultaneously (Asprey et al., 1964). Clifford et al. (1948) also reported preparation of samarium carbonate by metathesis of the dichloride. The water insoluble and unstable citrate was prepared in the same way (Clifford et al., 1948).

Besides their interesting properties as reducing agents, SmI_2 and YbI_2 are useful intermediates to prepare easily a wide variety of other divalent lanthanide derivatives through exchange reactions in THF solution with the appropriate sodium salts. Thus were synthesized $Sm(OEt)_2$, $Sm(OAc)_2$, $SmCp_2$, $Yb(OEt)_2$, $Yb(OAc)_2$, $YbCp_2$ (Namy et al., 1981).

In a similar way Watson (1980) prepared $Yb(C_5Me_5)_2$, which was isolated as bis ether adducts from diethyl ether, tetrahydrofurane or dimethoxyethane via the

	TU(II	1 A ₂ + 2 MZ \rightarrow	$-\pi(11)z_2 + 2 MA$	
References	Divalent lanthanide compounds Ln(II)X ₂	M ₂ Z or MZ	Divalent lanthanide compounds obtained	By-products; conditions and remarks
Asprey et al. (1964)	SmSO4	K2CO3 or (NH4)2CO3	SmCO ₃	NaCl; H ₂ O, r.t.
Clifford et al. (1948)	SmCl ₂	sodium citrate	samarium (II) citrate	NaCl; H ₂ O-EtOH, no further experimental details
Namy et al. (1981)	Ybl ₂	NaOC ₂ H ₅	$Yb(OC_2H_5)_2$	NaI; THF, r.t., NaI separated by heptane precipitations
Namy et al. (1981)	SmI_2	NaOC ₂ H ₅	$Sm(OC_2H_5)_2$	as above
Namy et al. (1981)	YbI ₂	NaOAc	Yb(OAc) ₂	Nal; THF, r.t., slow exchange, insoluble product
Namy et al. (1981)	SmI_2	NaOAc	$Sm(OAc)_2$	as above
Namy et al. (1981)	YbI ₂	NaCp	YbCp ₂	Nal; THF, r.t., Nal separated by heptane precipitations
Namy et al. (1981)	SmI_2	NaCp	SmCp ₂	Nal; THF, r.t., SmCp ₂ purple insoluble product very air sensitive
Watson (1980)	$\mathbf{Y}\mathbf{b}\mathbf{Br}_2$	$K(C_5Me_5)$	Yb(C ₅ Me ₅) ₂	KBr; Et ₂ O, DME, r.t.
Tilley et al. (1980)	\mathbf{YbCl}_2	Na(C ₅ Me ₅)	Yb(C ₅ Me ₅) ₂	NaCl
Watson et al. (1981)	Yb(C ₅ Me ₅) ₂	LiI	[YbI ₂ (C ₅ Me ₅)]Li	Li(C ₅ Me ₅)
Watson et al. (1981)	$Yb(C_5Me_5)_2$	LiCH ₃	[Yb(CH ₃) ₂ C ₅ Me ₅]Li	Li(C ₅ Me ₅)

 $\begin{array}{c} T_{ABLE} \ 3 \\ Ln(II)X_2 + M_2 Z & \longrightarrow Ln(II)Z + 2 \ M X \\ Ln(II)X_2 + 2 \ M Z & \longrightarrow Ln(II)Z_2 + 2 \ M X \end{array}$

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overall reaction sequence depicted by the equations below and driven by precipitation of KBr:

$$YbBr_{2} + KC_{5}Me_{5} \longrightarrow K[Yb(C_{5}Me_{5})Br_{2}],$$

$$K[Yb(C_{5}Me_{5})Br_{2}] + KC_{5}Me_{5} \longrightarrow Yb(C_{5}Me_{5})_{2} + 2 KBr$$

The same organometallic compound was obtained by Tilley et al. (1980). It is readily prepared from sodium pentamethylcyclopentadienide and ytterbium dichloride in refluxing tetrahydrofurane. The diethylether complex $Yb(C_5Me_5)_2(OEt)_2$ may be isolated by crystallization of the THF complex from diethylether. The hemitoluene complex $Yb(C_5Me_5)_2(THF),\frac{1}{2}$ tol can be isolated by recrystallization of the THF complex from toluene. It is possible to generate $YbIC_5Me_5$ and $Li[YbI_2C_5Me_5]$ as depicted in the following schemes:

$$\begin{aligned} YbI_2 + Yb(C_5Me_5)_2 &\longrightarrow 2 \ YbI(C_5Me_5) \,, \\ YbI_2 + LiC_5Me_5 &\longrightarrow Li[YbI_2(C_5Me_5)] \,, \\ YbI(C_5Me_5) + LiI &\longrightarrow Li[YbI_2(C_5Me_5)] \,. \end{aligned}$$

Addition of LiI in ether to a solution of the THF solvate of $YbIC_5Me_5$ in ether resulted in precipitation of Li[YbI₂C₅Me₅] (Watson et al., 1981). Watson (1980) has reported that the divalent complex Yb(C₅Me₅)₂ undergoes interesting ring displacement by reactions with LiI or LiMe to produce Li[Yb(C₅Me₅)I₂] and Li[Yb(C₅Me₅)Me₂], respectively.

(c) $Ln \xrightarrow{liq. NH_3} Ln^{2+}(II) + 2e^{-1}$

Europium and ytterbium metal dissolve in liquid ammonia to give blue solutions containing the ammoniated electron. They are the only lanthanide metals to do so; samarium does not undergo this reaction (Thompson et al., 1966; Warf, 1970).

Paramagnetic resonance studies and electronic spectra of solutions of Eu and Yb give evidence that the metals dissolve to give ammoniated divalent cations (Thompson et al., 1966a,b).

On standing, the solutions of Eu and Yb decompose with the formation of a precipitate. The europium precipitate consists of the amide $Eu(NH_2)_2$, but the ytterbium precipitate is only 20–75% in Yb(NH₂)₂ (Hadenfeldt et al., 1970). Solution of ytterbium in liquid ammonia has been used to synthesize organometallic compounds. Addition of cyclooctatetraene to ytterbium dissolved in anhydrous ammonia yields cyclooctatetraenyl ytterbium, which is insoluble in ammonia, hydrocarbons and ethers but dissolves in more basic solvents such as pyridine or DMF (Hayes, 1969):

 $Yb + C_8H_8 \xrightarrow{iiq. NH_3} Yb(C_8H_8)$.

Ytterbium reacts very rapidly with cyclopentadiene at liquid ammonia temperatures or lower (Calderazzo et al., 1966; Fischer et al., 1965). After evaporation of the ammonia three compounds have been isolated by fractional sublimation of the reaction mixture: YbCp₃, nNH₃ (deep green); YbCp₂ (red) perhaps contaminated with YbCp₂H; and a yellow product which seems to be a mixture of Yb₂Cp₄N₂H₄ and $Yb_2Cp_3N_2H_4$ (Hayes, 1969). A solution of ytterbium in liquid ammonia reacts with propyne to form the methylacetylide (Murphy et al., 1971):

 $Yb + 2 CH_3 - C \equiv CH \xrightarrow{\text{liq. NH}_3} Yb(C \equiv CCH_3)_2 + H_2$.

Yb(bipy)₄ and Yb(o-Phen)₄ can be prepared by the reaction of bipyridine or o-phenanthroline with ytterbium in liquid ammonia. After removal of the ammonia the complex may be dissolved in THF. Magnetic moments correspond to two unpaired electrons, the presence of which suggests that the two 6s electrons of ytterbium metal have been transferred to the ligands (Feistel et al., 1968). Yb(CN)₂ may also be obtained by reaction of solutions of Yb metal in liquid ammonia with NH₄CN. The initial precipitate formed is a mixture containing a high percentage of dicyanide but also some tricyanide (McColm, 1972).

2.4. Conclusions

Various methods may be considered for the synthesis of divalent ytterbium or samarium compounds. Some of them, such as metathetical reactions, have been widely used but others that until now include only a few examples seem to be very attractive, for example, electrochemical reductions.

3. Some physical properties

3.1. Thermochemical and redox properties; UV-visible absorption spectroscopy

3.1.1. Thermochemical properties of the lanthanide elements and ions have recently been reviewed by Johnson (1977) and Morss (1976). It is well known that with any particular ligand, the thermodynamic stability of the dipositive oxidation state of the lanthanide varies according to the sequence: Eu > Yb > Sm. The ease of preparation of divalent compounds is in the same order. For example, co-condensation of Yb metal vapor with 1-hexyne yields a compound in which Yb is present as 85-92% Yb²⁺; in the case of samarium, trivalent products are obtained (W.J. Evans et al., 1981). Eu and Yb cyclooctatetraenyl have been prepared (Hayes et al., 1969), but the samarium compound is as yet unknown.

In the reaction of Eu and Yb metals with iodobenzene, divalent species are obtained in 99% and 86% yields, respectively. In the case of Sm only 50% of the total samarium is in the bivalent state (D.F. Evans, 1971). It is clear that samarium has the most unstable bivalent state of the three metals. This can be seen from the reduction potentials referred to the standard hydrogen electrode (Morss, 1976; Johnson, 1974):

 $E^{0}(Eu^{3+}-Eu^{2+}) = -0.35 V,$ $E^{0}(Yb^{3+}-Yb^{2+}) = -1.10 V,$ $E^{0}(Sm^{3+}-Sm^{2+}) = -1.50V.$ Sm(II) is the most reactive of the readily accessible divalent lanthanides and it is interesting that, from comparison of reduction potentials of various salts, SmI₂ appears as the strongest reducing agent soluble in organic media. Reducing properties of this salt are described in section 4. Two other divalent samarium compounds, soluble in tetrahydrofurane and hence of possible great utility, have recently been prepared by W.J. Evans et al. (1981a, 1982): Sm(C₅Me₅)₂ and Sm(C₅Me₄Et)₂.

3.1.2. UV-visible absorption spectroscopy of Ln^{3+} ions has been widely studied. A lot of data are also available in the case of Yb^{2+} and Sm^{2+} in a host lattice (Dyke et al., 1972; Fong, 1967; Johnson et al., 1969; McClure et al., 1968; Wang et al., 1973). Some studies deal with the absorption spectra of aqueous Sm^{2+} and Yb^{2+} (Butement, 1948; Farragi et al., 1972; Ganopol'skii et al., 1966; Johnson et al., 1968). Only a few results are available in the case of molecular samarium and ytterbium divalent compounds in an organic medium (see table 4).

The UV-visible absorption spectra of samarium diiodide in THF and of samarium(II) perchlorate in acetonitrile are quite similar. Elaborate discussion of these data may be found in Namy et al. (1981) and Dyke et al. (1972). It appears that for samarium, similar spectra are obtained from the dipositive ions in host lattices.

3.2. Magnetism, conductivity

Magnetic susceptibility measurements have been used widely for the characterization of oxidation states of the lanthanide elements. Calculation of the molar susceptibilities and effective magnetic moments for the ions Sm^{2+} and Yb^{2+} lead to the following conclusions:

 Yb^{2+} is either diamagnetic or has only a small temperature independent paramagnetism, suggesting the configuration [Xe] 4f¹⁴.

The effective moment of Sm^{2+} at 35°C is about 3.64 μ_{B} . The moments of Sm^{2+} and Eu^{3+} are nearly the same, indicating that both ions have the electronic configuration [Xe] 4f⁶ (Selwood, 1956).

The effective magnetic moments for Yb³⁺ and Sm³⁺ at 35°C have been found to be 4.5 μ_B (W.J. Evans et al., 1981a) and 1.58 μ_B (D.F. Evans et al., 1971), respectively.

Thus magnetic susceptibility measurements provide an interesting means of evaluating percentages of Ln^{2+} and Ln^{3+} ions in a mixture of species. Effective magnetic moments of divalent samarium and ytterbium compounds are listed in table 5.

Magnetic susceptibilities were determined with a Gouy balance or using a nmr method originally employed by D.F. Evans (1959). This last method has been used successfully with minor modifications for some organolanthanides (D.F. Evans, 1971). The nmr method, which is very simple to use, is quite applicable in the case of species soluble in an organic medium.

Valence change at high pressure in systems containing lanthanoids is a topic which is of great interest (Jayaraman, 1980). In rare earth systems involving Ce, Sm, Eu, Yb and Tm a change in the valence state of the lanthanide ion can be induced by
TABLE 4 -visible spectra of some divalent ytterbium and samarium		compon
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	The UV-visible spectra of	some divalent	ytterbium and samarium compo	ounds.
References	Compounds	Medium	Band positions (nm)	Remarks
Calderazzo et al. (1966)	YbCp ₂	THF		violet-red solutions; does not show any band around 1000 nm, confirming the ab- sence of trivalent ytterbium species
D.F. Evans et al. (1971)	C ₂ H ₅ SmI and C ₆ H ₅ SmI	THF	612-553	possibly charge transfer
Deacon et al. (1979)	$Sm/(C_6F_5)_2Hg$	ТНF	1380, 1220–1260, 1060–1080 615–540 400	Sm ³⁺ species; charge transfer; f ←f transition of Sm(II) and Sm(III)
Deacon et al. (1979)	Yb/(o-HC ₆ F ₄) ₂ Hg	THF	978–980 418	Yb^{3+} species; $5d \leftarrow 4f$ transition or metal $\leftarrow ligand$ charge transfer of polyfluorophenyl ytterbium (II) species
Namy et al. (1981)	SmI ₂	THF	617, 565, 418, 365, 350, 282	see discussion in Namy et al. (1981)
Namy et al. (1981)	Ybl ₂	THF	390, 342, 307	see discussion in Namy et al. (1981)
Dyke et al. (1972)	Sm(II)(ClO ₄) ₂	CH ₃ CN	625, 518, 425, 357, 291	see discussion in Dyke et al. (1972)

e			
References	Compounds	$\mu_{ m eff}(\mu_{ m B})$	Remarks
Tilley et al. (1980)	$Yb(C_5Me_5)_2(THF)$	diamagnetic	
W.J. Evans et al. (1981a)	$Sm(C_5Me_5)_2(THF)$	3.6 (25°C)	
W.J. Evans et al. (1981a)	SmH(C ₅ Me ₅)(THF)	2.86 (25°C)	less than that expected for a
W. J. Evans (1982)	$Sm(C_5Me_4Et)_2(THF)_2$	3.85 (25°C)	pure Sm(II) complex
Zinnen et al. (1980)	mixture containing YbH(MeC ₅ H ₄) ₂ and Yb(MeC ₅ H ₄) ₂	2–4	obtained from reaction of [YbMe(MeC ₅ H ₄) ₂] ₂ with H ₂ in toluene at 50°C
W.J. Evans et al. (1980)	$Yb(C_9H_{14})_n$	85-92% Yb ^{2+ a)}	
Watt et al. (1981)	SmCp ₂ (THF)	$3.6 \pm 0.2 (25^{\circ}C)$	
Hayes et al. (1969)	YbC ₈ H ₈	diamagnetic	
Namy et al. (1981)	SmI ₂ in THF	3.52 (25°C)	
Namy et al. (1981)	YbI ₂ in THF	diamagnetic	
D.F. Evans et al. (1971)	CH ₃ YbI	$86^{\circ}_{\circ} Vb^{2 + a}$	
D.F. Evans et al. (1971)	C ₂ H ₅ YbI	$83^{\circ}_{\circ} Yb^{2+a}$	
D.F. Evans et al. (1971)	C ₆ H ₅ YbI	86% Yb ^{2+ a)}	
D.F. Evans et al. (1971)	C ₆ H ₅ SmI	50% Sm ^{2+ a)}	

 TABLE 5

 The magnetic properties of some divalent Sm and Yb compounds.

^{a)}Percentage of Yb (Sm) as Yb²⁺ (Sm²⁺), as indicated by μ_{eff} .

high pressure, temperature or by chemical substitution (Maple et al., 1971). Usually the change is from a lower to a higher valence state. The reason for this electronic transition is in the small energy difference between the $4f^n$ and $4f^{n-1}$ electronic configurations. The valence transition leads not to an integral valence but to an intermediate valence state.

The divalent state of Sm, Eu, Tm and Yb should become unstable under high pressure. This can be foreseen from the fact that they have smaller ionic radii in their trivalent state and hence high pressure could favor the higher valence state. Recent high pressure experiments on a series of lanthanoid compounds, in particular the monochalcogenides Sm, Eu, Yb, Tm, have demonstrated the occurrence of such transformations.

When SmS is subjected to pressure it transforms according to

 $Sm^{2+}S^{2-} \longrightarrow Sm^{3+}S^{2-} + 1e^{-}$.

A semiconductor-to-metal transition results, and approximately 10^{22} electrons per cm³ are released from the localized 4f state into the conducting 5d state. This valence change and 4f electron delocalization occurs in SmS near 7000 bar. The electrical conductivity of SmS abruptly increases at the transition pressure as would be

	The solubility in TH	TABLE 6 F of some divalent samarium and ytterbit	um derivatives.
References	Compound	Color and solubility in THF	Isolated complexes with THF (or other ligands)
Rossmanith (1979)	$SmCl_2$	red; 0.14 × 10^{-2} M (22°C)	
Rossmanith (1979)	YbCl ₂	yellow; 0.19 M (25°C)	$YbCl_2(THF)$
Watson (1980)	YbBr ₂	very sparingly soluble; white-yellow	YbBr ₂ (THF)
Namy et al. (1981)	SmI ₂	blue-green; 0.1 M (20°C)	
Namy et al. (1981)	\mathbf{YbI}_2	yellow-green; 4×10^{-2} M (20° C)	Ybl ₂ (THF) ₃₄ ; Ybl ₂ (CH ₃ CN) ₅
Namy et al. (1981) Watt et al. (1969)	$SmCp_2$	purple; insoluble	SmCp ₂ (THF), SmCp ₂ (THF) ₂
Fischer et al. (1966) Calderazzo et al. (1966)	YbCp ₂	violet-red; soluble	YbCp ₂ (THF) (yellow)
W.J. Evans et al. (1981a)	$Sm(MeC_5H_4)_2$	insoluble	
Zinnen et al. (1980)	$Yb(MeC_{5}H_{4})_{2}$	purple; soluble	$Yb(MeC_{5}H_{4})_{2}(THF)$ (yellow)
W.J. Evans et al. (1981a)	Sm(C ₅ Me ₅) ₂	purple; soluble	$Sm(C_5Me_5)_2(THF)_2$
Tilley et al. (1980) Watson (1980) Watson et al. (1981)	Yb(C ₅ Me ₅) ₂	deep purple; soluble in THF, Et ₂ O and in aliphatic and aromatic hydrocarbons	Yb(C ₅ Me ₅) ₂ (THF) ₂ (red) Yb(C ₅ Me ₅) ₂ (THF) (orange) Yb(C ₅ Me ₅) ₂ (Et ₂ O) (green) Yb(C ₅ Me ₅) ₂ (THF) hemitoluene (brown-red)
			I U(CSMCS)2(LINE)

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W.J. Evans (1982)	$Sm(C_5Me_4Et)_2$	purple; soluble	$Sm(C_5Me_4Et)_2(THF)_2$
Lappert et al. (1980)	Yb(Me ₃ SiC ₅ H ₄) ₂	purple; soluble in THF, toluene	$\begin{split} Yb(Me_5SiC_5H_4)_2(THF)_2 \ (purple) \\ (mp = 120^{\circ}C) \\ Yb(Me_5SiC_5H_4)_2 \ (green) \\ (mp = 308-310^{\circ}C) \\ Yb(Me_5SiC_5H_4)_2(tmeda) \ (blue) \\ (mp = 115^{\circ}C) \end{split}$
Namy et al. (1981)	Sm(OAc) ₂	white; insoluble	$Sm(OAc)_2(THF)$
Namy et al. (1981)	$Yb(OAc)_2$	yellow; insoluble	Yb(OAc) ₂ (THF)
Namy et al. (1981)	Yb(OC ₂ H ₅) ₂	colorless; soluble	
Namy et al. (1981)	$Sm(OC_2H_5)_2$	colorless; soluble	
Deacon et al. (1979)	$Yb(C_6F_5)_2$	orange; soluble	
Deacon et al. (1979)	Yb[(C ₆ H ₅)-C=C] ₂	purple black; soluble	
D.F. Evans et al. (1971)	СН ₃ УЫ	brown; 0.1–0.4 M	
D.F. Evans et al. (1971)	C ₂ H ₅ YbI	brown; 0.1–0.4 M	
D.F. Evans et al. (1971)	C ₆ H ₅ YbI	brown; 0.1–0.4 M	
D.F. Evans et al. (1971)	C ₆ H ₅ SmI	deep blue green; 0.2 M	

expected for a semiconductor-to-metal transition. All the Yb monochalcogenides undergo a valence change which is believed to occur continuously with pressure.

No organic or organometallic compounds have yet been studied under these conditions. They could also be very interesting materials if such valence changes are observed.

3.3. Solvation, solubility and volatility

Divalent samarium and ytterbium compounds appear to have strong interactions with solvents, which affect their appearance markedly. In some cases desolvation is accompanied by decomposition. In water, the blood red Sm^{2+} and the green Yb^{2+} ions are oxidized quite rapidly. Yb^{2+} is more stable than Sm^{2+} but considerably less than Eu^{2+} . The rates of oxidation are in the same sequence as the values of $-E^0(\text{M}^{3+}/\text{M}^{2+})$ (see section 3.1. above).

It is interesting that appreciable amounts of $\text{Sm}^{2+}(\text{aq.})$ persist in oxygen-free aqueous solution for at least 1 h (Morss, 1976). Hence reduction of various organic substrates could probably be studied in this medium. Solvents which were used for Sm(II) and Yb(II) chemistry are acetonitrile, diethylether, tetrahydrofurane, dimethoxyethane, hexamethylphosphotriamide, ethanol and ammonia.

Ammonia has been used for Yb(II) compounds because preparations may be performed in some cases in this medium (see section 2.3.3 above). Divalent compounds are soluble in, but reactive towards HMPA and ethanol (Kamenskaya et al., 1977; Clifford et al., 1948) (see section 2.3.1 above). The most widely used solvent is THF. Solubilities in THF are compiled in table 6. It is classical to ascribe a Lewis character to many trivalent lanthanide derivatives. Fewer data are available on divalent species. Hydration enthalpies of Ln^{2+} ions have been evaluated (Morss, 1976). Structural investigations establish that very often Sm^{2+} and Yb^{2+} derivatives are coordinated to the oxygen or nitrogen in various kinds of ligands. If one considers that these compounds are bases, it follows that Sm^{2+} or Yb^{2+} are Lewis acid centers. Such isolated complexes are listed in table 6. In a very interesting work the influence of 4,4'(5')-diterbutylbenzo-18 crown-6 A in propylene carbonate on the electrochemical properties of Sm^{2+} and Yb^{2+} was investigated (Massaux et al., 1980). These ions form adducts with this crown ether which are 3.6 and 4.6 orders of magnitude more stable than those of the corresponding trivalent ions, respectively. This effect is attributed both to the larger sizes of the divalent ions (Sm^{2+} : r = 1.11 Å; Yb^{2+} : r = 0.93 Å), which are better accommodated in the internal cavity of the cycle, and to the smaller charge.



Some anionic organoytterbium complexes have been studied. For example, $Yb(C_5Me_5)_2$ reacts with LiX (X = I, Me) to lead to Li[Yb(C_5Me_5)X_2] and Li(C_5Me_5) (Watson, 1980) (see section 2.3.3 above).

Divalent lanthanide compounds are generally non-volatile; this observation is consistent with a polymeric constitution. However, some organometallic compounds have been sublimed. Yb(Me₃SiC₅H₄)₂ sublimes at $300^{\circ}C/10^{-3}$ Torr (Lappert et al., 1980) and YbCp₂ sublimes at $360^{\circ}C/10^{-3}$ Torr with considerable decomposition (Calderazzo et al., 1966).

3.4. Structure and bonding

In contrast to trivalent lanthanides only a few divalent organolanthanides were fully characterized.

Sm(C₅Me₅)₂(THF)₂ was isolated and its X-ray crystal structure obtained (W.J. Evans et al., 1981a) (fig. 1). The average Sm–C(η^{5}) and Sm–O bond lengths are 2.86(3) and 2.63(1) Å, respectively. Each Sm²⁺ atom is eight-coordinated. The ¹H nmr spectrum of this compound (in C₆D₆) was the first reported nmr spectrum of a divalent samarium complex. It gives singlets at $\delta = 2.45$ ppm (30 H) and $\delta = 4.43$ ppm (7 H) and a broad signal at $\delta = 17.99$ ppm. The signal at 2.45 ppm was assigned to the methyl groups of C₅Me₅ and the δ 4.32 absorption to the α -CH₂ group in the THF moiety; the broad signal is attributed to the α -CH₂ in THF. The ¹³C nmr spectrum in C₆D₆ was also studied. The signals are at -73.7 ppm (singlet,



Fig. 1. The molecular structure of $Sm(C_5Me_5)_2(THF)_2$ according to W.J. Evans et al. (1981a). There are two crystallographically independent molecules in the unit cell, with identical bonding parameters.

 C_5Me_5), 33.4 ppm (triplet, J = 125 Hz, THF), 9.62 ppm (quartet, J = 117 Hz, 5 Me), 149.5 ppm (weak, THF).

X-ray diffraction patterns of SmCp₂(THF) were obtained but the crystal structure was not solved (Watt et al., 1969). The X-ray structure of Yb(MeC₅H₄)₂(THF) is one of the first obtained for a divalent organoytterbium complex (Zinnen et al., 1980). Each ytterbium center is formally ten-coordinated, surrounded by three cyclopentadienyl rings and one THF molecule. There is one terminal cyclopentadienyl ring (A) and two bridging cyclopentadienyl rings (B and C, fig. 2). The average Yb–C distance in these three cases is 2.76, 2.91 and 2.87 Å, respectively. In the solid state the complex forms chains oriented along the *b*-axis in which the repeating units, Yb(μ -MeC₅H₄)₂(THF), are related by a two-fold screw axis and are connected by one bridging MeC₅H₄ group per ytterbium (fig. 2). ¹H nmr in THF-d₈ shows signals at $\delta = 2.07$ ppm (s) and 5.47 ppm (s). ¹³C nmr in THF-d₈ indicates signals at 15.3, 105.8, 107.5 and 116.8 ppm.

The crystal structure of Yb(C₅Me₅)₂(THF), $\frac{1}{2}$ tol was also recently described (Tilley



Fig. 2. The structure of Yb(MeC₃H₄)₂(THF) along the *b*-axis vertical, according to Zinnen et al. (1980).



Fig. 3. The molecular structure of Yb(C₅Me₅)₂(THF) according to Tilley et al. (1980).

et al., 1980). The toluene molecule is not coordinated to the complex and is in a disordered configuration. The structure of the complex can be seen in fig. 3. The pentamethylcyclopentadienyl group is a sterically demanding ligand, which decreases the coordination number around ytterbium atoms and prevents polymerization in the solid state. Each ytterbium atom is coordinated to two C_5Me_5 rings and to the oxygen atom of a THF molecule. The three-fold coordination of Yb(II) ion is planar. The Yb–O distance is 2.41 Å, the averaged Yb–C distances are 2.66 Å.

Yb(C₅Me₅)₂(THF) has been prepared by the same authors (Tilley et al., 1980) and its nmr spectrum studied at -25° C in toluene-d₈. The compound is rigorously diamagnetic (f¹⁴ configuration), the ¹H nmr spectrum shows a singlet at $\delta = 2.12$ ppm (methyl protons) and multiplets at $\delta = 3.42$ ppm and 1.41 ppm (α and β protons of THF). ¹³C nmr spectrum shows singlets at 11.5, 25.7, 69.5 and 111 ppm, which account for Me, β -C in THF, α -C in THF and C₃Me₅, respectively.

The crystal structure of Yb(Me₃SiC₅H₄)₂(THF)₂ is also available (Lappert et al., 1980). The four ligands are arranged about the ytterbium atom in a distorted tetrahedral fashion. The averaged Yb–C bond lengths are close to 2.75 Å. The Yb–O distances average to 2.405 Å. The molecular structure is shown in fig. 4.

In all the previous structures the cyclopentadienyl rings are pentahapto with Sm or Yb located at a distance which is consistent with an ionic structure involving a Ln^{2+} ion. Because of the small number of crystal structures of the divalent organometallics available it is difficult to make a detailed comparison of the bond lengths with those of the analogous trivalent complexes. It was, however, pointed out (W.J. Evans et al., 1981a) that the Sm–C and Sm–O lengths in Sm(C₅Me₅)₂(THF)₂ are in agreement with the larger ionic radius (0.1–0.2 Å) for Sm²⁺ compared to Sm³⁺. The ionic structure was also deduced from an interpretation of the IR spectrum of SmCp₂(THF) (Watt et al., 1969).

The first tertiary phosphine complex of divalent ytterbium was described by Tilley



Fig. 4. The molecular structure of $Yb(Me_3SiC_5H_4)_2(THF)_2$ according to Lappert et al. (1980).



Fig. 5a.







Fig. 5c.

Fig. 5. (a) The structure of $Yb[N(SiMe_3)_2]_2(dmpe)$. (b) Details of the Yb–C(5) interactions in $Yb[N(SiMe_3)_2]_2(dmpe)$. (c) The structure of $Yb(C_5Me_5)_2Py_2$. (Tilley et al., 1982, 1982a).

et al. (1982). These authors prepared $Yb[N(SiMe_3)_2]_2$ (Me₂PCH₂CH₂PMe₂) in the following way:

$$YbI_2 + 2 NaN(SiMe_3)_2 \xrightarrow{OEt_2} Yb[N(SiMe_3)_2]_2(OEt_2)_2,$$

 $Yb[N(SiMe_3)_2]_2(OEt_2)_2 + Me_2PCH_2CH_2PMe_2 \longrightarrow Yb[N(SiMe_3)_2]_2(dmpe) .$

The crystal structure of this lanthanide phosphine complex (purple, diamagnetic) has been solved. The main structure features are indicated in figs. 5a and b. The Yb–P distance is 3.012(4) Å and the Yb–N distance is 2.331(1) Å. The valence angles N–Yb–N, P–Yb–P and N–Yb–P are 123.6(6)°, 68.4(2)° and 101.2(3)°, respectively. A careful inspection of the various bond distances and angles suggests a non-bonded ytterbium–carbon interaction. The carbon atom of a CH₃(Si) group is quite close to Yb (3.04 Å), or about the sum of the van der Waals radii of a methyl group (2.0 Å) and of Yb²⁺ (1.7 Å). The methyl group (in the γ position with respect to Yb) was described by the authors as semibridging the electropositive Yb atoms. Some geometrical details of the Yb– γ C interaction are shown in figs. 5a and b. The complex Yb[N(SiMe₃)₂]₂(P-n Bu₃)₂ was also prepared from Yb[N(SiMe₃)₂]₂(OEt₂)₂ by an exchange reaction.

The structure of $Yb(C_5Me_5)_2Py_2$ was also recently solved, showing a distorted tetrahedral arrangement at the Yb atom (Tilley et al., 1982a). It is illustrated in fig. 5c.

4. Chemical properties

4.1. Reaction with oxygen, water and halogens

Divalent ytterbium and samarium derivatives are generally highly unstable in the presence of oxygen and must be kept under an inert atmosphere. It is the samarium compounds which are the most reactive. Oxidation end-products should be mixtures of various species such as LnXO, Ln_2O_3 and LnX_3 . Organometallics are often extremely sensitive to air, for example, $Yb(C_6F_5)_2(THF)_4$ (Deacon et al., 1977) and $SmCp_2$ (Watt et al., 1969).

It was observed that SmI_2 and $SmCl_2$ can be dissolved into water to give a red bordeaux color which disappears with hydrogen evolution and samarium oxidation (Matignon, 1906a, b).

Oxidation rates of Sm^{2+} and Yb^{2+} in aqueous solutions have been measured (Faraggi et al., 1972). SmCl₂ reacts (De Rock et al., 1970) with (aqueous) NH₄Cl according to the equation:

 $SmCl_2 + NH_4Cl \longrightarrow SmCl_3 + \frac{1}{2}H_2 + NH_3$.

Acidolysis of organometallic divalent lanthanides is classical (D.F. Evans, 1970, 1971). It regenerates the organic moiety as it oxidizes the divalent metal:

 $LnR_2 + 3H^+ \longrightarrow Ln^{3+} + 2RH + \frac{1}{2}H_2$.

In some cases partial hydrogenation of the organic part occurs simultaneously as for

example (Deacon et al., 1979):

 $3 \text{ Yb}(C=C-Ph)_2 + 3 \text{ H}_2\text{SO}_4 \longrightarrow \text{Yb}_2(\text{SO}_4)_3 + \text{HC}=C-Ph + CH_2=CH-Ph$.

Oxidation of Sm^{2+} and Yb^{2+} by halogens is an easy process (Deacon et al., 1979). It can be of preparative interest in obtaining anhydrous Ln^{3+} salts (otherwise prepared after a dehydration step) in some cases. Thus the reaction of iodine in THF solution of LnI_2 gives rise to anhydrous LnI_3 which precipitates from the solution in excellent yields (Namy et al., 1981):

$$2 \operatorname{LnI}_2 + \operatorname{I}_2 \longrightarrow 2 \operatorname{LnI}_3$$
 (Ln = Sm, Yb).

Solutions of iodine in THF also oxidize $Yb(Me_3SiC_5H_4)_2(THF)_2$ into $[Yb(Me_3SiC_5H_4)_2I]_2$ (Lappert et al., 1980).

4.2. Electron transfer to some inorganic complexes

Because of their high negative normal redox potentials, Sm^{2+} and Yb^{2+} are able to reduce many ions. This property has not yet been used for preparative purposes but it has been exploited in mechanistic studies of electron transfer reactions involving transition metal complexes. Rate constants of reactions between Yb^{2+} ions (prepared by electrolytic reduction of Yb^{3+}) and some Co^{2+} complexes were measured (Christensen et al., 1970). More accurate kinetic measurements, with the pulse radiolysis technique, have been made (Faraggi et al., 1973) on the reactions of Yb^{2+} and Sm^{2+} with $[\text{Co}(\text{NH}_3)_5\text{X}]^{2+}$ (X = F, Cl, Br, I, N₃, NCS, OH, CN), $[\text{Co}(\text{NH}_3)_6]^{3+}$, $[\text{Ru}(\text{NH}_3)_5\text{X}]^{2+}$ (X = Cl, Br, I, OH) and $[\text{Ru}(\text{NH}_3)_6]^{3+}$. The reactions were performed in deaerated aqueous solutions containing tert-butyl alcohol.

It was possible to deduce the second-order rate constants from the decay of Yb²⁺ and Sm²⁺ monitored spectrophotometrically. Variations of these rate constants with Cl⁻ concentration was also studied. Sm²⁺ is always more reactive than Yb²⁺ (as expected from the related E^0). It was established that the reactions take place mainly by an inner-sphere mechanism in the case of cobalt complexes and by an outer-sphere mechanism with the ruthenium complexes. The reaction with [Ru(NH₃)₆]³⁺ enabled Christensen et al. (1970) to apply the Marcus outer-sphere mechanism theory for calculating the rates of electron exchange Ln²⁺ \approx Ln³⁺ + e⁻ (Ln = Sm or Yb). Rates of 5×10^{-12} (M⁻¹s⁻¹) and 3×10^{-9} (M⁻¹s⁻¹) were found for Sm and Yb, respectively. The rate of exchange is very slow and was attributed to the fact that the exchanging electron is in an f orbital.

A new type of linear correlation between electrode potential E^0 and the logarithm of the relative rates of electron transfer (outer-sphere mechanism) towards two oxidants was established by Huck et al. (1980). It involves competition of various divalent ions (mainly lanthanides) towards $[Co(NH_3)_5OH_2]^{3+}$ and $[Co(NH_3)_6]^{3+}$. The reaction of SmI₂ towards various transition metal complexes in THF media could be of preparative interest but the scope of the reaction is still unknown. Preliminary results showed that it is possible to transform some Ni²⁺ complexes into Ni⁰ species and TiCl₄ into low-valence salts (Girard et al., 1982). It is appropriate to note in this paragraph the unusual reduction of KNH_2 by YbI_2 in liquid ammonia as observed by Salot et al. (1968):

$$Yb^{2+}(NH_3) + 3 NH_2^- \longrightarrow e^-(NH_3) + Yb(NH_2)_3$$
.

One of the driving forces of the transformation is the insolubility of the resulting ytterbium triamide.

4.3. Use of SmI_2 and YbI_2 in organic chemistry

 SmI_2 and YbI_2 , known as highly reducing agents, are soluble in organic solvents, (e.g. THF). These properties, combined with a new preparation from Sm or Yb metal in THF, made these compounds conveniently available for investigations in organic chemistry (Namy et al., 1977, 1981). The properties of these species towards organic compounds have been actively studied during the last five years (Namy et al., 1977, 1981, 1982; Girard et al., 1980, 1981, 1982; Kagan et al., 1981; Souppe et al., 1982; Danon et al., 1981). The chemistry, which is mediated by SmI_2 and YbI_2 , can be interpreted first by electron transfer to an organic substrate (i.e. A–B) that can further decompose or react. The primary products can also react in various ways, for example, a radical A' is able to dimerize or to be transformed into A⁻ by a second electron transfer:

$$\begin{array}{ccc} Ln^{2+} + A - B \longrightarrow Ln^{3+} + A - B^{--} , \\ A - B^{--} & \longrightarrow A^{+} + B^{-} , \\ 2 A^{\cdot} & \longrightarrow A - A , \\ A^{\cdot} + Ln^{2+} & \longrightarrow A^{-} + Ln^{3+} , \\ A - B + A^{-} & \longrightarrow A - A + B^{-} , \\ 2 A - B^{--} & \longrightarrow A - B - B - A^{=} . \end{array}$$

The chemistry following from the use of SmI_2 and YbI_2 seems to involve radicals (presence of free radicals or anion radicals) or have carbanion character.

A survey of the main results will be presented here and classified according to the type of reaction.

4.3.1. Reaction with organic halides

Primary or secondary alkyl halides do not react with a 0.1 M THF solution of SmI_2 at room temperature under nitrogen. However, refluxing in THF for a few hours gives a complete reduction into the alkane when one equivalent of SmI_2 is used (Girard et al., 1980). Some representative results are indicated in table 7. As predicted from redox potentials the reactivity decreases in RX in the following direction: RI > RBr > RCl. Alkyl tosylates ROTs could also be reduced, presumably after transformation into RI by metathesis reaction with SmI_2 , the reaction being faster with a catalytic amount of NaI.

Aromatic or vinylic halides remain unchanged. Only 1-iodonaphtalene could be reduced to naphtalene (Danon et al., 1981), presumably because of the decrease in redox potential introduced by the naphtalene ring. Interestingly

Compounds	Reaction time	Products	Yield (%)
CH ₃ (CH ₂) ₁₀ CH ₂ I	6 h ^{a)}	CH ₃ (CH ₂) ₁₀ CH ₃	95
CH ₃ (CH ₂) ₁₀ CH ₂ OTs	10 h ^{a)}	$CH_3(CH_2)_{10}CH_3$	88
PhCH ₂ Br	20 min ^{b)}	PhCH ₂ CH ₂ Ph	82
PhCH=CH-CH ₂ Br	5 min ^{b)}	(E, E)-(PhCH=CH-CH ₂),	55
-		(E)-(PhCH=CH-CH ₂ -CH-CH=CH ₂) Ph	21
		Ph-CH-CH-Ph CH CH CH ₂ CH ₂	6

 TABLE 7

 The reaction of organic halides or organic sulfonates (Girard et al., 1980).

^{a)}2 mmol of SmI₂, 1 mmol of substrate in 55 ml THF; reflux.

^{b)}1 mmol of SmI₂, 1 mmol of substrates; room temperature.

$$trans-C_6H_5CH=CHBr$$
 leads to

trans-C₆H₅CH=CH-
$$\langle O \rangle$$

(30% yield) as the sole product. Allylic and benzylic halides are very reactive to SmI₂. Usually the coupling reaction is finished in a few minutes at room temperature, for example:

$$2 C_6 H_5 C H_2 Br + Sm I_2 \longrightarrow C_6 H_5 C H_2 C H_2 C_6 H_5 + 2 "Sm I_2 Br"$$

The reaction is very general, unfortunately the regioselectivity in the coupling is not very high (table 7).

The mechanism of these reactions is the following (Kagan et al., 1981):

$$\begin{split} &RX + SmI_2 \longrightarrow RX^{\cdot -} + SmI_2^{\cdot +}, \\ &RX^{\cdot -} \longrightarrow R^{\cdot} + X^{-}, \\ &R^{\cdot} + THF \longrightarrow RH + THF^{\cdot} \quad (\text{when } R = alkyl), \\ &R^{\cdot} + R^{\cdot} \longrightarrow R - R \quad (\text{when } R = allyl \text{ or benzyl}) \end{split}$$

The reaction $R + SmI_2 \rightarrow R^-SmI_2^+$ was excluded in the case of alkyl halides because it was not possible to isolate the organometallic species $RSmI_2$. Related species are known and are quite stable in organic media (see section 4.3.4). Hydrolysis by D₂O after the disappearance of SmI_2 leads only to RH from RX, which means that the hydrogen is coming from a THF molecule presumably coordinated to a samarium ion (Kagan et al., 1981). When R = allyl or benzyl the radical R is stabilized and can diffuse outside the coordination sphere of Sm^{3+} to meet another radical. The reaction of YbI_2 with IC_5Me_5 (a tertiary halide) was shown (Watson et al., 1981) to lead to YbI_3 :

$$YbI_2 + IC_5Me_5 \longrightarrow YbI_3 + C_5Me_5^{-}$$
.

The fate of the organic part was not studied. It was found that trace amounts of LiI or NBu_4I catalyze the reaction, presumably via the formation of YbI_3^- and a further inner-sphere electron transfer.

4.3.2. Reactions on aldehydes and ketones

 $2 CH_2(CH_2)_cCHO + 2 SmI_2$

THF solutions of SmI_2 or Ybl_2 are reasonably stable in the presence of 1% methanol. Aldehydes were quantitatively reduced to alcohols by SmI_2 (2 equivalents) in these solutions, while YbI_2 was quite inefficient (Namy et al., 1977; Girard et al., 1980). For example:

$$CH_{3}(CH_{2})_{6}CHO + 2 \operatorname{SmI}_{2} \xrightarrow[2 \operatorname{eq. MeOH}]{2 \operatorname{Sp}^{\circ}C, 24 \operatorname{h}}} CH_{3}(CH_{2})_{6}CH_{2}OH \quad (\sim 100^{\circ}_{0}),$$

Under the same conditions, 2-octanone, as for many aliphatic ketones, gives a small amount of alcohol (12%). This great difference of reactivity between aliphatic aldehydes and aliphatic ketones was confirmed by competitive reactions, for example, equimolar amounts of octanal and 2-octanone in the presence of 2 equivalents of SmI₂ gives a 96% reduction of the aldehyde and a 4% reduction of the ketone. SmI₂ seems to be one of the most selective reagents for the preferred reduction of an aldehyde group in the presence of a ketone. It should be noted that aromatic ketones such as acetophenone are easily reduced by the reagent. It was observed recently (Namy et al., 1983) that aprotic THF solutions of SmI₂ are excellent reagents for the coupling of aldehydes or ketones into their pinacols. Reactions are very fast at room temperature for aromatic aldehydes, and ketones give the pinacols slowly (~1 day) with a good yield. Some typical examples with 10^{-1} M solutions of SmI₂ in THF are indicated:

$$2 C_{6}H_{5}CHO + 2 SmI_{2} \xrightarrow{\text{THF}} \xrightarrow{H_{3}O^{+}} C_{6}H_{5}CH-CH-C_{6}H_{5} \quad (95\%),$$
$$| \qquad | \qquad | \qquad OH \quad OH$$

$$2 \longrightarrow = O + 2 \operatorname{SmI}_{2} \xrightarrow{\operatorname{THF}} \xrightarrow{H_{3}O^{+}} CH_{3}(CH_{2})_{6}CH-CH-(CH_{2})_{6}CH_{3} \quad (90\%),$$

$$OH_{1}OH \qquad OH_{1}OH \qquad (80\%).$$

 YbI_2 was also found to transform benzophenone into benzopinacol (Deacon et al., 1981). The mechanism of the reductions was discussed by Kagan et al. (1981). The

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following pattern was proposed (exemplified in the case of aldehydes):

$$\begin{array}{ccc} \mathrm{RC}{=}\mathrm{O} + \mathrm{SmI}_2 & \longrightarrow \mathrm{RC}{-}\mathrm{O}^- + \mathrm{SmI}_2^+ \ , \\ & & & & & \\ \mathrm{H} & & \mathrm{H} \\ \mathrm{RC}{-}\mathrm{O}^- + \mathrm{MeOH} & \longrightarrow \mathrm{R}{-}\dot{\mathrm{C}}{-}\mathrm{OH} \ , \\ & & & & \\ \mathrm{H} & & \mathrm{H} \\ \mathrm{R}{-}\dot{\mathrm{C}}{-}\mathrm{OH} + \mathrm{SmI}_2 & \longrightarrow \mathrm{R}{-}\ddot{\mathrm{C}}{-}\mathrm{OH} + \mathrm{SmI}_2^+ \ , \\ & & & \mathrm{H} \\ \mathrm{R}{-}\ddot{\mathrm{C}}{-}\mathrm{OH} + \mathrm{MeOH} \longrightarrow \mathrm{R}{-}\mathrm{CH}_2\mathrm{OH} \ . \\ & & & \mathrm{H} \\ \mathrm{R}{-}\ddot{\mathrm{C}}{-}\mathrm{OH} + \mathrm{MeOH} \longrightarrow \mathrm{R}{-}\mathrm{CH}_2\mathrm{OH} \ . \end{array}$$

The use of MeOD (instead of MeOH, the proton source) gives 90% RCHDOH and 10% RCH₂OH. This is in agreement with the protonation by methanol of a transient carbanion. A minor pathway is hydrogen abstraction from THF by the hydroxy-alkyl radical. Since pinacol formation is mainly observed in aprotic THF it should be ascribed to the coupling of the initial anion radical.

Carbonyl groups of esters or acids remain unchanged when treated by SmI_2 or YbI_2 solutions.

4.3.3. Reductions of C=C double bonds

Isolated carbon-carbon double bonds do not react with SmI_2 or YbI_2 . On the contrary, conjugated double bonds can be reduced at room temperature. The selectivity is excellent with cinnamic acid or ester (Girard et al., 1980):

$$H \longrightarrow CO_2 R + 2 \operatorname{LnI}_2 + 2 \operatorname{MeOH} + 2 \operatorname{LnI}_2 + 2 \operatorname{MeOH} \xrightarrow{\text{THF}} C_6 H_5 CH_2 CH_2 CO_2 R \quad (\sim 98\%)$$

$$(\operatorname{Ln} = Yb \text{ or } Sm, R = H \text{ or } C_2 H_2).$$

For α,β -conjugated ketones or aldehydes there is a competition between C=O and C=C reduction and the selectivity remains to be checked.

4.3.4. *Deoxygenation reactions* Sulfoxides

were reduced by two equivalents of SmI_2 into sulfides R-S-R' but phosphine oxides could not be transformed into phosphines. Deoxygenation of epoxides into olefins

$$\bigcap_{\mathbf{R}}^{\mathbf{O}} \longrightarrow \mathbf{RCH} = \mathbf{CH}_2$$

Reaction	conditions ^{a)}	Products	Yield (%)
3 days,	25°C	Ph-S-Ph	88
2 h,	65°C	Ph-S-Ph	90
4 h,	65°C	p-Tolyl-S-Et	77
1 day,	25°C ^{b)}	Ph–CH ₂ –CH=CH ₂	82
2 days,	25°C⁰)	trans-n-Bu-CH=CH(n-Bu)	96
2 days,	25°C	CH ₃ (CH ₂) ₇ –CH=CH ₂	92
	Reaction 3 days, 2 h, 4 h, 1 day, 2 days, 2 days,	Reaction conditions ^{a)} 3 days, 25°C 2 h, 65°C 4 h, 65°C 1 day, 25°C ^{b)} 2 days, 25°C ^{c)} 2 days, 25°C ^{c)} 2 days, 25°C	Reaction conditionsalProducts3 days, $25^{\circ}C$ Ph-S-Ph2 h, $65^{\circ}C$ Ph-S-Ph4 h, $65^{\circ}C$ p-Tolyl-S-Et1 day, $25^{\circ}C^{\circ}$ Ph-CH2-CH2-CH22 days, $25^{\circ}C^{\circ}$ trans-n-Bu-CH=CH(n-Bu)2 days, $25^{\circ}C$ CH3(CH2)7-CH=CH2

TABLE 8 The deoxygenation of sulfoxides or epoxides by SmI_2 (Girard et al., 1980).

^{a)}2 mmol SmI₂, 1 mmol of substrate in 50 ml THF.

^{b)}2 mmol of t-BuOH is added.

^{c)}4 mmol of SmI₂, 4 mmol of t-BuOH.

was surprisingly easy even at room temperature. The best results were obtained by use of an excess of SmI_2 in presence of tert-butyl alcohol. Various examples of deoxygenation are listed in table 8. Mechanisms of these reactions are not well understood, neither has it been established whether the olefin formation could be stereospecific. The nature of the inorganic material formed ($SmIO + SmI_3$) is not known.

4.3.5. Alkylation of ketones by organic halides

If one considers the reaction mechanisms described in sections 4.3.1. and 4.3.2. it appears that radicals and carbanions could be involved in reactions between aldehydes or alkyl halides and SmI_2 . It was hypothesized by Namy et al. (1977) that it could be possible to trap one of the intermediates of the aldehyde reduction by replacing methanol by an electrophile such as CH_3I . C–C bond formation was indeed observed but the reaction mixture is quite complicated:

$$n-C_{7}H_{15}-CHO + CH_{3}I + 2 \text{ SmI}_{2} \xrightarrow{(1) \text{ THF} \\ 25^{\circ}C}} \xrightarrow{(2) \text{ H}_{3}O +} \begin{cases} n-C_{7}H_{15}-CH(OH)CH_{3} & (16\%) \\ + \\ n-C_{7}H_{15}COCH_{3} & (6\%) \\ + \\ n-C_{7}H_{15}CH_{2}OH & (38\%) \\ + \\ n-C_{7}H_{15}COH(CH_{3})_{2} & (32\%) \end{cases}$$

The same types of reactions occur with various aldehydes and alkyl halides. The

pattern of products was interpreted as the result of the initial formation of

$$n-C_7H_{15}$$
-CH-CH₃
 $|$
OSmI₂

which reacts rapidly with aldehyde to give $n-C_7H_{15}COCH_3$ and $n-C_7H_{15}CH_2OSmI_2$ by a Meerwein–Ponndorf reaction. The tertiary alcohol comes from the reaction of the ketone and CH₃I in the presence of SmI₂. This interpretation has two consequences: secondary diiodo samarium alkoxides should be efficient reagents for the reduction of aldehydes (this has not yet been checked) and the ketones should react easily with alkyl halides. This latter reaction was indeed proved to be a very general and useful reaction (Girard et al., 1980). A typical example of the reaction is:

$$n-C_{6}H_{13}COCH_{3} + ICH_{3} + 2 \operatorname{SmI}_{2} \xrightarrow{\text{THF}}_{\substack{\text{reflux}\\1\text{ h}}} \xrightarrow{H_{3}O^{+}} n-C_{6}H_{13}C(CH_{3})_{2} \quad (75\%) .$$

The ester groups remain unchanged under the same conditions. The reaction is quite general for ketones and various types of halides. The order of reactivity is RI > RBr > RCl. Tertiary alcohols are obtained quantitatively by simultaneous increase of the amounts of SmI_2 and RCH_2X . A promising feature of the SmI_2 -promoted alkylation method is the ability to replace RX by alkyl-sulfonates (ROTs or ROMes). The yields can be increased by the addition of a catalytic amount of sodium iodide. Some representative results of ketone alkylation with 2-octanone as substrate are reported in table 9. The major by-products in reactions performed under standard conditions (2 equivalents of SmI_2) are the alkanes arising from alkyl halide and the alcohol coming from the reduction of the ketone. Surprisingly, allylic or benzylic halides, which are prone to fast self-coupling by SmI_2 , cleanly react with ketones to give tertiary alcohols (see table 9 in the case of 2-octanone).

 SmI_2 allows the use of functionalized halides where there is one site which selectively reacts (Girard et al., 1980):

$$\bigcirc O + CH_3CHBrCO_2Et \xrightarrow{2 \text{ Sml}_2}_{\text{THF, 25^{\circ}C}} \xrightarrow{H_3O^+} \bigcirc OH \\ \bigcirc CHCO_2Et \xrightarrow{2 \text{ Sml}_2}_{\text{CHCO}_2Et} \xrightarrow{(90\%)},$$

 $CH_3(CH_2)_5COCH_3 + TsO(CH_2)_9CO_2CH_3$



 $CH_3(CH_2)_5COCH_3 + I(CH_2)_6Cl$



Organic halides	Reaction time	Products	Yield (%)
n-BuI	8 h ^{b)}	CH ₃ (CH ₂) ₅ -C(OH)Bu CH ₃	74
n-BuOTs	12 h ^{b)}	CH ₃ (CH ₂) ₅ -C(OH)Bu	49
ICH ₂ –CH=CH ₂	25 min ^{c)}	CH ₃ (CH ₂) ₅ -C(OH)CH ₂ CH=CH ₂ CH ₃	72
PhCH ₂ Br	30 min ^{c)}	$CH_3(CH_2)_5-C(OH)-CH_2-Ph$ $ CH_3$	69

TABLE 9 The alkylation of 2-octanone by organic halides mediated by SmJ_{a}^{a} (Girard et al., 1980)

^{a)}2 mmol SmI₂, 1 mmol of halides, 1 mmol of ketone in 55 ml THF. ^{b)}Reflux in THF. °)25°C.

The mechanism of the ketone alkylations mediated by SmI2 was investigated by Kagan et al. (1981). The initial formation of a radical R' arising from RX was detected by the use of hexenyl bromide and a ketone:



The cyclopentane ring in the product comes from the classical cyclization of the radical CH₂-(CH₂)₃-CH=CH₂. The fate of the R radical in the reaction medium is not yet elucidated. (Is it always rapidly reduced by SmI_2 into R^- (as found in the



Fig. 6. The mechanism of ketone alkylation by SmI₂ (Kagan et al., 1981).

case of tetrahydrofurfuryl bromide) or does it couple to the ketyl radical coming from a one-electron transfer between SmI_2 and the ketone?) The main patterns of the mechanism are indicated in fig. 6. The radical mechanism explains the presence of minor by-products such as

$$\mathcal{A}_{R}$$

or the pinacol (arising from the ketyl radical) well.

4.3.6. Additions on aldehydes

It was not possible to get clean reactions between aldehydes and alkyl halides in the presence of SmI_2 . The reason is the very fast Meerwein–Ponndorf reaction quoted in section 4.3.5. It was, however, found that halides such as allyl iodide or benzyl bromide are so reactive towards aldehyde groups that the secondary samarium alkoxide which appears in the solution cannot compete for the remaining aldehyde (Souppe et al., 1982). In this way several homoallylic or homobenzylic alcohols could be obtained. Some examples are listed in table 10. The reaction failed on aromatic aldehydes because the pinacol formation is faster.

4.3.7. Reactions with nitrogen derivatives

Only few details of these reactions are presently known (Danon et al., 1981). Nitroaromatic compounds are rapidly reduced to amines by SmI_2 in THF, while aromatic or aliphatic nitriles remain unchanged. This allowed some selective

Aldehyde	Halide	Products	Yield (%)
<i>n</i> -C ₇ H ₁₅ CHO	ICH ₂ CH=CH ₂	$n-C_{7}H_{15}CH(OH)CH_{2}CH=CH_{2}$	75
n-C ₇ H ₁₅ CHO	PhCH ₂ Br	$n-C_7H_{15}CH(OH)CH_2Ph$	86
n-C ₇ H ₁₅ CHO	p-NCC ₆ H₄CH₂Br	$n-C_7H_{15}CH(OH)CH_2(p-NCC_6H_4)$	75
CH ₃ CHO	PhCH ₂ Br	CH ₃ CH(OH)CH ₂ Ph	80
<i>i</i> PrCHO	PhCH ₂ Br	<i>i</i> PrCH(OH)CH ₂ Ph	88

TABLE 10 The reaction of aldehydes with activated organic halides in presence of SmI_{2}^{a} (Souppe et al., 1982).

^{a)}Reactions performed in 20 ml THF at room temperature with 2 mmol SmI_2 , 1 mmol RCHO and 1 mmol organic halide. The reaction time is less than 5 min.

reductions such as the following example:



4.3.8. Coupling of acid chlorides

A very fast reaction occurs between acid chlorides RCOCl and two equivalents of diiodosamarium in THF solution at room temperature (Girard et al., 1981). The α -diketone RCOCOR is obtained in good yields (table 11). The mechanism of this unusual coupling should start from an acyl radical, RCO, which either dimerizes or is further reduced into a samarium acyl anion (fig. 7).

To decide between these two options the case of PhCH₂COCl was investigated (Souppe et al., 1981), because it is known that PhCH₂CO is rapidly decarbonylated $(k = 5.2 \times 10^7 \, \text{s}^{-1})$ (Griller et al., 1980). The reaction with SmI₂ gave PhCH₂COCOCH₂Ph with 75% yield. This is a good argument for a very fast reduction of the acyl radical by SmI₂ into an acyl anion, which is then acylated by the acid chloride into α -diketone. The transient RCO⁻SmI₂⁺ species should be a versatile reagent for organic synthesis if it can be isolated or trapped.

	e coupling of acid chi		
Acid chloride	Reaction time at 25°C in THF	Products	Yield (%)
PhCOCl	2 min	PhCOCOPh	78
p-ClC ₆ H ₅ COCl	4 min	p-ClC ₆ H ₄ CO-CO-(p -ClC ₆ H ₄)	72
n-C ₈ H ₁₇ COCl	10 min	$n-C_8H_{17}-CO-CO-(n-C_8H_{17})$	50
Cl(CH ₂) ₄ COCl	8 min	Cl(CH ₂) ₄ -CO-CO-(CH ₂) ₄ Cl	54

 TABLE 11

 The coupling of acid chlorides by SmI2^{a)} (Girard et al., 1981).

 a 2.5 mmol of the acid chloride are slowly added to 5 mmol of SmI₂ in 50 ml THF at room temperature.



Fig. 7. Possible mechanisms of coupling of acid chlorides promoted by SmI₂.

4.3.9. Fragmentation reactions

Ananthanaryan et al. (1982) recently used SmI_2 as a unique reducing agent for the reactions of fig. 8. These transformations could not be adequately performed by any of the usual reducing reagents. The success of these fragmentations appears to be connected with the ability of SmI_2 to reduce rapidly an intermediate radical to an anion, which is the starting point of the fragmentation. The tentative mechanisms of the two reactions are indicated in fig. 9.



Fig. 8. Fragmentation reactions induced by SmI₂ (Ananthanaryan et al., 1982).



Fig. 9. The mechanism of some fragmentation reactions induced by SmI₂ (Ananthanaryan et al., 1982).

4.4. Reactions of divalent organolanthanides with organic or inorganic compounds

4.4.1. Organic compounds

Until recently the divalent organolanthanides were only briefly studied as Grignard-like reagents. D.F. Evans et al. (1970, 1971) prepared organometallic compounds of divalent ytterbium by the reaction of ytterbium metal on alkyl or aryl iodides in THF at -20° C. Magnetic susceptibility measurements showed that 75–92% of the ytterbium is present in the divalent state. The solutions react on aldehydes or ketones as typical Grignard reagents.

Some examples are indicated below:

$$\begin{array}{ccc} PhSmI + Ph-C-Ph & \longrightarrow Ph-C-OH , & (72\%) \\ & \parallel & & \swarrow \\ O & Ph & Ph \end{array}$$

$$CH_3YbI + ClSiMe_2(Ph) \longrightarrow PhSiMe_3 , & (73\%) \\ PhYbI + PhN=C=O & \longrightarrow PhCONHPh , & (52\%) \\ RSmI + H_2O & \longrightarrow RH . \end{array}$$

Samarium reacts more slowly with organic iodides such as iodoethane or iodobenzene and needs initiation by iodine and higher temperatures (30°C). The various characterizations of the THF solutions indicate that there is a mixture of divalent and trivalent species; this is not unexpected because of the greater instability of the divalent state when Sm is compared to Yb. Thus PhSmI represents only 50%

et al., 1981).				
YbR ₂ ^{a)}	Carbonyl compound	Products	Yield (%)	
Yb(PhC≡C) ₂	CH₃CHO	(PhC≡C)MeCH(OH)	63	
Yb(PhC=C) ₂	CH ₃ COCH ₃	(PhC=C)Me ₂ C(OH)	34	
Yb(PhC≡C) ₂	PhCHO	(PhC=C)PhCH(OH)	71	
Yb(PhC≡C) ₂	Ph ₂ CO	(PhC=C)Ph ₂ C(OH)	42	
	-	Ph ₂ C(OH)–C(OH)Ph ₂	14	
$Yb(C_6F_5)_2$	CH ₃ CHO	(C_6F_5) MeCH(OH)	57	
$Yb(C_6F_5)_2$	PhCHO	(C ₆ F ₅)PhCH(OH)	43	
$Yb(C_6F_5)_2$	Ph ₂ CO	Ph ₂ C(OH)–C(OH)Ph ₂	84	

TABLE 12 The reactions of diorganoytterbium compounds on aldehydes or ketones (Deacon et al., 1981).

^a)Formed "in situ" by reaction of Yb with R₂Hg in THF at room temperature.

of the total samarium which is present. The THF solutions also give Grignard-type reactions, on benzophenone, for example.

Recently the reactions of "PhYbI" reagent prepared according to D.F. Evans (1970, 1971) were reinvestigated by Fugawa et al. (1981, 1982). It was found that there is an unusual selectivity towards ester functions compared to ketones. This reverse trend compared to Grignard reagents could be useful in synthesis. It is also interesting that a large amount of ketone was formed from the esters as well as from benzoyl chloride.

Deacon et al. (1981) prepared diorganoytterbium compounds and found that they react at room temperature in THF to various ketones and aldehydes. Some results are listed in table 12.

In several cases benzophenone gave benzopinacol, which means that the reagent R_2 Yb can also behave as an electron donor:

The color of the radical anion Ph_2CO^{\pm} was detected.

Reduction or pinacol formation was not observed with other carbonyl compounds (benzaldehyde, acetone, \dots).

Diorganoytterbium complexes react with some nucleophiles (LiI, LiCH₃,...) to give anionic organoytterbium complexes where there is no change in the oxidation state of ytterbium (Watson et al., 1981). These reactions are discussed in section 1. $Yb(C_5Me_5)_2$ was shown (Watson et al., 1981; Tilley et al., 1981) to react with CH_2Cl_2 to give $Yb(C_5Me_5)_2Cl$ and with $FeCp_2^+PF_6^-$ in DME to yield $Yb(C_5Me_5)_2DME^+PF_6^-$. An anionic complex of Yb^{2+} could be also easily oxidized:

$$Li[Yb(C_5Me_5)I_2] + IC_5Me_5 \longrightarrow Li[Yb(C_5Me_5)I_3] + C_5Me_5^{-}.$$

 $YbI(C_5Me_5)$ was postulated by Watson et al. (1981) as an intermediate in the

transformation

$$Yb + 2C_5Me_5I + LiI \longrightarrow Li[Yb(C_5Me_5)_2I_2]$$
.

4.4.2. Inorganic compounds

An interesting reaction was observed when $Yb(C_5Me_5)_2(OEt_2)$ was opposed to various carbonyl complexes (Tilley et al., 1982). Mixed complexes were obtained with bridged carbon monoxide, the oxygen and carbon being bound to ytterbium and to the transition metal, respectively. The following reactions were studied:



$$\xrightarrow{\text{THF}} (\text{THF})(C_5\text{Me}_5)_2\text{Yb} -\text{CO}-\text{Fe}-\text{CO}-\text{Yb}(C_5\text{Me}_5)_2(\text{THF}) .$$

$$\downarrow \\ \text{CO}$$

The structure of <u>B</u> was elucidated. The trivalent state of Yb was demonstrated by the paramagnetism of the complex. The crystal structure showed that the cluster unit is bound by CO bridges to $Yb(C_5Me_5)_2$ units:



This entry into families of complexes where CO is O-bonded to a lanthanide ion could be of interest as an activating process of carbon monoxide. Reactions of various divalent organolanthanides with CO and NO were briefly mentioned in the literature without the structure of the reaction products being given. Thus $Sm(C_3Me_5)_2(THF)_2$ reacts rapidly with CO and NO (W.J. Evans et al., 1981).

4.5. Some catalytic reactions induced by divalent Yb and Sm species

In pioneering experiments W.J. Evans et al. (1979, 1981b) prepared, at low temperatures, various divalent organolanthanides by co-condensation of the lanthanide metals with unsaturated hydrocarbons such as cyclopentadiene or alkynes containing acidic hydrogen. Some of the organolanthanides formed showed catalytic activities. Thus $Sm(C_5Me_5)_2(THF)_2$ polymerizes ethylene (W.J. Evans et al., 1981a). It catalyzes hydrogenation of 3-hexyne into cis-hexene (cis/trans > 99/1). The reaction conditions are quite mild: 25°C and 1 atm of hydrogen, with a turnover number of $0.85 \times 10^{-3} \text{ min}^{-1}$ (based on H₂ uptake). The mechanism of the reaction is not established but is believed to involve the addition of a hydride Ln–H on the triple bond followed by hydrogenolysis with H₂ (W.J. Evans et al., 1981a).

4.6. Reactions of ytterbium in liquid ammonia

As was mentioned in section 2.3.3, ytterbium metal dissolves in liquid ammonia to yield ammoniated electrons and Yb^{2+} ions. This solution was used by White et al. (1978) to perform reductions of various aromatic systems, similar to the Birch reactions which use lithium or sodium as the metal. The addition of benzoic acid or anisole dissolved in a 10:1 mixture of THF-tert-butyl alcohol, to an ytterbium-ammonia solution gives 1,4-dihydrobenzoic acid (56% yield). Triple bonds are cleanly reduced to trans olefins (i.e. PhC=CPh \rightarrow trans-PhCH=CHPh 75%). The C=C double bonds of conjugated ketones are also reduced by this system. Since the reaction medium initially contains both solvated electrons and Yb²⁺ ions it is likely that the above reactions are not directly connected with the presence of divalent ytterbium species.

5. Conclusion

Divalent samarium and ytterbium derivatives can now be prepared by a wide variety of methods. Of the new organometallic compounds recently obtained only a few have been fully characterized and their crystal structures described. Progress toward a better understanding of the bonding properties can be expected in the near future. Mild methods are now also available for synthesis of many simple divalent Sm or Yb derivatives. The study of the reactivity of divalent samarium and ytterbium compounds is at its beginning. Because of the achievements of the last few years one can expect that organic chemistry will benefit increasingly from this class of compounds. Amongst the potential applications are the selective C–C bond formation, unusual electron transfer reactions or homogeneous catalysis. Inorganic chemistry and material science should also profit from the renewed activity in the field of divalent lanthanides.

6. Recent developments

Di(alkynyl) mercurials and ytterbium metal in THF or DME give (RC=C)₂Yb. These compounds were also obtained by ligand exchange between $(C_6F_5)_2$ Yb or (tBuC=C)₂Yb and PhC=CH (Deacon et al., 1982). It was similarly shown (Suleimanov et al., 1982) that HgCp₂ reacts in THF with an excess of ytterbium or samarium amalgam to give $LnCp_{2}$, (THF)_n, where Ln = Yb or Sm. Yields are 30-40%. SmI₂ was found to be an efficient reagent for the reductive cleavage of the O-N bond of isoxazoles (Natale, 1982).

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